

CONVEY-ALLTM

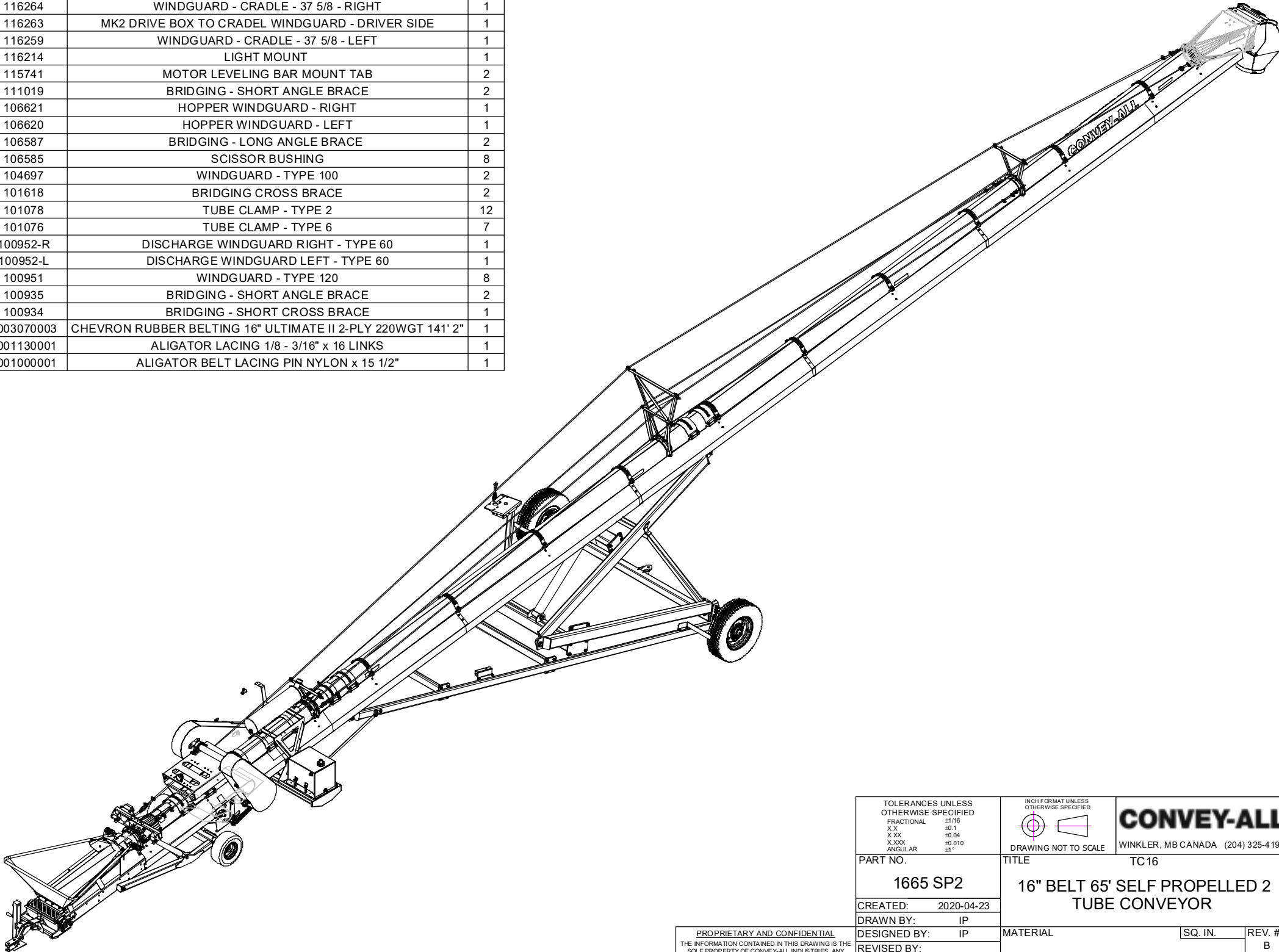
SCHEMATICS AND DRAWINGS



BIN FILL CONVEYOR with MECHANICAL BELT DRIVE

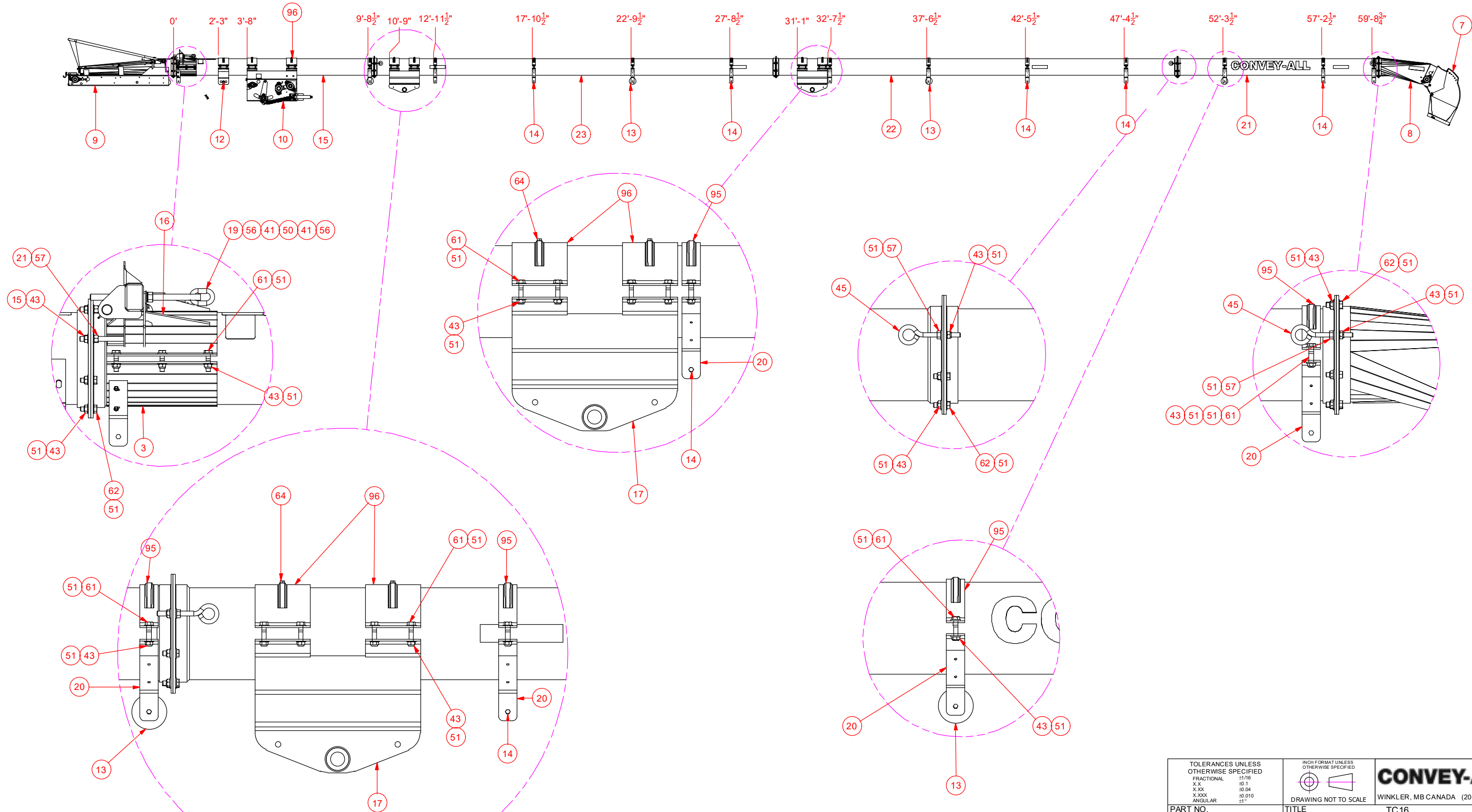
1665-SP2 • 1675-SP2 • 1685-SP2

ITEM	PART #	DESCRIPTION	QTY	ITEM	PART #	DESCRIPTION	QTY
1	Kohler Ignition	A	1	70	1419000074	AMBER REFLECTIVE TAPE 9" LONG	8
2	650507394	VALVE MOUNT ASSEMBLY	1	71	14-1900-0072	UTILITY WORK LIGHT - ROUND 4" - LED - 9-36VDC	2
3	650405835	CYLINDER MOUNT TUBE CLAMP	1	72	14-1800-0002	JUNCTION BOX - 5" X 5" X 2" - PVC	1
4	503648	MK2 SCISSOR LIFT UNDERCARRIAGE - TCH-1055 TO TCH-1075	1	73	1214000008	JACK - 7000 LBS SIDE HAND CRANK DIRECT WELD	1
5	503607	DRAW BAR ASSEMBLY WITH JACK MOUNT	1	74	1211000008	CABLE CLIP - 3/8"	10
6	503586	GAS DRIVE ASSEMBLY - MK	1	75	1211000007	CABLE - GALVINIZED - 1/2" DIA. 61'-2"	2
7	503571	PLASTIC DISCHARGE	1	76	1211000005	CABLE THIMBLE - 3/8"	4
8	503281	SWIVEL HOOD DISCHARGE BODY W/ROLLER	1	77	1211000004	CABLE THIMBLE - 1/2"	4
9	503086	COLLAPSIBLE HOPPER W/ LIFT FRAME BUSHINGS	1	78	1211000003	CABLE CLIP - 1/2"	14
10	502098	POSITIVE DRIVE BOX W/FIXED DRIVE ROLLER	1	79	1211000001	CABLE - GALVANIZED - 3/8" DIA. 42'	2
11	501326	MOVER KIT LIFT FRAME ASSEMBLY	1	80	119576	MK2 DRIVE BOX TO CRADEL WINDGUARD - PASSENGER SIDE	1
12	501190	HEAVY DUTY RETURN ROLLER ASSEMBLY	1	81	119048	MOTOR LEVELING BAR - 41"	2
13	501119	RETURN ROLLER FL - TYPE 1-7/8 x 17-7/8 x 7/8	4	82	118188	JUNCTION BOX MOUNT PLATE	1
14	501118	RETURN ROLLER - 1.875 x 17.875 x .438	8	83	116264	WINDGUARD - CRADLE - 37 5/8 - RIGHT	1
15	405070	TUBE - 12GA x 10D x 120L	1	84	116263	MK2 DRIVE BOX TO CRADEL WINDGUARD - DRIVER SIDE	1
16	403174	HOPPER LIFT ARM CYLINDER MOUNT	1	85	116259	WINDGUARD - CRADLE - 37 5/8 - LEFT	1
17	403051	SCISSOR LIFT TUBE SADDLE	2	86	116214	LIGHT MOUNT	1
18	402062	HITCH	1	87	115741	MOTOR LEVELING BAR MOUNT TAB	2
19	401584	EYE BOLT SUB ASSEMBLY	2	88	111019	BRIDGING - SHORT ANGLE BRACE	2
20	400217	RETURN ROLLER BRACKET	12	89	106621	HOPPER WINDGUARD - RIGHT	1
21	400030	TUBE - 14GA x 10D x 120L	1	90	106620	HOPPER WINDGUARD - LEFT	1
22	400023	TUBE - 14GA x 10D x 240L	1	91	106587	BRIDGING - LONG ANGLE BRACE	2
23	400022	TUBE - 12GA x 10D x 240L	1	92	106585	SCISSOR BUSHING	8
24	650121596	BRIDGING - SHORT CROSS BRACE	2	93	104697	WINDGUARD - TYPE 100	2
25	650121595	BRIDGING - LONG CROSS BRACE	1	94	101618	BRIDGING CROSS BRACE	2
26	650121590	BRIDGING -SUPTOR ANGLE BRACE	2	95	101078	TUBE CLAMP - TYPE 2	12
27	3647000001	SAFETY INSTRUCTIONS-CONVEYOR DECAL	1	96	101076	TUBE CLAMP - TYPE 6	7
28	3630000010	WARNING-MOVING PART HAZARD DECAL	1	97	100952-R	DISCHARGE WINDGUARD RIGHT - TYPE 60	1
29	3617000009	DANGER-UPENDING HAZARD DECAL	1	98	100952-L	DISCHARGE WINDGUARD LEFT - TYPE 60	1
30	3617000002	DANGER-CONVEYOR ELECTROCUTION HAZARD DECAL	1	99	100951	WINDGUARD - TYPE 120	8
31	3614000001	CONVEY-ALL DECAL	2	100	100935	BRIDGING - SHORT ANGLE BRACE	2
32	3610000010	MADE IN CANADA DECAL	1	101	100934	BRIDGING - SHORT CROSS BRACE	1
33	3610000009	SERIAL NUMBER DECAL	1	102	1003070003	CHEVRON RUBBER BELTING 16" ULTIMATE II 2-PLY 220WGT 141' 2"	1
34	2422000002	SELF TAPPING SCREW - 1/4" x 3/4" - ZINC PLTD	68	103	1001130001	ALIGATOR LACING 1/8 - 3/16" x 16 LINKS	1
35	1950000025	ENGINE - VERNIER CONTROL CABLE 15FT	1	104	1001000001	ALIGATOR BELT LACING PIN NYLON x 15 1/2"	1
36	1825000080	CYLINDER - HYDRAULIC - 2" BORE X 20" STROKE	2				
37	18-4500-0099	BM-40 VALVE	1				
38	1624120003	CONE LOCK NUT - 1"-8 UNC - ZINC PLTD	8				
39	1624120002	CONE LOCK NUT - 3/4"-10 UNC - ZINC PLTD	6				
40	1624080006	SPRING LOCK WASHER - 5/16" - ZINC PLTD	4				
41	1624080005	SPRING LOCK WASHER - 5/8" - ZINC PLTD	2				
42	1624070006	CONE LOCK NUT - 5/8"-11 UNC - ZINC PLTD	2				
43	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	106				
44	1624070001	CONE LOCK NUT - 1/4"-20 UNC - ZINC PLTD	8				
45	1618070001	EYE BOLT - 1/2" x 6 1/2"	6				
46	1617070003	U.S.S. FLAT WASHER - 5/16" - ZINC PLTD	4				
47	1617070002	U.S.S. FLAT WASHER - 1/4" - ZINC PLTD	6				
48	1613070011	S.A.E. FLAT WASHER - 1" - ZINC PLTD	20				
49	1613070009	S.A.E. FLAT WASHER - 3/4" - ZINC PLTD	12				
50	1613070008	S.A.E. FLAT WASHER - 5/8" - ZINC PLTD	4				
51	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	212				
52	1613070004	S.A.E. FLAT WASHER - 3/8" - ZINC PLTD	8				
53	1611000005	PIN - HAIR - #10 - 1/8	1				
54	1611000003	COTTER PIN - 3/16" x 2"	4				
55	1611000002	PIN - BEND ARM - 5/8" x 3"	1				
56	1609070007	HEX NUT - 5/8"-11 UNC - ZINC PLTD - GRADE 5	2				
57	1609070005	HEX NUT - 1/2"-13 UNC - ZINC PLTD - GRADE 5	10				
58	1602070499	HEX BOLT - 3/4"-10 X 5" UNC - ZINC PLTD - GRADE 8	2				
59	1602070489	HEX BOLT - 1"-8 X 3" UNC - ZINC PLTD - GRADE 5	8				
60	1602070428	HEX BOLT - 3/4"-10 X 2" UNC - ZINC PLTD - GRADE 5	4				
61	1602070250	HEX BOLT - 1/2"-13 X 2" UNC - ZINC PLTD - GRADE 5	58				
62	1602070248	HEX BOLT - 1/2"-13 X 1 1/2" UNC - ZINC PLTD - GRADE 5	38				
63	1602070126	HEX BOLT - 3/8"-16 X 1 1/4" UNC - ZINC PLTD - GRADE 5	4				
64	1602070066	HEX BOLT SELF TAPPING - 5/16-18 UNC x 1" - ZINC PLTD - GRADE 5	10				
65	1602070014	HEX BOLT - 1/4"-20 X 2 1/2" UNC - ZINC PLTD - GRADE 5	2				
66	1602070004	HEX BOLT - 1/4"-20 X 3/4" UNC - ZINC PLTD - GRADE 5	6				
67	16-1100-0046	CLEVIS PIN - 1" x 4 1/2"	2				
68	16-1100-0034	CLEVIS PIN - 1" x 4"	2				
69	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	4				



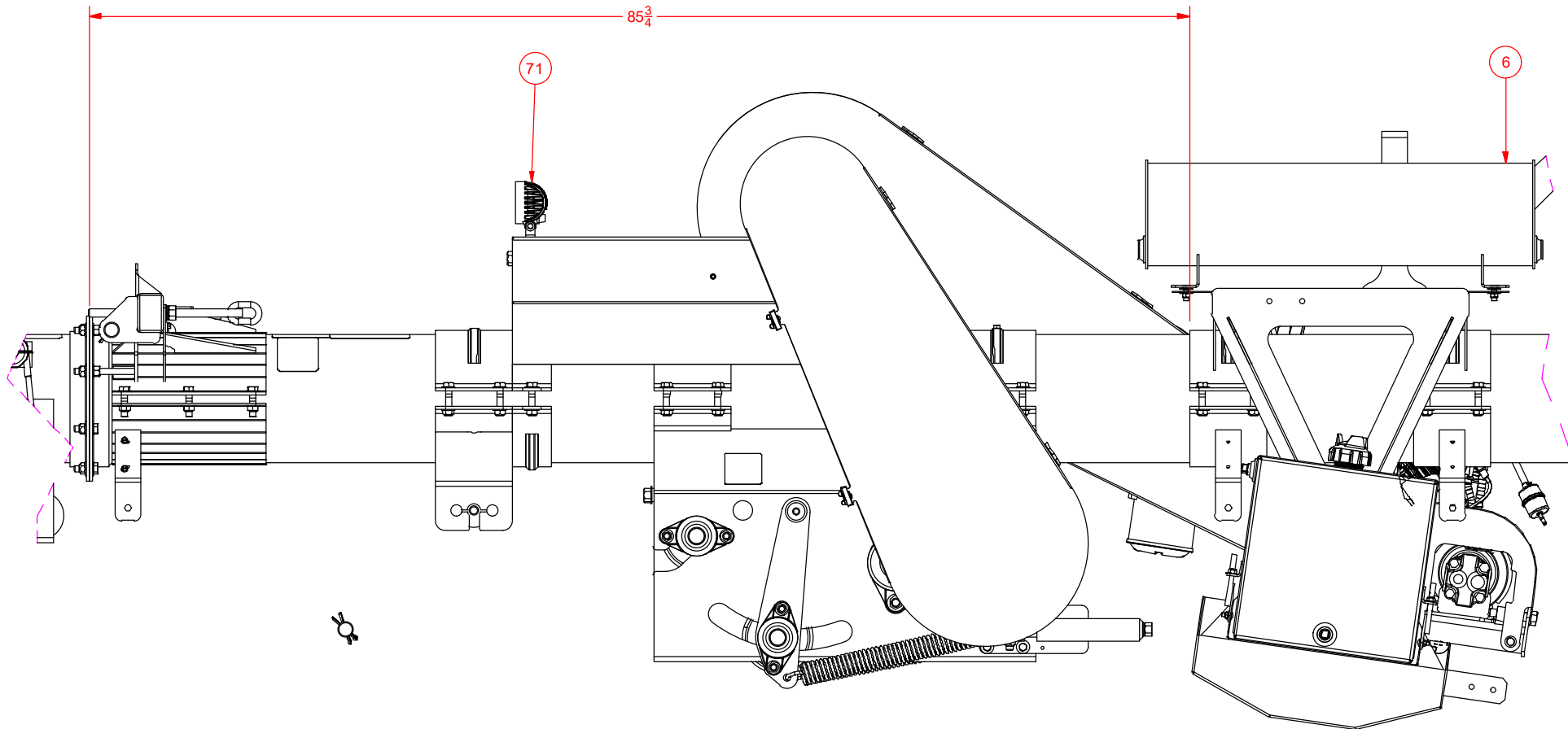
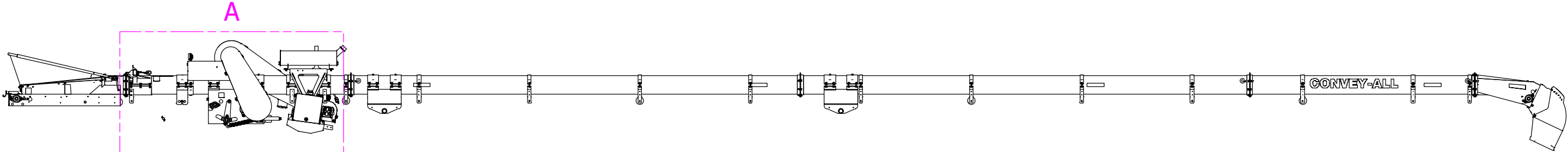
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PART NO. 1665 SP2		TITLE TC16 16" BELT 65' SELF PROPELLED 2 TUBE CONVEYOR			
CREATED: 2020-04-23		DRAWN BY: IP		MATERIAL	
DESIGNED BY: IP					
REVISED BY:		REV. #		B	
REVISED:		WT: N/A		REF #:	
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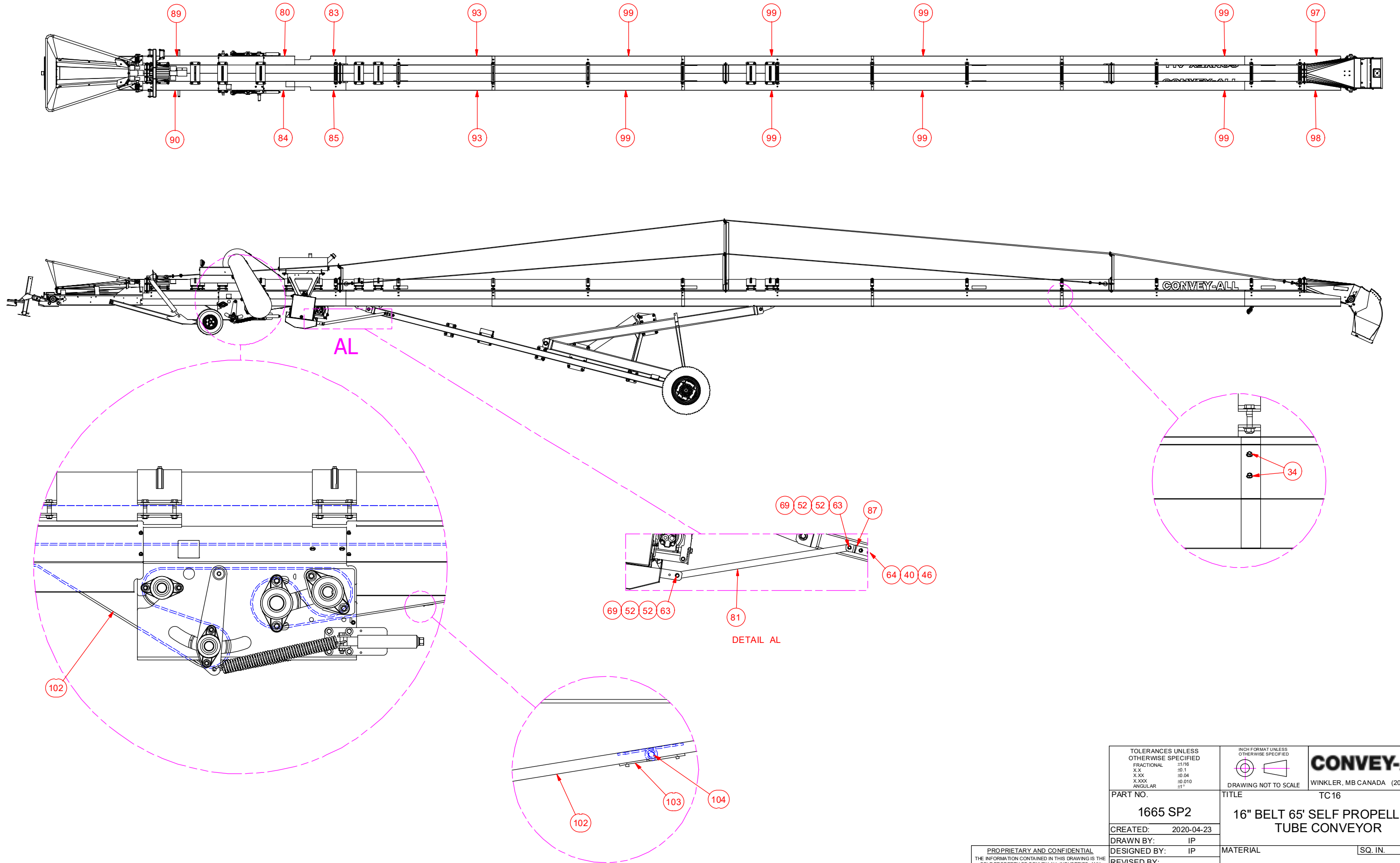
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PART NO. 1665 SP2		TITLE TC16 16" BELT 65' SELF PROPELLED 2 TUBE CONVEYOR		REV. # B	
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DETAIL A

