

MERIDIAN

ASSEMBLY AND PARTS LIST MANUAL



SLMD SERIES AUGER

SLMD10-59 • SLMD10-66
SLMD10-72



www.meridianmfg.com

DECLARATION OF CONFORMITY

We the Manufacturer:

Meridian Manufacturing Inc.
PO Box 1996 2800 Pasqua Street North
Regina, Sk, Canada
S4P 3E1

Declare the Augers listed below conform to the 2006/42/EC Machinery Directive

SLMD10 Series

WFN 3585-3586, 3602

The Meridian SLMD10 Series Auger and Tube Assembly
is designed for the movement of Grains and Cereals.

PATENT INFORMATION



Meridian continuously enhances its product offering through product improvements and new product innovations. Marketplace feedback, technological innovation, new materials and manufacturing methods, and a philosophy of continuous improvement constantly challenge the company to develop new and better ways of addressing market needs. Meridian is committed to innovation and reinvestment and as a result, the company maintains a portfolio of patents and intellectual property. For more information on our patents please see our website:
www.meridianmfg.com/patents

TABLE OF CONTENTS

GENERAL

A1	Declaration of Conformity
A2	Table of Contents
A3	Sign Off Sheet

ASSEMBLY

B1	Set Up Procedure
B2	Tube And Truss Assembly
B4	Winch Assembly
B5	Hitch Assembly
B6	Top Lift Frame Assembly
B7	Frame Assembly
B8	Lift Arm Assembly
B9	Feed Tube Assembly
B10	Hopper Assembly

PARTS

C1	Main Frame Assembly - SLMD10-59
C3	Main Frame Assembly - SLMD10-66
C5	Main Frame Assembly - SLMD10-72
C7	A-Frame Assembly - SLMD10-59
C8	A-Frame Assembly - SLMD10-66
C9	A-Frame Assembly - SLMD10-72
C10	PTO Shaft Assembly
C11	Hopper - 74"
C13	Hopper - 60"
C15	Feed Auger Head & Tube
C17	Lift Arm
C19	Top Gear Box
C20	Bottom Gear Box
C21	Boot
C23	Tube Assembly 10-66
C25	Tube Assembly 10-66
C27	Tube Assembly 10-72
C29	Truss Assembly
C31	Fulton K1550 Brake Winch
C32	Bolt On Winch Plate
C33	Optional - Winch Hydraulic Kit
C35	Optional - Gear Reducer
C36	General Parts

INDEX

D1	Parts Index
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WARRANTY

E1	Limited Warranty Statement
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MERIDIAN GRAIN EQUIPMENT SIGN OFF SHEET

As a requirement of OSHA, it is necessary for the employer to train the employee in the safe operation and safety procedures with this equipment. We include this sign-off sheet for your convenience and personal record keeping.

[illegible]

SET UP PROCEDURE

1. Follow and complete steps 1 through 20 on page B2 using page B3 reference drawings and then proceed to step 2 on this page.
2. Follow and complete steps 1 through 9 on page B4 and then proceed to step 3 on this page.
3. Follow and complete steps 1 through 4 on page B5 and then proceed to step 4 on this page.
4. Follow and complete steps 1 through 7 on page B6 and then proceed to step 5 on this page.
5. Follow and complete steps 1 through 6 on page B7 and then proceed to step 6 on this page.
6. Place assembled (FIGURE 9) under assembled (FIGURE 1). Connect the two assemblies with two 1" dia. x 2-1/2" bolts and lock nuts. NOTE: Refer to (FIGURE 1) for the top lift frame assembly mounting location. Proceed to step 7 on this page.
7. Lift the now assembled (FIGURE 1 & 9) together and position it over the partially assembled (FIGURE 10). Line up bottom of top lift frame to the top of the bottom lift frame. Install a pivot bushing to each side. Fasten the assemblies together at each side with 1" dia. x 8" bolt, two plated washers and a lock nut. Proceed to step 8 on this page.
8. Raise the auger tube assembly and then continue with steps 7 through 10 on page B7 before proceeding with step 9 on this page.
9. Follow and complete steps 1 through 6 on page B8, and then proceed to step 10 on this page.
10. Hydraulic lines:
Short Line connected to upper steel hydraulic line and hydraulic cylinder.
Connect valve to the lower steel hydraulic line and then attach long line to valve.
Complete long line assembly with pioneer tip.
Proceed to step 11 on this page.
11. Follow and complete steps 5 through 8 on page B5 and then proceed to step 12 on this page.
12. Follow and complete steps 1 through 7 on page B9 and then proceed to step 13 on this page.
13. Follow and complete steps 1 through 8 on page B10 and then proceed to step 14 on this page.
14. Check that all bolts are tightened, pins are in place, fittings are greased and that all safety guards and shields are installed. Ensure proper air pressure in all tires.

TUBE AND TRUSS ASSEMBLY

1. Connect tube assembly **A** to tube assembly **B** as shown in **(FIGURE 01)**, ensure proper alignment of flight assemblies.
2. Lift **BOOT END** of **TUBE ASSEMBLY** min. 24" high.
3. Assemble truss risers **(FIGURES 03, 04 & 05)** in the order indicated in **(FIGURE 01)**.
4. Position one **SHORT CABLE** and one **LONG CABLE** straight and flat on the floor to the left and right of the tube assembly.
5. Install **SHORT CABLE** spanning from **(FIGURE 03 to 05)**. See **(FIGURE 01)**. Fasten to **(FIGURE 05)** first using 5/8" dia. bolt, flat washer and bushing. Tighten.
6. Fasten **SHORT CABLE** to bottom two holes in **(FIGURE 04)** using 3/8" cable clamp and nuts. Leave loose.
7. In **(FIGURE 03)** partially thread one of the two nuts to the eyebolt while attaching eyebolt to the **TUBE SADDLE**.
8. Thread **SHORT CABLE** thru eyebolt and pull tight. Attach two 1/4" cable clamps as shown in **(FIGURE 03)**.
9. Tighten partially threaded nut on eyebolt until adequate tension is achieved on short cable.
10. Thread second nut to eyebolt and lock.
11. Repeat steps 5 to 10 to install second **SHORT CABLE**.
12. Install **LONG CABLE** spanning from **(FIGURE 03 to 06)**. See **(FIGURE 01)**. Fasten to **(FIGURE 06)** first using 5/8" dia. bolt, flat washer and bushing. Tighten.
13. Fasten **LONG CABLE** to top two holes in **(FIGURE 03, 04 & 05)** using 3/8" cable clamp and nuts, leave loose.
14. In **(FIGURE 02)** partially thread one of the nuts to the eyebolt while attaching eyebolt to **TUBE SADDLE**.
15. Thread **LONG CABLE** through eyebolt and pull tight, and attach two 1/4" cable clamps as shown in **(FIGURE 02)**.
16. Tighten partially threaded nut on eyebolt until adequate tension is achieved on **LONG CABLE**.
17. Thread second nut to eyebolt and lock.
18. Repeat steps 12 to 17 to install second **LONG CABLE**.
19. Lower **BOOT-END** to floor, and tighten all truss riser cable clamps.
20. Refer to **SET UP PROCEDURES** page B1 step 2 for the next set of instructions.