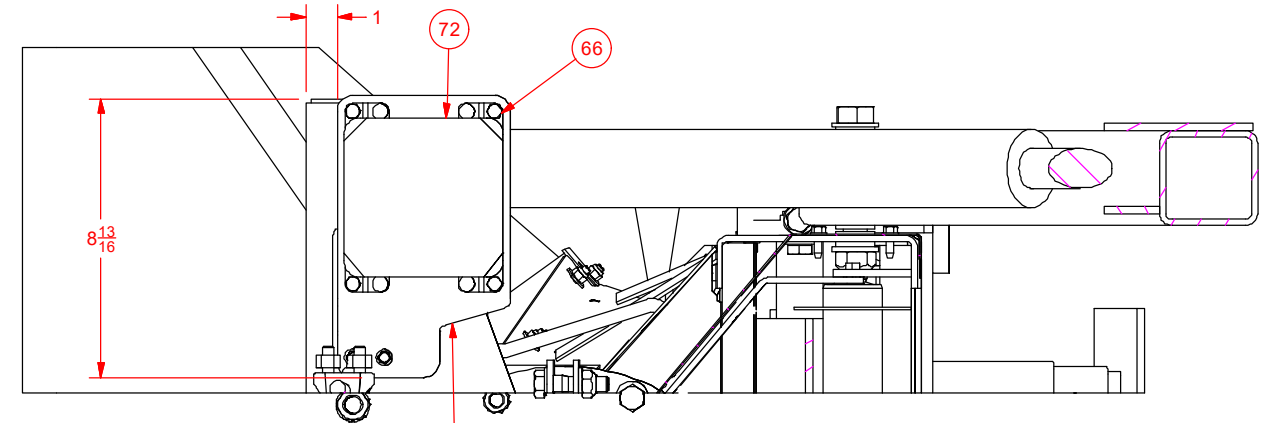
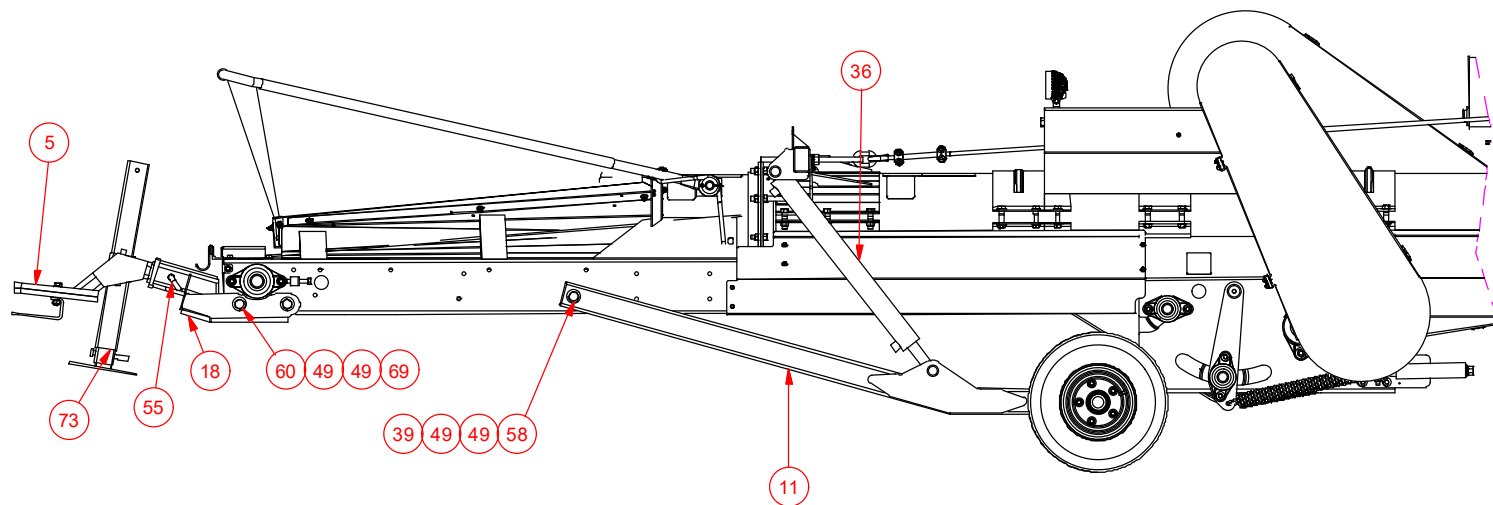
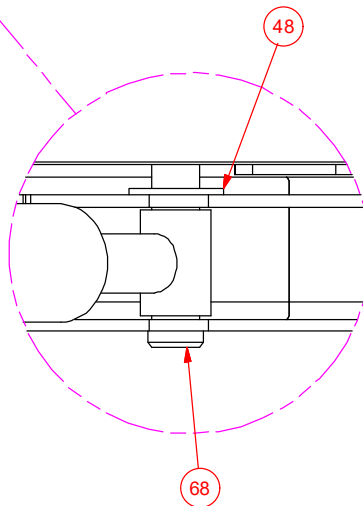
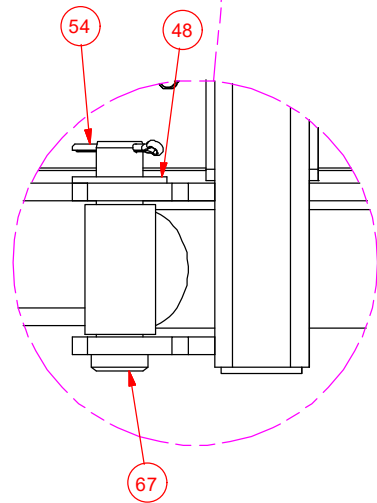
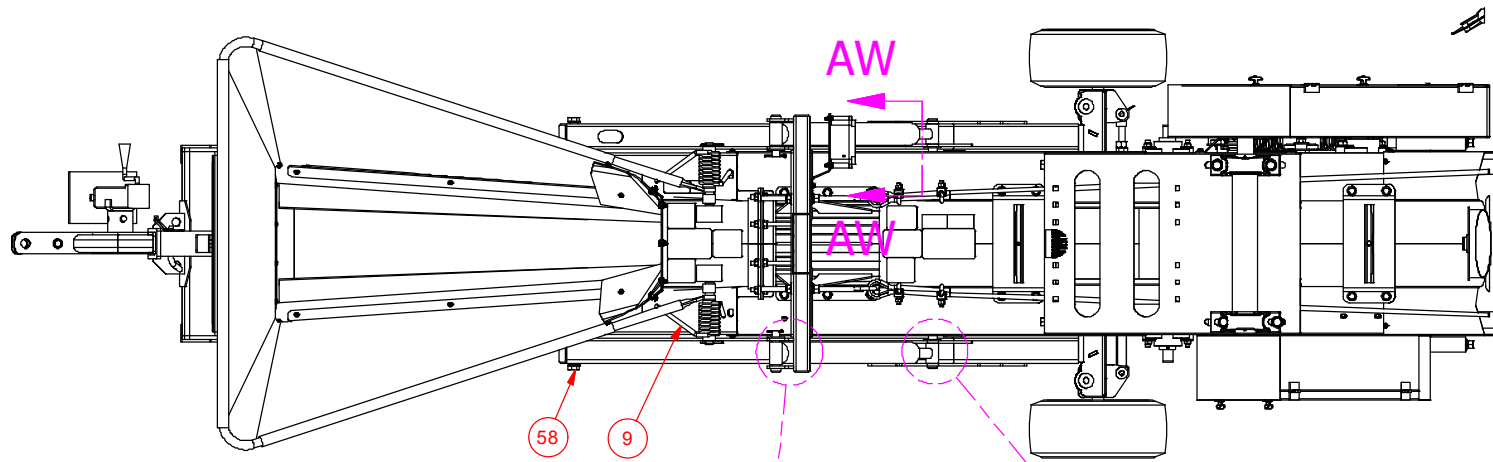
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X.X	±0.1										
X.XX	±0.04										
X.XXX	±0.010										
ANGULAR	±1°	DRAWING NOT TO SCALE									
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1665 SP2		16" BELT 65' SELF PROPELLED 2 TUBE CONVEYOR									
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MATERIAL	SQ. IN.					REV. #					
						B					
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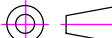
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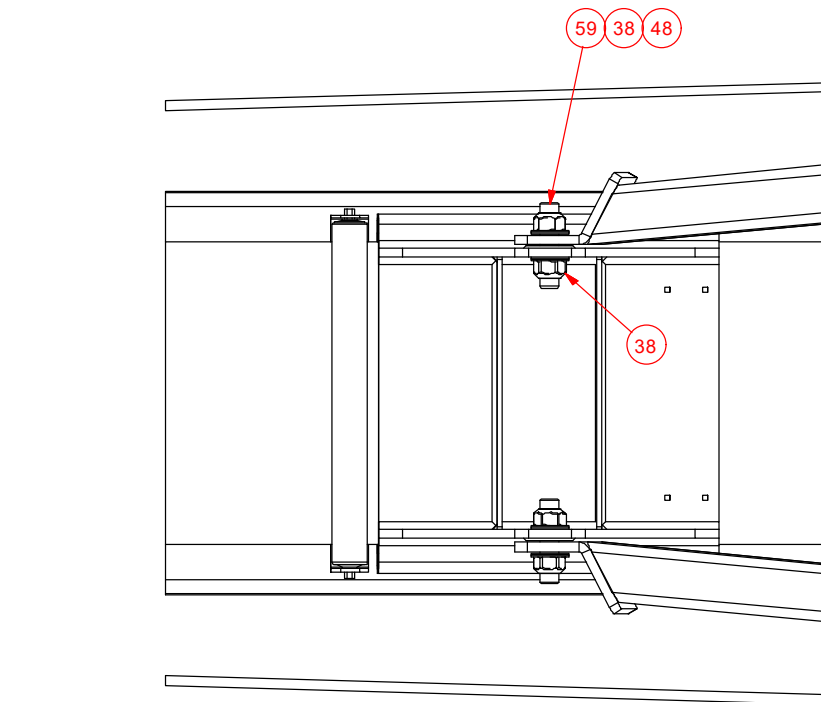
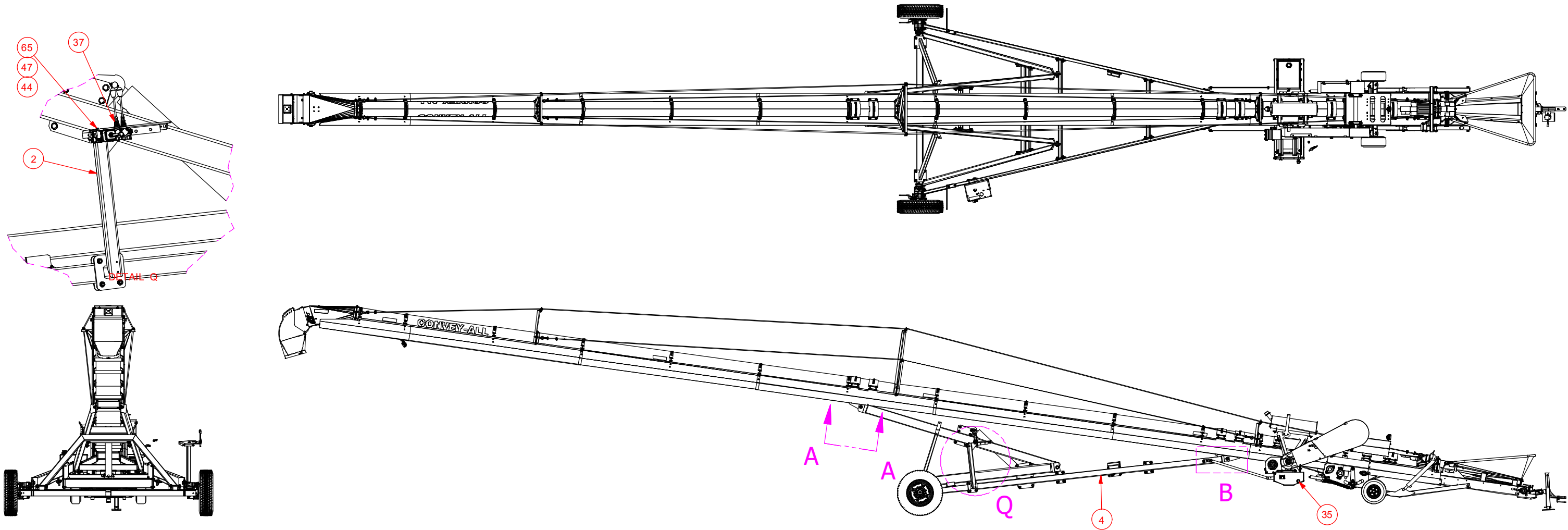
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PART NO. 1665 SP2		TITLE TC16		16" BELT 65' SELF PROPELLED 2 TUBE CONVEYOR	
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REVISED:		WT: N/A		REF #: SHEET: 5 OF 8	



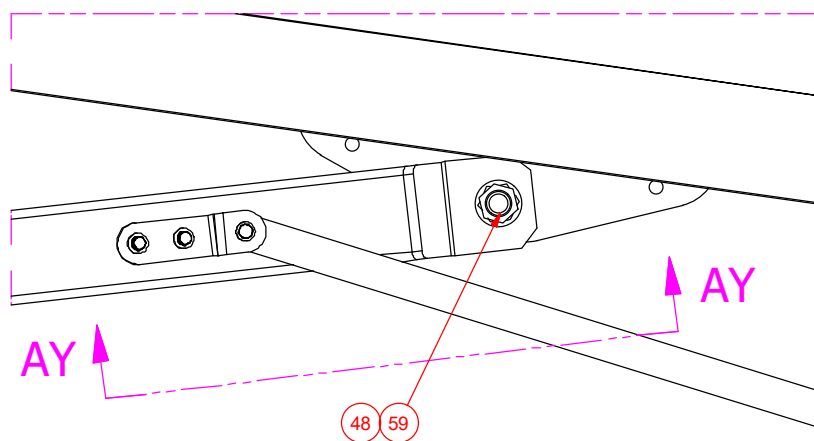
SECTION AW-AW

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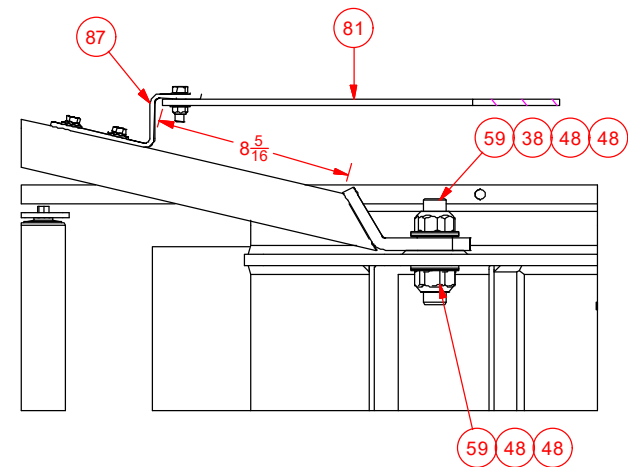
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PART NO. 1665 SP2		TITLE TC16 16" BELT 65' SELF PROPELLED 2 TUBE CONVEYOR			
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		SHEET: 6 OF 8			



SECTION A-A

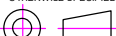


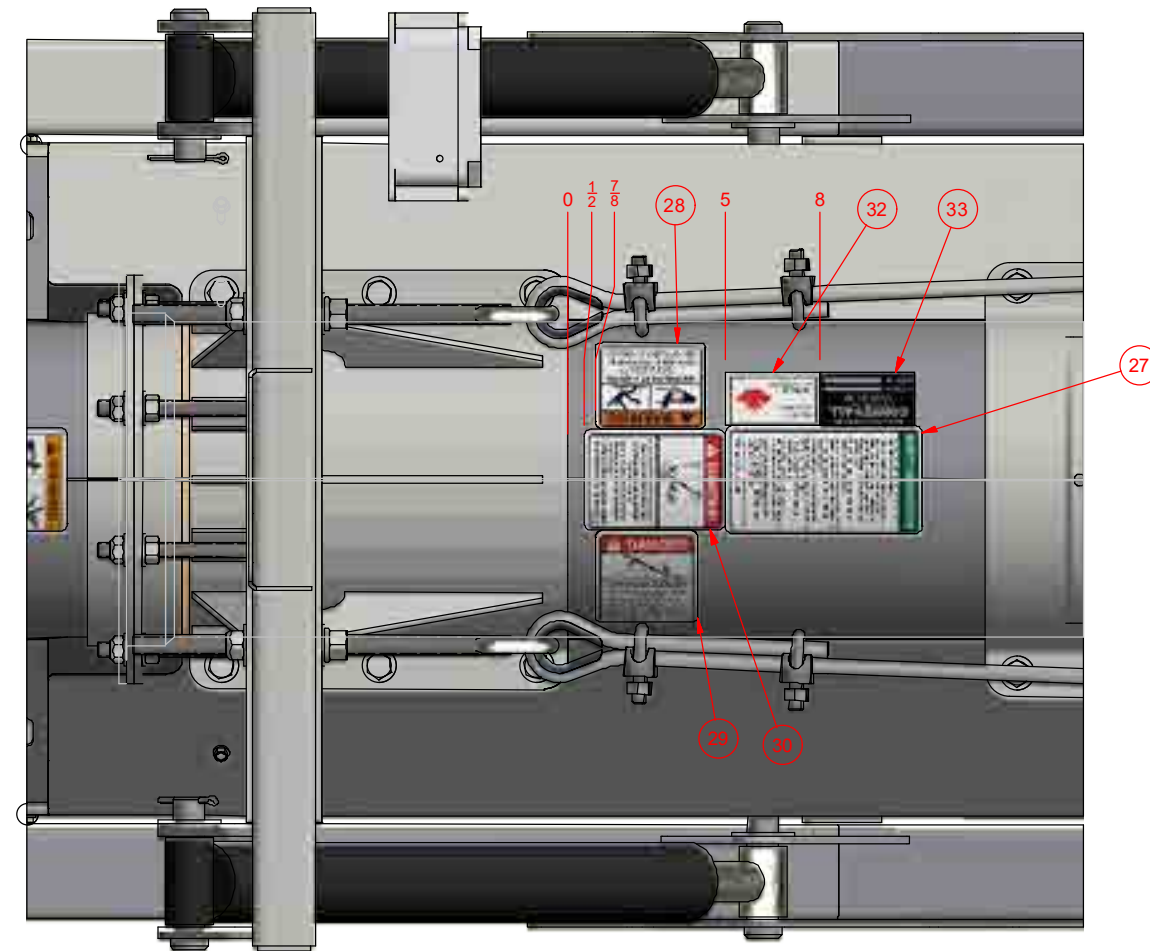
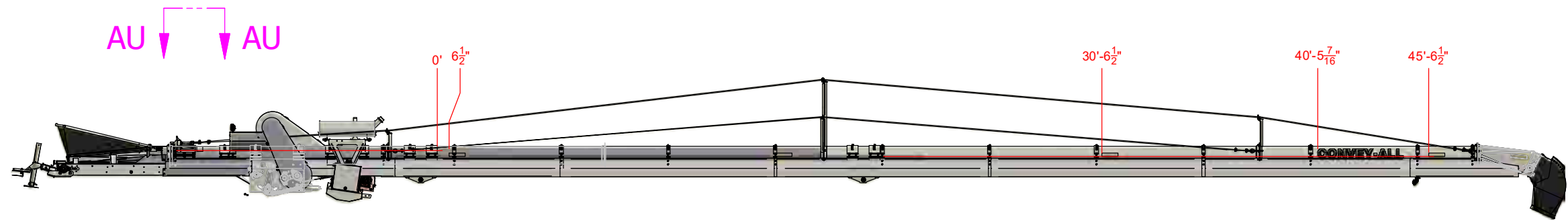
DETAIL B



SECTION A-Y-A-Y

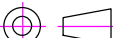
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PART NO. 1665 SP2		TITLE TC16 16" BELT 65' SELF PROPELLED 2 TUBE CONVEYOR			
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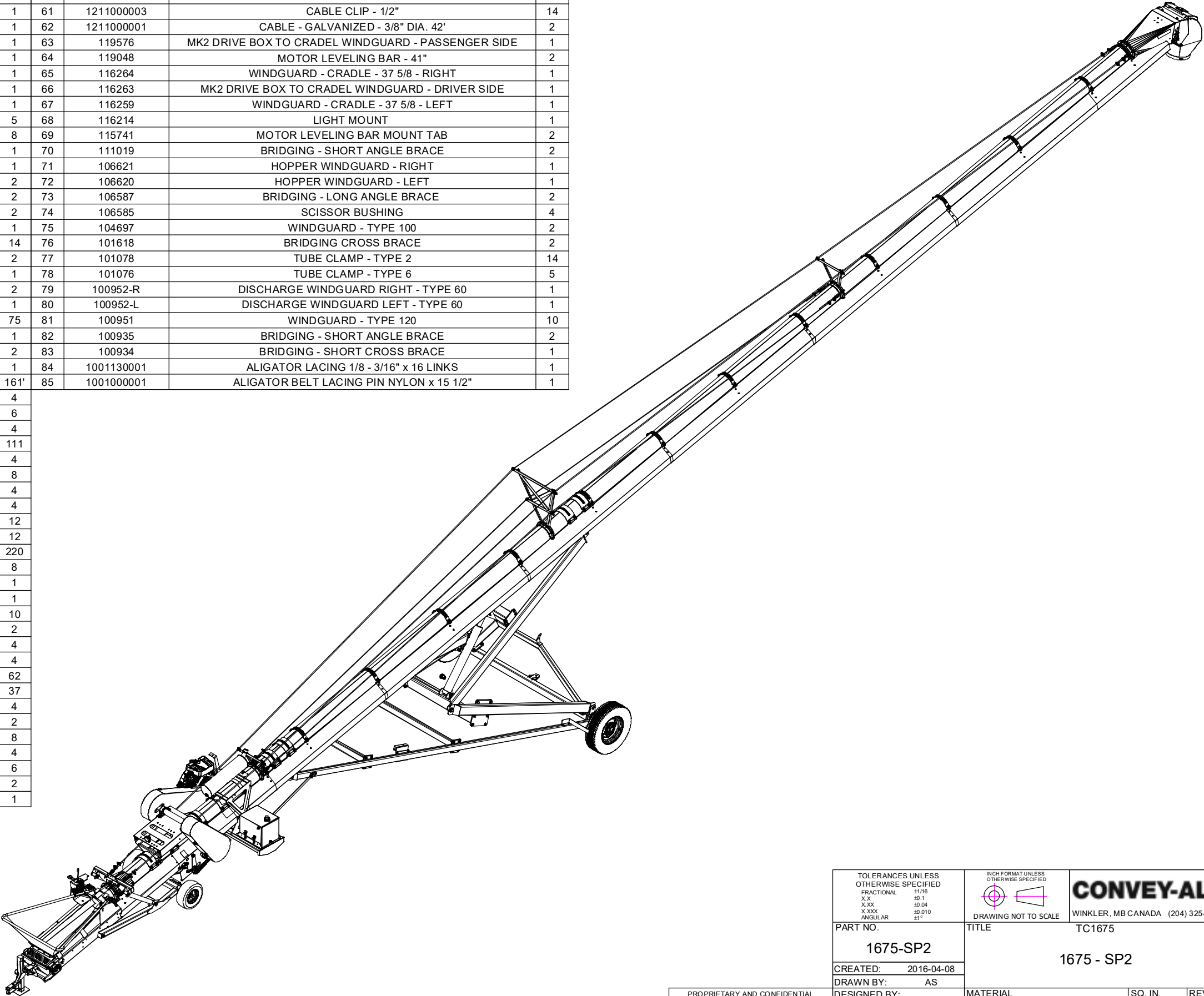
SECTION AU-AU

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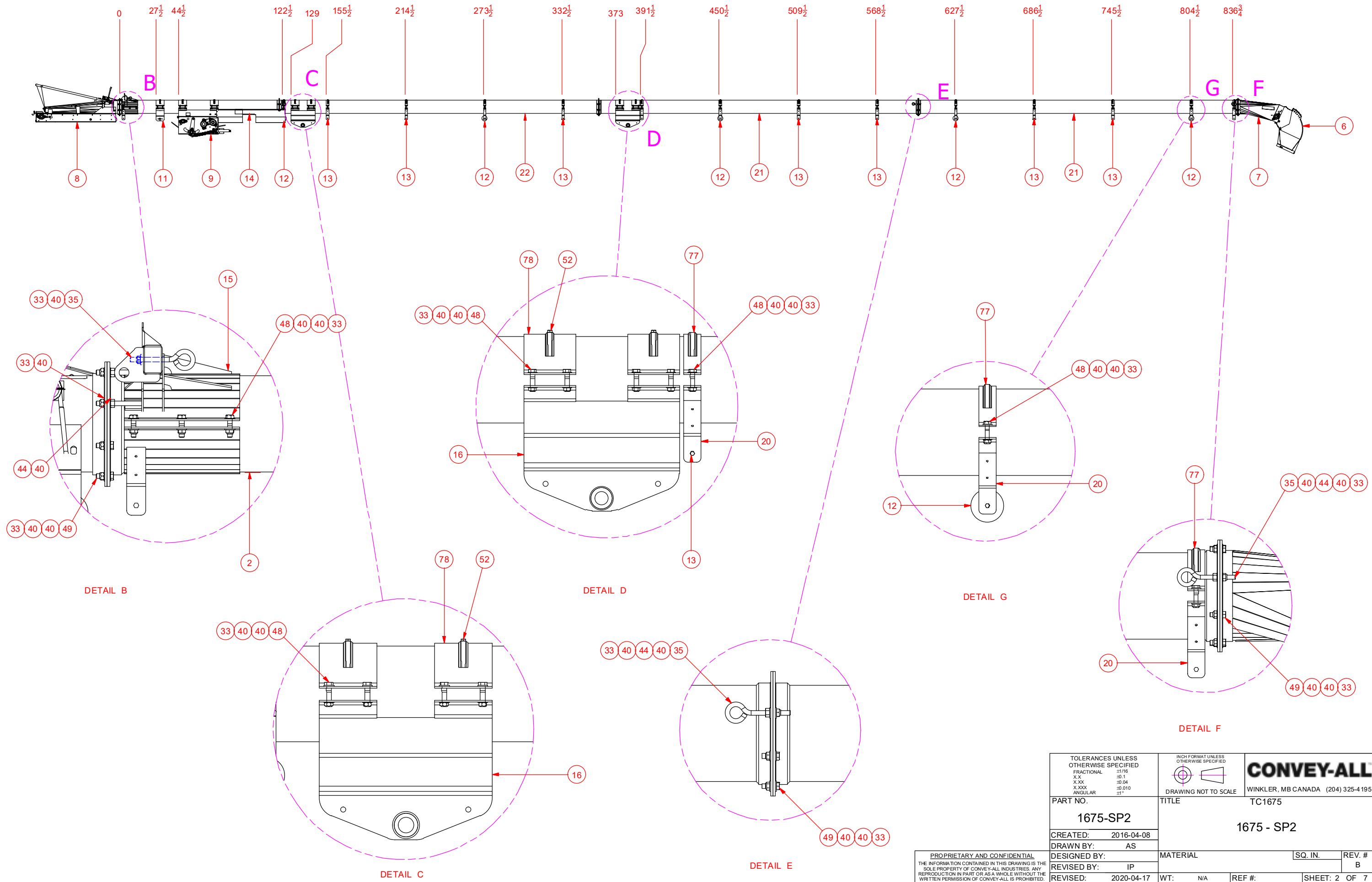
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1	650505368	VALVE MOUNT ARM	1	57	1211000008	CABLE CLIP - 3/8"	10
2	650405835	CYLINDER MOUNT TUBE CLAMP	1	58	1211000007	CABLE - GALVINIZED - 1/2" DIA. 71'-5"	2
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4	503607	DRAW BAR ASSEMBLY WITH JACK MOUNT	1	60	1211000004	CABLE THIMBLE - 1/2"	4
5	503586	GAS DRIVE ASSEMBLY - MK	1	61	1211000003	CABLE CLIP - 1/2"	14
6	503571	PLASTIC DISCHARGE	1	62	1211000001	CABLE - GALVANIZED - 3/8" DIA. 42'	2
7	503281	SWIVEL HOOD DISCHARGE BODY W/ROLLER	1	63	119576	MK2 DRIVE BOX TO CRADEL WINDGUARD - PASSENGER SIDE	1
8	503086	COLLAPSIBLE HOPPER W/ LIFT FRAME BUSHINGS	1	64	119048	MOTOR LEVELING BAR - 41"	2
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12	501119	RETURN ROLLER FL - TYPE 1-7/8 x 17-7/8 x 7/8	5	68	116214	LIGHT MOUNT	1
13	501118	RETURN ROLLER - 1.875 x 17.875 x .438	8	69	115741	MOTOR LEVELING BAR MOUNT TAB	2
14	405070	TUBE - 12GA x 10D x 120L	1	70	111019	BRIDGING - SHORT ANGLE BRACE	2
15	403174	HOPPER LIFT ARM CYLINDER MOUNT	1	71	106621	HOPPER WINDGUARD - RIGHT	1
16	403051	SCISSOR LIFT TUBE SADDLE	2	72	106620	HOPPER WINDGUARD - LEFT	1
17	402087	BOTTOM CYL PIN - 1" x 3 7/8"	2	73	106587	BRIDGING - LONG ANGLE BRACE	2
18	402086	TOP CYL PIN - TYPE 1	2	74	106585	SCISSOR BUSHING	4
19	402062	HITCH	1	75	104697	WINDGUARD - TYPE 100	2
20	400217	RETURN ROLLER BRACKET	14	76	101618	BRIDGING CROSS BRACE	2
21	400023	TUBE - 14GA x 10D x 240L	2	77	101078	TUBE CLAMP - TYPE 2	14
22	400022	TUBE - 12GA x 10D x 240L	1	78	101076	TUBE CLAMP - TYPE 6	5
23	650121596	BRIDGING - SHORT CROSS BRACE	2	79	100952-R	DISCHARGE WINDGUARD RIGHT - TYPE 60	1
24	650121595	BRIDGING - LONG CROSS BRACE	1	80	100952-L	DISCHARGE WINDGUARD LEFT - TYPE 60	1
25	2422000002	SELF TAPPING SCREW - 1/4" x 3/4" - ZINC PLTD	75	81	100951	WINDGUARD - TYPE 120	10
26	1950000025	ENGINE - VERNIER CONTROL CABLE 15FT	1	82	100935	BRIDGING - SHORT ANGLE BRACE	2
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28	18-4500-0099	BM-40 VALVE	1	84	1001130001	ALIGATOR LACING 1/8 - 3/16" x 16 LINKS	1
29	1675-SP2 BELT	16" C.T. RUBBER BELT - 161'	161'	85	1001000001	ALIGATOR BELT LACING PIN NYLON x 15 1/2"	1