TUBE AND TRUSS ASSEMBLY

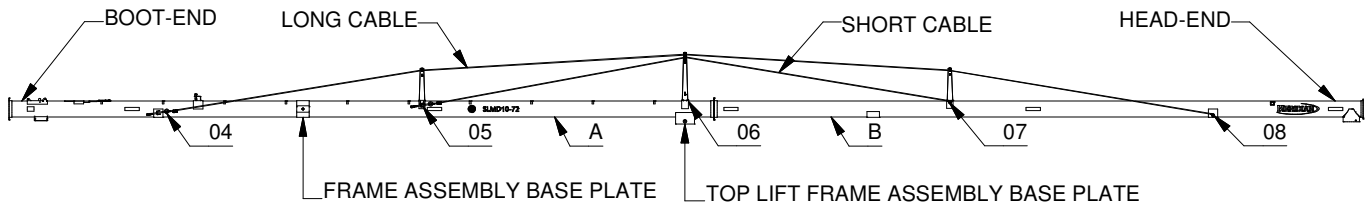


FIGURE 01

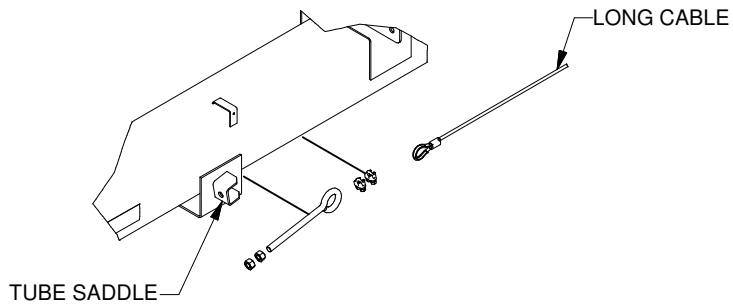


FIGURE 02

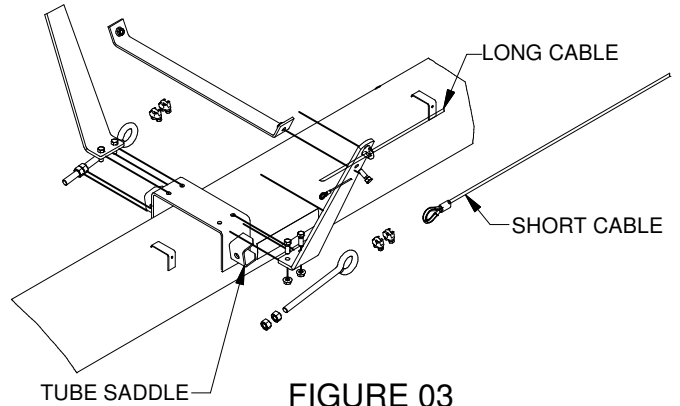


FIGURE 03

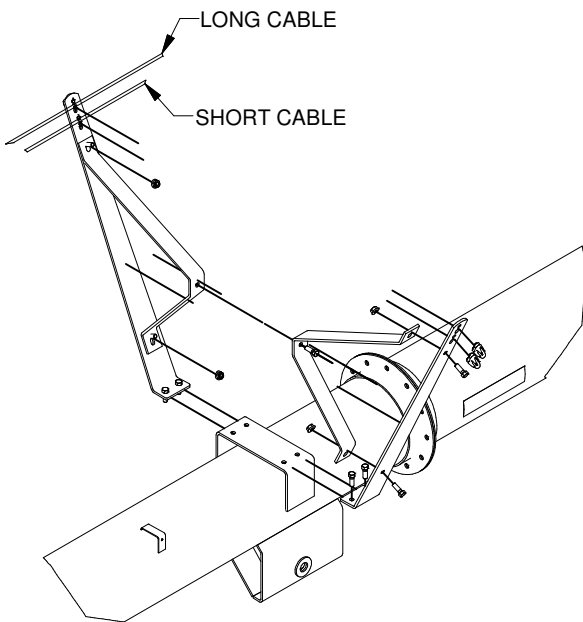


FIGURE 04

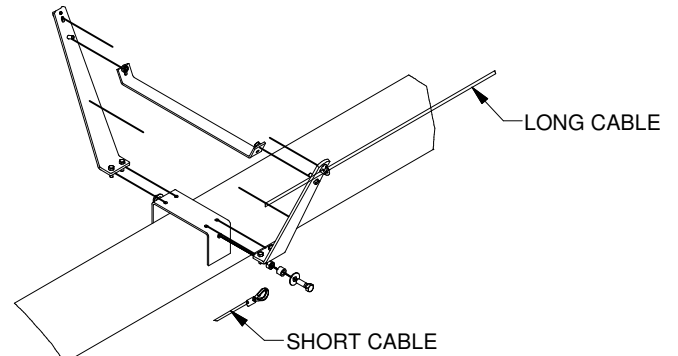


FIGURE 05

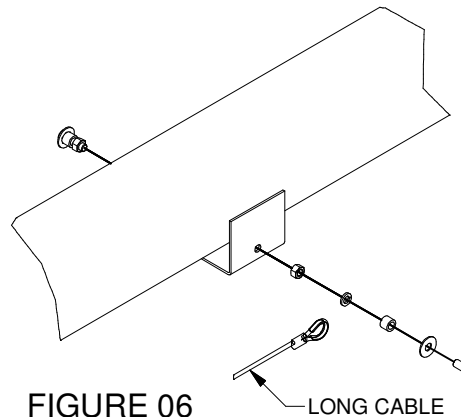


FIGURE 06

WINCH ASSEMBLY

1. Attach item 1 to item 2 with 3/8" dia. carriage bolts and nuts. Leave loose. See **(FIGURE 07)**.
2. Mount items 1 and 2 to item 3 using 1/2 dia. x 5-1/2" bolt and lock nut at boot end, and 1/2" dia. x 9" bolt and lock nut at head end.
3. Install item 4 to item 1.
4. Position item 5 on item 6 and 4.
5. Tighten chain by pulling winch assembly towards the head-end and tighten the three carriage bolts from step 1.
6. Install item 7 to 6.
7. Insert item 8 through items 7 & 6.
8. Install **FEED TUBE ASSEMBLY HEAD END** with items 9, 10, 11 and 12 using six 7/16" x 1-1/4" carriage bolts c/w whiz nuts.
9. Refer to **SET UP PROCEDURE** page B1 step 3 for next set of instructions.

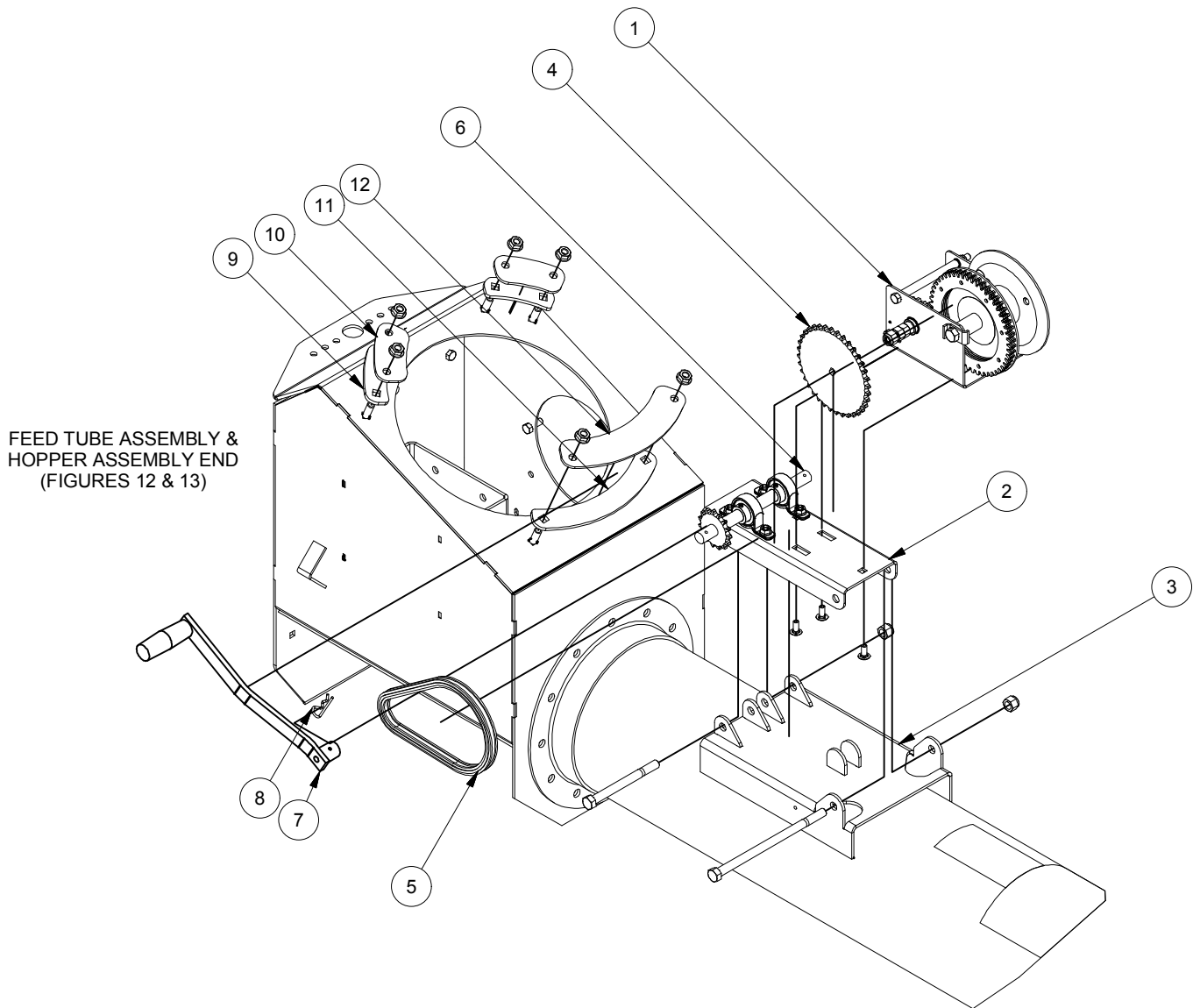
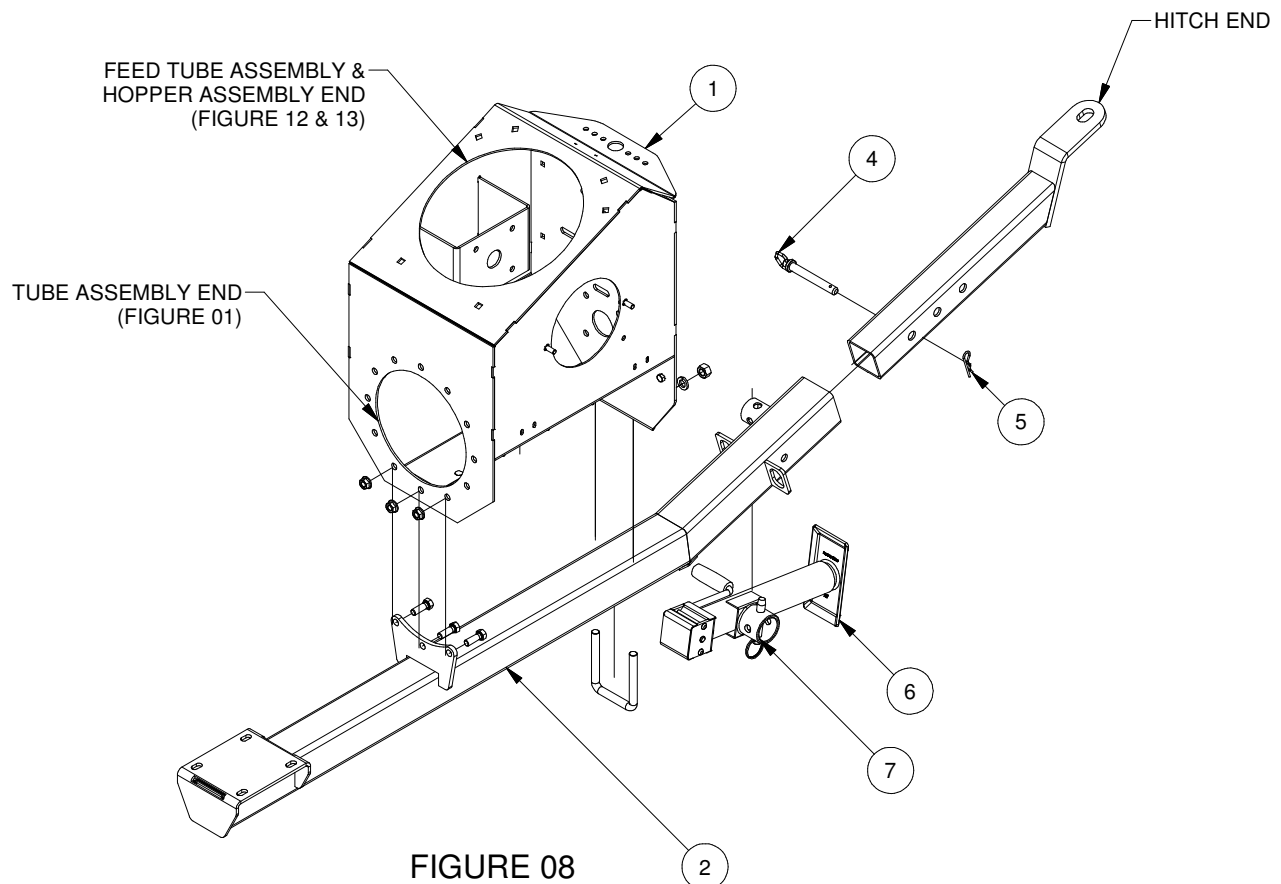


FIGURE 07

HITCH ASSEMBLY

1. Install item **1** onto **2** using 5/8" dia. u-bolt, washers and lock nuts at **HITCH END**, and three 1/2" dia. bolts and lock nuts at **TUBE END ASSEMBLY**.
2. Insert item **3** into item **2** and lock in place using item **4**.
3. Insert item **5** through item **4**.
4. Refer to **SET UP PROCEDURE** page B1 Step 4 for the next set of instructions.
5. After completion of **SET-UP PROCEDURE** steps **4** through **10**, continue with **HITCH ASSEMBLY** steps **6** to **8**.
6. Insert item **2** into item **6**.
7. Insert item **7** through items **6** and **2**.
8. Refer to **SET UP PROCEDURE** page B1 step 12 for the next set of instructions.



TOP LIFT FRAME ASSEMBLY

1. Lay frame out as shown in **(FIGURE 09)**. Ensure items **1 & 2** are on two 2x4's FLAT.
2. Fasten item **3** to item **4** using 1-1/8" dia. bolt and lock nut.
3. Connect item **1** to **4** using four 5/8" dia. x 1-1/2" UNC bolts, washers and nuts.
4. Connect item **1** to **5** using two 5/8" dia. x 1-1/2" carriage bolts, washers and nuts at the top, and two 5/8" dia. x 1-1/2" UNC bolts, washers and nuts at the bottom.
5. Connect item **2** to item **4** using four 5/8" dia. x 1-1/2" UNC bolts, washer and nuts.
6. Connect item **2** to **5** using two 5/8" dia. x 1-1/2" carriage bolts, washers and nuts at the top, and two 5/8" dia. x 1-1/2" UNC bolts, washers and nuts at the bottom.
7. Refer to **SET UP PROCEDURE** page B1 step 5 for the next set of instructions.

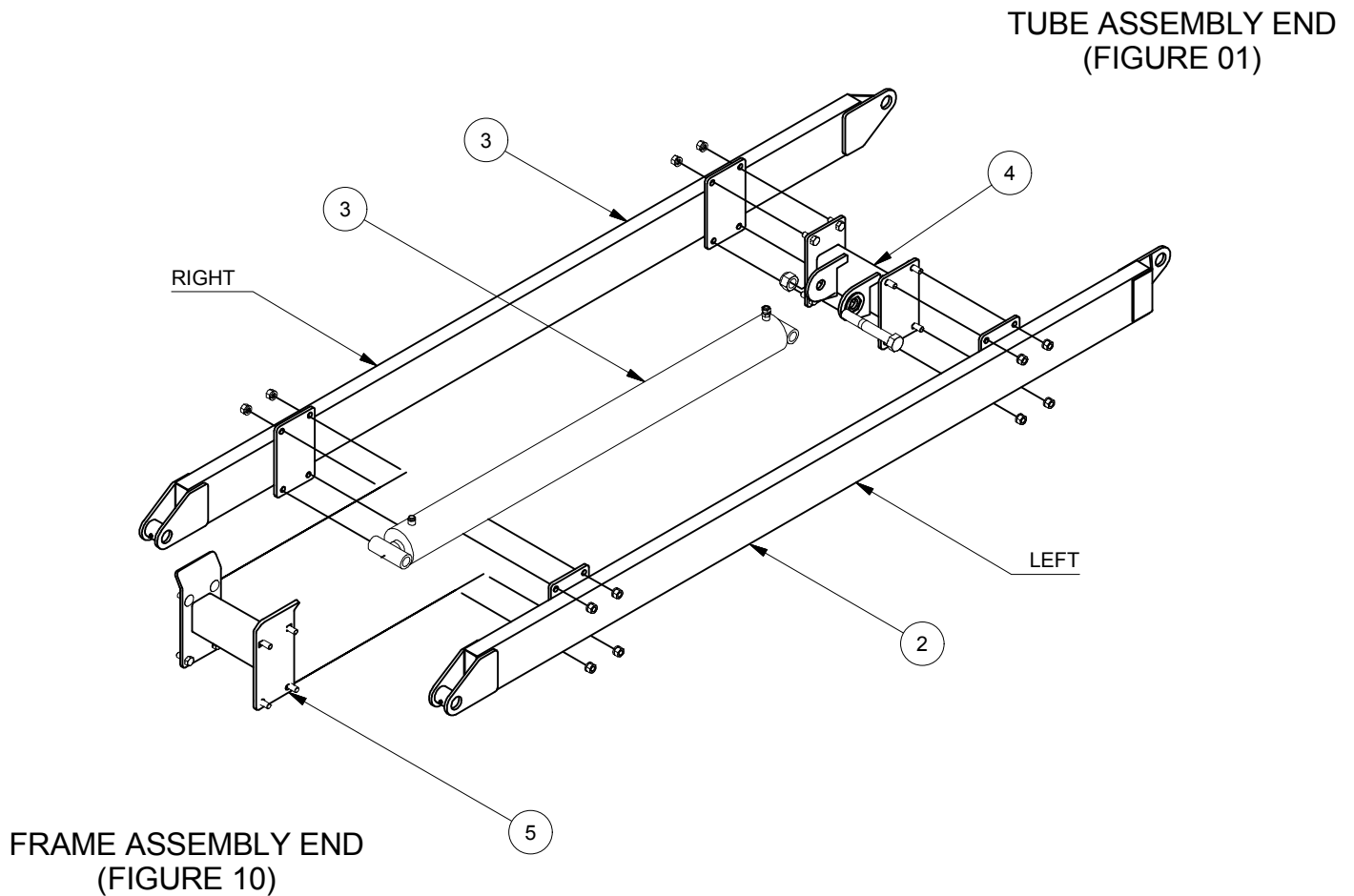


FIGURE 09

FRAME ASSEMBLY

1. Lay frame out as shown in **(FIGURE 10)**, ensure item **2** (axle) is on jack stands prior to beginning assembly.
2. Fasten items **1** to item **2** using 5/8" dia. u-bolts.
3. Install items **3 & 4** to item **2** using 1" dia. bolts and locking nuts.
4. Install item **5** to tabs on inside of items **3 & 4** using 5/8" dia. u-bolts.
5. Insert items **6** into **2**, securing them using items **7 & 8**.
6. Refer to **SET UP PROCEDURE** page B1 steps 6 for the next set of instructions.
7. After completion of **SET UP PROCEDURE** steps 6 through 8, proceed to step 8 on this page.
8. Mount tires on rims and mount rims on axle spindles.
9. Install items **9 & 10** to item **1** using 5/8" dia. u bolts.
10. Fasten item **11** to item **3** and **4** using 5/8" dia. u-bolts.
11. Refer to **SET UP PROCEDURE** page B1 step 9 for next set of instructions.

TOP LIFT FRAME ASSEMBLY END
(FIGURE 09)

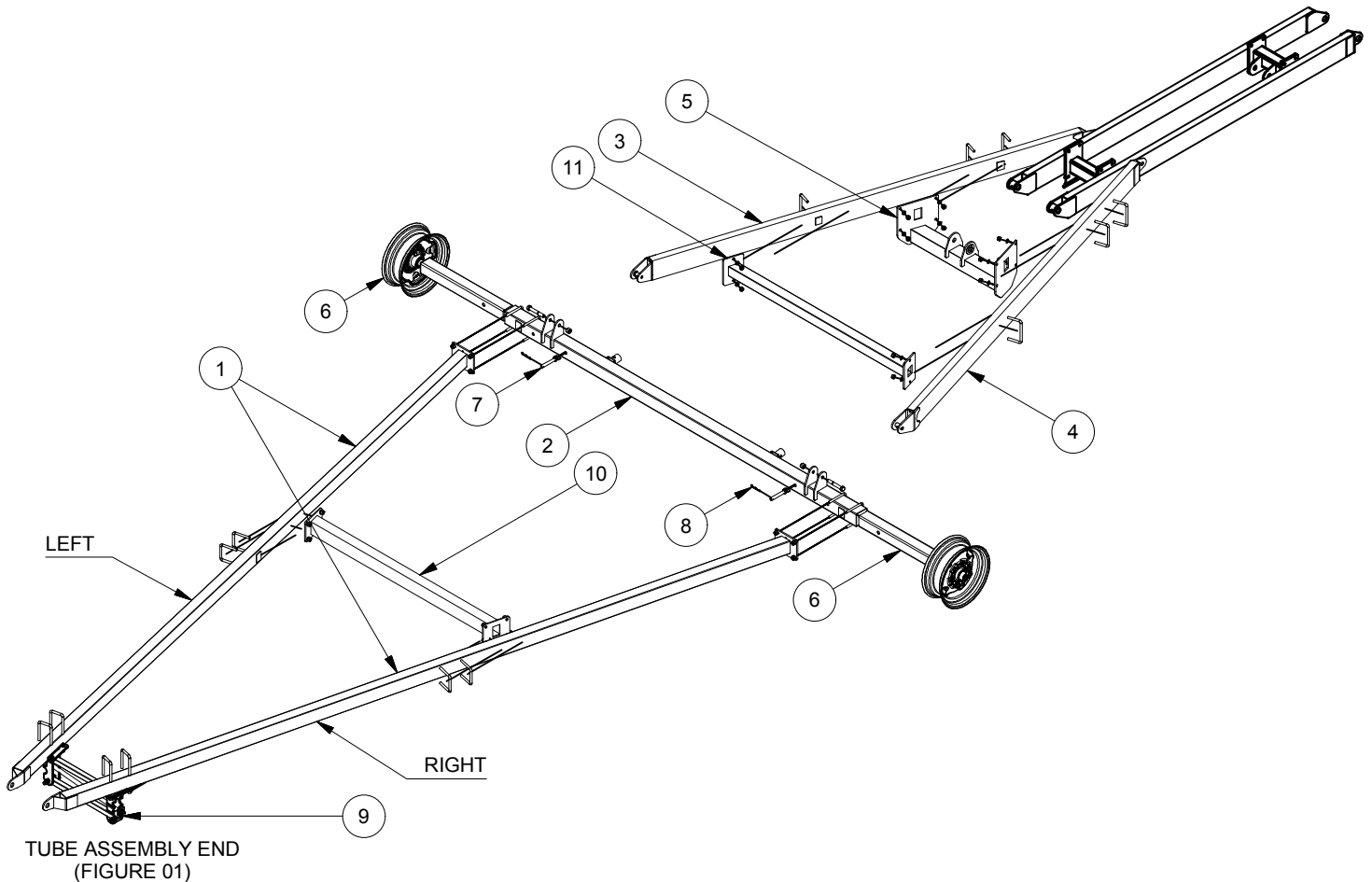


FIGURE 10

LIFT ARM ASSEMBLY

1. Slide **LIFT ARM ASSEMBLY** into **SADDLE ASSEMBLY** and fasten in place using items 3 and 5.
2. Install **CABLE ROLLER ASSEMBLY #1** and item 7 on to pin.
3. Thread cable end from winch around **CABLE ROLLER ASSEMBLY #1** and #2 through **PIPE** and around **CABLE ROLLER ASSEMBLY #3**.
4. Slide cable through item 2. Locate item 2 7" from cable end. Bend the last 7" of cable back onto itself and fasten using item 1. Locate Item 1 4" above item 2.
5. Slide item 6 over **PIN** and **SADDLE ASSEMBLY** and lock in place with item 4.
6. Refer to **SET-UP PROCEDURE** page B1 step 10 for the next set of instructions.