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39	1613070009	S.A.E. FLAT WASHER - 3/4" - ZINC PLTD	12
40	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	220
41	1613070004	S.A.E. FLAT WASHER - 3/8" - ZINC PLTD	8
42	1611000005	PIN - HAIR - #10 - 1/8	1
43	1611000002	PIN - BEND ARM - 5/8" x 3"	1
44	1609070005	HEX NUT - 1/2"-13 UNC - ZINC PLTD - GRADE 5	10
45	1602070499	HEX BOLT - 3/4"-10 X 5" UNC - ZINC PLTD - GRADE 8	2
46	1602070489	HEX BOLT - 1"-8 X 3" UNC - ZINC PLTD - GRADE 5	4
47	1602070428	HEX BOLT - 3/4"-10 X 2" UNC - ZINC PLTD - GRADE 5	4
48	1602070250	HEX BOLT - 1/2"-13 X 2" UNC - ZINC PLTD - GRADE 5	62
49	1602070248	HEX BOLT - 1/2"-13 X 1 1/2" UNC - ZINC PLTD - GRADE 5	37
50	1602070126	HEX BOLT - 3/8"-16 X 1 1/4" UNC - ZINC PLTD - GRADE 5	4
51	1602070124	HEX BOLT - 3/8"-16 X 1" UNC - ZINC PLTD - GRADE 5	2
52	1602070066	HEX BOLT SELF TAPPING - 5/16-18 UNC x 1" - ZINC PLTD - GRADE 5	8
53	1602070010	HEX BOLT - 1/4"-20 X 1 1/2" UNC - ZINC PLTD - GRADE 5	4
54	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	6
55	14-1900-0072	UTILITY WORK LIGHT - ROUND 4" - LED - 9-36VDC	2
56	1214000008	JACK - 7000 LBS SIDE HAND CRANK DIRECT WELD	1



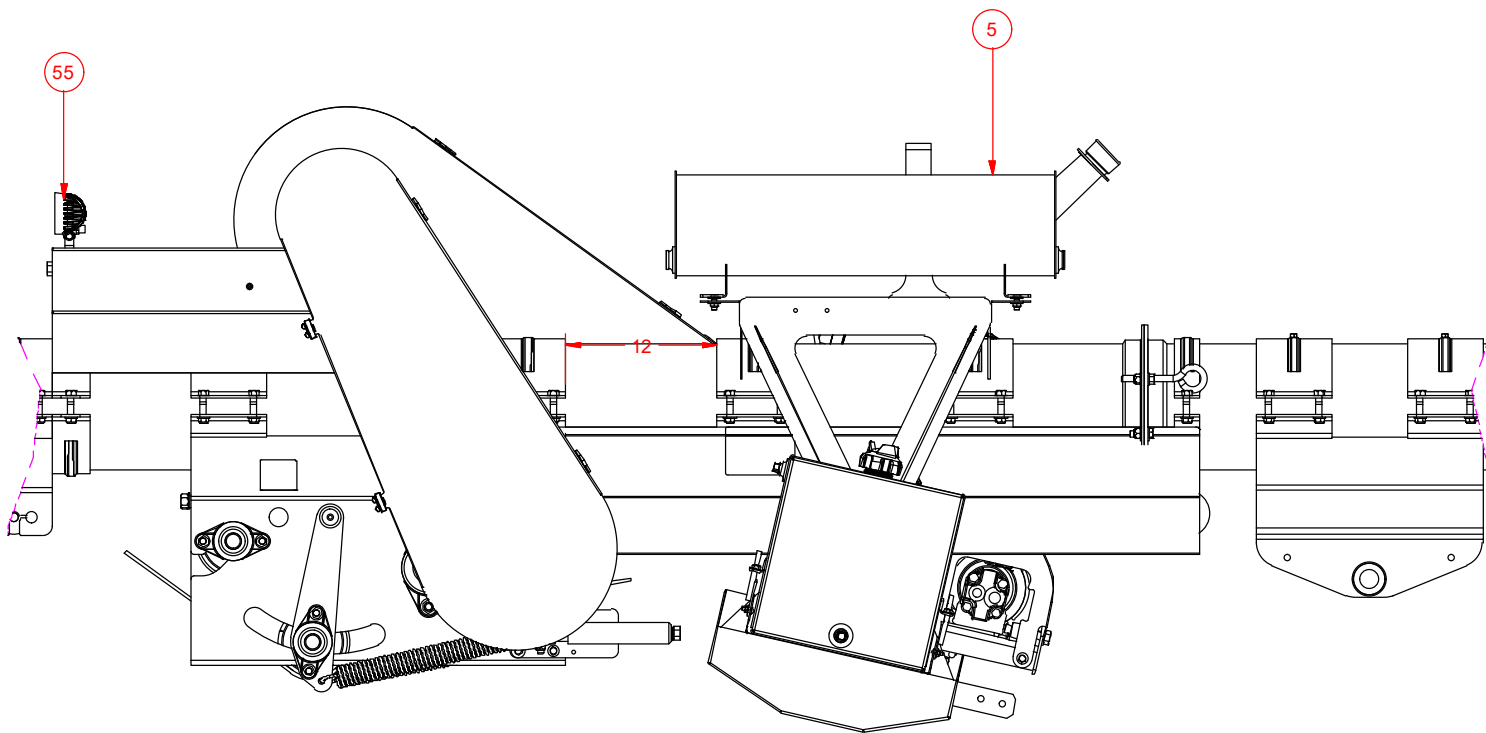
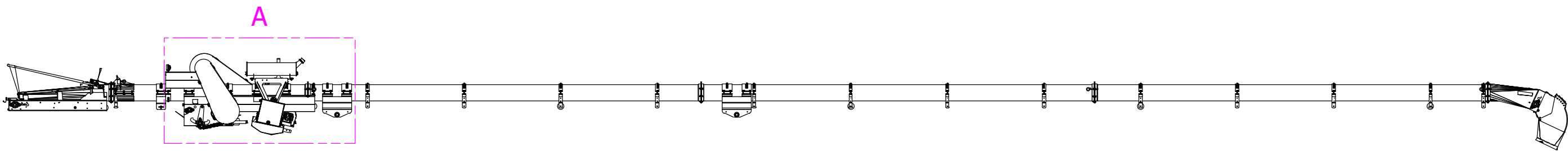
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TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±1/16 X.X ±0.1 X.XX ±0.04 X.XXX ±0.010 ANGULAR ±1°		INCH FORMAT UNLESS OTHERWISE SPECIFIED  DRAWING NOT TO SCALE		CONVEY-ALL WINKLER, MB CANADA (204) 325-4195			
PART NO. 1675-SP2		TITLE TC1675 1675 - SP2					
CREATED: 2016-04-08							
DRAWN BY: AS							
DESIGNED BY:		MATERIAL		SQ. IN.		REV. #	
REVISED BY: IP				B			
REVISED: 2020-04-17		WT: N/A		REF #:		SHEET: 1 OF 7	



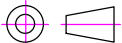
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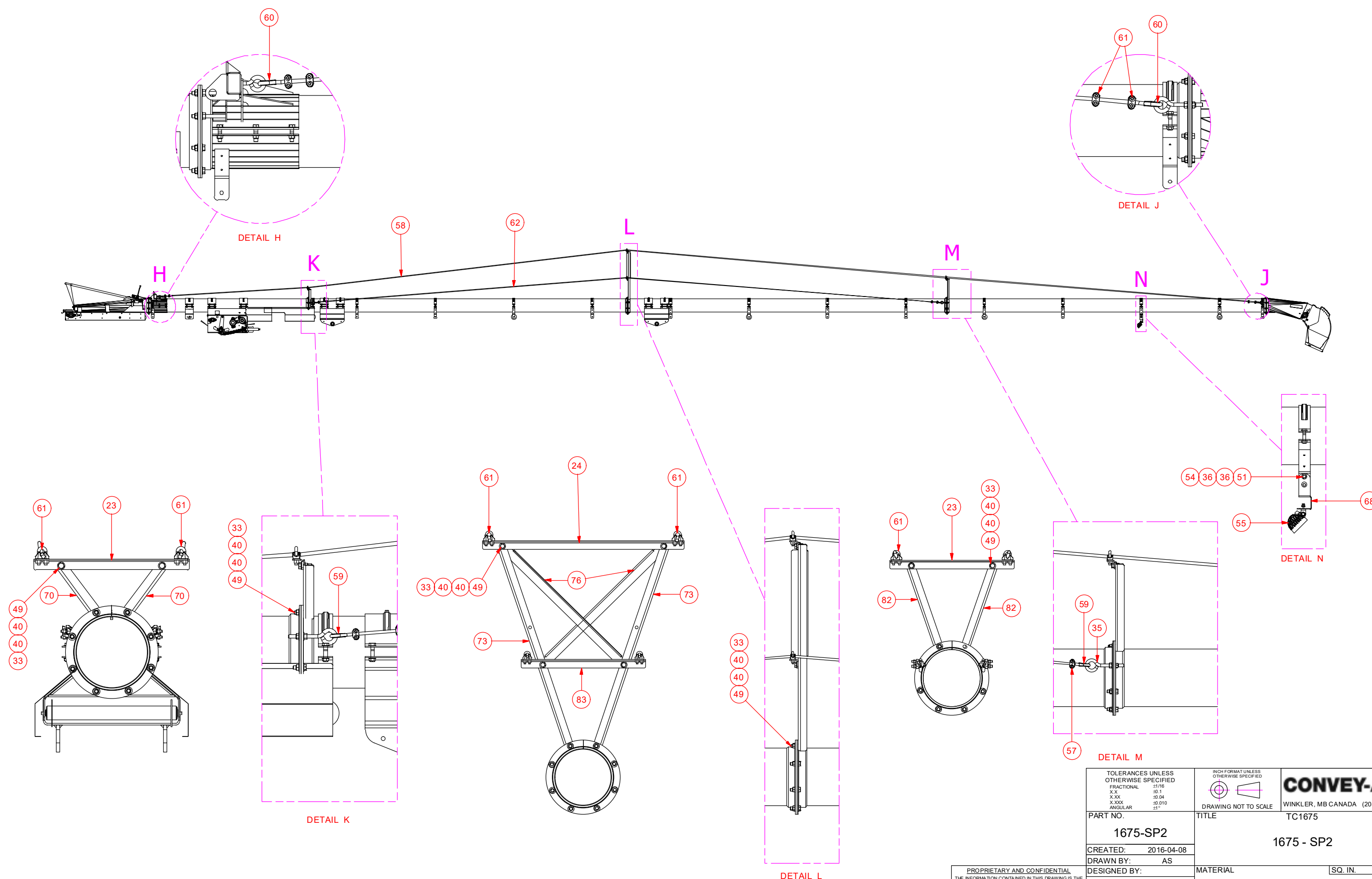
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CREATED: 2016-04-08						
DRAWN BY: AS						
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REVISED BY: IP						B
REVISED: 2020-04-17		WT: N/A	REF #:		SHEET: 2 OF 7	

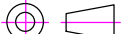


DETAIL A

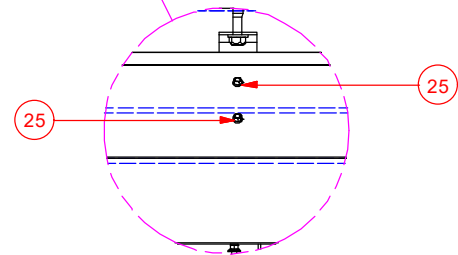
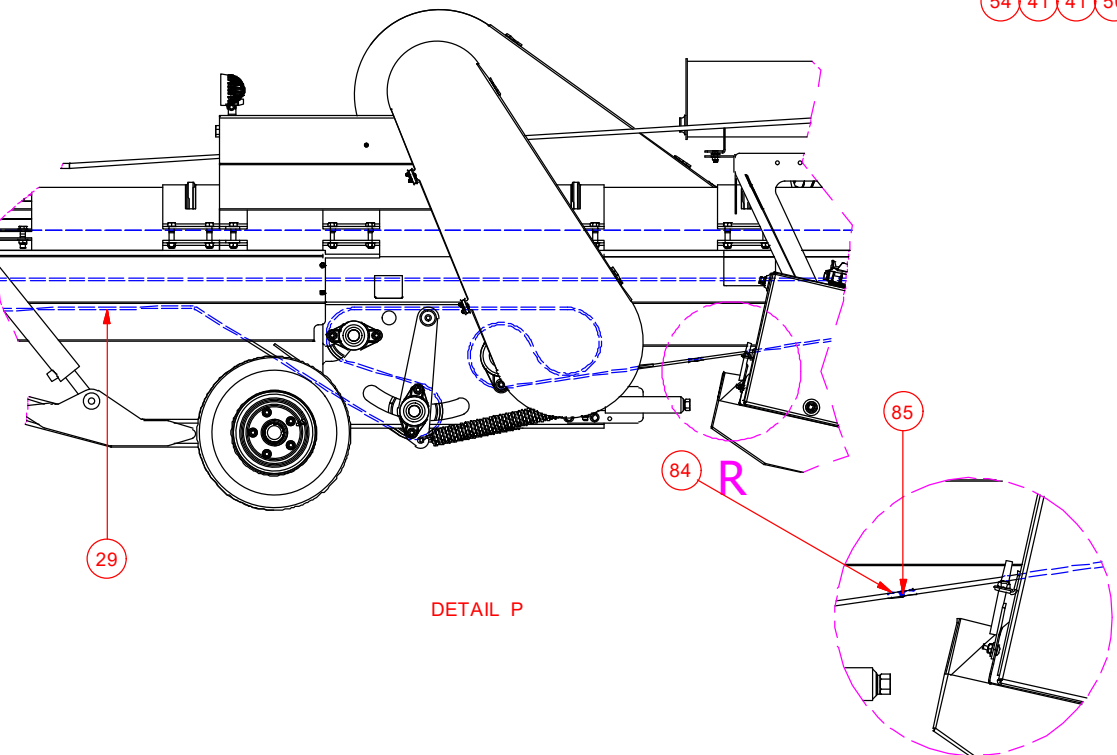
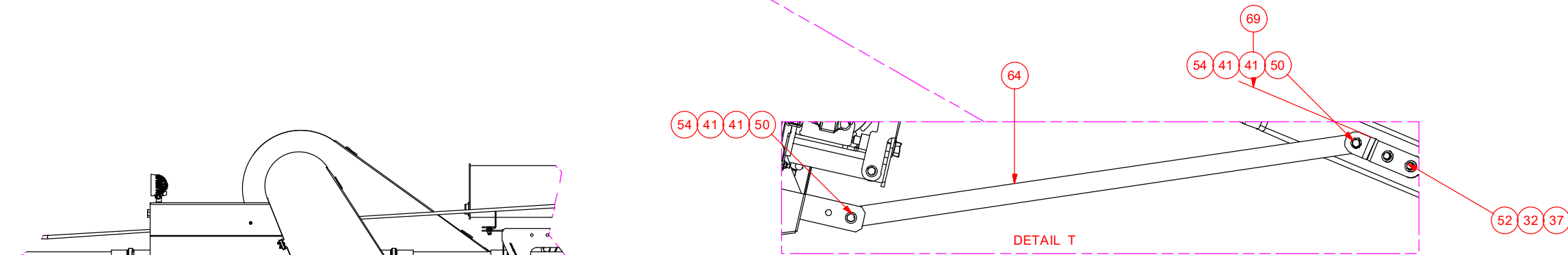
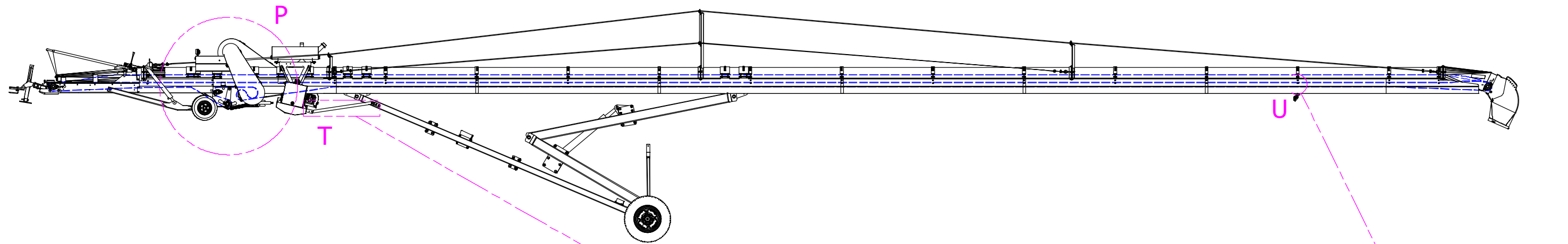
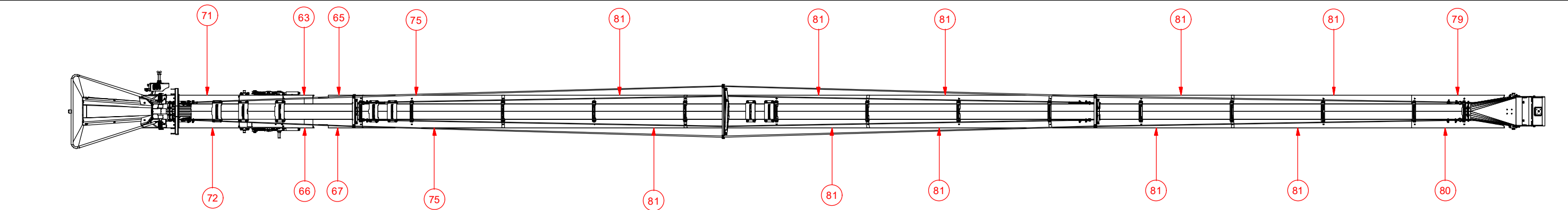
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TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±1/16 X.X ±0.1 X.XX ±0.04 X.XXX ±0.010 ANGULAR ±1°		INCH FORMAT UNLESS OTHERWISE SPECIFIED  DRAWING NOT TO SCALE		CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
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DRAWN BY: AS				REV. #	
DESIGNED BY:				B	
REVISED BY: IP					
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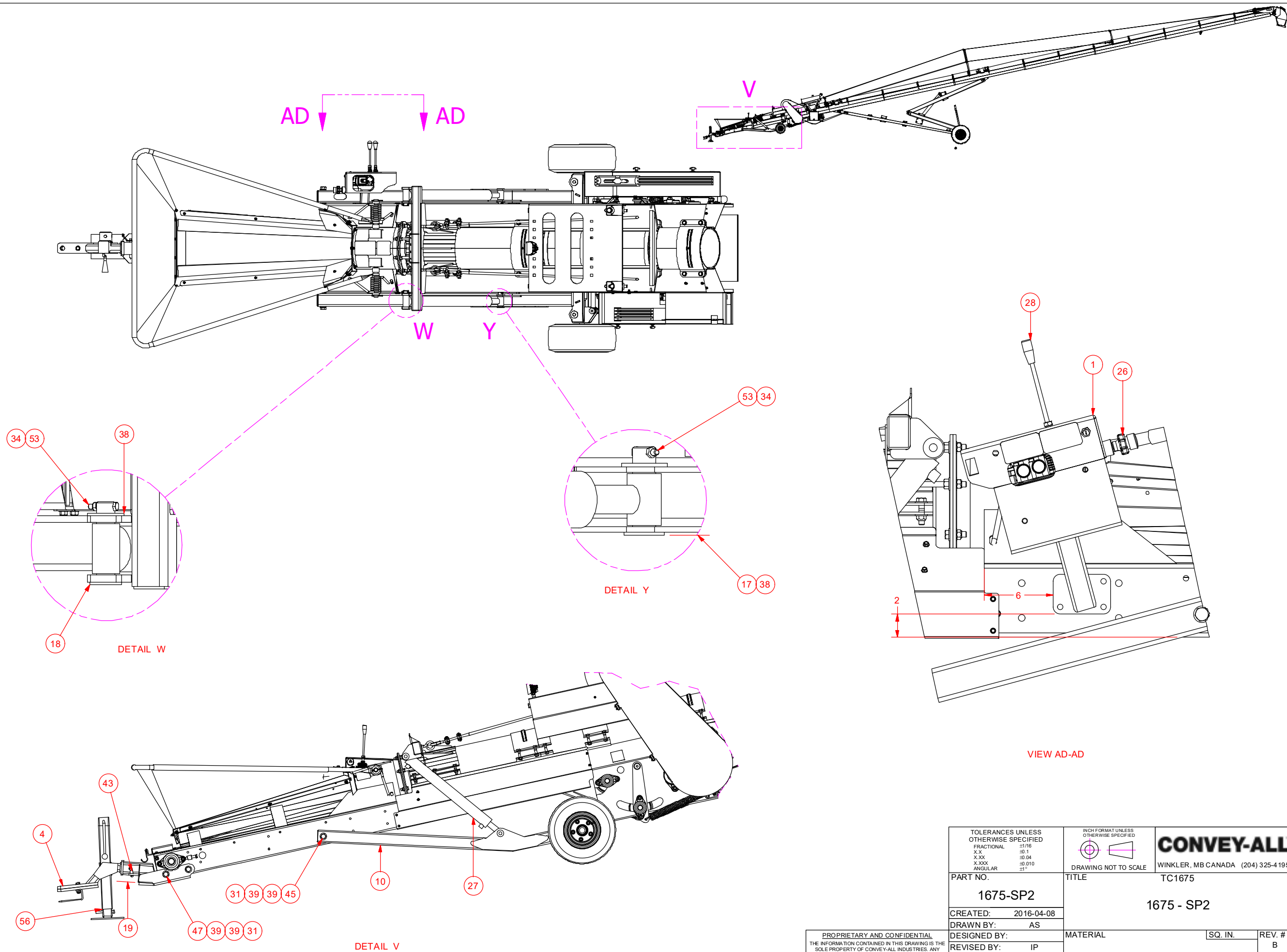
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REVISED BY: IP		SQ. IN.			
REVISED: 2020-04-17		WT: N/A		REF #:	
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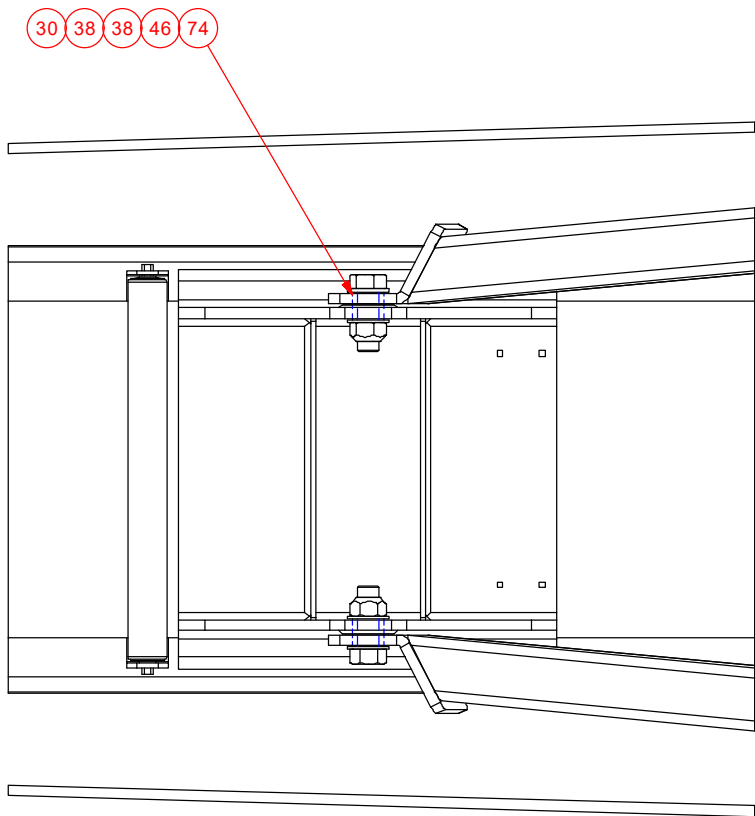
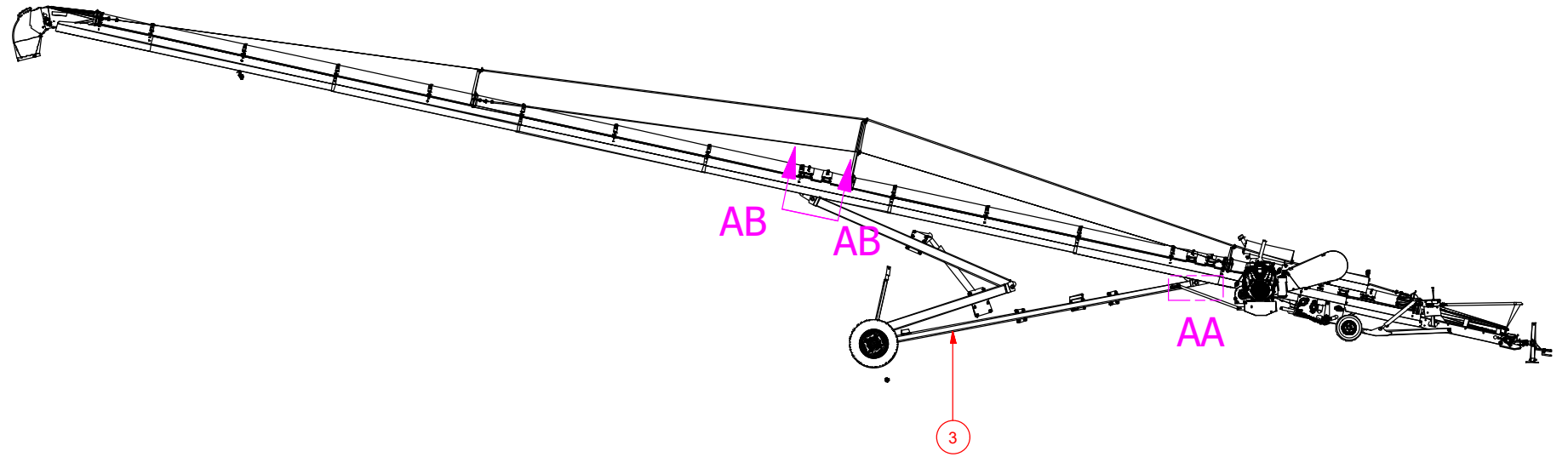
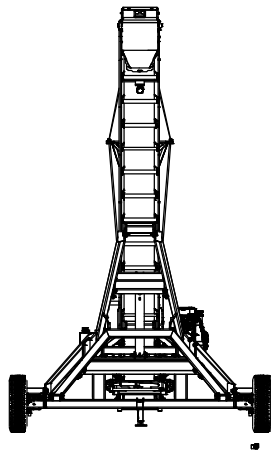


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X.XXX	±0.010			1675 - SP2	
ANGULAR	±1°	CREATED: 2016-04-08		MATERIAL	
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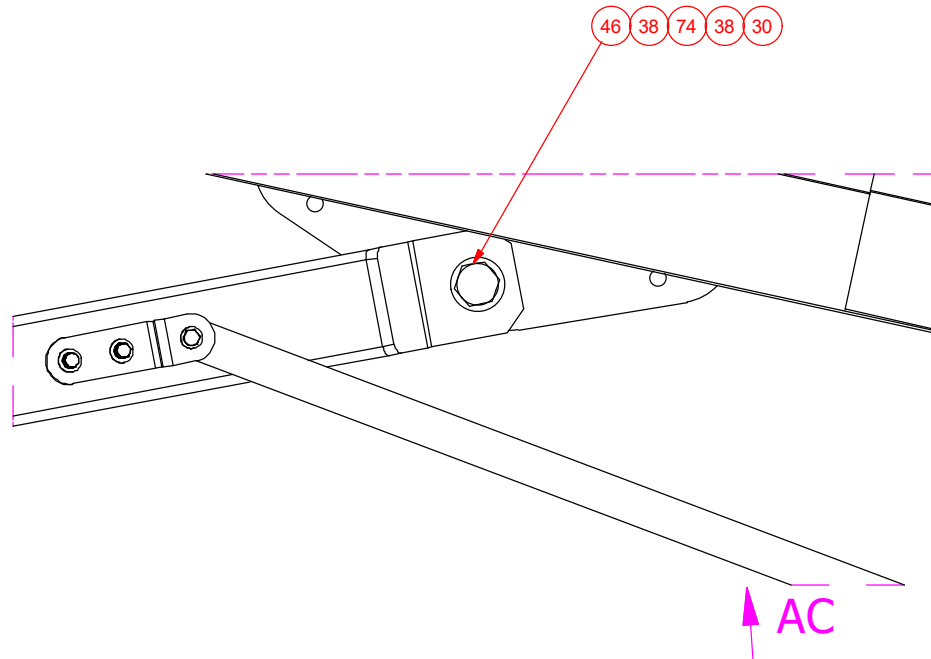
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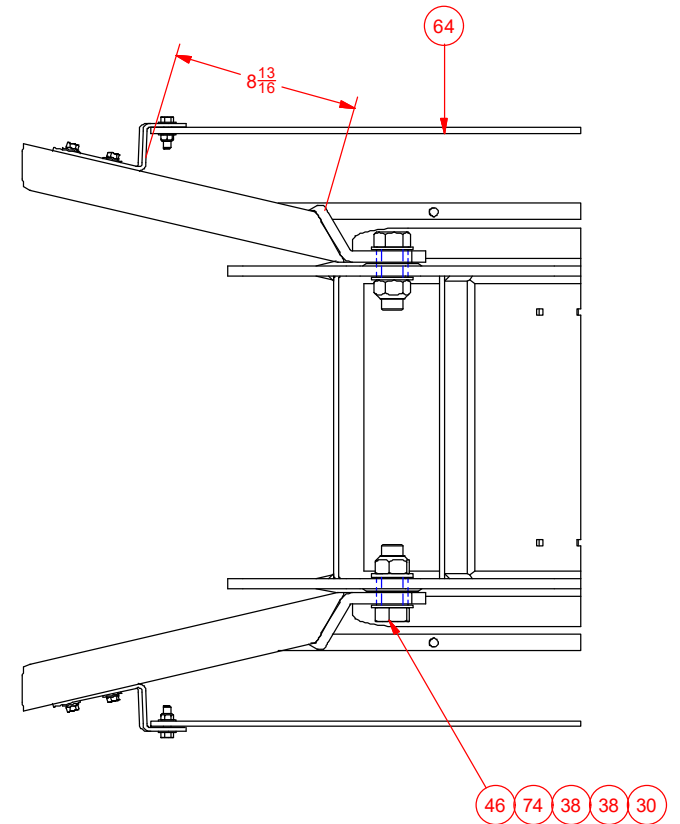
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X.X	±0.1	DRAWING NOT TO SCALE		PART NO.	TITLE
X.XX	±0.04			1675-SP2	TC1675
X.XXX	±0.010			CREATED: 2016-04-08	1675 - SP2
ANGULAR	±1°			DRAWN BY: AS	
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SECTION AB-AB



DETAIL AA



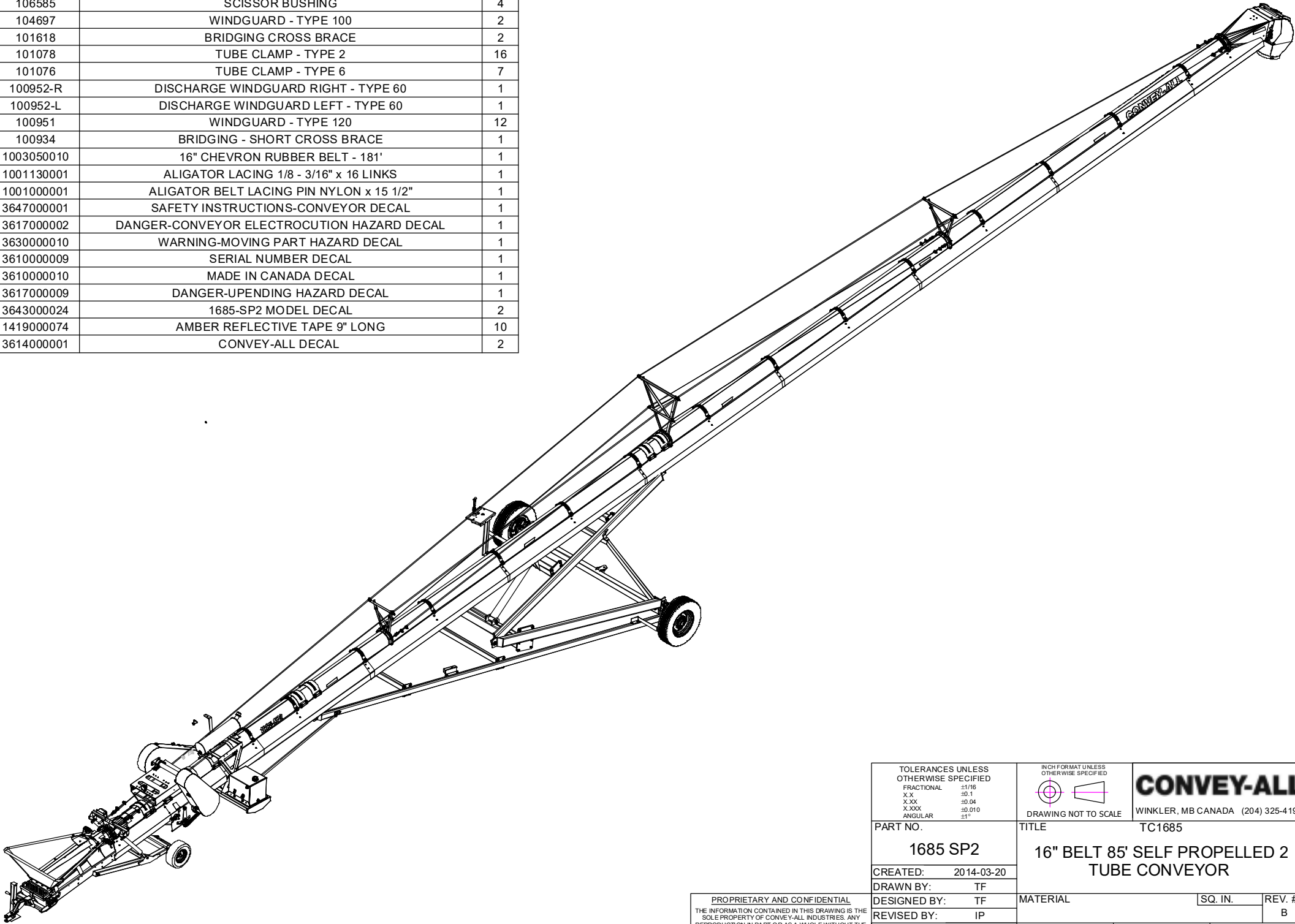
SECTION AC-AC

TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		 WINKLER, MB CANADA (204) 325-4195
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X.XX	±0.04			
X.XXX	±0.010			
ANGULAR	±1°			
PART NO.		TITLE		
1675-SP2		TC1675		
CREATED: 2016-04-08		1675 - SP2		
DRAWN BY: AS				
DESIGNED BY:		MATERIAL		SQ. IN.
REVISED BY: IP				REV. #
REVISED: 2020-04-17		WT:	N/A	REF #:
				SHEET: 7 OF 7

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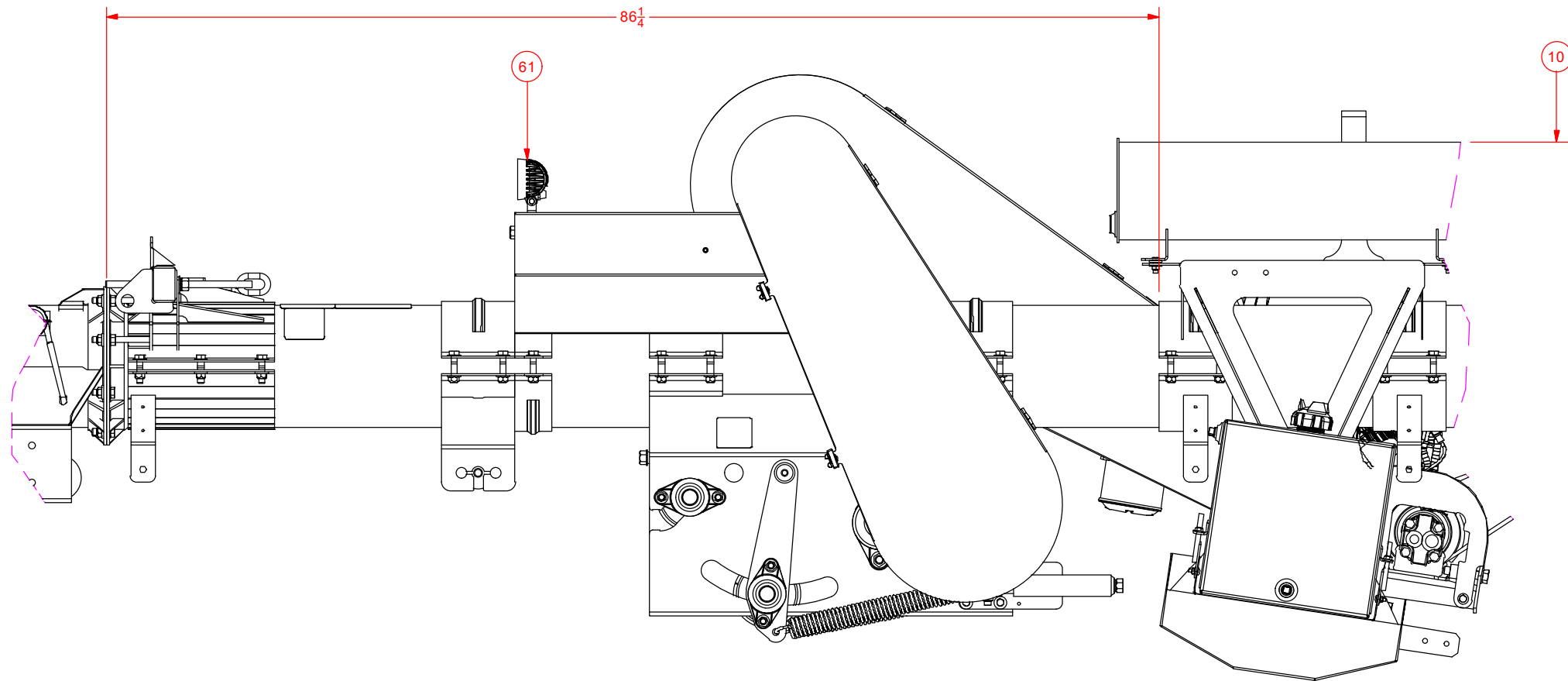
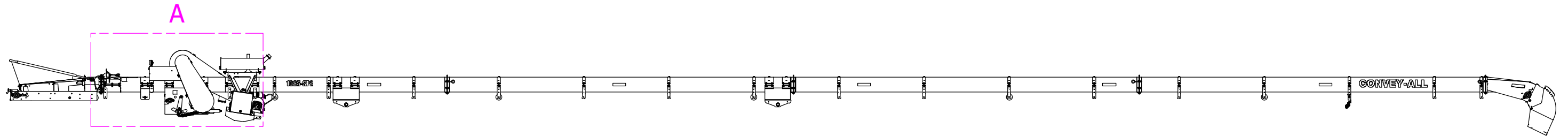
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ITEM	PART #	DESCRIPTION	QTY	ITEM	PART #	DESCRIPTION	QTY
1	650507394	VALVE MOUNT ASSEMBLY	1	71	119576	MK2 DRIVE BOX TO CRADEL WINDGUARD - PASSENGER SIDE	1
2	650507333	COLLAPSIBLE HOPPER W/ LIFT FRAME BUSHINGS	1	72	119452	BRIDGING TOWER #1 - CROSS BRACE	2
3	650406282	TUBE - 12GA X 10D X 240L	1	73	119451	BRIDGING TOWER #3 - CROSS BRACE	2
4	650405835	CYLINDER MOUNT TUBE CLAMP	1	74	119449	BRIDGING TOWER #3 - MAIN ANGLE	2
5	650121597	BRIDGING - TOWER #3 TOP CROSS BRACE	1	75	118188	JUNCTION BOX MOUNT PLATE	1
6	650121596	BRIDGING - SHORT CROSS BRACE	1	76	117693	BRIDGING TOWER #1 - MAIN ANGLE	2
7	650121595	BRIDGING - LONG CROSS BRACE	1	77	116264	WINDGUARD - CRADLE - 37 5/8 - RIGHT	1
8	503607	DRAW BAR ASSEMBLY WITH JACK MOUNT	1	78	116263	MK2 DRIVE BOX TO CRADEL WINDGUARD - DRIVER SIDE	1
9	503589	SCISSOR LIFT UNDERCARRIAGE WITH MOVER KIT AXLE	1	79	116259	WINDGUARD - CRADLE - 37 5/8 - LEFT	1
10	503586	GAS DRIVE ASSEMBLY - MK	1	80	116214	LIGHT MOUNT	1
11	503571	PLASTIC DISCHARGE	1	81	115741	MOTOR LEVELING BAR MOUNT TAB	2
12	503281	SWIVEL HOOD DISCHARGE BODY W/ROLLER	1	82	115740	MOTOR LEVELING BAR - 72 3/4"	2
13	502098	POSITIVE DRIVE BOX W/FIXED DRIVE ROLLER	1	83	106621	HOPPER WINDGUARD - RIGHT	1
14	501326	MOVER KIT LIFT FRAME ASSEMBLY	1	84	106620	HOPPER WINDGUARD - LEFT	1
15	501190	HEAVY DUTY RETURN ROLLER ASSEMBLY	1	85	106587	BRIDGING - LONG ANGLE BRACE	2
16	501119	RETURN ROLLER FL - TYPE 1-7/8 x 17-7/8 x 7/8	5	86	106585	SCISSOR BUSHING	4
17	501118	RETURN ROLLER - 1.875 x 17.875 x .438	10	87	104697	WINDGUARD - TYPE 100	2
18	403174	HOPPER LIFT ARM CYLINDER MOUNT	1	88	101618	BRIDGING CROSS BRACE	2
19	403051	SCISSOR LIFT TUBE SADDLE	2	89	101078	TUBE CLAMP - TYPE 2	16
20	402062	HITCH	1	90	101076	TUBE CLAMP - TYPE 6	7
21	401584	EYE BOLT SUB ASSEMBLY	2	91	100952-R	DISCHARGE WINDGUARD RIGHT - TYPE 60	1
22	400217	RETURN ROLLER BRACKET	16	92	100952-L	DISCHARGE WINDGUARD LEFT - TYPE 60	1
23	400023	TUBE - 14GA x 10D x 240L	2	93	100951	WINDGUARD - TYPE 120	12
24	400022	TUBE - 12GA x 10D x 240L	1	94	100934	BRIDGING - SHORT CROSS BRACE	1
25	2422000002	SELF TAPPING SCREW - 1/4" x 3/4" - ZINC PLTD	80	95	1003050010	16" CHEVRON RUBBER BELT - 181'	1
26	1950000025	ENGINE - VERNIER CONTROL CABLE 15FT	1	96	1001130001	ALIGATOR LACING 1/8 - 3/16" x 16 LINKS	1
27	1825000080	CYLINDER - HYDRAULIC - 2" BORE X 20" STROKE	2	97	1001000001	ALIGATOR BELT LACING PIN NYLON x 15 1/2"	1
28	18-4500-0099	BM-40 VALVE	1	98	3647000001	SAFETY INSTRUCTIONS-CONVEYOR DECAL	1
29	1624120003	CONE LOCK NUT - 1"-8 UNC - ZINC PLTD	4	99	3617000002	DANGER-CONVEYOR ELECTROCUTION HAZARD DECAL	1
30	1624120002	CONE LOCK NUT - 3/4"-10 UNC - ZINC PLTD	6	100	3630000010	WARNING-MOVING PART HAZARD DECAL	1
31	1624080006	SPRING LOCK WASHER - 5/16" - ZINC PLTD	4	101	3610000009	SERIAL NUMBER DECAL	1
32	1624080005	SPRING LOCK WASHER - 5/8" - ZINC PLTD	2	102	3610000010	MADE IN CANADA DECAL	1
33	1624070006	CONE LOCK NUT - 5/8"-11 UNC - ZINC PLTD	2	103	3617000009	DANGER-UPENDING HAZARD DECAL	1
34	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	122	104	3643000024	1685-SP2 MODEL DECAL	2
35	1624070001	CONE LOCK NUT - 1/4"-20 UNC - ZINC PLTD	4	105	1419000074	AMBER REFLECTIVE TAPE 9" LONG	10
36	1618070001	EYE BOLT - 1/2" x 6 1/2"	6	106	3614000001	CONVEY-ALL DECAL	2
37	1617070003	U.S.S. FLAT WASHER - 5/16" - ZINC PLTD	4				
38	1617070002	U.S.S. FLAT WASHER - 1/4" - ZINC PLTD	6				
39	1613070011	S.A.E. FLAT WASHER - 1" - ZINC PLTD	12				
40	1613070009	S.A.E. FLAT WASHER - 3/4" - ZINC PLTD	14				
41	1613070008	S.A.E. FLAT WASHER - 5/8" - ZINC PLTD	4				
42	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	244				
43	1613070004	S.A.E. FLAT WASHER - 3/8" - ZINC PLTD	8				
44	1611000003	COTTER PIN - 3/16" x 2"	4				
45	1611000002	PIN - BEND ARM - 5/8" x 3"	1				
46	1609070007	HEX NUT - 5/8"-11 UNC - ZINC PLTD - GRADE 5	2				
47	1609070005	HEX NUT - 1/2"-13 UNC - ZINC PLTD - GRADE 5	10				
48	1602070499	HEX BOLT - 3/4"-10 X 5" UNC - ZINC PLTD - GRADE 8	2				
49	1602070489	HEX BOLT - 1"-8 X 3" UNC - ZINC PLTD - GRADE 5	4				
50	1602070428	HEX BOLT - 3/4"-10 X 2" UNC - ZINC PLTD - GRADE 5	4				
51	1602070250	HEX BOLT - 1/2"-13 X 2" UNC - ZINC PLTD - GRADE 5	66				
52	1602070248	HEX BOLT - 1/2"-13 X 1 1/2" UNC - ZINC PLTD - GRADE 5	34				
53	1602070246	HEX BOLT - 1/2"-13 X 1 1/4" UNC - ZINC PLTD - GRADE 5	12				
54	1602070126	HEX BOLT - 3/8"-16 X 1 1/4" UNC - ZINC PLTD - GRADE 5	4				
55	1602070066	HEX BOLT SELF TAPPING - 5/16-18 UNC x 1" - ZINC PLTD - GRADE 5	8				
56	1602070014	HEX BOLT - 1/4"-20 X 2 1/2" UNC - ZINC PLTD - GRADE 5	2				
57	1602070004	HEX BOLT - 1/4"-20 X 3/4" UNC - ZINC PLTD - GRADE 5	2				
58	16-1100-0046	CLEVIS PIN - 1" x 4 1/2"	2				
59	16-1100-0034	CLEVIS PIN - 1" x 4"	2				
60	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	4				
61	14-1900-0072	UTILITY WORK LIGHT - ROUND 4" - LED - 9-36VDC	2				
62	14-1800-0002	JUNCTION BOX - 5" X 5" X 2" - PVC	1				
63	1214000008	JACK - 7000 LBS SIDE HAND CRANK DIRECT WELD	1				
64	1211000008	CABLE CLIP - 3/8"	10				
65	1211000007	CABLE - GALVINIZED - 1/2" DIA. 81'	2				
66	1211000005	CABLE THIMBLE - 3/8"	4				
67	1211000004	CABLE THIMBLE - 1/2"	4				
68	1211000003	CABLE CLIP - 1/2"	14				
69	1211000001	CABLE - GALVINIZED - 3/8" DIA. 41'	4				
70	12-3000-0066	TOGGLE SWITCH HEAVY DUTY	1				



TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±1/16 X.X ±0.1 X.XX ±0.04 X.XXX ±0.010 ANGULAR ±1°		INCH FORMAT UNLESS OTHERWISE SPECIFIED  DRAWING NOT TO SCALE		CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
PART NO. 1685 SP2		TITLE TC1685 16" BELT 85' SELF PROPELLED 2 TUBE CONVEYOR			
CREATED: 2014-03-20		MATERIAL			
DRAWN BY: TF					
DESIGNED BY: TF					
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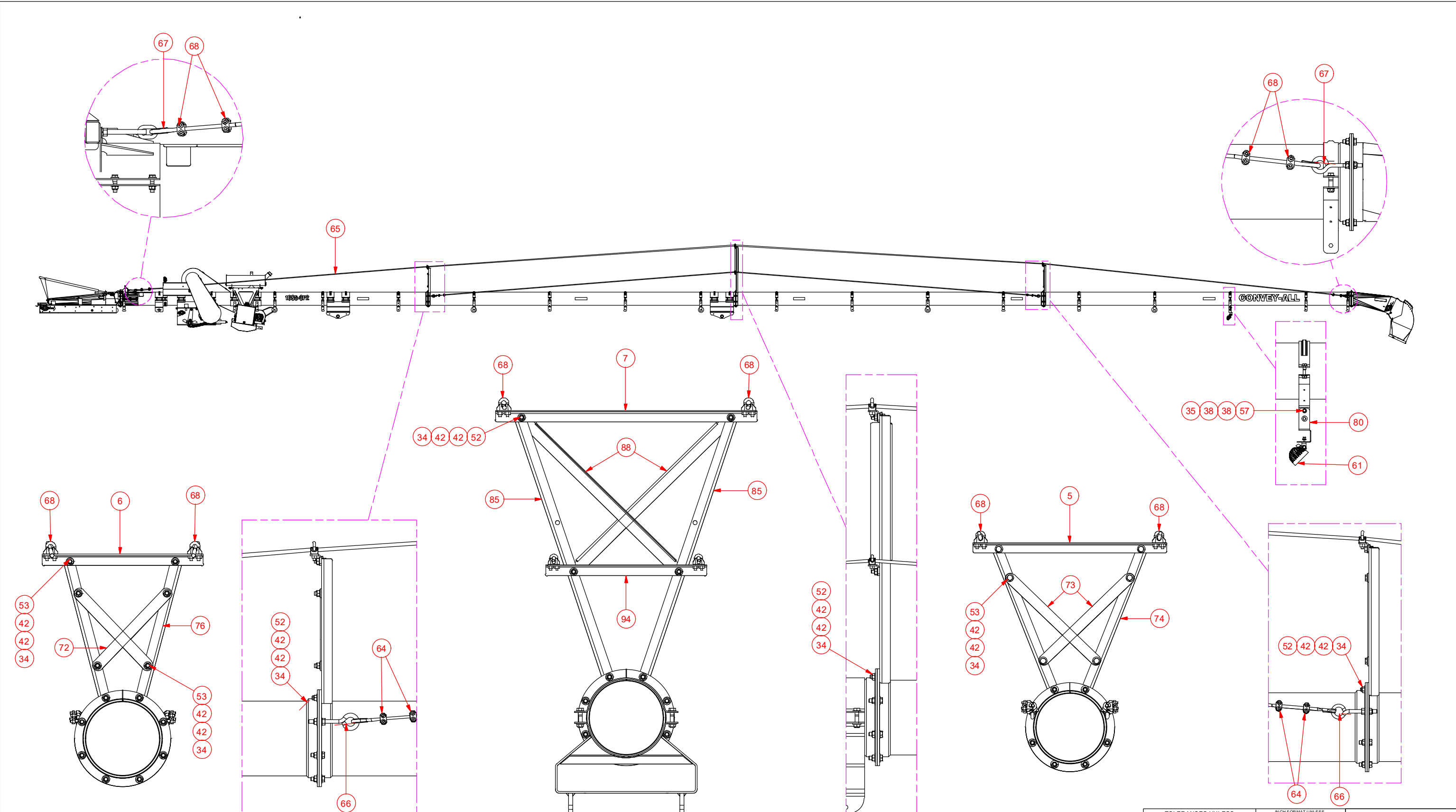
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DETAIL A

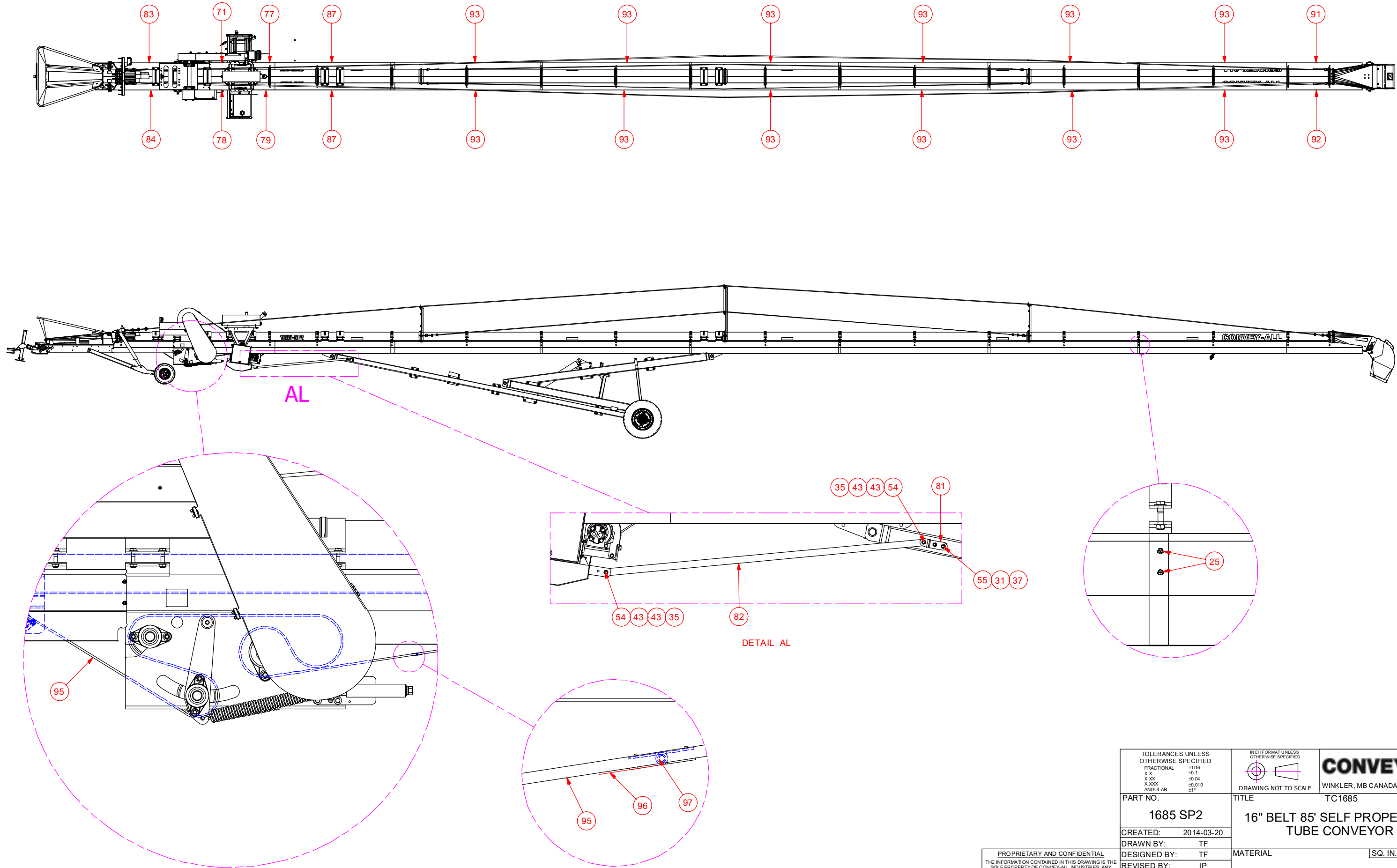
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TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±1/16 X.X ±0.1 X.XX ±0.04 X.XXX ±0.010 ANGULAR ±1°		INCH FORMAT UNLESS OTHERWISE SPECIFIED DRAWING NOT TO SCALE		CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
PART NO. 1685 SP2		TITLE 16" BELT 85' SELF PROPELLED 2 TUBE CONVEYOR		TC1685	
CREATED: 2014-03-20		DRAWN BY: TF		REV. #	
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REVISED: 2020-03-10		WT: N/A		REF #:	SHEET: 3 OF 8

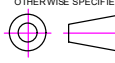


TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		 CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
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X.XX	±0.04				
X.XXX	±0.010				
ANGULAR	±1°				
PART NO.		TITLE		TC1685	
1685 SP2		16" BELT 85' SELF PROPELLED 2 TUBE CONVEYOR			
CREATED: 2014-03-20		MATERIAL		SQ. IN.	REV. #
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REVISED: 2020-03-10		WT: N/A	REF #:	SHEET: 4	OF 8