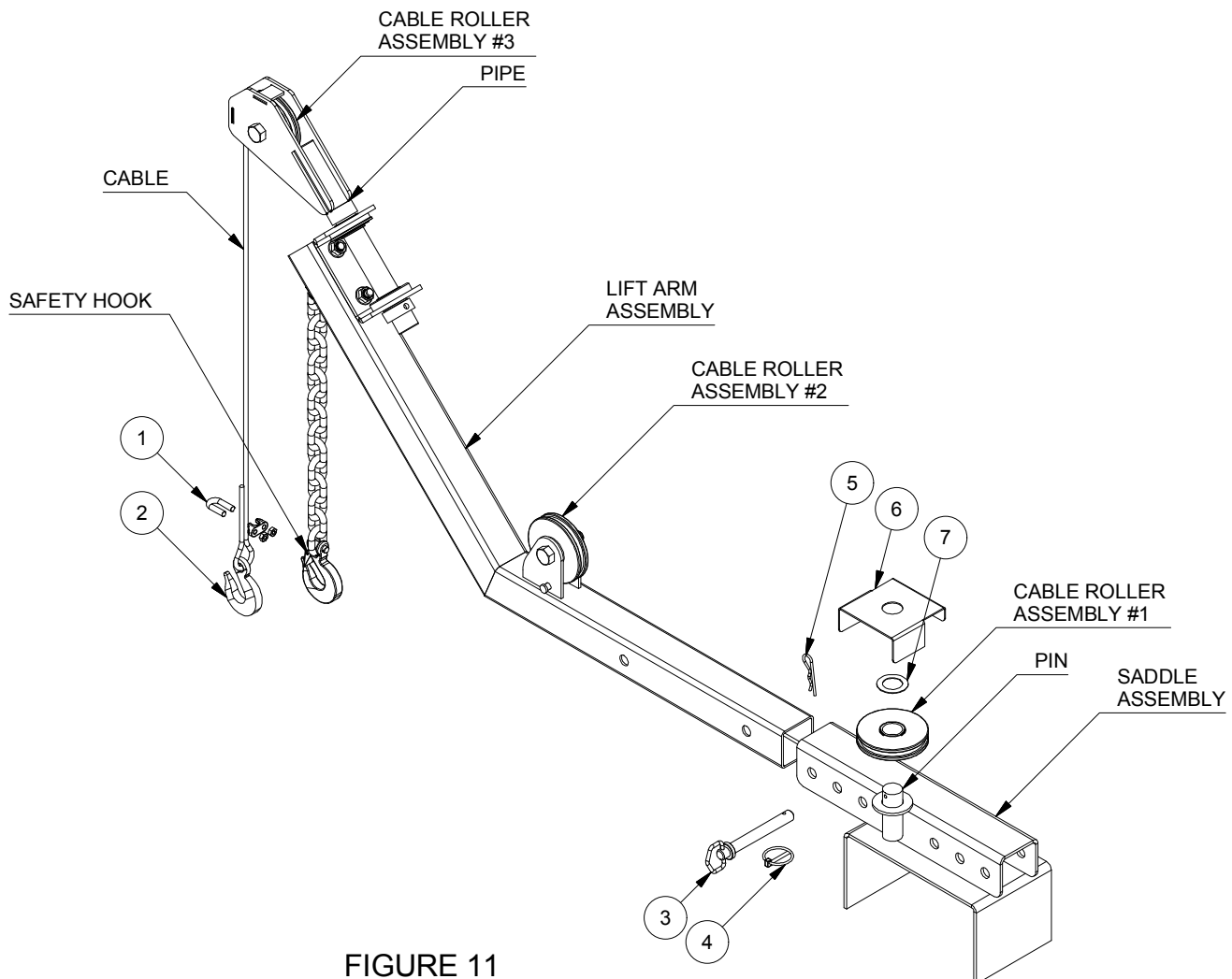


FIGURE 11

FEED TUBE ASSEMBLY

1. Assemble item **1** to item **2** with two 5/8" dia. x 1-1/2" UNC bolt c/w lock nut.
2. Push item **3** between items **1** and **2**.
3. Fasten item **3** to item **1** and **2** using two items **4**.
4. Install item **5** to item **6**.
5. Attach item **7** to item **2** with three 1/4" dia. x 3/4" whiz bolts c/w whiz nuts.
6. Install **UNIVERSAL JOINT** to top end of **GEAR BOX SHAFT**.
7. Refer to **SET UP PROCEDURES** page B1 Step 13 for next set of instructions

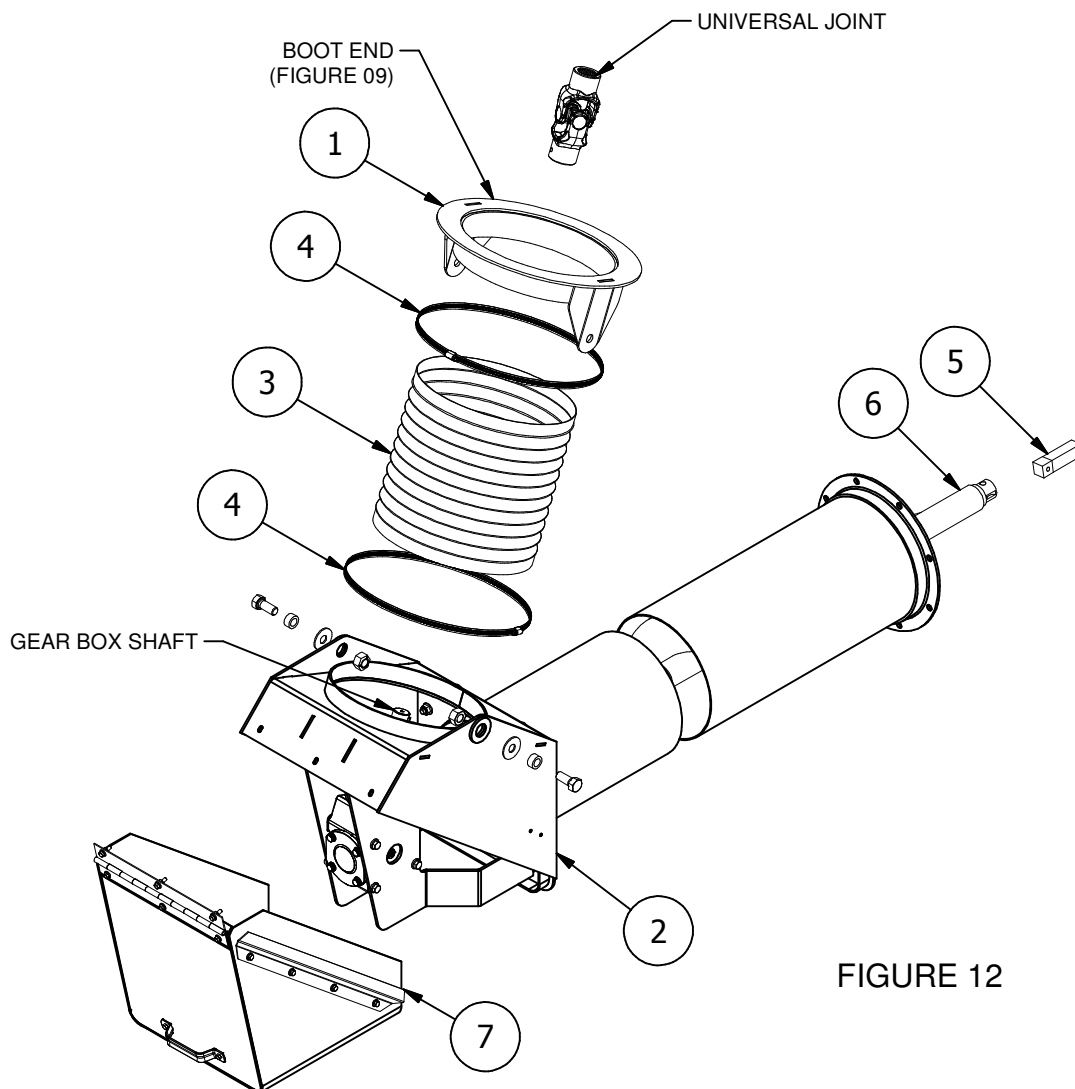


FIGURE 12

HOPPER ASSEMBLY

1. Fasten items **6** and **7** to item **1** with 7 $\frac{5}{16}$ " x 1" carriage bolts and whiz nuts.
2. Fasten item **3** to item **1** in desired hole and use $\frac{3}{4}$ " x 11" bolt with lock nut.
3. Assemble item **4** inside item **1**. Fasten with item **5** and $\frac{3}{8}$ " x 1" carriage bolt with whiz nut.
4. Fasten item **9** and **8** to item **1** with $\frac{1}{4}$ " x $\frac{1}{2}$ " whiz bolts and whiz nuts. Ensure assembly is pulled towards **FEED TUBE ASSEMBLY END** before tightening.
5. Fasten item **2** to item **1** with 1" x $2\frac{1}{2}$ " bolt, washer and lock nut.
6. Use item **10** to lock down item **9** to item **2**
7. Assemble **FEED TUBE ASSEMBLY** and **HOPPER ASSEMBLY** (**FIGURES 12 and 13**) with eight $\frac{3}{8}$ " x $1\frac{1}{4}$ " whiz bolt
8. Refer to **SET-UP PROCEDURE** page B1 step 14 for the next set of instructions.

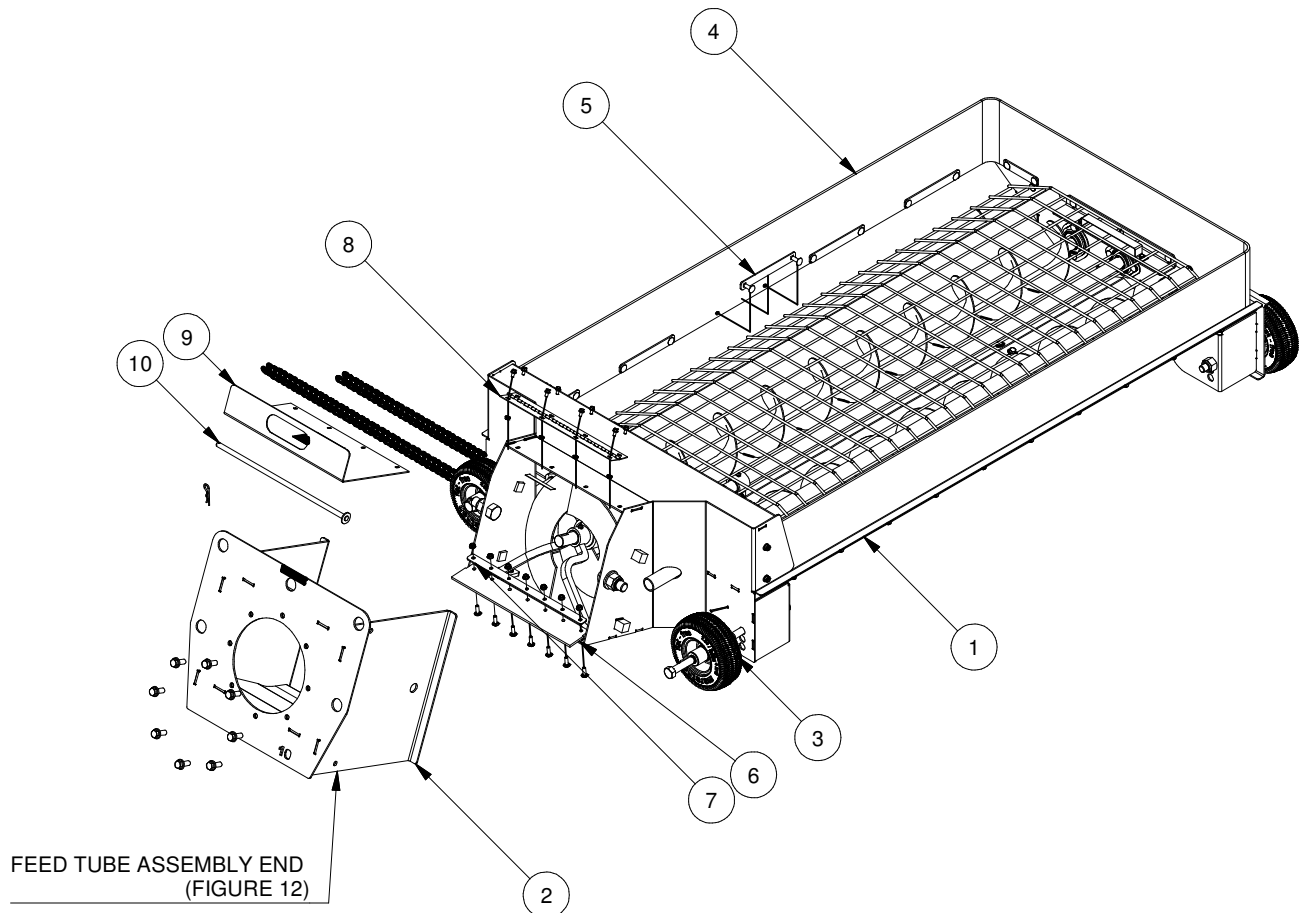
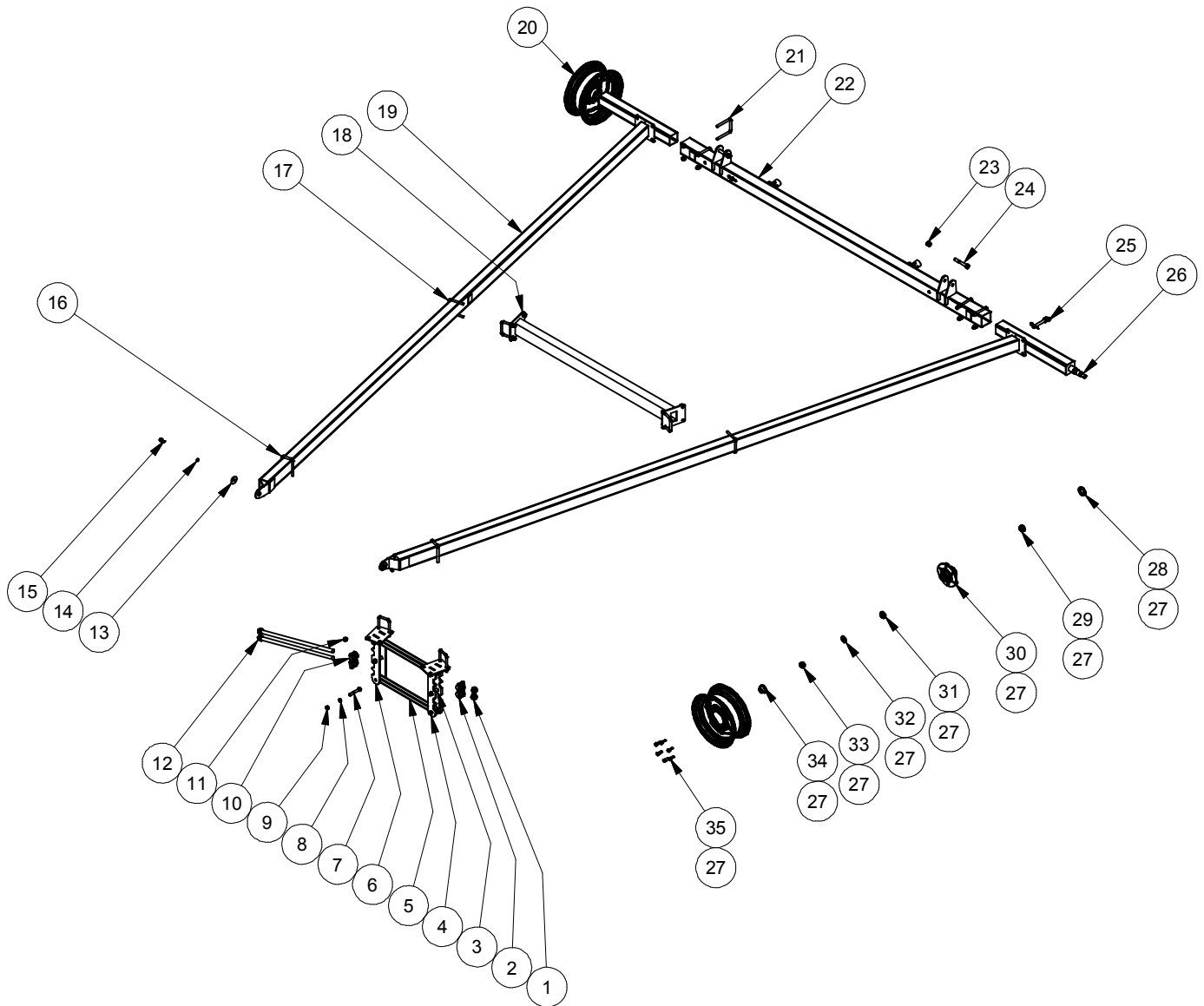
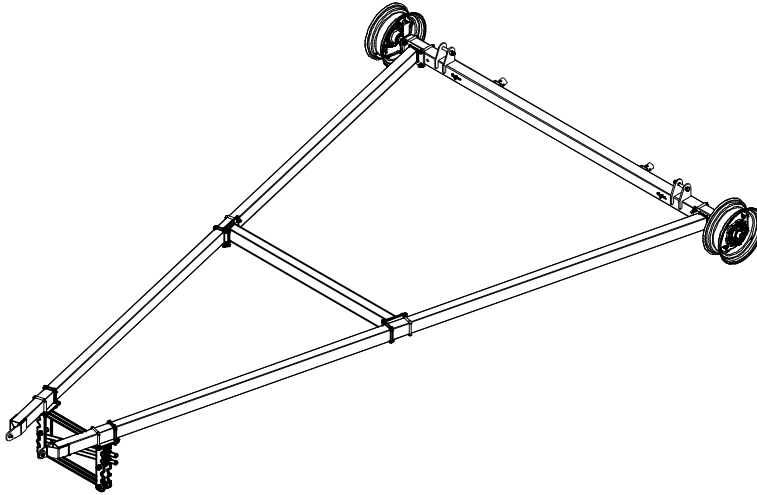