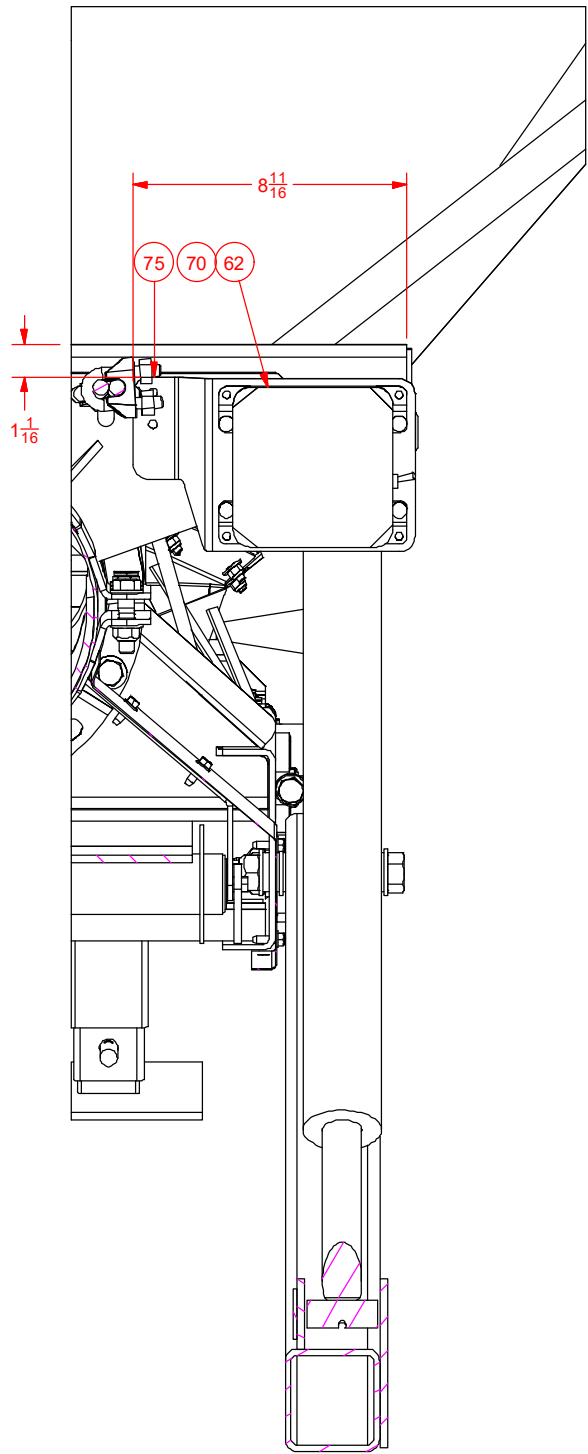
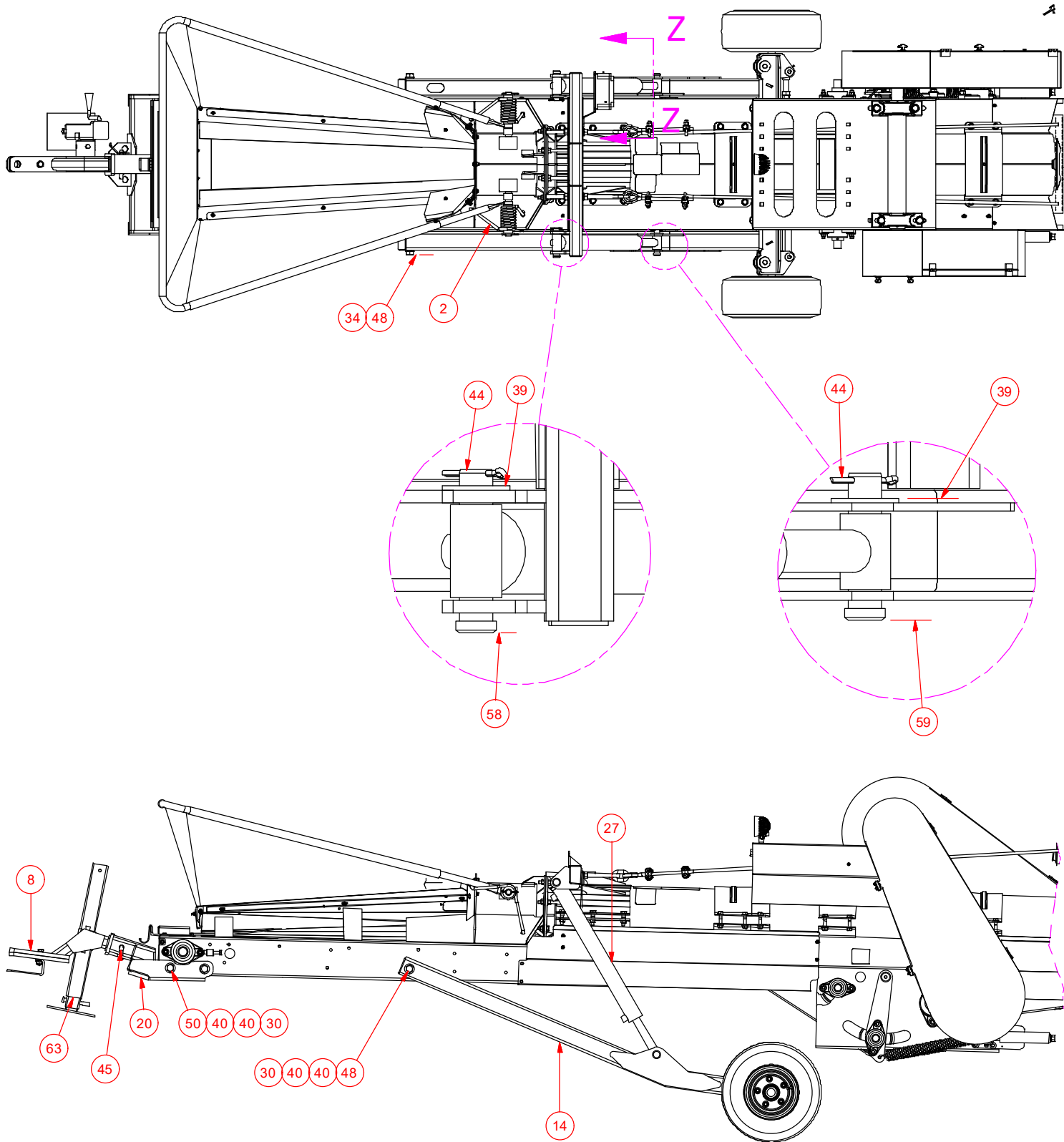
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TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		 CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
FRACTIONAL	±1/16				
X.X	±0.1	DRAWING NOT TO SCALE		TITLE TC1685	
X.XX	±0.04				
X.XXX	±0.010				
ANGULAR	±1°				
PART NO. 1685 SP2		16" BELT 85' SELF PROPELLED 2 TUBE CONVEYOR			
CREATED: 2014-03-20					
DRAWN BY: TF					
DESIGNED BY: TF					
REVISED BY: IP					
REVISED: 2020-03-10		WT: N/A		REF #:	
				SHEET: 5 OF 8	

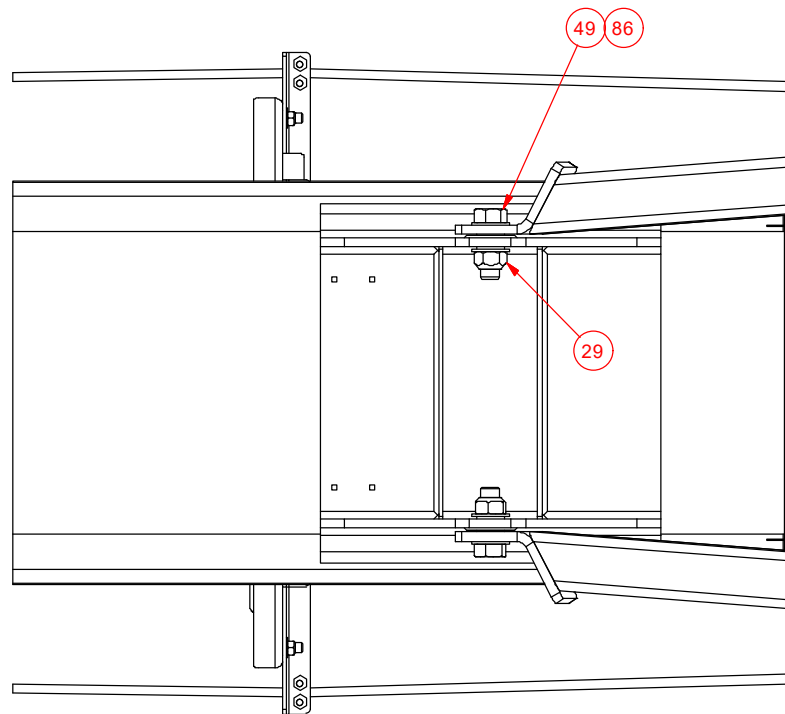
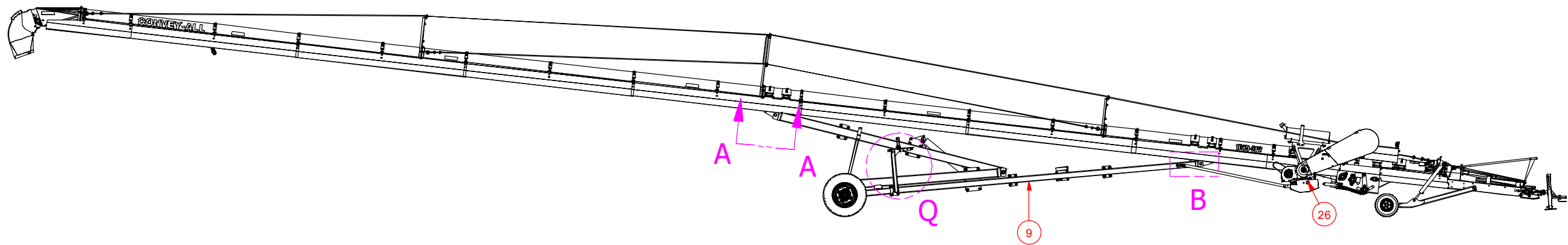
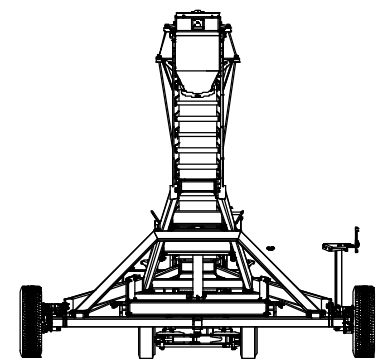
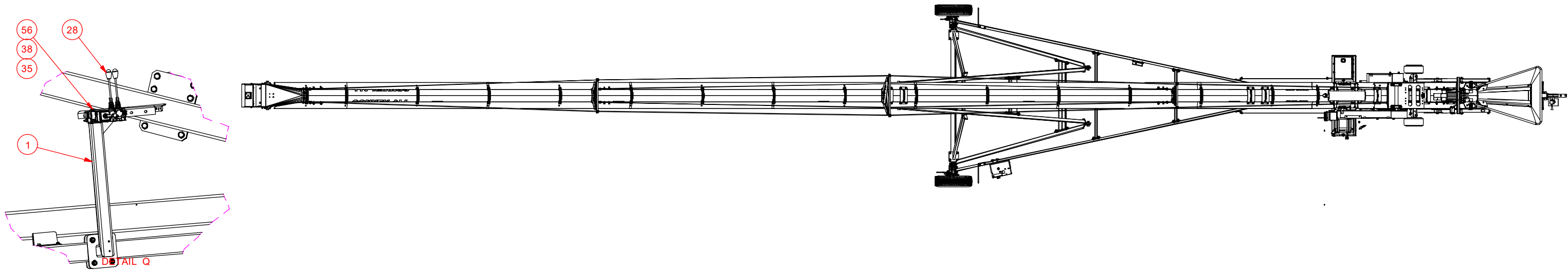
NOTE:
1. FOR HYDRAULIC SCHEMATIC PLEASE SEE DRAWING 503920-SCH
2. FOR ELECTRICAL SCHEMATIC PLEASE SEE DRAWING TC1685SP2 WIRING SCH



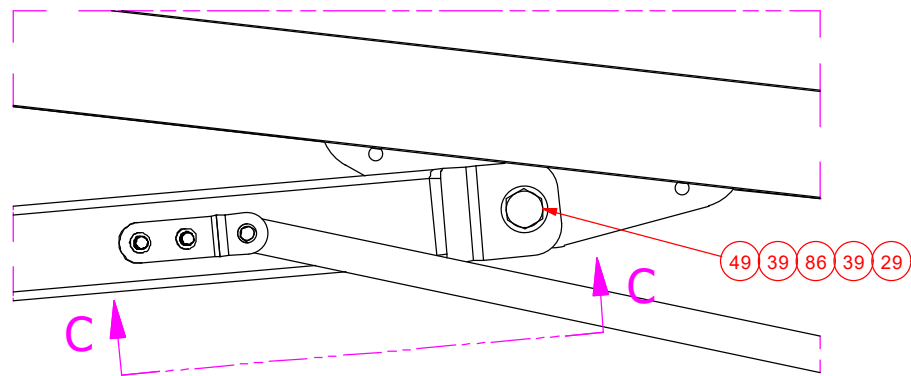
SECTION Z-Z

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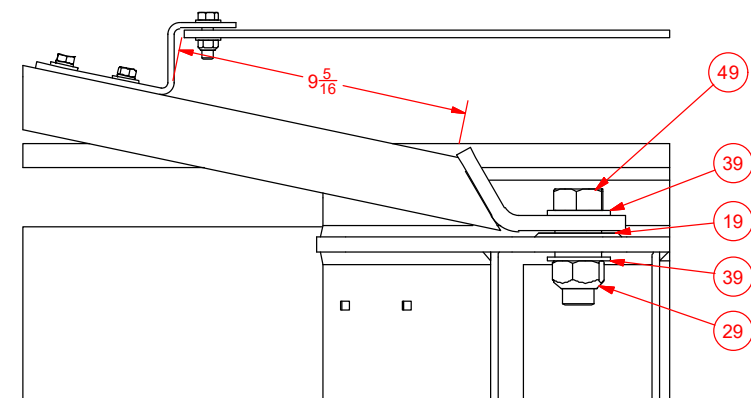
TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
FRACTIONAL	±1/16				
X.X	±0.1	DRAWING NOT TO SCALE		TITLE	
X.XX	±0.04			TC1685	
X.XXX	±0.010			16" BELT 85' SELF PROPELLED 2	
ANGULAR	±1°			TUBE CONVEYOR	
PART NO.	1685 SP2				
CREATED:	2014-03-20				
DRAWN BY:	TF				
DESIGNED BY:	TF	MATERIAL		SQ. IN.	REV. #
REVISED BY:	IP				B
REVISED:	2020-03-10	WT:	N/A	REF #:	SHEET: 6 OF 8



SECTION A-A

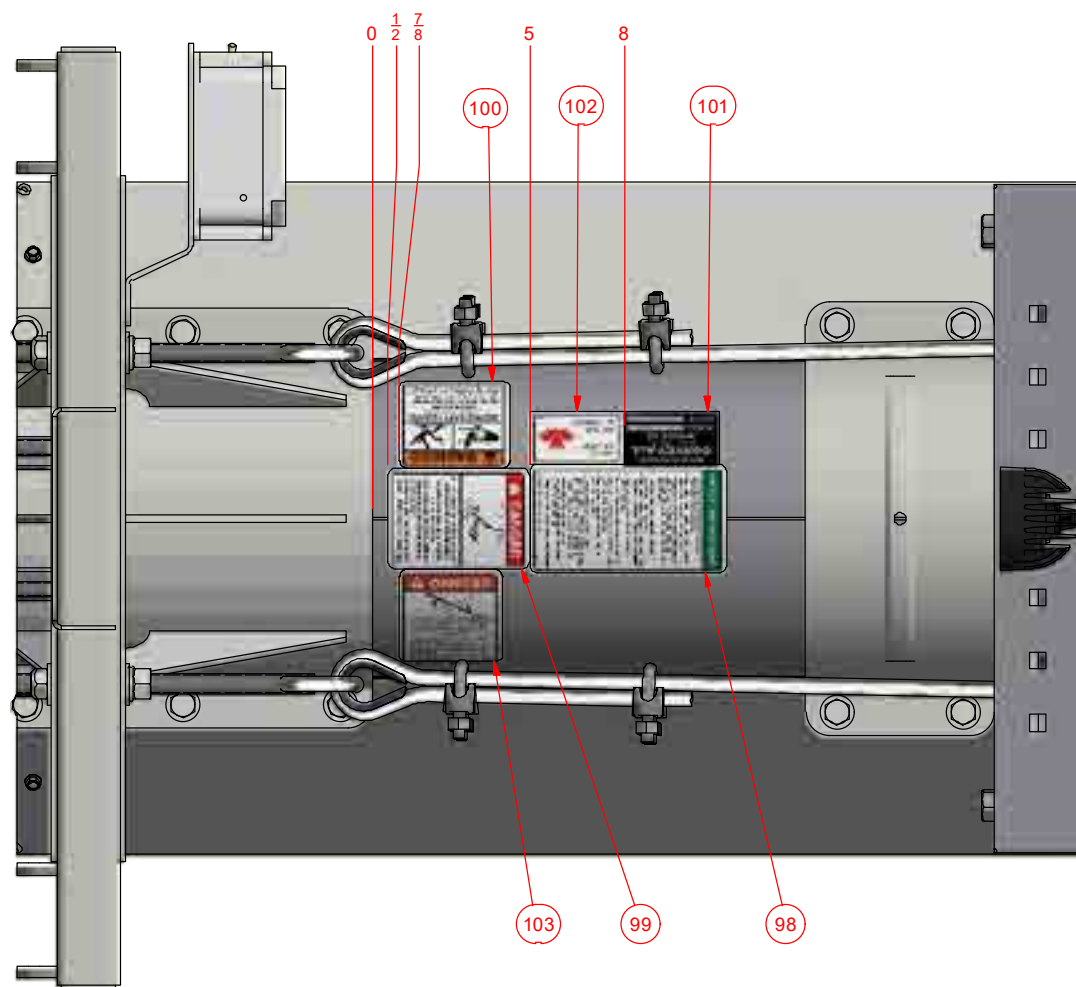
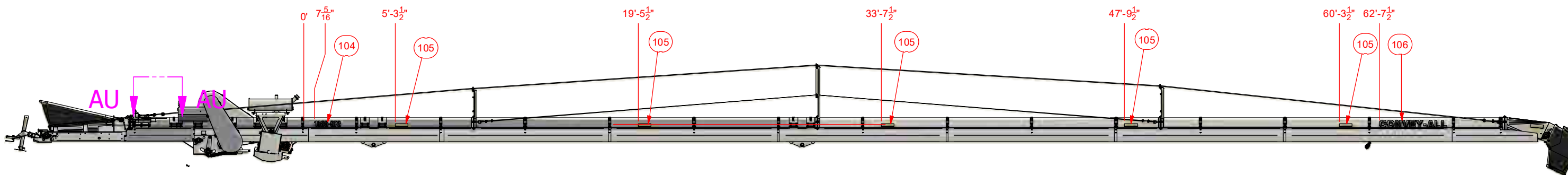


DETAIL B



SECTION C-C

TOLERANCES UNLESS OTHERWISE SPECIFIED		INCH FORMAT UNLESS OTHERWISE SPECIFIED		CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
FRACTIONAL	±1/16				
X.X	±0.1	DRAWING NOT TO SCALE		TC1685	
X.XX	±0.04	PART NO.		1685 SP2	
X.XXX	±0.010			16" BELT 85' SELF PROPELLED 2 TUBE CONVEYOR	
ANGULAR	±1°	CREATED: 2014-03-20		DRAWN BY: TF	
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		REVISED: 2020-03-10		SQ. IN. REV. #	
		WT: N/A		REF #:	
				SHEET: 7 OF 8	

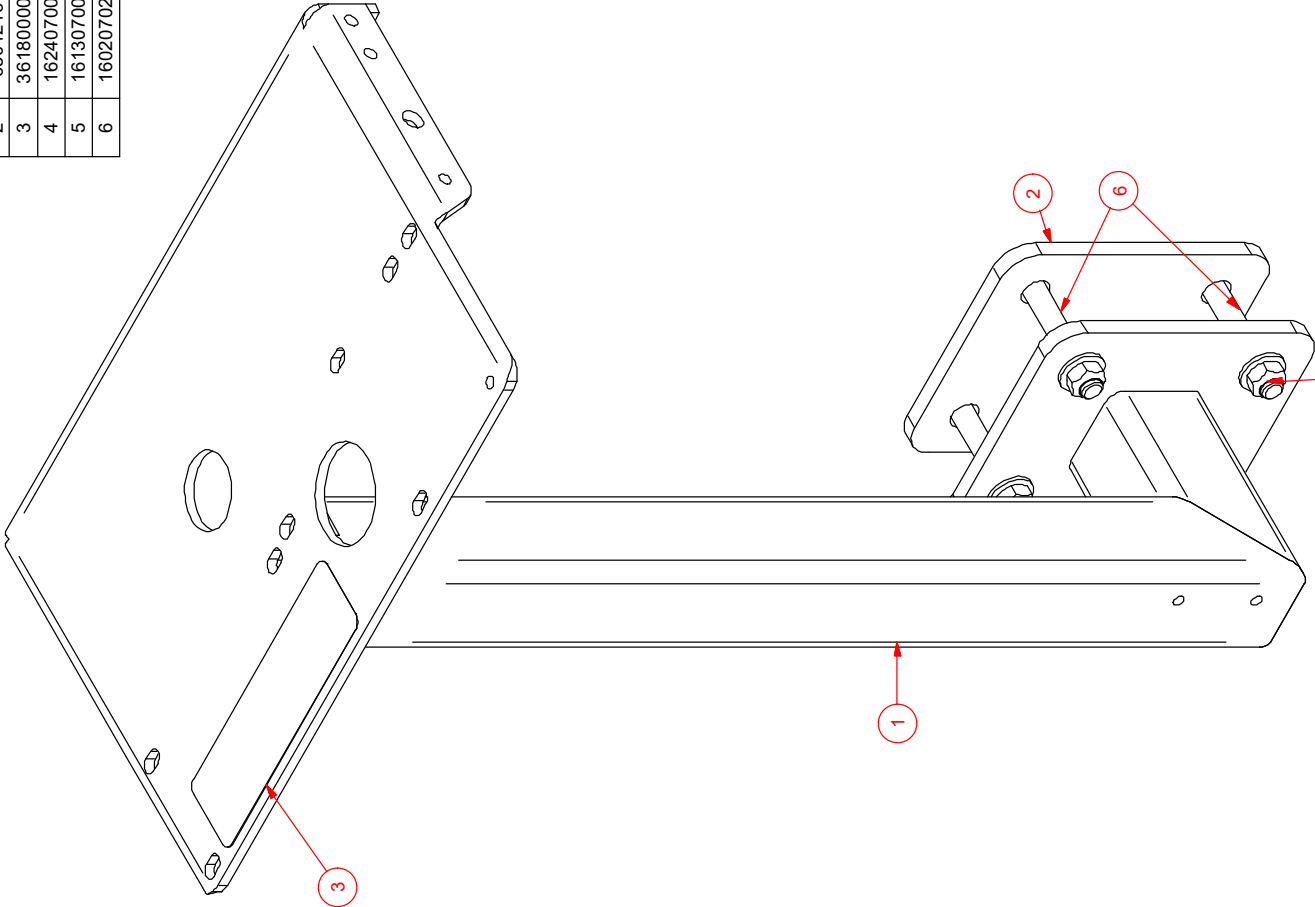


SECTION AU-AU

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±1/16 X.X ±0.1 X.XX ±0.04 X.XXX ±0.010 ANGULAR ±1°		INCH FORMAT UNLESS OTHERWISE SPECIFIED DRAWING NOT TO SCALE		CONVEY-ALL WINKLER, MB CANADA (204) 325-4195	
PART NO. 1685 SP2		TITLE 16" BELT 85' SELF PROPELLED 2 TUBE CONVEYOR		TC1685	
CREATED: 2014-03-20		DRAWN BY: TF		MATERIAL	
DESIGNED BY: TF		REVISED BY: IP		SQ. IN.	
REVISED: 2020-03-10		WT: N/A		REF #:	
				REV. # B	
				SHEET: 8 OF 8	

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SOLE PROPERTY OF CONVEY-ALL INDUSTRIES. ANY
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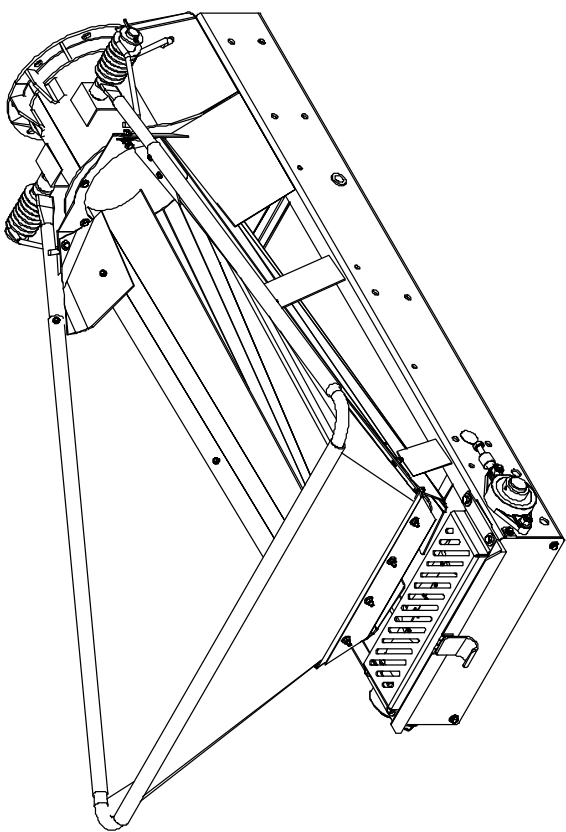
ITEM	PART #	DESCRIPTION	QTY
1	650406291	VALVE MOUNT	1
2	650121676	ARM BOLT PLATE	1
3	3618000056	TL-SERIES TRANSLOADER VALVE FUNCTION DECAL (DRIVER-SIDE VALVE LOCATION)	1
4	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	4
5	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	8
6	1602070256	HEX BOLT - 1/2"-13 X 3 1/2" UNC - ZINC PLTD - GRADE 5	4



TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL DECIMAL X.XX X.XXX ANGULAR	±.1/16 ±.005 ±.01 ±.010 ±1°	NOT FORM TO UNLESS OTHERWISE SPECIFIED DRAWING NOT TO SCALE	CONVEY-ALL™ WINKLER, MB CANADA (204) 325-4195
PART NO.	650507394	TITLE	CUSTOM
CREATED:	2020-02-03	VALVE MOUNT ASSEMBLY	
DRAWN BY:	IP	MATERIAL	
DESIGNED BY:	IP	SQ. IN.	REV. #
REVISED BY:			A
REVISED:		WT: 39.787 lbmass	REF #: SHEET: 1 OF 1