FIGURE 13

MAIN FRAME - SLMD10-59

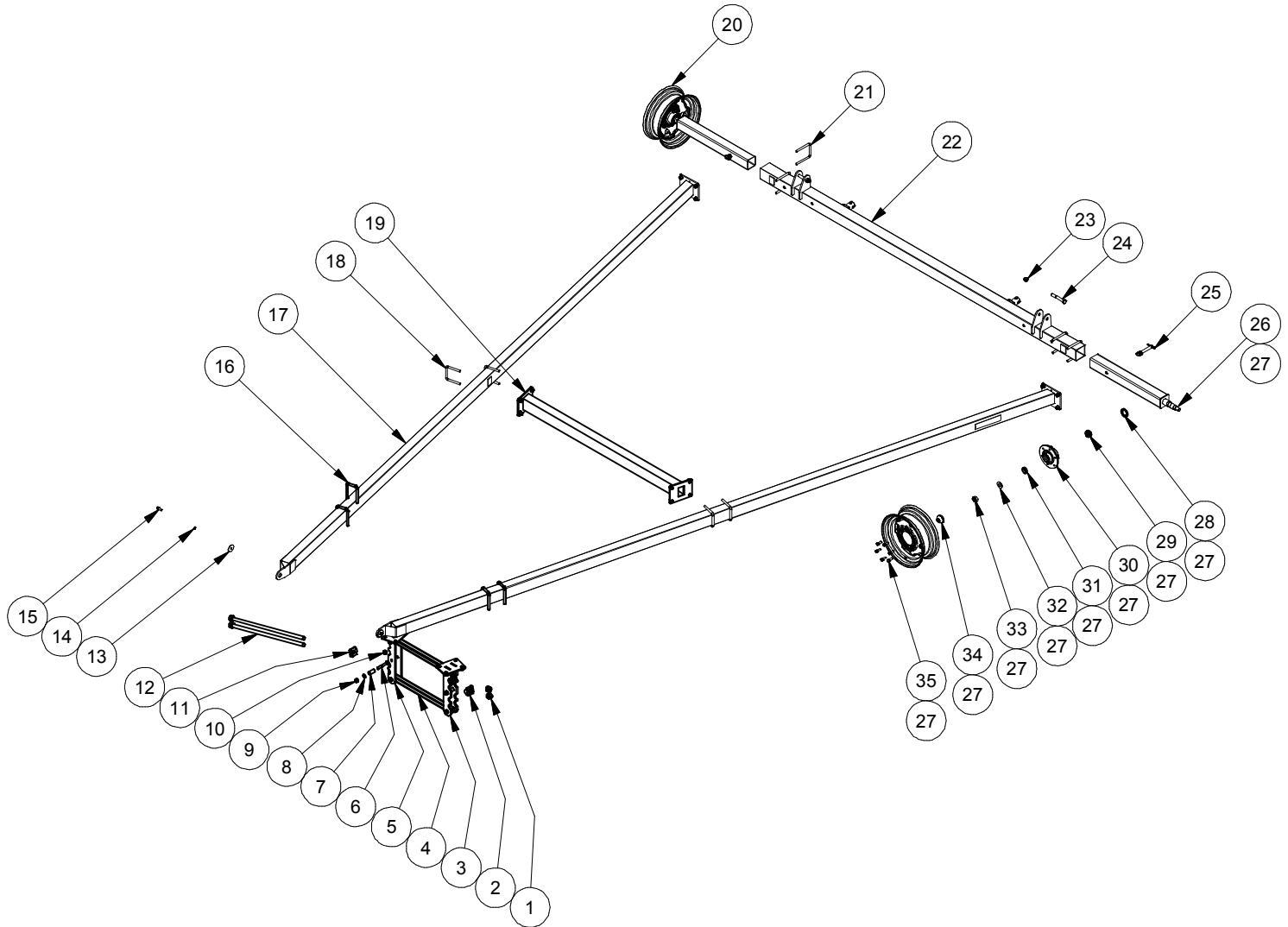


MAIN FRAME - SLMD10-59

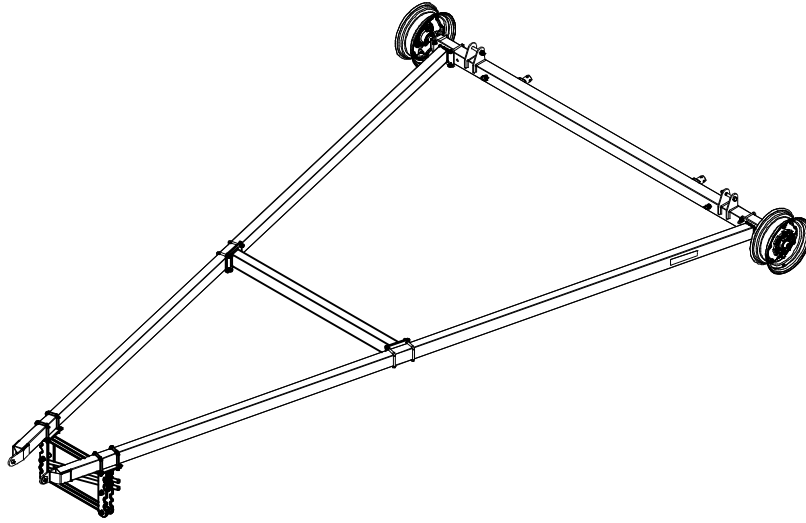


SLMD10-59			
REF #	PART #	QUANTITY	DESCRIPTION
1	13072900016	2	NUT, HEX, NYLOCK1-8 UNC Steel, Mild
2	13000003382-00	2	Lock
3	13000007348-00	2	SPACER - ANTI-TWIST - SLMD12
4	13000007416-00	1	TIE ROD BRACKET (R.H.) - ANTI-TWIST - SLMD10
5	13000003379-00	2	Tie Rod
6	13000007417-00	1	TIE ROD BRACKET (L.H.) - ANTI-TWIST
7	13070210064	6	BOLT, HEX, 5/8-11 UNC X 4 Steel, Mild
8	13073400010	22	Spring Lock Washer 5/8
9	13072500010	22	NUT, HEX 5/8-11 UNC Steel, Mild
10	13000003381-00	2	Threaded Rod Swivel Assembly
11	13073000010	8	NUT, HEX, STOVER 5/8-11 UNC Steel, Mild
12	13000007370-00	2	THREADED ROD ASSEMBLY - ANTI-TWIST - SLMD12
13	13000003007-00	2	Washer Plated
14	13073400008	2	Spring Lock Washer 1/2
15	13070208020	2	Hex Cap Screw 1/2 x 1-1/4 -13
16	13000003388-00	4	Tie Rod Bracket U-Bolt
17	13000003005-00	4	Brace U-Bolt
18	13000003001-00	1	Cross Brace
19	13000002998-00	2	Main Frame SLMD10-18
20	13000003138-00	2	16" Rim
21	13000003006-00	4	Axle Support U-Bolt
22	13000003002-00	1	Frame Axle
23	13072900012	2	Nylon Locknut 3/4 -10
24	13070212080	2	Hex Cap Screw 3/4 x 5-10
25	13000002766-00	2	Draw Pin
26	13000003130-00	2	Axle Extension Assembly
27	13000003150-00	-	Hub & Spindle Complete
28	13000003133-00	2	Grease Seal
29	13000003135-00	2	Bearing Cone - Inner
30	13000003131-00	2	6 Bolt Hub
31	13000001005-00	2	Tapered Roller Bearing Cone (Outer)
32	13000003136-00	2	Spindle Washer
33	13000003134-00	2	Spindle Nut
34	13000003132-00	2	Dust Cap
35	13000003156-00	12	1/2" x 1-1/4" UNF Wheel Bolt