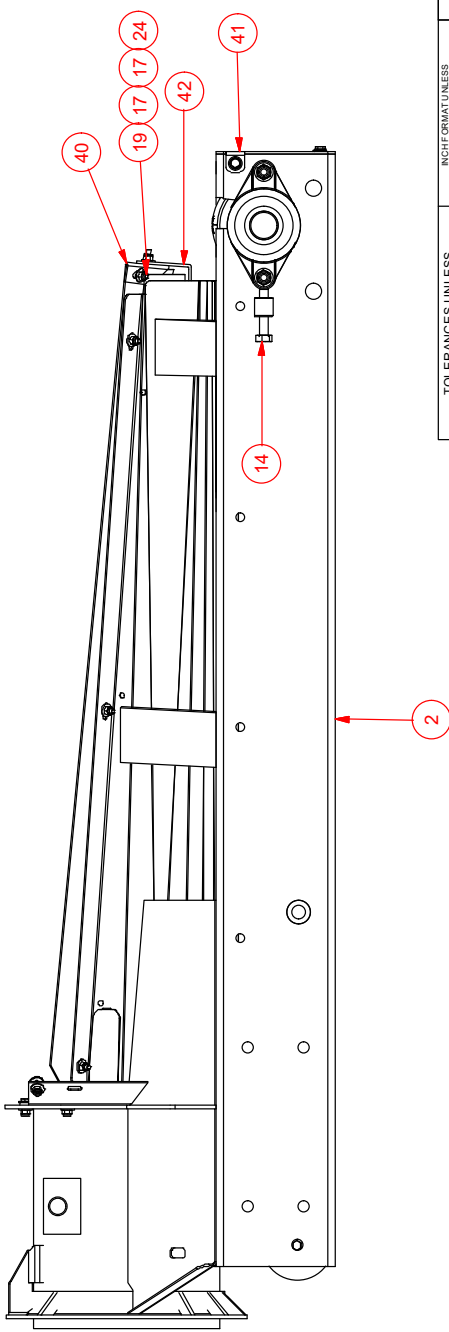
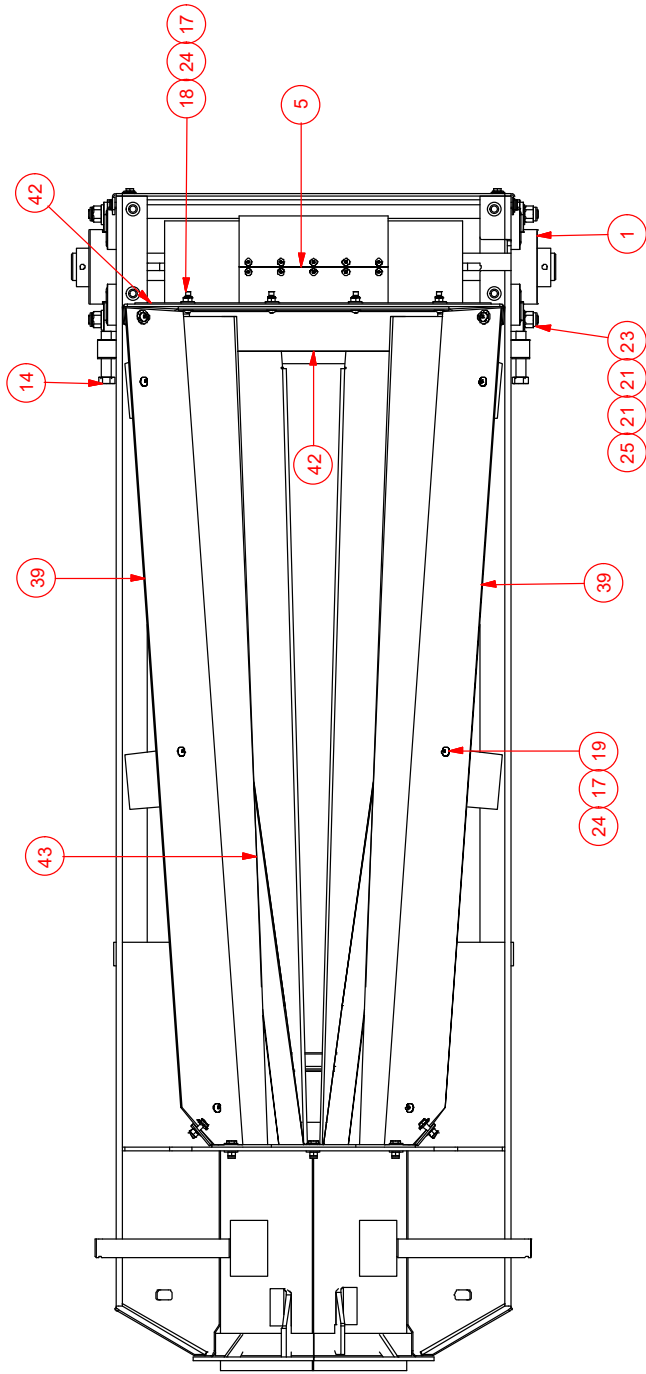
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ITEM	PART #	DESCRIPTION	QTY
1	B-0000-0020	BEARING - FL208 - 1 1/2" SHAFT - COMPLETE	2
2	650406275	COLLAPSIBLE HOPPER FRAME W/ LIFT FRAME BUSHINGS	1
3	650121654	HOPPER MOUNT BOLT ON PLATE	1
4	501119	RETURN ROLLER FL - TYPE 1-7/8 x 17-7/8 x 7/8	1
5	501115	ROLLER - TYPE 5 x 16 x 1.5	1
6	402161	HOPPER ROLLER GUARD	1
7	401390	COLLAPSIBLE HOPPER HOOP	1
8	36-1700-0005	DANGER - MISSING SHIELD HAZARD	1
9	24-2200-0002	SELF TAPPING SCREW - 1/4" x 3/4" PLTD	8
10	1624080006	SPRING LOCK WASHER - 5/16" - ZINC PLTD	4
11	1617070002	U.S.S. FLAT WASHER - 1/4" - ZINC PLTD	4
12	1612000022	BLIND RIVET NUT - 1/4-20 UNC X 0.166 - 0.260 - STEEL	4
13	1611000003	COTTER PIN - 3/16" x 2"	2
14	1602070243	HEX BOLT - 1/2"-13 X 2 1/2" UNC - ZINC PLTD - GRADE 5 - FULL THREAD	2
15	1602070004	HEX BOLT - 1/4"-20 X 3/4" UNC - ZINC PLTD - GRADE 5	4
16	16-1707-0004	USS FLAT WASHER - 3/8" PLTD	4
17	16-1707-0002	USS FLAT WASHER - 1/4" PLTD	24
18	16-1400-0011	SCREW- TRUSS HEAD SCREW - 1/4" x 1"	4
19	16-1400-0010	SCREW- TRUSS HEAD SCREW - 1/4" x 3/4"	8
20	16-1307-0011	SAE FLAT WASHER - 1" PLTD	2
21	16-1307-0006	SAE FLAT WASHER - 1/2" PLTD	8
22	16-1200-0023	THREADED INSERT RIVET - 3/8-16 UNC - .150 TO .312 GRIP	4
23	16-0707-0005	NYLON INSERT LOCK NUT - 1/2" UNC - PLTD - GRD 5	4
24	16-0707-0001	NYLON INSERT LOCK NUT - 1/4" UNC - PLTD - GRD 5	17
25	16-0207-0249	HEX BOLT - 1/2" x 1 3/4" UNC - PLTD - GRD 5	4
26	16-0207-0126	HEX BOLT - 3/8" x 1 1/4" UNC - PLTD - GRD 5	4
27	16-0207-0004	HEX BOLT - 1/4" x 3/4" UNC - PLTD - GRD 5	5
28	13000006014	LUBRICATION DECAL	2
29	12-2400-0003	HOPPER CANVAS	1
30	101967	HOPPER CANVAS PROTECTOR - 44"	2
31	101966	HOPPER CANVAS PROTECTOR - 42-7/8"	1
32	101965-R	COLLAPSIBLE HOPPER SPRING - RIGHT	1
33	101965-L	COLLAPSIBLE HOPPER SPRING - LEFT	1
34	101964	COLLAPSIBLE HOPPER CORNER SPILL GUARD	2
35	101963	COLLAPSIBLE HOPPER SPRING SPACER BUSHING	2
36	101962	COLLAPSIBLE HOPPER SPRING BUSHING	2
37	101961	COLLAPSIBLE HOPPER INSERT - FRONT	1
38	101960	COLLAPSIBLE HOPPER INSERT - SIDE	2
39	101957	COLLAPSIBLE HOPPER SIDE PANEL	2
40	101956	HOPPER FRONT PANEL	1
41	100890	HOPPER FRAME END PLATE	1
42	100889	RUBBER HOPPER FLASHING - FRONT	1
43	100888	RUBBER HOPPER FLASHING - SIDE	2



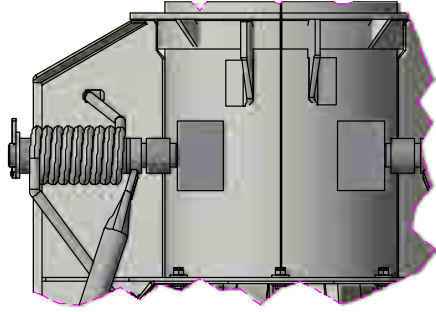
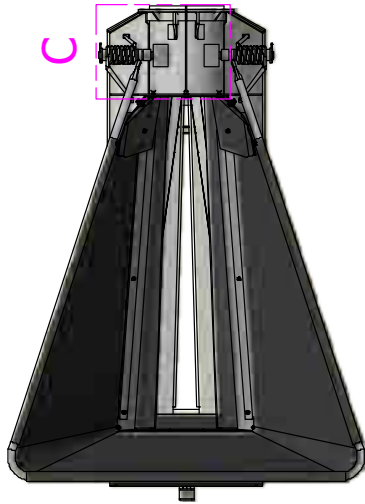
TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL .125 X.X .1 X.XX .01 X.XXX .001 ANGULAR .1°	INGH FORMATIONLESS OTHERWISE SPECIFIED 	 WINKLER, MB CANADA (204) 325-4195
PART NO. 650507333	TITLE COLLAPSIBLE HOPPER W/ LIFT FRAME BUSHINGS	TC16100
CREATED: 2019-12-02 DRAWN BY: AS	DESIGNED BY: AS REVISED BY: IP	SQ. IN. REV. # A
REVISID: 2020-03-10 WT: N/A REF #:	MATERIAL	SHEET: 1 OF 4

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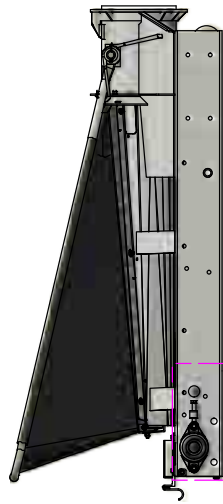


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	FRACTIONAL X.X X.XX X.XXX ANGULAR 1 31		 DRAWING NOT TO SCALE		
	PART NO.		TITLE		COLLAPSIBLE HOPPER W/ LIFT FRAME BUSHINGS
	650507333				
	CREATED: 2019-12-02				
DRAWN BY: AS		MATERIAL		SQ. IN.	REV. #
DESIGNED BY: AS					A
REVISED BY: IP					
REVISED: 2020-03-10		WT: N/A		REF #:	SHEET: 2 OF 4

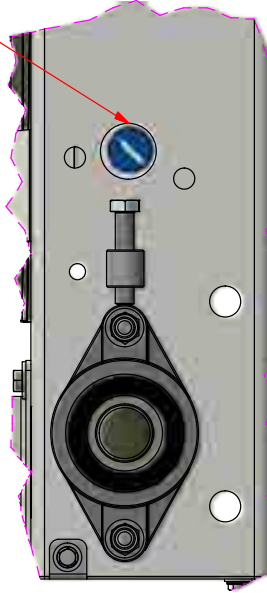
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DETAIL C



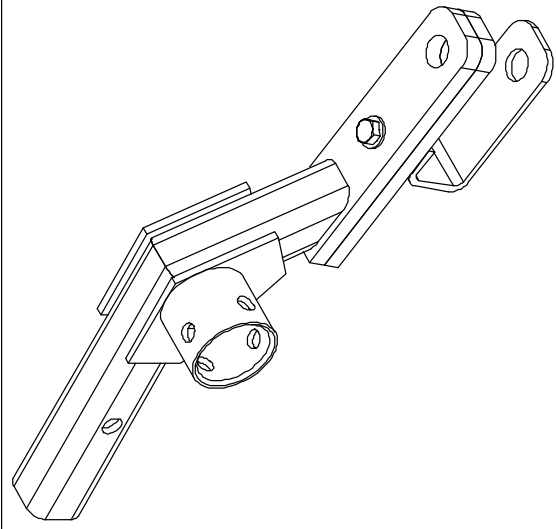
28



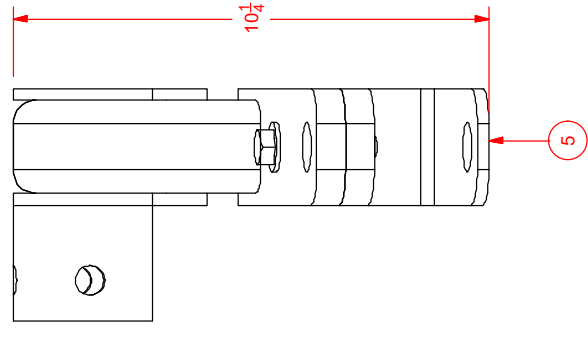
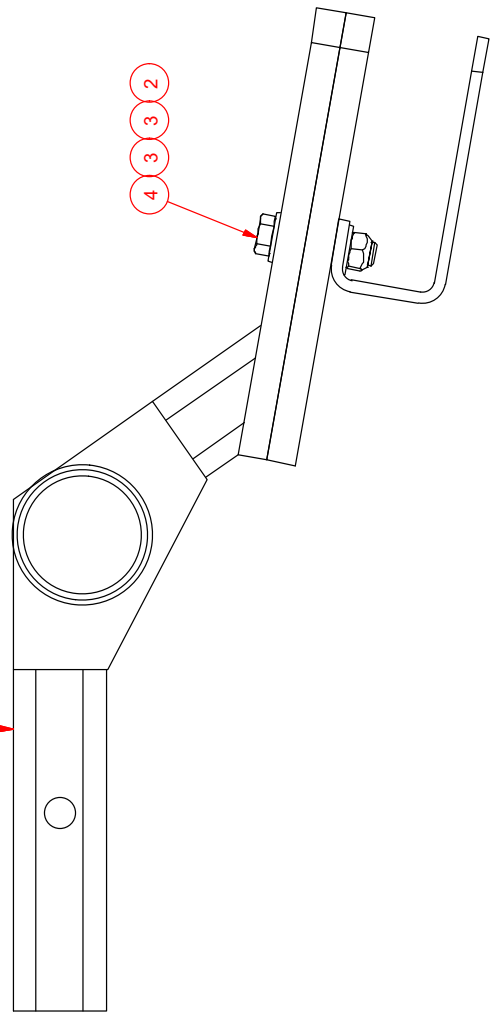
DETAIL B

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	FRACTIONAL	±1/16			
	XX	±0.1			
	XXX	±0.04			
	XXXX	±0.10			
ANGULAR	±1°				
PART NO.		TITLE		WINKLER, MB CANADA (204) 325-4195	
650507333		TC16100		COLLAPSIBLE HOPPER W/ LIFT FRAME BUSHINGS	
CREATED: 2019-12-02					
DRAWN BY: AS		MATERIAL		SQ. IN.	REV. #
DESIGNED BY: AS					
REVISED BY: IP					
REVISED: 2020-03-10		WT:		N/A	REF #:
		SHEET: 4 OF 4		A	

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1



ITEM	PART #	DESCRIPTION	QTY
1	404987	DRAW BAR W/JACK MOUNT - 1680 TO 1695	1
2	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	1
3	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	2
4	1602070257	HEX BOLT - 1/2"-13 X 2 1/4" UNC - ZINC PLTD - GRADE 5	1
5	104278	HITCH TONGUE J-BAR	1

TOLERANCES UNLESS OTHERWISE SPECIFIED

FRACTIONAL ±/16

XX ±/32

XXX ±/64

ANGULAR ±0.010

±1°

NON-CONFORMING DIMENSIONS

DRAWING NOT TO SCALE

CONVEY-ALL INDUSTRIES INC.

WINKLER, MB CANADA (204) 325-4195

TITLE

DRAW BAR ASSEMBLY WITH JACK MOUNT

PART NO.

503607

CREATED BY:

2014-05-05

DRAWN BY:

ZP

DESIGNED BY:

TF

REVISD BY:

AS

REVISED:

2016-09-28

PROPRIETARY AND CONFIDENTIAL

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REV. #

A

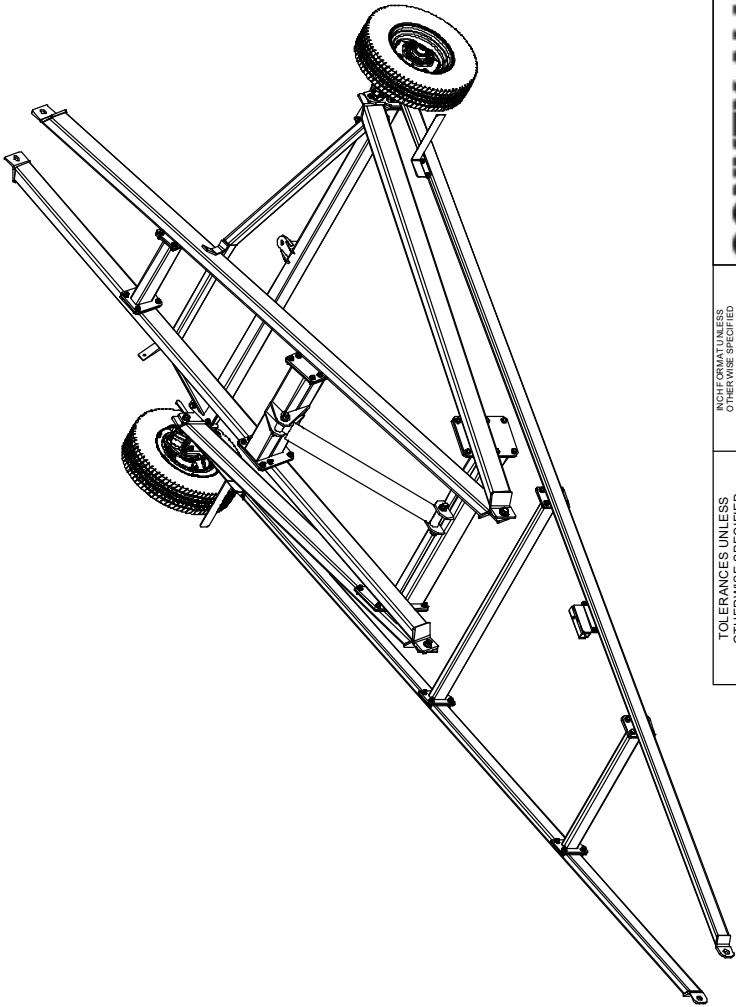
REF #:

N/A

WT:

SHEET: 1 OF 1

ITEM	PART #	DESCRIPTION	QTY	ITEM	PART #	DESCRIPTION	QTY
1	504352	CAMPER CLIP WITH 9" LANYARD	2	54	116776	MOVER KIT AXLE HYD. MOTOR MOUNT - 2000 SER.	2
2	503590	SCISSOR LIFT AXLE W/ HUBS - MK	1	55	106652	MOVER KIT MOUNT PLATE PIVOT	2
3	503523	ST235/89R16 W/IRING GEAR	2	56	106584	SCISSOR BUSHING	2
4	405168	PIN - 1 X 2 7/16	2				
5	403760	SCISSOR LIFT STABILIZER ARM - LEFT	1				
6	403754	WHEEL REFLECTOR MOUNT - RIGHT	1				
7	403753	WHEEL REFLECTOR MOUNT - LEFT	1				
8	403191	MOVER KIT HANDLE - RIGHT	1				
9	403190	MOVER KIT HANDLE - LEFT	1				
10	403189	MOVER KIT OVER CENTER LINKAGE - RIGHT	1				
11	403188	MOVER KIT OVER CENTER LINKAGE - LEFT	1				
12	403180	UPPPER SCISSOR ARM CROSS TUBE	1				
13	403073	UPPER SCISSOR ARM CROSS TUBE - CYLINDER	1				
14	403072	UPPER SCISSOR ARM - LEFT	1				
15	403071	UPPER SCISSOR ARM - RIGHT	1				
16	403069	LOWER SCISSOR ARM CROSS TUBE	1				
17	403068	LOWER SCISSOR ARM - RIGHT	1				
18	403067	LOWER SCISSOR ARM - LEFT	1				
19	403066	STABILIZER ARM CROSS TUBE - LONG	1				
20	403065	SCISSOR LIFT STABILIZER ARM - RIGHT	1				
21	403062	SCISSOR SUPPORT	1				
22	401561	JACK STORAGE BRACKET	1				
23	401402	LOWER CYLINDER PIN	1				
24	400391	STABILIZER ARM CROSS TUBE - SHORT	1				
25	400072	UPPER CYLINDER PIN	1				
26	1930000053	HYD. MOTOR - SERIES 2000 - 8 CU. IN. - 104-1024-006	2				
27	1825000007	CYLINDER - HYDRAULIC - 4" BORE X 36" STROKE - SHUR-LIFT	1				
28	1624120003	CONE LOCK NUT - 1"-8 UNC - ZINC PLTD	2				
29	1624080006	SPRING LOCK WASHER - 5/16" - ZINC PLTD	4				
30	1624070006	CONE LOCK NUT - 5/8"-11 UNC - ZINC PLTD	64				
31	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	10				
32	1624070001	CONE LOCK NUT - 1/4"-20 UNC - ZINC PLTD	2				
33	1617070004	U.S.S. FLAT WASHER - 3/8" - ZINC PLTD	8				
34	1617070003	U.S.S. FLAT WASHER - 5/16" - ZINC PLTD	4				
35	1613070014	U.S.S. FLAT WASHER - 1 1/2" - ZINC PLTD	2				
36	1613070011	S.A.E. FLAT WASHER - 1" - ZINC PLTD	4				
37	1613070008	S.A.E. FLAT WASHER - 5/8" - ZINC PLTD	128				
38	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	20				
39	1613070004	S.A.E. FLAT WASHER - 3/8" - ZINC PLTD	4				
40	1611000006	PIN - HAIR - #8 - 3/16	2				
41	1602070489	HEX BOLT - 1"-8 X 3" UNC - ZINC PLTD - GRADE 5	2				
42	1602070367	HEX BOLT - 5/8"-11 X 1 3/4" UNC - ZINC PLTD - GRADE 5	64				
43	1602070261	HEX BOLT - 1/2"-13 X 4" UNC - ZINC PLTD - GRADE 5 - FULL THREAD	2				
44	1602070252	HEX BOLT - 1/2"-13 X 2 1/2" UNC - ZINC PLTD - GRADE 5	8				
45	1602070250	HEX BOLT - 1/2"-13 X 2" UNC - ZINC PLTD - GRADE 5	2				
46	1602070129	HEX BOLT - 3/8"-16 X 1 3/4" UNC - ZINC PLTD - GRADE 5	4				
47	1602070126	HEX BOLT - 3/8"-16 X 1 1/4" UNC - ZINC PLTD - GRADE 5	4				
48	1602070066	HEX BOLT SELF TAPPING - 5/16-18 UNC x 1" - ZINC PLTD - GRADE 5	4				
49	1602050256	HEX BOLT - 1/4"-20 X 2" UNC - STAINLESS STEEL	2				
50	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	8				
51	1228000021	EXTENSION SPRING - 4 X 3/4	2				
52	117095	SHAFT COLLAR - 1" - MACHINED	2				
53	116791	GEAR ADAPTER - PINION GEAR - MOVER KIT	2				



TOLERANCES UNLESS OTHERWISE SPECIFIED
FRACTIONAL ±.06
DECIMAL ±.04
X.XX ±.010
X.XXX ±.010
ANGULAR ±1°

NOTIFY CONVEY-ALL OF ANY TOLERANCE SPECIFIED
DRAWING NOT TO SCALE

WINKLER, MB CANADA (204) 325-4195

PART NO.
503589

TITLE
SCISSOR LIFT UNDERCARRIAGE WITH MOVER KIT AXLE

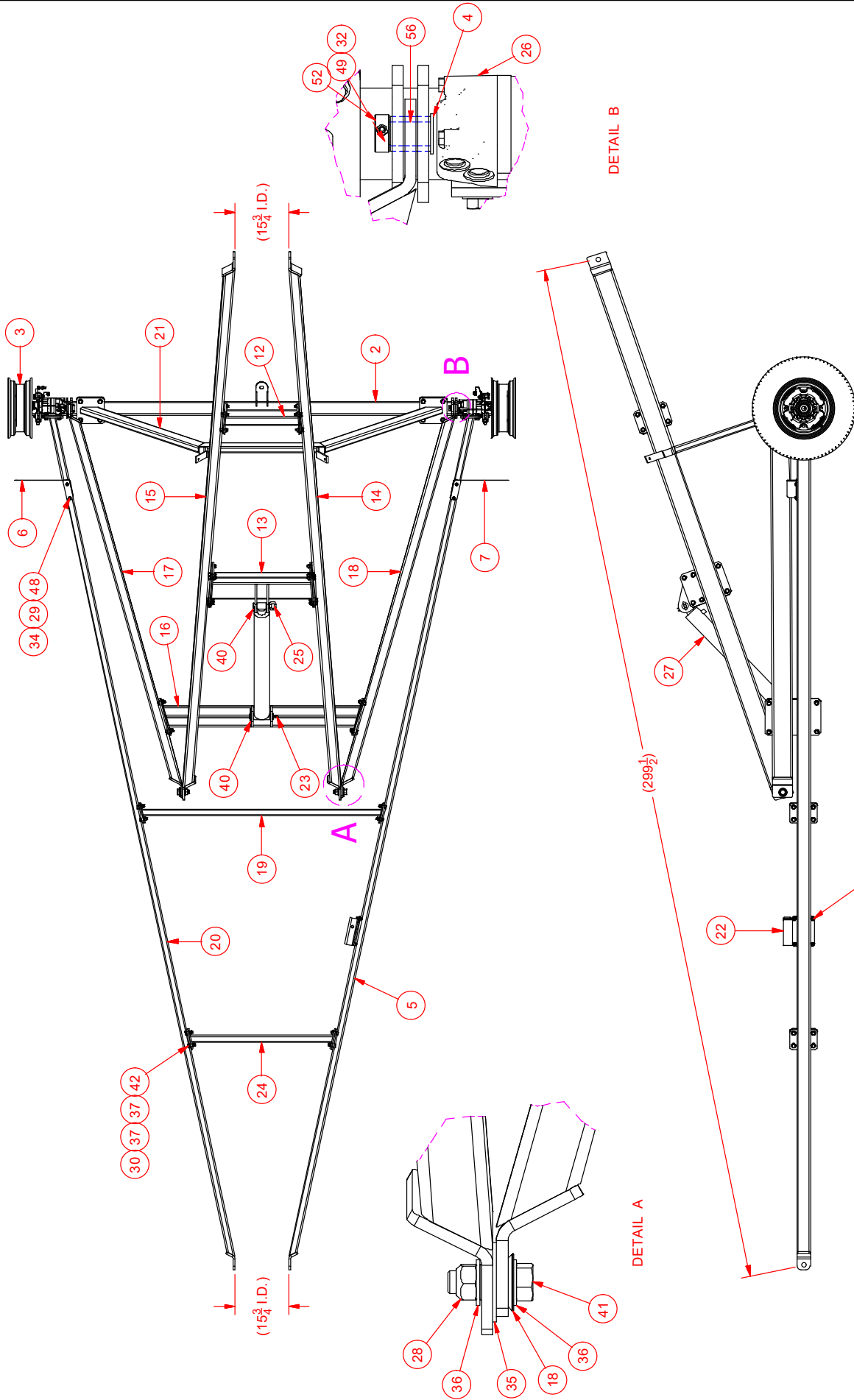
CREATED: 2010-04-07
DESIGNED BY: TF
REVISED BY: VH
REVISED: 2018-06-07

TC COM

MATERIAL
SQ. IN. REV. #
B

W.T. REF #:
N/A

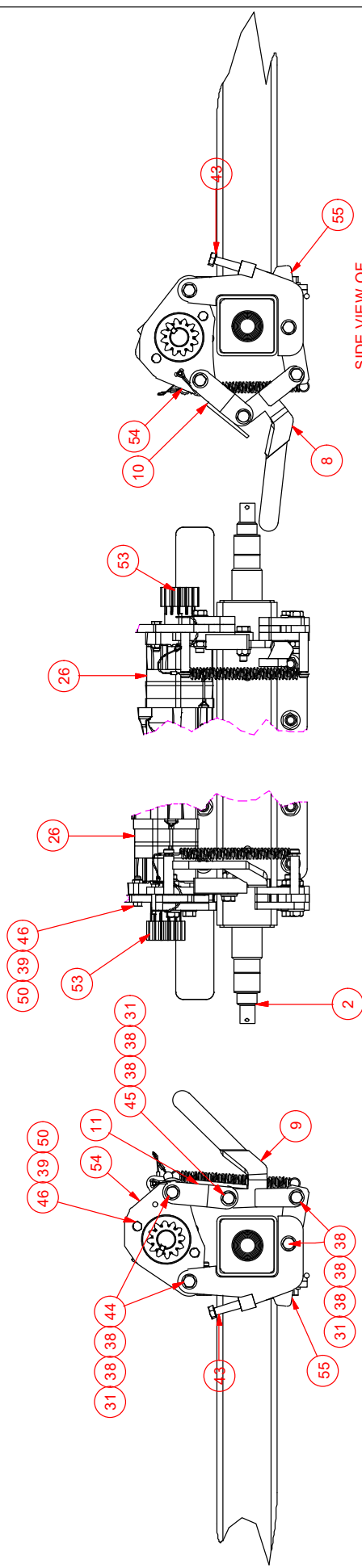
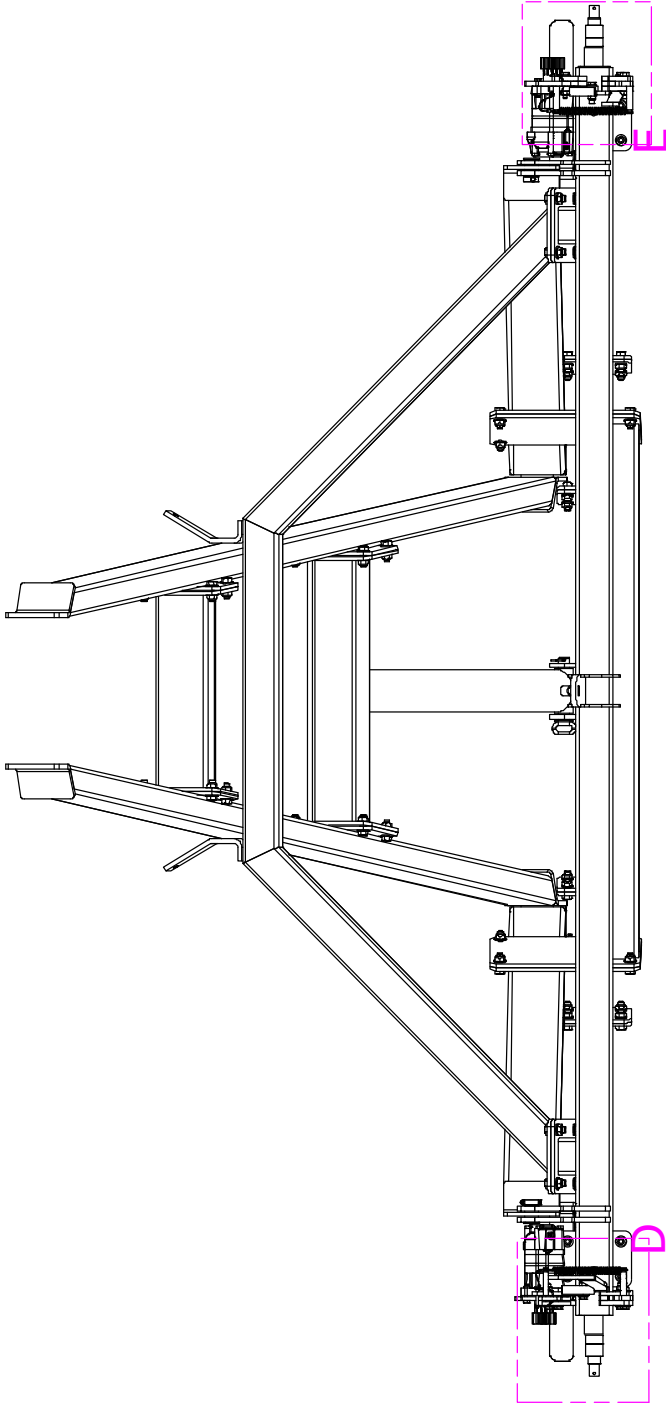
SHEET: 1 OF 3