MAIN FRAME - SLMD10-66

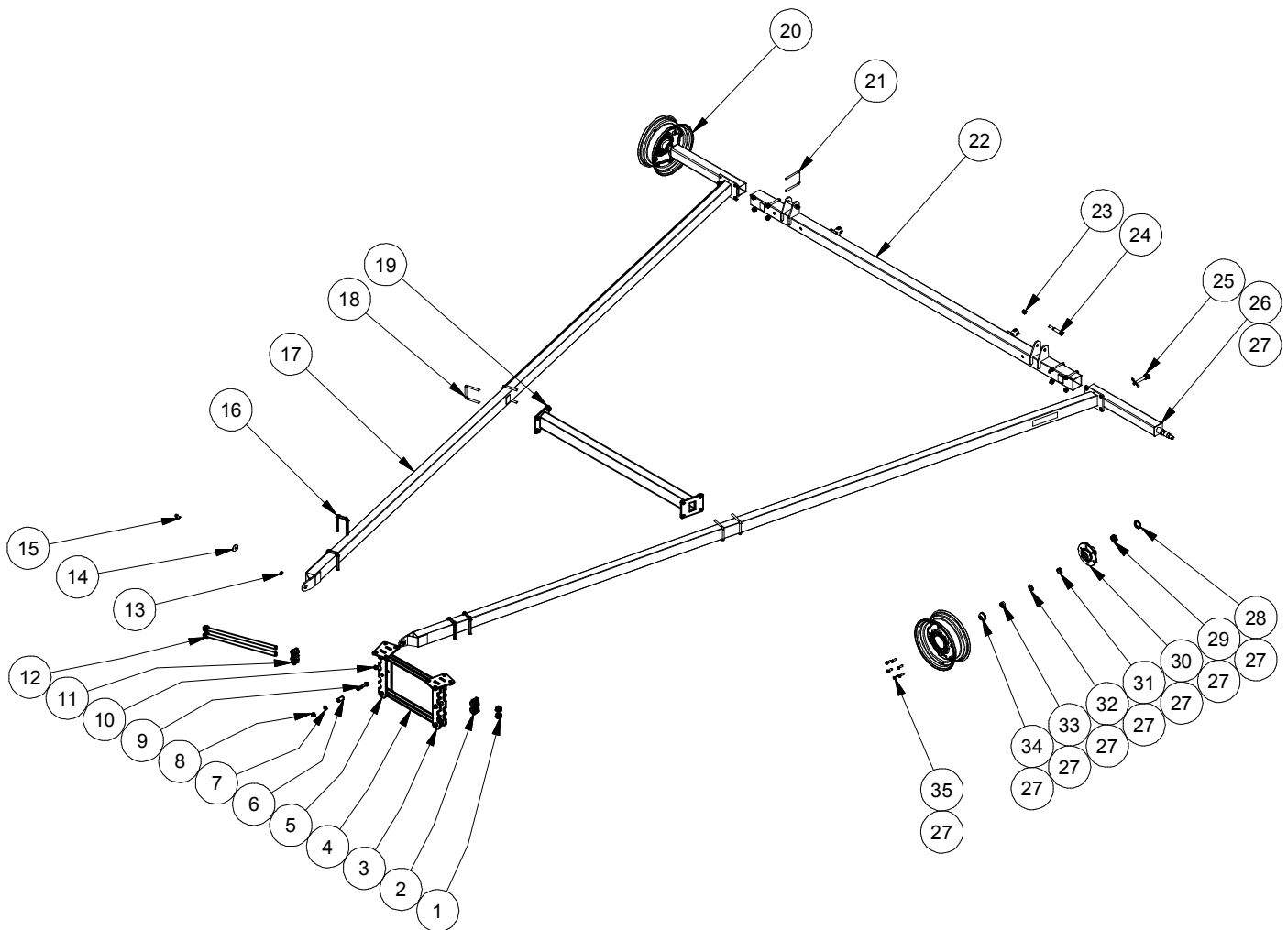


MAIN FRAME - SLMD10-66

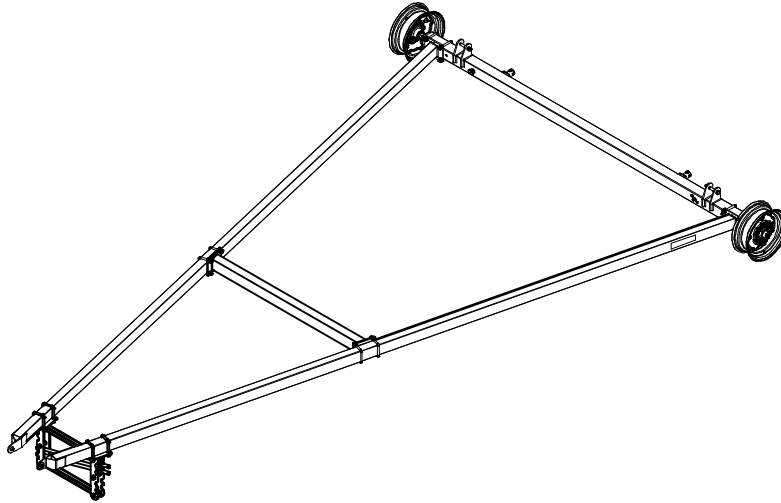


SLMD10 - 66			
REF #	PART #	QUANTITY	DESCRIPTION
1	13072900016	2	NUT, HEX, NYLOCK1-8 UNC Steel, Mild
2	13000003382-00	2	Lock
3	13000007416-00	1	TIE ROD BRACKET (R.H.) - ANTI-TWIST - SLMD10
4	13000003379-00	2	Tie Rod
5	13000007417-00	1	TIE ROD BRACKET (L.H.) - ANTI-TWIST
6	13070210064	6	BOLT, HEX, 5/8-11 UNC X 4 Steel, Mild
7	13000007348-00	2	SPACER - ANTI-TWIST - SLMD12
8	13073400010	22	Helical Spring Lock Washers
9	13072500010	22	NUT, HEX 5/8-11 UNC Steel, Mild
10	13073000010	8	NUT, HEX, STOVER 5/8-11 UNC Steel, Mild
11	13000003381-00	2	Threaded Rod
12	13000007370-00	2	THREADED ROD ASSEMBLY - ANTI-TWIST - SLMD12
13	13000003007-00	2	Washer Plated
14	13073400008	2	1/2" Helical Spring Lock Washer
15	13070208020	2	BOLT, HEX, 1/2-13 UNC X 1.25 Steel, Mild
16	13000003388-00	4	Tie Rod Bracket U-Bolt
17	13000002999-00	2	Main Frame 2000
18	13000003005-00	4	Brace U-Bolt
19	13000003001-00	1	Cross Brace
20	13000003138-00	2	16" Rim
21	13000003006-00	4	Axle Support U-Bolt
22	13000003003-00	1	Axle
23	13072900012	2	NUT, HEX, NYLOCK3/4-10 UNC Steel, Mild
24	13070212080	2	BOLT, HEX, 3/4-10 UNC X 5 Steel, Mild
25	13000002766-00	2	Draw Pin
26	13000003130-00	2	Axle Extension Assembly
27	13000003150-00	-	Hub & Spindle
28	13000003133-00	2	Grease Seal
29	13000003135-00	2	Bearing Cone - Inner
30	13000003131-00	2	6 Bolt Hub
31	13000001005-00	2	Tapered Roller Bearing Cone (Outer)
32	13000003136-00	2	Spindle Washer
33	13000003134-00	2	Spindle Nut
34	13000003132-00	2	Dust Cap
35	13000003156-00	12	Wheel, Bolt 1.75in

MAIN FRAME - SLMD10-72

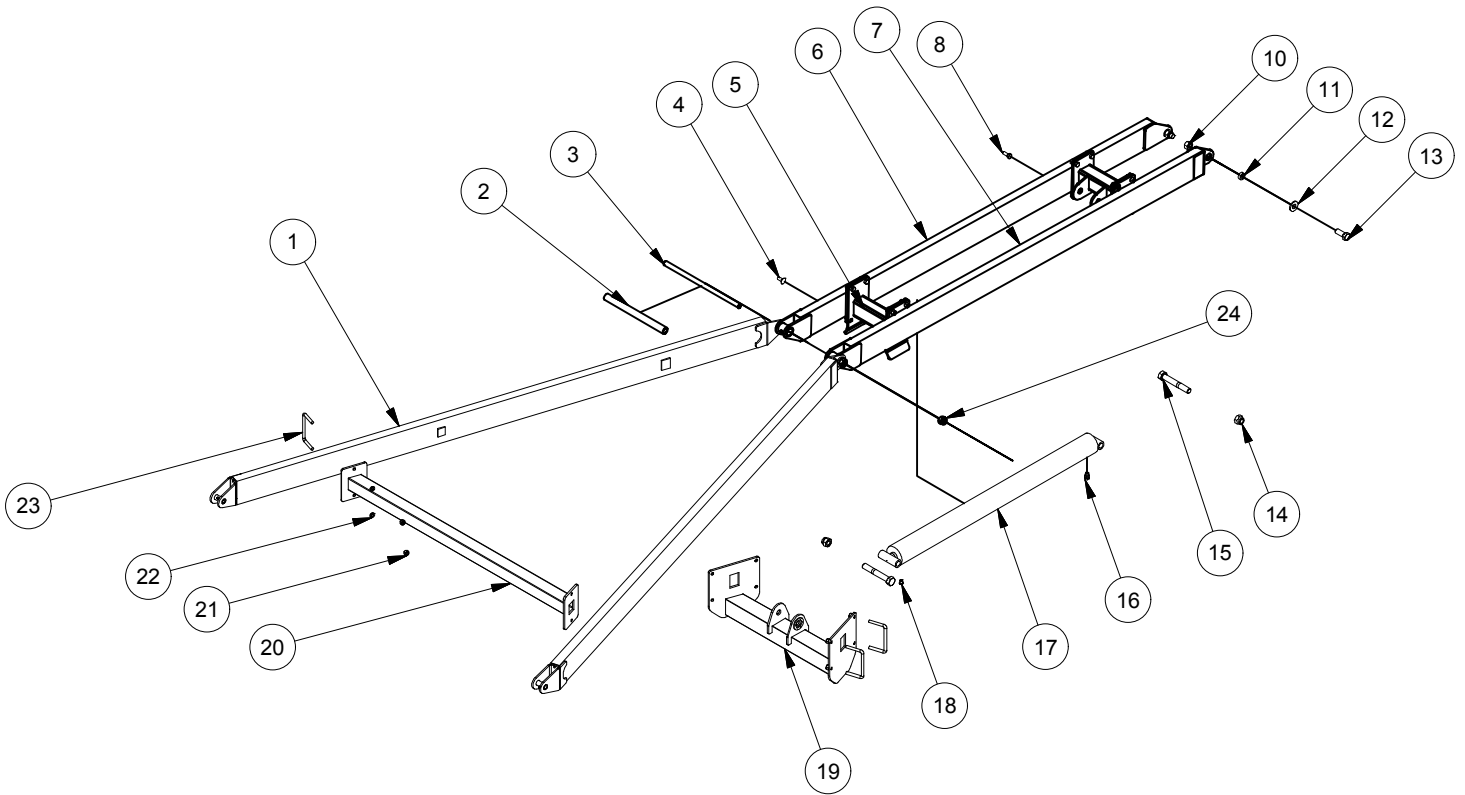


MAIN FRAME - SLMD10-72



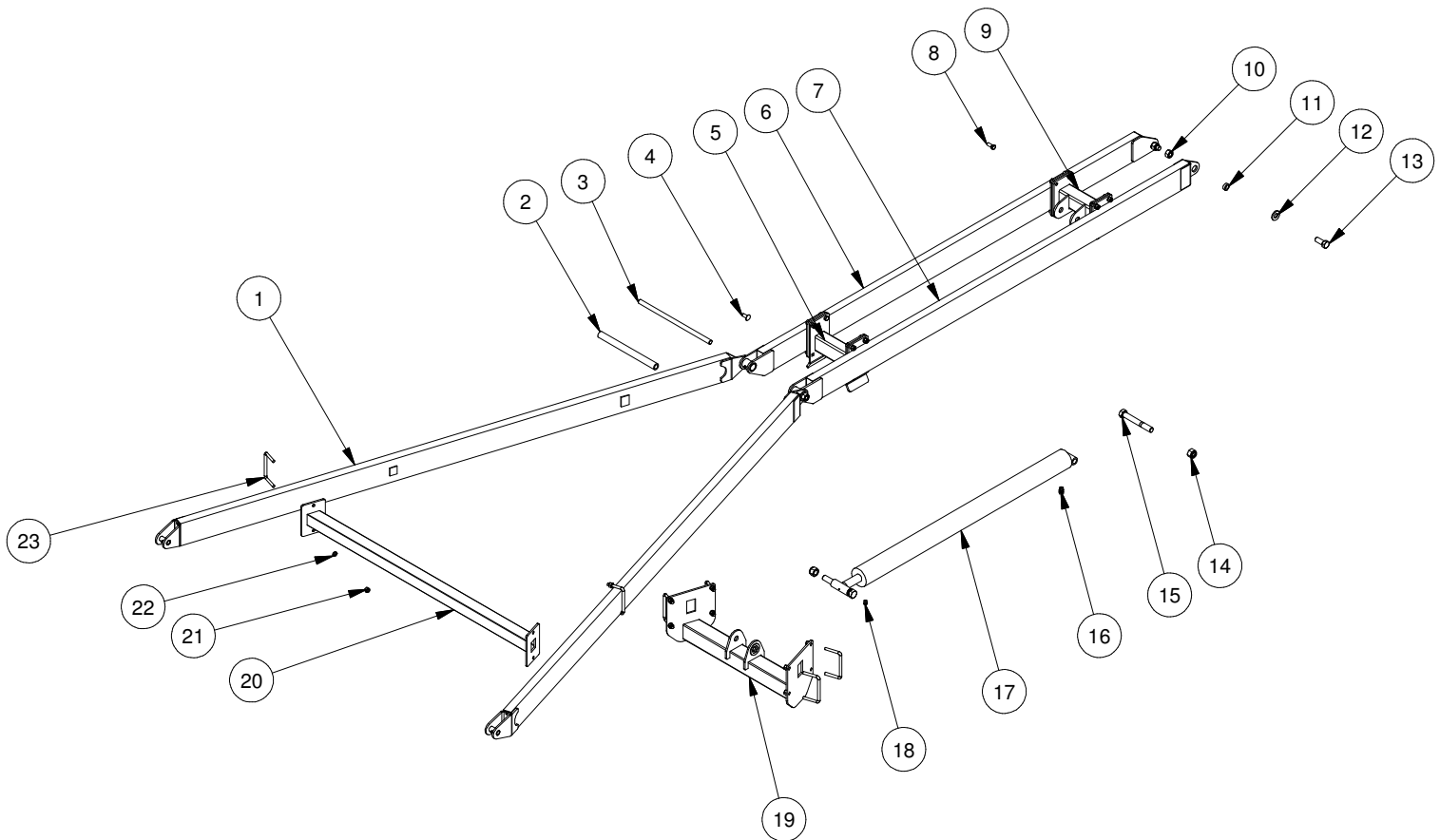
SLMD10 - 72			
REF #	PART #	QUANTITY	DESCRIPTION
1	13072900016	2	NUT, HEX, NYLOCK1-8 UNC Steel, Mild
2	13000003382-00	2	Lock
3	13000007416-00	1	TIE ROD BRACKET (R.H.) - ANTI-TWIST - SLMD10
4	13000003379-00	2	Tie Rod
5	13000007417-00	1	TIE ROD BRACKET (L.H.) - ANTI-TWIST
6	13000007348-00	2	SPACER - ANTI-TWIST - SLMD12
7	13073400010	22	Helical Spring Lock Washers
8	13072500010	22	NUT, HEX 5/8-11 UNC Steel, Mild
9	13070210064	6	BOLT, HEX, 5/8-11 UNC X 4 Steel, Mild
10	13073000010	8	NUT, HEX, STOVER 5/8-11 UNC Steel, Mild
11	13000003381-00	2	Threaded Rod
12	13000007370-00	2	THREADED ROD ASSEMBLY - ANTI-TWIST - SLMD12
13	13073400008	2	1/2" Helical Spring Lock Washer
14	13000003007-00	2	Washer Plated
15	13070208020	2	BOLT, HEX, 1/2-13 UNC X 1.25 Steel, Mild
16	13000003388-00	4	Tie Rod Bracket U-Bolt
17	13000003000-00	2	Main Frame
18	13000003005-00	4	Brace U-Bolt
19	13000003001-00	1	Cross Brace
20	13000003138-00	2	16" Rim
21	13000003006-00	4	Axle Support U-Bolt
22	13000003004-00	1	Axle
23	13072900012	2	NUT, HEX, NYLOCK3/4-10 UNC Steel, Mild
24	13070212080	2	BOLT, HEX, 3/4-10 UNC X 5 Steel, Mild
25	13000002766-00	2	Draw Pin
26	13000003130-00	2	Axle Extension Assembly
27	13000003150-00	-	Hub & Spindle
28	13000003133-00	2	Grease Seal
29	13000003135-00	2	Bearing Cone - Inner
30	13000003131-00	2	6 Bolt Hub
31	13000001005-00	2	Tapered Roller Bearing Cone (Outer)
32	13000003136	2	Spindle Washer
33	13000003134	2	Spindle Nut
34	13000003132-00	2	Dust Cap
35	13000003156-00	12	Wheel, Bolt 1.75in

A - FRAME ASSEMBLY



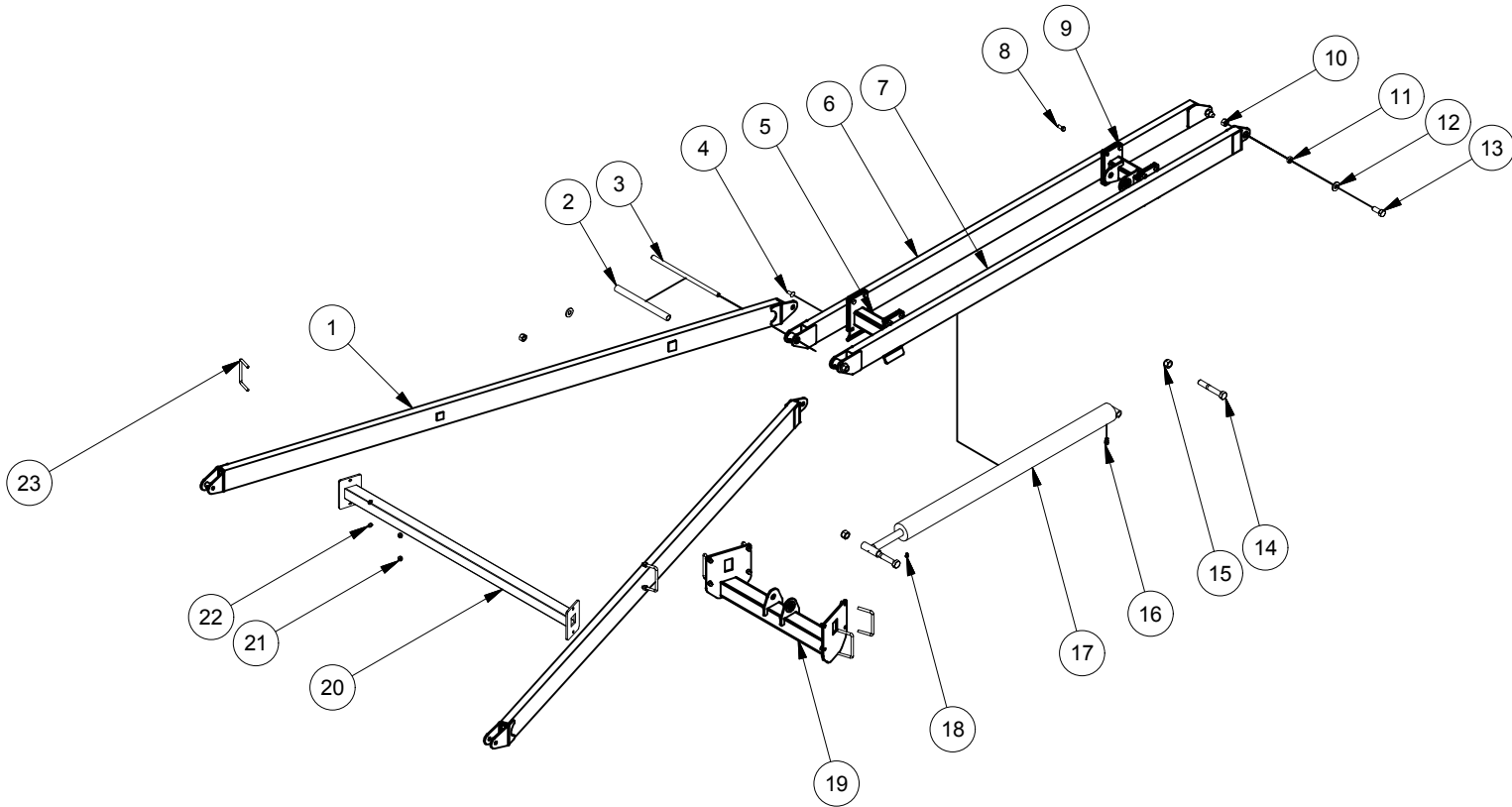
SLMD10 - 59			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000002978-00	2	Frame Lift Bottom w/Grease Fitting
2	13000003325-00	1	Pivot Tube
3	13000003326-00	1	Pivot Rod Assembly
4	13-0709-10024	4	Carriage Bolt 5/8-11 UNC 1.5
5	13000002993-00	1	Top Lift Frame Cradle
6	13000002987-00	1	Frame Lift Top LH c/w Grease Fitting
7	13000002984-00	1	Frame Lift Top RH c/w Grease Fitting
8	13-0702-10024	12	Hex Cap Screw 5/8-11 UNC - 1.5
9	13000002992-00	1	Top Lift Cylinder Mount
10	13-0725-00016	3	Hex Nut 1-8
11	13000002994-00	2	Bushing
12	13000002995-00	4	Washer Plated
13	13-0702-16040	2	Hex Cap Screw 1-8 UNC - 2.5
14	13-0729-00018	2	Nylock Nut 1 1/8 Std NC
15	13-0702-18120	2	Hex Cap Screw 1 1/8-7 UNC - 7.5
16	13000002997-00	1	Reduced Orifice Fitting
17	13000002774-00	1	Hydraulic Cylinder
18	13000002996-00	1	3/8" NPT Vent
19	13000002981-00	1	Bottom Lift Frame Cylinder Mount
20	13000003107-00	1	Crossbrace
21	13-0725-00010	28	Hex Nut 5/8-11
22	13-0734-00010	28	Spring Lock Washers 5/8
23	13000002990-00	6	U-Bolt
24	13072900016	1	Nut, Hex, Nylock1-8 UNC Steel, Mild