DETAIL B

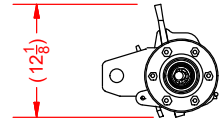
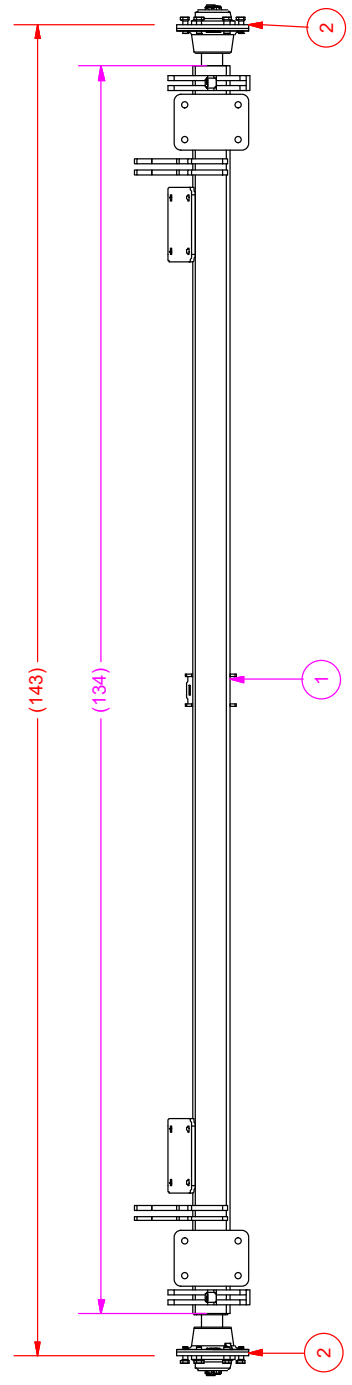
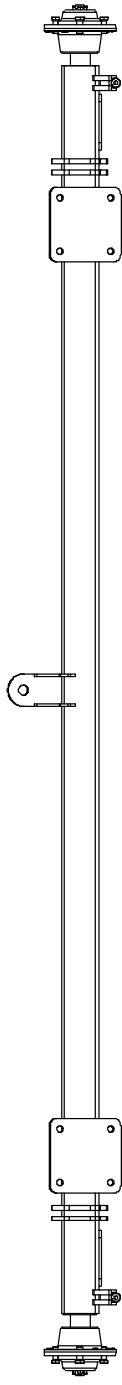
DETAIL A

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	FRACTIONAL .125 XX .01 XX .004 XX .010 ANGULAR .1°				WINKLER, MB CANADA (204) 325-4195	
	DRAWING NOT TO SCALE		TITLE		TC COM	
	PART NO. 503589		SCISSOR LIFT UNDERCARRIAGE WITH MOVER KIT AXLE			
	CREATED: 2010-04-07					
DRAWN BY: TF		MATERIAL		SQ. IN.	REV. #	
DESIGNED BY: VH		B				
REVISED: 2018-06-07	WT: N/A	REF #:	SHEET: 2 OF 3			



TOLERANCES UNLESS OTHERWISE SPECIFIED		CONVEY-ALL™	
FRACTIONAL	±1/16	WINKLER, MB CANADA (204) 325-4195	
DECIMAL	±.005	TC COM	
X.XX	±.004	DRAWING NOT TO SCALE	
X.XXX	±.0010	TITLE	
ANGULAR	±1°	PART NO. 503589	
CREATED: 2010-04-07		SCISSOR LIFT UNDERCARRIAGE WITH MOVER KIT AXLE	
DRAWN BY: TF		SQ. IN. REV. #	
DESIGNED BY: TF		MATERIAL	
REVISED BY: VH		WT. N/A REF #:	
REVISED: 2018-06-07		SHEET: 3 OF 3	

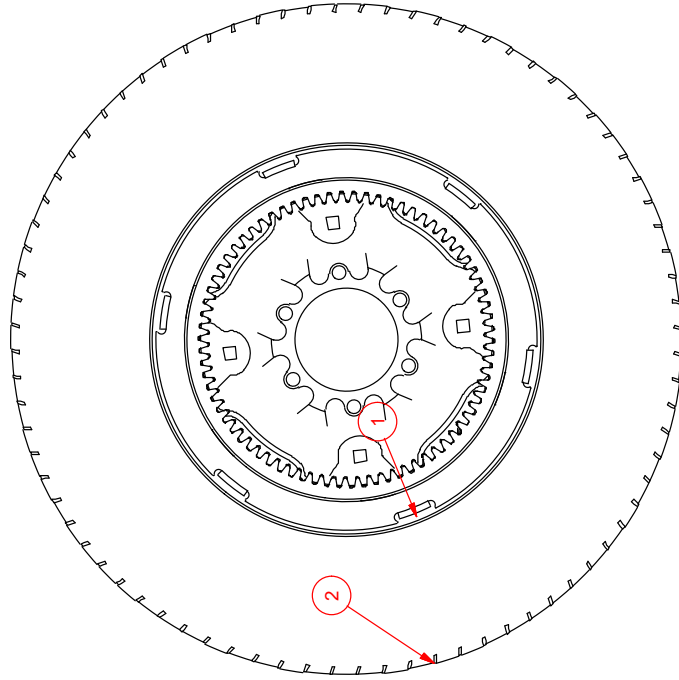
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						TOLERANCES UNLESS OTHERWISE SPECIFIED		RIGHT FORM UNLESS OTHERWISE SPECIFIED		CONVEY-ALL INDUSTRIES INC.	
						FRACTIONAL ±1/16				WINKLER, MB CANADA (204) 325-4195	
						XX ±0.1					
						XX ±0.04					
						XX ±0.010					
						ANGULAR ±1°					
						PART NO.		TITLE			
						503590		SCISSOR LIFT AXLE W/ HUBS - MK			
						CREATED: 2014-03-31		MATERIAL		REF NO.	
						REVISED: 2015-02-26					
						DESIGNED: TF					
						DRAWN: TF		SCALE: NTS		WT: N/A	
								SHEET: 1		OF 1	

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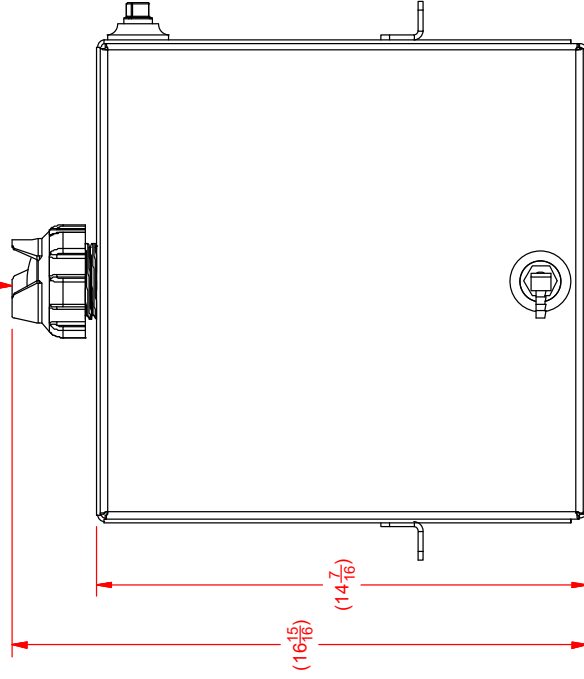
ITEM	PART #	DESCRIPTION	QTY
1	404949	SCISSOR LIFT AXLE - MK	1
2	12-2300-0005	DEXTER 6 BOLT AG WHEEL HUB - H614	2



ITEM	PART #	DESCRIPTION	QTY
1	404758	16" RIM WITH RING GEAR	1
2	3035000001	ST235/85R16 LRE RADIAL TIRE	1
3	12-1700-0003	TIRE - VALVE - TR - 415	1

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL .XX .1 .XXX .010 ANGULAR ±°	INFORMATION UNLESS OTHERWISE SPECIFIED  DO NOT SCALE DRAWING	 WINKLER, MB CANADA (204) 325-4195	COMMON	
			TITLE	
PART NO. 503523	ST235/85R16 W/RING GEAR		REF NO.	
CREATED: 2013-11-14 REVISED: DESIGNED: FK DRAWN: FK	MATERIAL		N/A	
SCALE: NTS		WT:		SHEET: 1 OF 1

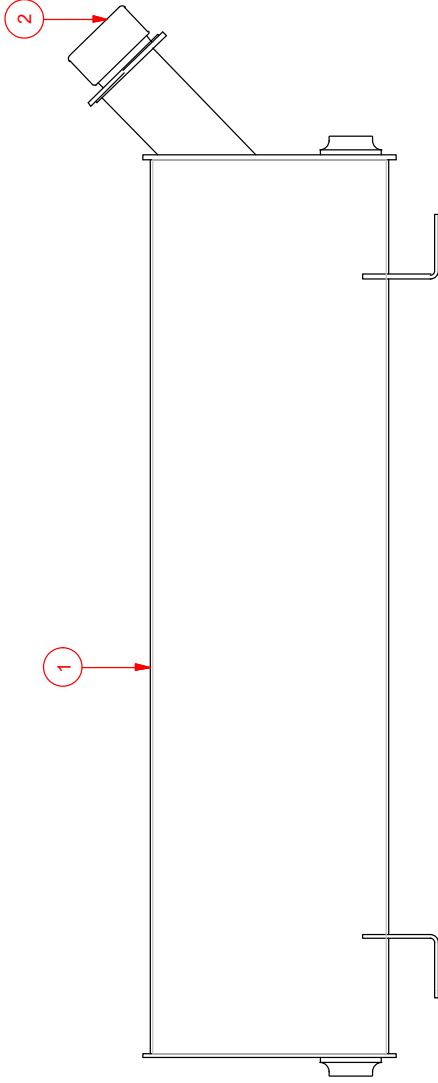
PROPRIETARY AND CONFIDENTIAL



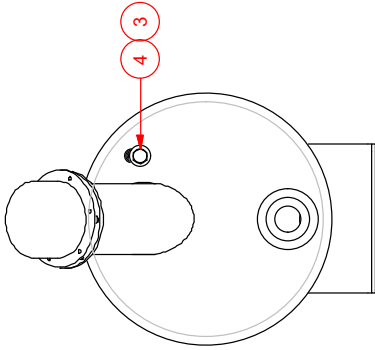
ITEM	PART #	DESCRIPTION	QTY
1	405273	FUEL TANK WELD	1
2	19-9000-0003	FUEL CAP	1
3	18-3500-0025	8MP - 4FP	1
4	15-3000-0011	1/4" BARB 1/4" NPT	1
5	15-1600-0007	1/2" PLUG	2

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±0.11 ±0.04 X.XX ±0.010 ANGULAR ±1°	NOT DIMENSIONED UNLESS OTHERWISE SPECIFIED				
	WINKLER, MB CANADA (204) 325-4195				
	TITLE COMMON				
	PART NO. 503817				
	CREATED: 2015-03-10				
	DRAWN BY: ZP				
DESIGNED BY:		MATERIAL	SQ. IN.	REV #	
REVISED BY: EW				A	
REVISED:	2016-03-15	WT.	N/A	REF #:	SHEET 1 OF 1

PROPRIETARY AND CONFIDENTIAL



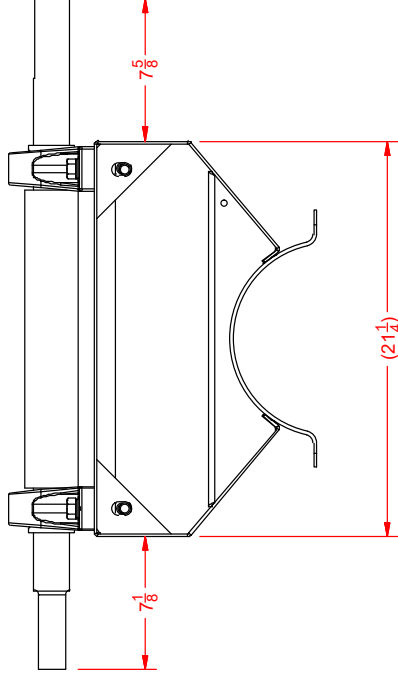
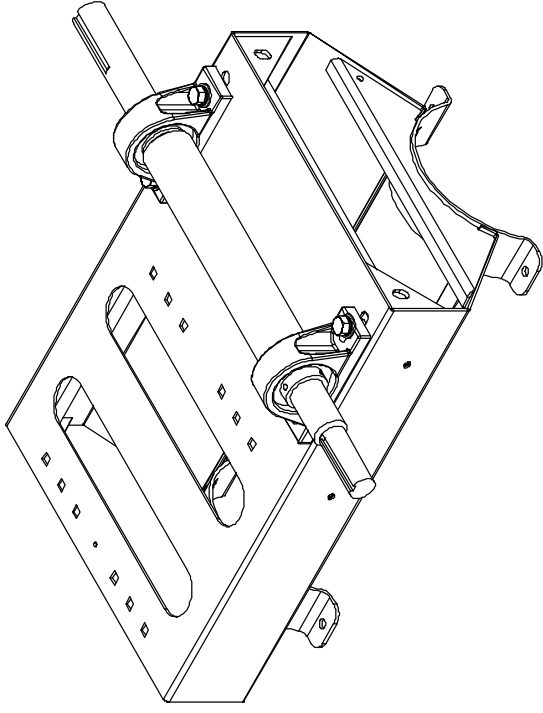
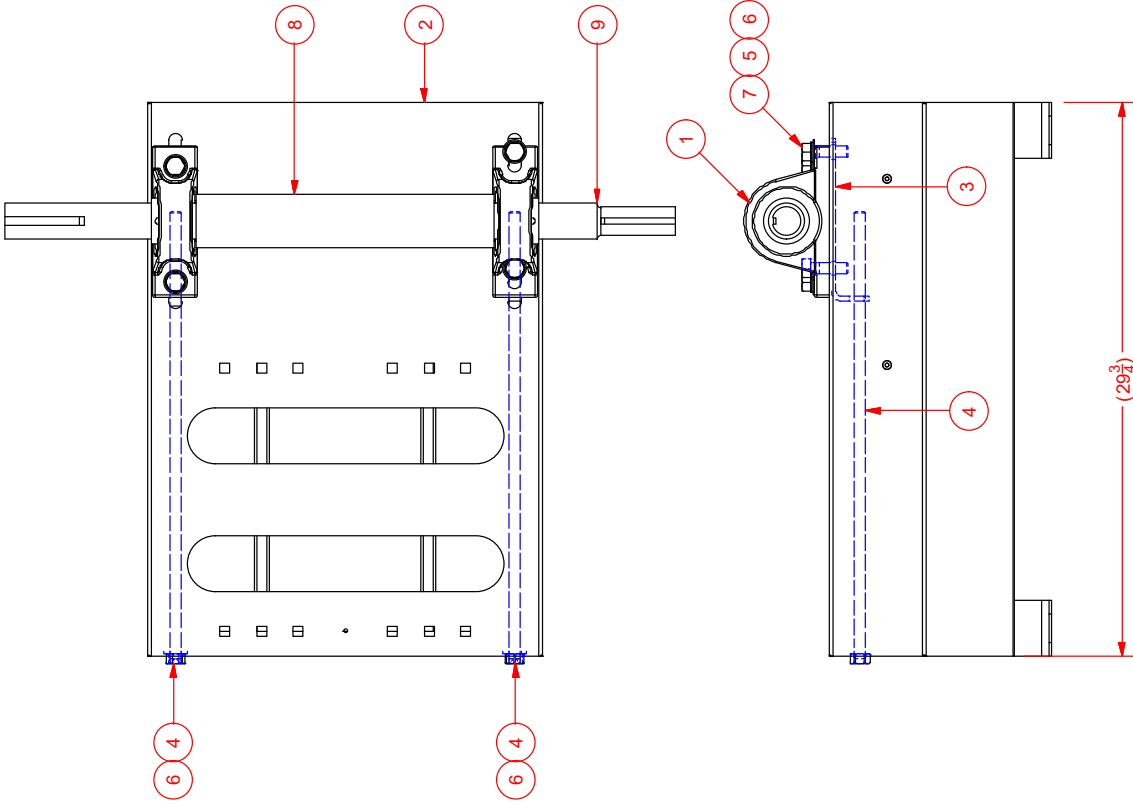
NOTE: PUT TEFLON
TAPE ON 1/4" BOLT



ITEM	PART #	DESCRIPTION	QTY
1	405029	OIL TANK 6.25 US GALLONS	1
2	18-7500-0033	FILLER BREATHER ASSY	1
3	1617070002	U.S.S. FLAT WASHER - 1/4" - ZINC PLTD	1
4	1602050002	HEX BOLT - 1/4"-20 X 1/2" UNC - ZINC PLTD - GRADE 5	1

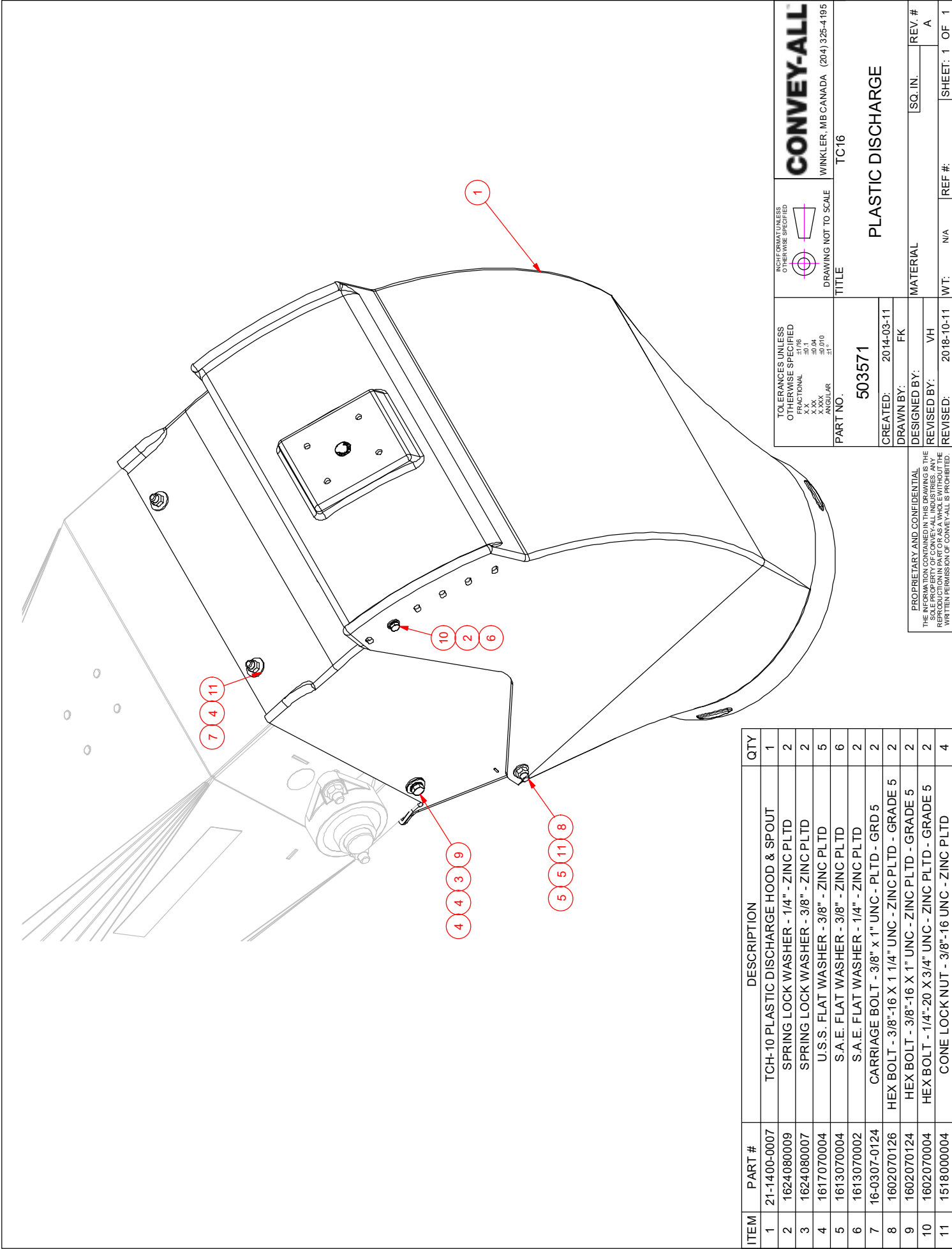
TOLERANCES UNLESS OTHERWISE SPECIFIED		NOT DIMENSIONED UNLESS OTHERWISE SPECIFIED	
FRACTIONAL	±.010		
DECIMAL	±.01	DRAWING NOT TO SCALE	
X.XX	±0.04	CONVEY-ALL INDUSTRIES INC. WINKLER, MB CANADA (204) 325-4195	
X.XXX	±0.010		
ANGULAR	±1°		
PART NO. 503624		TITLE OIL TANK WITH FILLER CAP	
CREATED: 2014-07-09			
DRAWN BY: ZP			
DESIGNED BY: ZP		MATERIAL	
REVISED BY: EW		REV. # B	
REVISED: 2016-01-05		WT: N/A	REF #: SHEET: 1 OF 1

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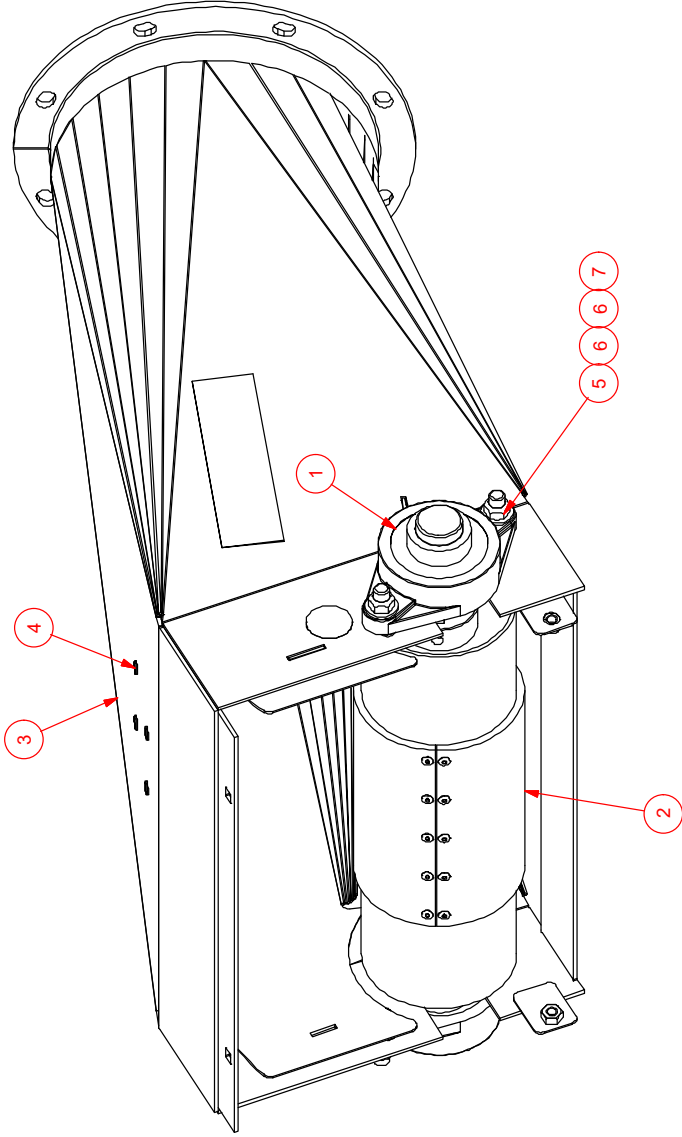
ITEM	PART #	DESCRIPTION	QTY
1	B00000060	BEARING - P210 - 1 15/16" SHAFT - COMPLETE	2
2	403245	MOTOR MOUNT - ELECTRIC	1
3	401547	COUNTER SHAFT ADJUSTMENT BRACKET	2
4	401143	THREADED ROD - TYPE 24 X .625D	2
5	1624080005	SPRING LOCK WASHER - 5/8" - ZINC PLTD	4
6	1613070008	S.A.E. FLAT WASHER - 5/8" - ZINC PLTD	6
7	1602070368	HEX BOLT - 5/8"-11 X 2" UNC - ZINC PLTD - GRADE 5	4
8	106758	1 15/16 COUNTERSHAFT GUARD - 16"	1
9	104382	COUNTERSHAFT - TYPE 1.9375 X 36	1

TOLERANCES UNLESS OTHERWISE SPECIFIED		NOTIFY ALL DIMENSIONS	DRAWING NOT TO SCALE	CONVEY-ALL INDUSTRIES INC. WINKLER, MB CANADA (204) 325-4195
FRACTIONAL	±.016	Ø		
DECIMAL	±.004			
XX.XX	±.004			
X.XXX	±0.010			
ANGULAR	±1°			
PART NO.		TITLE		
503587		COUNTERSHAFT MOUNT		
CREATED BY: TF		MATERIAL		
DESIGNED BY: FK		REV. #		
REVISED BY: ZP		A		
REVISED: 2015-06-10		SHEET: 1 OF 1		

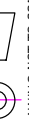


TOLERANCES UNLESS OTHERWISE SPECIFIED		RIGHT OR MIRROR IMAGE UNLESS OTHERWISE SPECIFIED CONVEY-ALL™	
FRACTIONAL ±.176 X.X ±.01 X.XX X.XXX ANGULAR ±1°		WINKLER, MB CANADA (204) 325-4195	
DRAWING NOT TO SCALE		TITLE	
PART NO.		TC16	
503571		PLASTIC DISCHARGE	
CREATED: 2014-03-11		MATERIAL	
DRAWN BY: FK		SQ. IN.	
DESIGNED BY:		REV. #	
REVISED BY: VH		A	
REVISED: 2018-10-11		WT: N/A	
		REF #:	
		SHEET: 1 OF 1	

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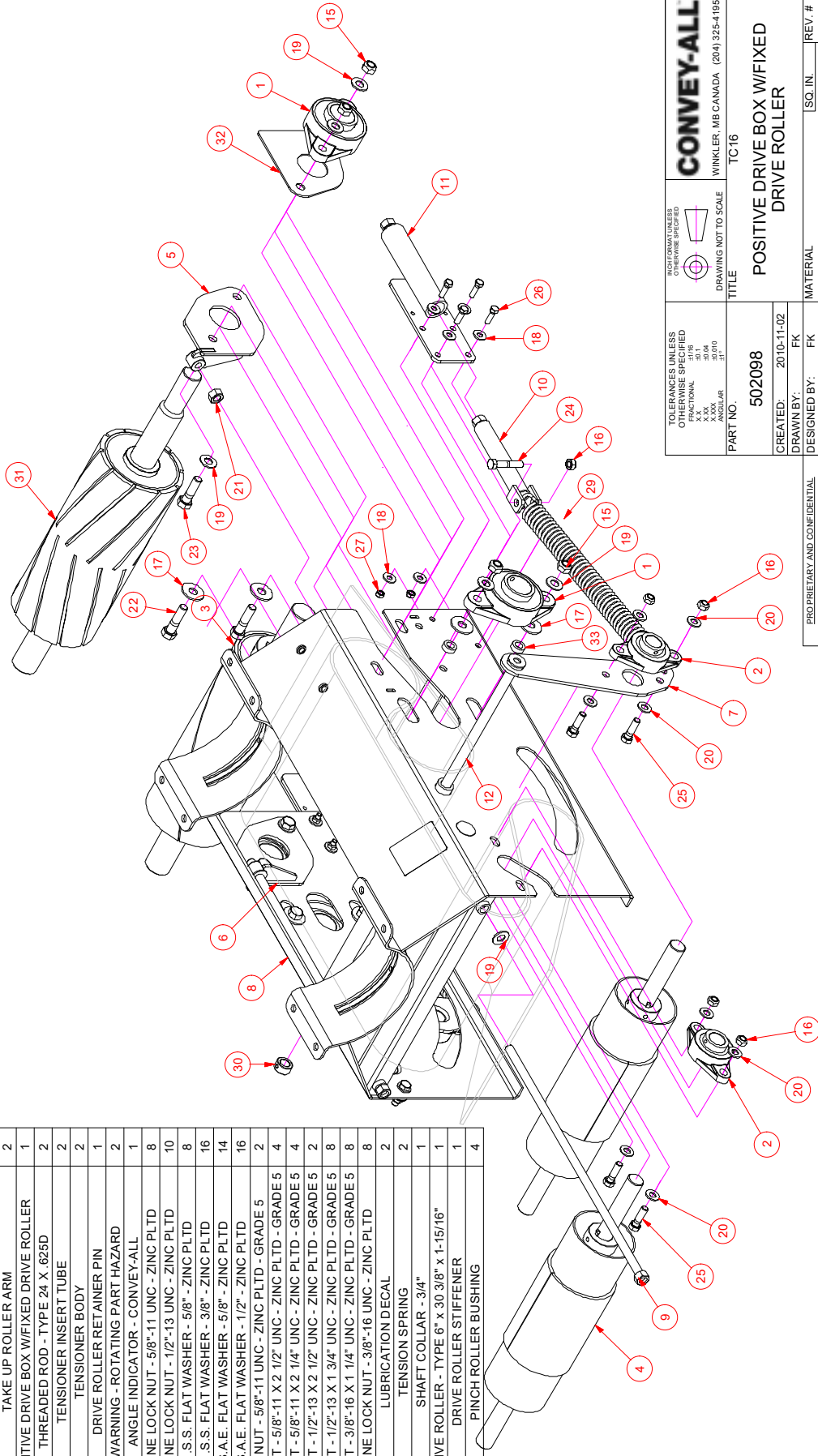


ITEM	PART #	DESCRIPTION	QTY
1	B00000020	BEARING - FL208 - 1 1/2" SHAFT - COMPLETE	2
2	650506301	ROLLER - TYPE 5 x 16 x 1.5	1
3	403870	DISCHARGE BODY FOR SWIVEL HOOD	1
4	21-1500-0003	PLUG - PUSH-IN PLASTIC ROUND - 5/16"	4
5	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	4
6	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	8
7	1602070249	HEX BOLT - 1/2"-13 X 1 3/4" UNC - ZINC PLTD - GRADE 5	4
8	14-1900-0074	AMBER REFLECTIVE TAPE	2
9	13000006014	LUBRICATION DECAL	2

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL X.XX X.XXX ANGULAR		CONVEY-ALL™ WINKLER, MB CANADA (204) 325-4195		NCH FORM TOLERANCES UNLESS OTHERWISE SPECIFIED DRAWING NOT TO SCALE	TC16	TITLE SWIVEL HOOD DISCHARGE BODY W/ROLLER	SQ. IN.	REV. # B	
PART NO. 503281		CREATED: 2011-12-06		DRAWN BY: FK		DESIGNED BY: FK		REVISED BY: HS	
REVISED: 2019-10-31		WT: N/A		REF #:		SHEET: 1 OF 2			

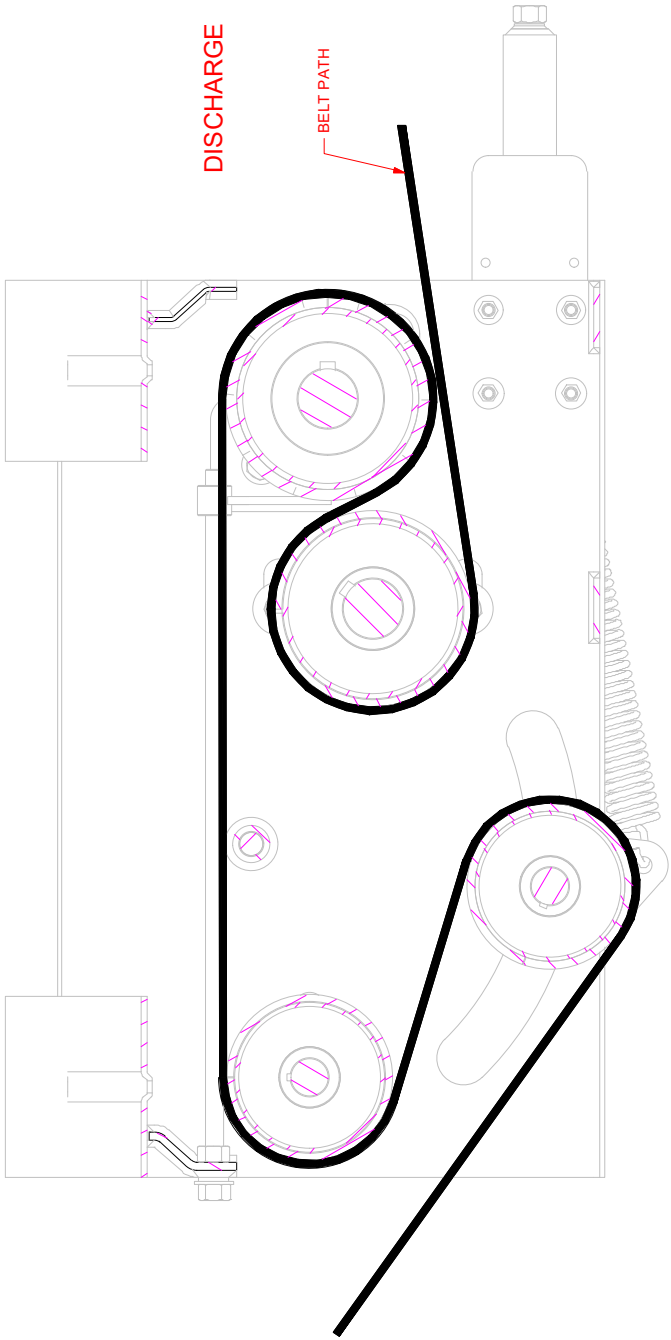
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ITEM	PART #	DESCRIPTION	QTY
1	B-0000-0030	BEARING - FL210 - 1 15/16" SHAFT - COMPLETE	4
2	B-0000-0010	BEARING - FL206 - 1 1/4" SHAFT - COMPLETE	4
3	500066	IDLER ROLLER - TYPE 6 x 16 x 1-15/16	1
4	500065	IDLER ROLLER - TYPE 5 x 16 x 1-1/4	2
5	404967	DRIVE ROLLER ADJUSTMENT BRACKET - LEFT	1
6	404966	DRIVE ROLLER ADJUSTMENT BRACKET - RIGHT	1
7	402351	TAKE UP ROLLER ARM	2
8	402349	POSITIVE DRIVE BOX W/FIXED DRIVE ROLLER	1
9	401143	THREADED ROD - TYPE 24 X .625D	2
10	400215	TENSIONER INSERT TUBE	2
11	400214	TENSIONER BODY	2
12	400209	DRIVE ROLLER RETAINER PIN	1
13	36-3000-0004	WARNING - ROTATING PART HAZARD	2
14	36-1800-0004	ANGLE INDICATOR - CONVEY-ALL	1
15	1624070006	CONE LOCK NUT - 5/8"-11 UNC - ZINC PLTD	8
16	1624070003	CONE LOCK NUT - 1/2"-13 UNC - ZINC PLTD	10
17	1617070008	U.S.S. FLAT WASHER - 5/8" - ZINC PLTD	8
18	1617070004	U.S.S. FLAT WASHER - 3/8" - ZINC PLTD	16
19	1613070008	S.A.E. FLAT WASHER - 5/8" - ZINC PLTD	14
20	1613070006	S.A.E. FLAT WASHER - 1/2" - ZINC PLTD	16
21	1609070007	HEX NUT - 5/8"-11 UNC - ZINC PLTD - GRADE 5	2
22	1602070370	HEX BOL T - 5/8"-11 X 2 1/2" UNC - ZINC PLTD - GRADE 5	4
23	1602070369	HEX BOL T - 5/8"-11 X 2 1/4" UNC - ZINC PLTD - GRADE 5	4
24	1602070252	HEX BOL T - 1/2"-13 X 2 1/2" UNC - ZINC PLTD - GRADE 5	2
25	1602070249	HEX BOL T - 1/2"-13 X 1 3/4" UNC - ZINC PLTD - GRADE 5	8
26	1602070126	HEX BOL T - 3/8"-16 X 1 1/4" UNC - ZINC PLTD - GRADE 5	8
27	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	8
28	13000000014	LUBRICATION DECAL	2
29	12-2800-0015	TENSION SPRING	2
30	12-2200-0005	SHAFT COLLAR - 3/4"	1
31	12-2100-0019	DRIVE ROLLER - TYPE 6" x 30 3/8" x 1-15/16"	1
32	101857	DRIVE ROLLER STIFFENER	1
33	101856	PINCH ROLLER BUSHING	4



TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL .125 DECIMAL .004 ANGULAR .010 HOLE FINISH .125	NOT TO SCALE DRAWING NOT TO SCALE	CONVEY-ALL WINKLER, MB CANADA (204) 325-4195 TC 16	PART NO. 502098 TITLE POSITIVE DRIVE BOX W/FIXED DRIVE ROLLER	CREATED: 2010-11-02 DESIGNED BY: FK REVISOR: HS REVISED: 2019-10-31	SQ. IN. NA REF # A	SHEET: 1 OF 3

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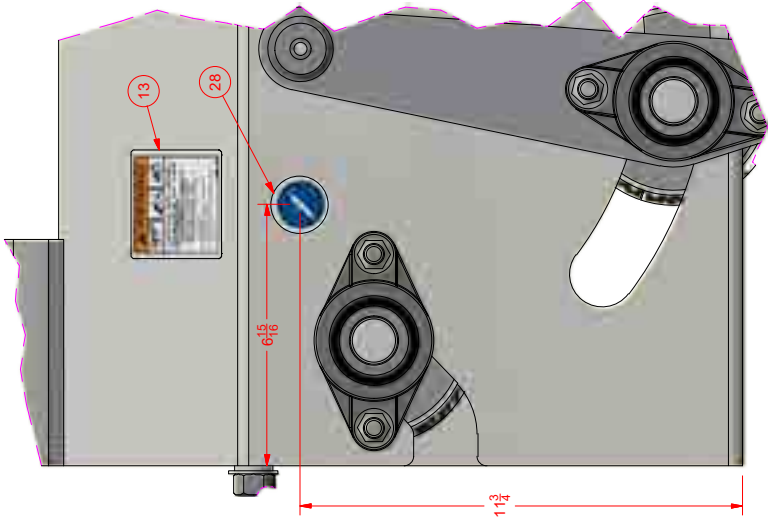


HOPPER

DISCHARGE

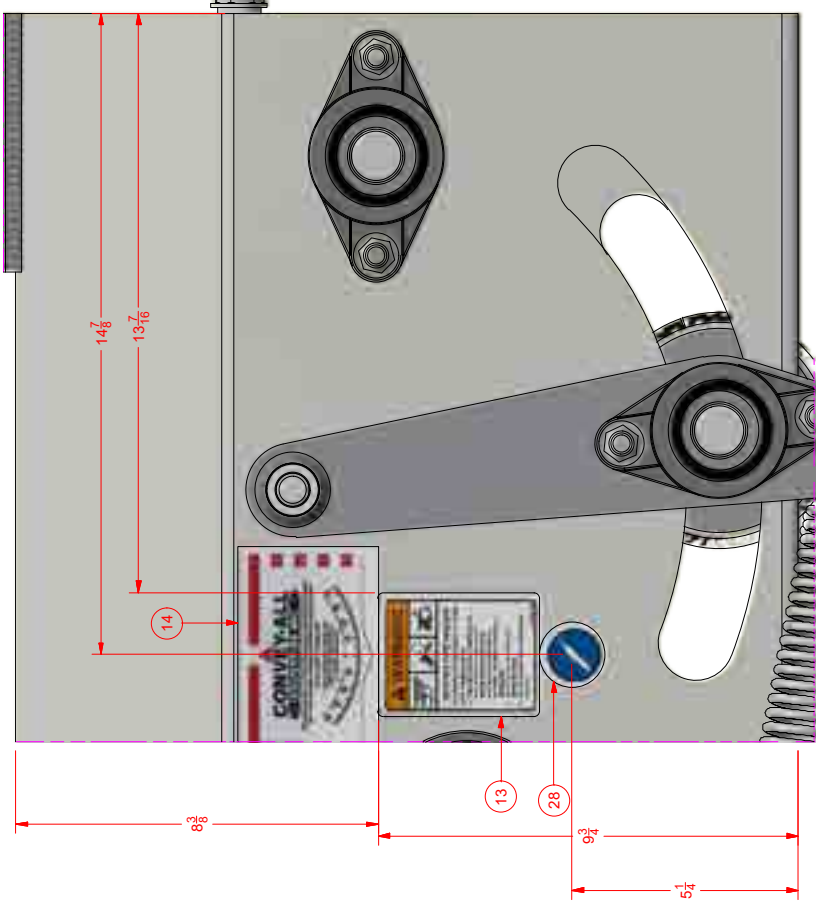
BELT PATH

TOLERANCES UNLESS OTHERWISE SPECIFIED		NOT TO SCALE UNLESS OTHERWISE SPECIFIED		CONVEY-ALL	
FRACTIONAL	±.118			WINKLER, MB CANADA (204) 325-4195	
DECIMAL	±.010			TC 16	
ANGULAR	±.1°			TITLE	
PART NO.		502098		POSITIVE DRIVE BOX W/FIXED DRIVE ROLLER	
CREATED: 2010-11-02		DRAWN BY: FK		SQ. IN. REV. #	
DESIGNED BY: FK		MATERIAL		A	
REVISED BY: HS		WT:		SHEET: 2 OF 3	
REVISED: 2019-10-31		REF #:		A	
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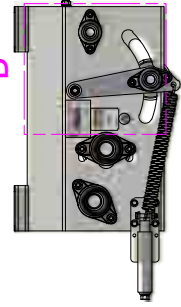
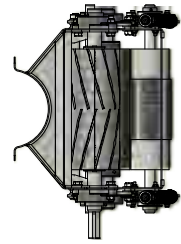
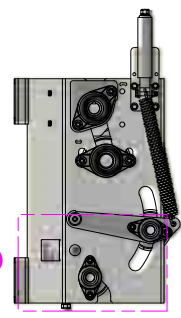


DETAIL C

C



B



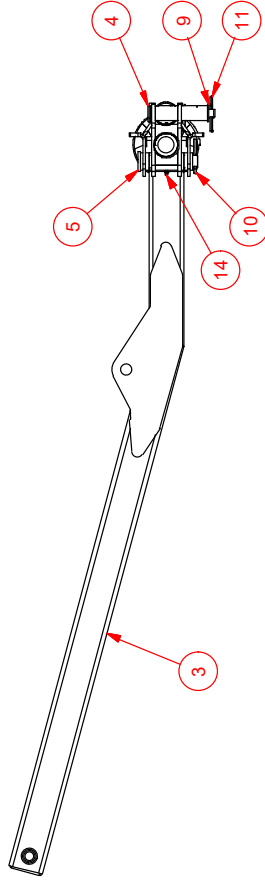
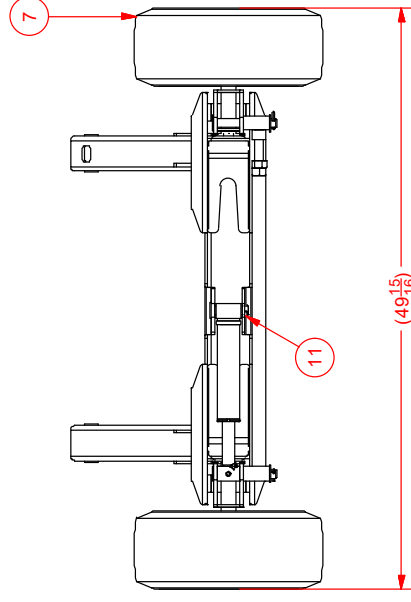
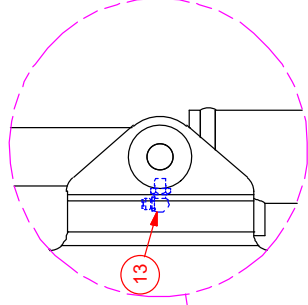
ITEM	PART #	DESCRIPTION	QTY
13	36-3000-0004	WARNING - ROTATING PART HAZARD	2
14	36-1800-0004	ANGLE INDICATOR - CONVEY-ALL	1
28	13000006014	LUBRICATION DECAL	2

DETAIL B

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL .1176 DECIMAL .0004 ANGULAR .01	NOT TO SCALE UNLESS OTHERWISE SPECIFIED	CONVEY-ALL WINKLER, MB CANADA (204) 325-4195
PART NO.	502098	TITLE
CREATED:	2010-11-02	TC 16
DRAWN BY:	FK	
DESIGNED BY:	FK	
REVISOR BY:	HS	
REVISED:	2019-10-31	

POSITIVE DRIVE BOX W/FIXED DRIVE ROLLER		
SO. IN.	REV. #	REF. #
	A	
WT:	NA	
SHEET: 3	OF 3	

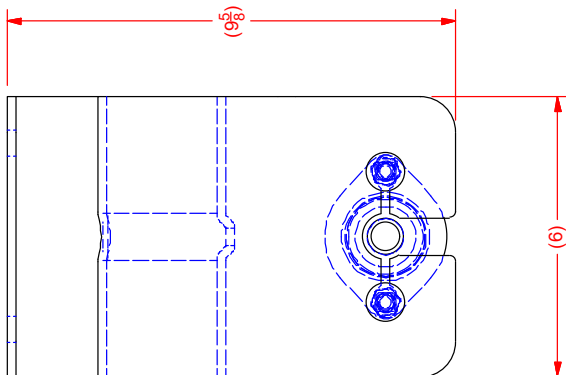
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ITEM	PART #	DESCRIPTION	QTY
1	501327	TIE ROD	1
2	401606	PIN - 3/4" X 5 3/8"	2
3	401597	MOVER KIT FRAME SUB ASSEMBLY	1
4	401555	PIN - .75 X 3.188	1
5	401553	PIN - 1 x 5	2
6	401551	SWIVEL WHEEL SPINDLE BRACKET	2
7	3015000002	16.5 X6.5-8.5 BOLT WHEEL	2
8	1825000073	CYLINDER - HYDRAULIC - 1 1/2" BORE X 4" STROKE	1
9	1613070009	S.A.E. FLAT WASHER - 3/4" - ZINC PLTD	2
10	16111000025	COTTER PIN - 1/4" x 2 1/2"	2
11	16111000003	COTTER PIN - 3/16" x 2"	3
12	1223000012	DEXTER 5 BOLT HUB & BEARING	2
13	1210010004	GREASE ZERK - 1/4"-28 SAE - 90° ELBOW	1
14	1210010000	GREASE ZERK - 1/4"-28 SAE - STRAIGHT	2

TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL XX .01 XXX .004 XXX .010 ANGULAR .01	NOTE: DRAWING UNLESS OTHERWISE SPECIFIED			
			WINKLER, MB CANADA (204) 325-4195	
	DRAWING NOT TO SCALE		TCH-10	
	TITLE		MOVER KIT LIFT FRAME ASSEMBLY	
	PART NO. 501326			
CREATED:	2009-03-31			
DRAWN BY:	TF			
DESIGNED BY:	TF	MATERIAL	REV. #	
REVISED BY:	FK			
REVISED:	2017-02-21	WT. N/A	REF #:	
			SHEET: 1 OF 1	

PROPRIETARY AND CONFIDENTIAL



ITEM	PART #	DESCRIPTION	QTY
1	401603	ROLLER - TYPE 1 7/8" X 16" X 3/4" X 19"	1
2	401280	HEAVY DUTY RETURN ROLLER BRACKET	1
3	16-0307-0128	CARRIAGE BOLT - 3/8" x 1 1/2" UNC - PLTD - GRD 5	4
4	1518000004	CONE LOCK NUT - 3/8"-16 UNC - ZINC PLTD	4
5	B-0000-0065	BEARING - FD204 - 3/4" SHAFT - COMPLETE	2

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	TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL: X.XX / 16 DECIMAL: .XX ANGULAR: .010 WELD: 3/16		PART NO. 501190		TITLE	
	CREATED: 2007-08-07		HEAVY DUTY RETURN ROLLER ASSEMBLY			
	DRAWN BY: TF		DESIGNED BY: TF		MATERIAL	
	REVISED BY: FK		REVISED: 2016-04-08		WT: N/A	REF #:
					REV. #	
				SHEET: 1 OF 1		

LIMITED WARRANTY STATEMENT

1. Meridian Manufacturing Inc, hereafter referred to as Meridian, warrants each new product (the "Goods") to be free from defects in material and workmanship under normal use and service for a period of one (1) year or ninety (90) days in the case of commercial use, from the shipment date from the Meridian dealer (FCA).
2. Meridian warrants replacement parts and components either manufactured or sold by, will be free from defects in materials or workmanship under normal use and service for thirty (30) days from the shipment date from the Meridian dealer (FCA), or the remainder of the original warranty period on the Goods, whichever is longer.
3. This warranty does not apply to:
 - a. To any merchandise or components thereof, which in the sole and unfettered opinion of Meridian, have been subject to misuse, unauthorized modifications, alteration, accident, negligence, product abuse or lack of required maintenance.
 - b. If repairs have been made with parts or by persons other than those parts or persons approved by Meridian.
 - c. To parts and accessories not manufactured by Meridian including, but not limited to, engines, batteries, tires, belts, PTO shafts or other trade accessories. Such parts shall be covered by the warranty given by the actual manufacturer, if any.
 - d. To failure of parts; or failure of parts to perform due to wear under normal or excessive service conditions; or to failure due to use by the Purchaser for purposes other than originally intended at time of manufacture, including without limitation using the Goods for mixing fertilizer, etc; or used in excess of the built specifications.
 - e. To Goods used in areas exposed to corrosive or aggressive conditions including, but not limited to, salt water from either inside or outside the Goods.
 - f. To failures or defects arising out of damage during shipment or during storage.
 - g. To materials replaced or repaired under this warranty, except to the extent of the remainder of the applicable warranty.
4. The obligation of Meridian under this warranty shall not arise unless Meridian is notified and this warranty is presented together with a written statement specifying the claim or defect within thirty (30) days after the failure is first detected or made known to the Purchaser and within: (i) one (1) year, or ninety (90) days in the case of commercial use; or (ii) thirty (30) days in the case of replacement parts and components manufactured by Meridian; from the shipment date from the Meridian dealer (FCA). Meridian in its sole and unfettered discretion shall determine if the claim is valid and whether correction of the defect or failure shall be made by repair or replacement of the materials.
5. Title to any replaced materials Meridian wishes to have pass to it, shall pass to Meridian.
6. The obligation of Meridian hereunder extends only to the original Purchaser or Buyer to whom the Goods were initially sold. This warranty shall not be subject to any assignment or transfer without the written consent of Meridian.
7. The purchaser acknowledges that it has made its own independent decision to approve the use of the Goods and also the specific fabrication and construction procedures utilized to complete the Goods, and has satisfied itself as to the suitability of these products for its use.

8. This warranty is subject to the following limitations, provisions and conditions:
 - a. Meridian shall have no liability hereunder for any claims, including field re-work.
 - b. Meridian shall not be liable for any incidental loss or damage, however caused, including, without limitation, normal wear and tear.
 - c. Meridian makes no express or implied warranties of any nature whatsoever except for such express warranties as set out herein. The warranty provided herein is in lieu of and excludes all other warranties, guarantees or conditions pertaining to the Goods, written or oral, statutory, express or implied, (except the warranty as to title) including any warranty as to the merchantability or fitness for any particular purpose. Meridian expressly disclaims all other representations, conditions or warranties, expressed or implied, statutory or otherwise and any representations, warranties or conditions that may arise from a course of dealing or usage of trade. The warranty provided herein shall constitute Meridian's sole obligation and liability and the Purchaser's sole remedy for breach of warranty. No other warranty has been made by any employee, agent, or representative of Meridian and any statements contained in any other printed material of Meridian is expressly excluded here from. Meridian shall not be responsible for any warranty offered by the Purchaser to its customers with respect to the Goods and the Purchaser shall indemnify Meridian with respect to same if any of those customers makes a claim against Meridian relating to any such warranty.
 - d. Subject to Meridian's obligations contained in paragraphs 1 and 2 herein, none of Meridian, its officers, directors, servants or agents shall be liable, or responsible for any loss or damage (including strict liability and liability for loss or damage due to items which the manufacturing processes are designed to identify) whether such loss or damage is caused by negligence in any manner whatsoever (including gross negligence, error, misrepresentation, misstatement, imprudence, lack of skill or lack of judgement).
9. The sole financial obligation of Meridian under this warranty shall be limited to the repair or replacement of the Goods as originally supplied and in no event shall they exceed the original cost of the Goods supplied.
10. Meridian shall not have any obligation under any warranty herein until all accounts have been paid in full by the Purchaser.
11. The construction and interpretation of this Warranty shall be governed by the laws of the Province of Manitoba.

WARRANTY CLAIM PROCEDURE

1. The goods must be registered with Meridian.
2. The purchaser must contact the dealer, from where the unit was purchased, immediately upon discovery of any defects.
3. A completed warranty claim form must be submitted by the dealer to Meridian's warranty representative for review and any subsequent course of action.
 - Warranty claims must be completed with ALL required information in order it to be accepted.
 - Send photographs of the entire piece of equipment, and of the specific area of concern.
4. Warranty repair work will only be performed by Meridian or an approved representative of Meridian. No warranty work completed prior to approval by Meridian will be honoured. Failure to follow procedure may affect any or all of this warranty.
5. All warranty claims will be adjudicated at the sole discretion of Meridia and in accordance with the terms and conditions of the limited warranty.

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