A - FRAME ASSEMBLY



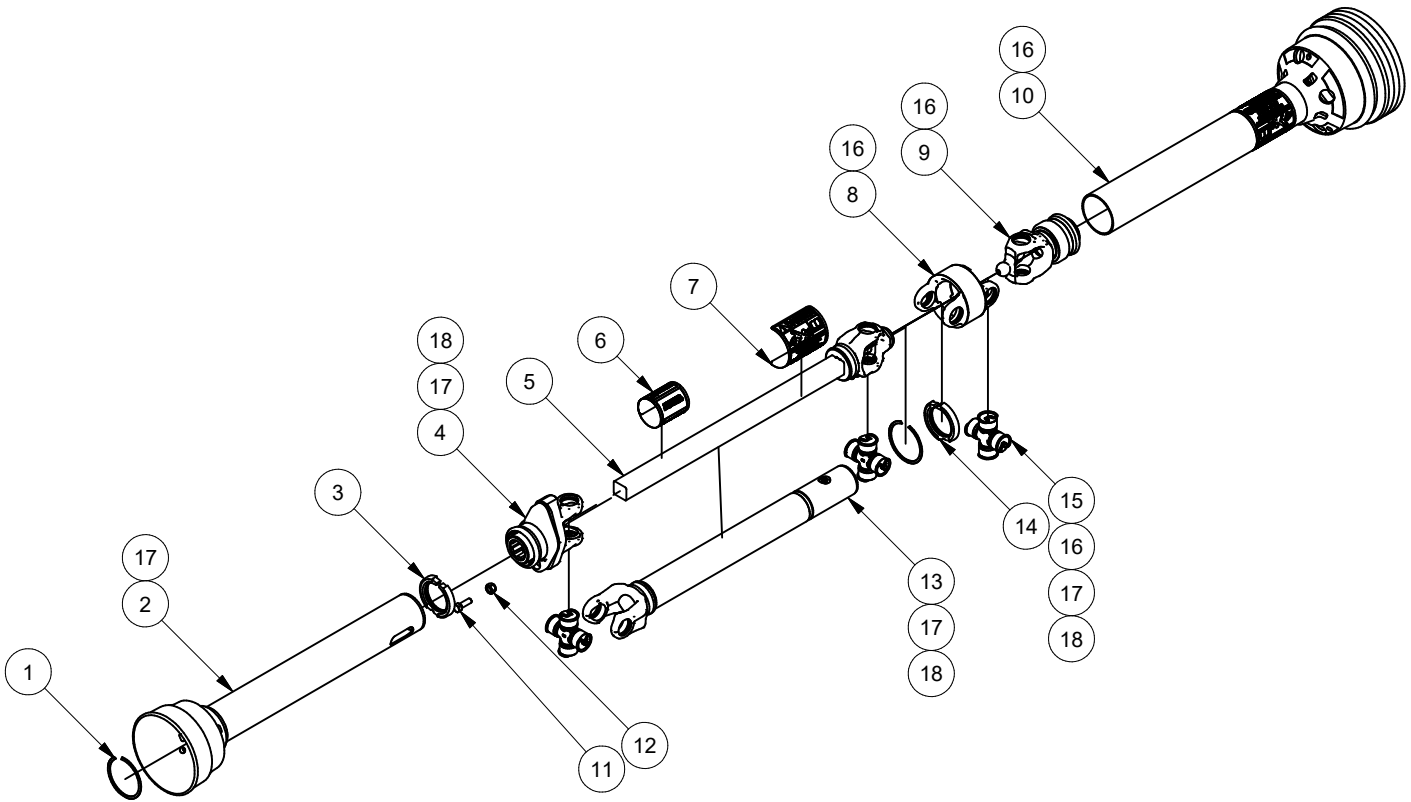
SLMD10 - 66			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000002979-00	2	Frame Lift Bottom w/ Grease Fitting
2	13000003325-00	1	Pivot Tube
3	13000003326-00	1	Pivot Rod Assembly
4	13-0709-10024	4	Carriage Bolt 5/8-11 UNC - 1.5
5	13000002993-00	1	Top Lift Frame Cradle
6	13000002988-00	1	Frame Lift Top LH c/w Grease Fitting
7	13000002985-00	1	Frame Lift Top RH c/w Grease Fitting
8	13-0702-10024	12	Hex Cap Screw 5/8-11 UNC - 1.5
9	13000002992-00	1	Top Lift Cylinder Mount
10	13-0725-00016	3	Hex Nut 1-8
11	13000002994-00	2	Bushing
12	13000002995-00	4	Washer Plated
13	13-0702-16040	2	Hex Cap Screw 1-8 UNC - 2.5
14	13-0729-00018	2	Nylock Nut 1 1/8 Std NC
15	13-0702-18136	2	Hex Cap Screw 1 1/8-7 UNC - 7.5
16	13000002997-00	1	Reduced Orifice Fitting
17	13000002775-00	1	Hydraulic Cylinder
18	13000002996-00	1	3/8" NPT Vent
19	13000002982-00	1	Bottom Lift Cylinder Mount
20	13000003108-00	1	Crossbrace
21	13-0725-00010	28	Hex Nut 5/8-11
22	13-0734-00010	28	Spring Lock Washer 5/8
23	13000002990-00	6	U-Bolt

A - FRAME ASSEMBLY



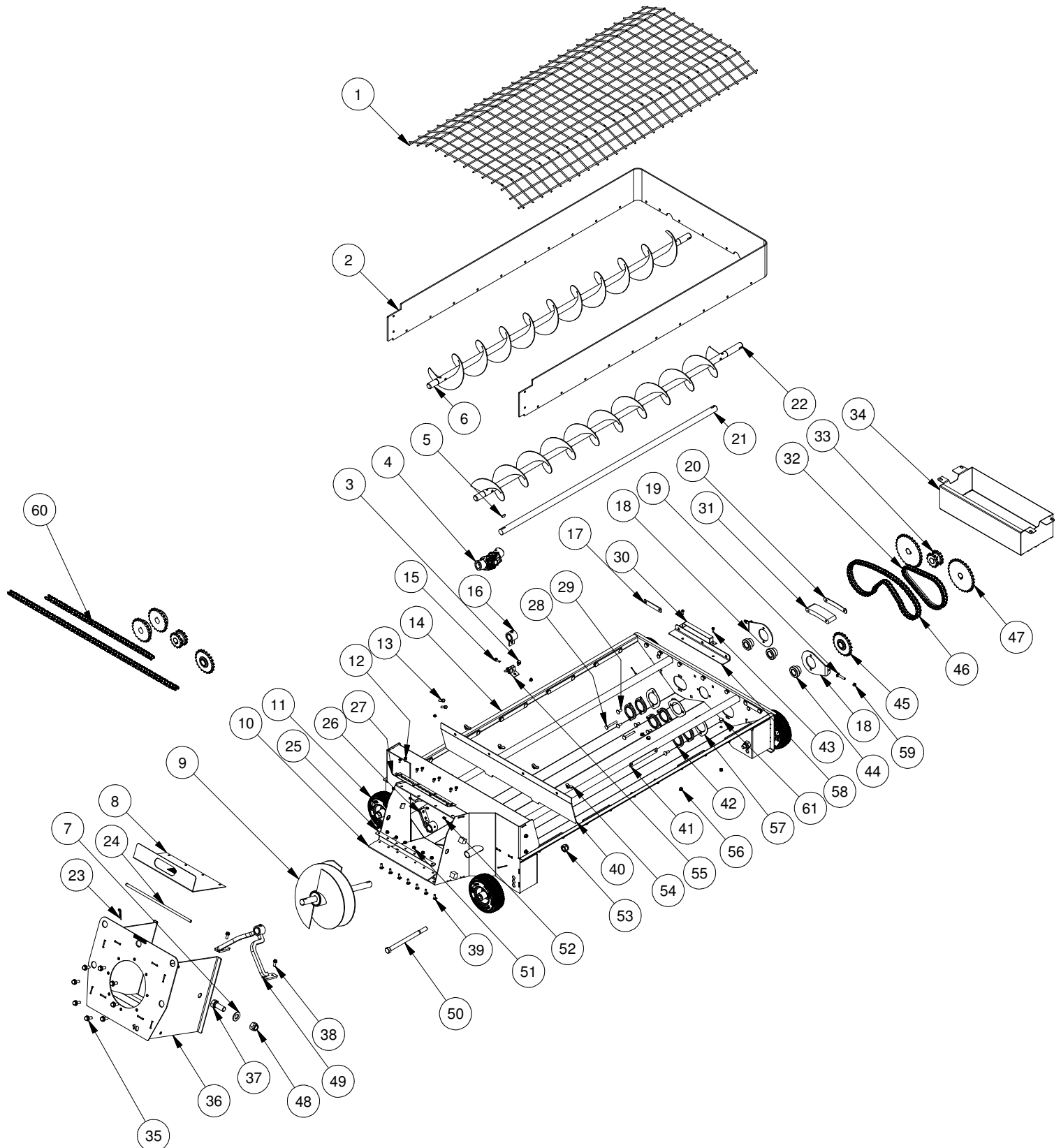
SLMD10 - 72			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000002980-00	2	Frame Lift Bottom
2	13000003325-00	1	Pivot Tube
3	13000003326-00	1	Pivot Rod Assembly
4	13-0709-10024	4	Carriage Bolt 5/8-11 UNC - 1.5
5	13000002993-00	1	Top Lift Frame Cradle
6	13000002989-00	1	Frame Lift Top LH c/w Grease Fitting
7	13000002986-00	1	Frame Lift Top RH c/w Grease Fitting
8	13-0702-10024	12	Hex Cap Screw 5/8-11 UNC - 1.5
9	13000002992-00	1	Top Lift Cylinder Mount
10	13-0725-00016	3	Hex Nut 1-8
11	13000002994-00	2	Bushing
12	13000002995-00	4	Washer Plated
13	13-0702-16040	2	Hex Cap Screw 1-8 UNC - 2.5
14	13-0702-18136	2	Hex Cap Screw 1 1/8-7 UNC - 7.5
15	13-0729-00018	2	Nylock Nut 1 1/8 Std NC
16	13000002997-00	1	Reduced Orifice Fitting
17	13000002776-00	1	Hydraulic Cylinder
18	13000002996-00	1	3/8" NPT Vent
19	13000002983-00	1	Bottom Lift Frame Cylinder Mount
20	13000003109-00	1	Crossbrace
21	13-0725-00010	28	Hex Nut 5/8-11
22	13-0734-00010	28	Spring Lock Washer 5/8
23	13000002990-00	6	U-Bolt

PTO SHAFT ASSEMBLY



SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000002419-00	2	Bearing Retainer
2	13000002424-00	1	Weasler Plastic Shield Inner Guard
3	13000002425-00	1	PTO Nylon Bearing
4	13000002428-00	1	PTO Ball Shear Assembly
5	13000002417-00	1	Yoke & Shaft
6	13000002423-00	1	Safety Sign
7	13000002421-00	1	Safety Sign
8	13000002416-00	1	Joint Housing
9	13000002411-00	1	Yoke & Ball Assembly - Weasler
10	13000002420-00	1	Weasler Plastic Shield Outer Guard
11	13070205016	1	Hex Cap Screw 5/16 x 1-18 Gr 5
12	13000002430-00	1	5/16" Nut
13	13000002422-00	1	Yoke & Tube - Weasler
14	13000002418-00	1	Nylon Bearing
15	13000002415-00	3	Cross & Bearing
16	13000002414-00	1	Joint, Shaft & Guard Assembly - Includes Items 8, 9, 10, 15
17	13000002426-00	1	Joint, 1/2 Assembly & Guard - Includes Items 2, 4, 13, 15
18	13000002427-00	1	Joint Tube & 1/2 Assembly - Includes Items 4, 13, 15
19	13000002410-00	1	Complete PTO Shaft Assembly

HOPPER - LOWER PROFILE

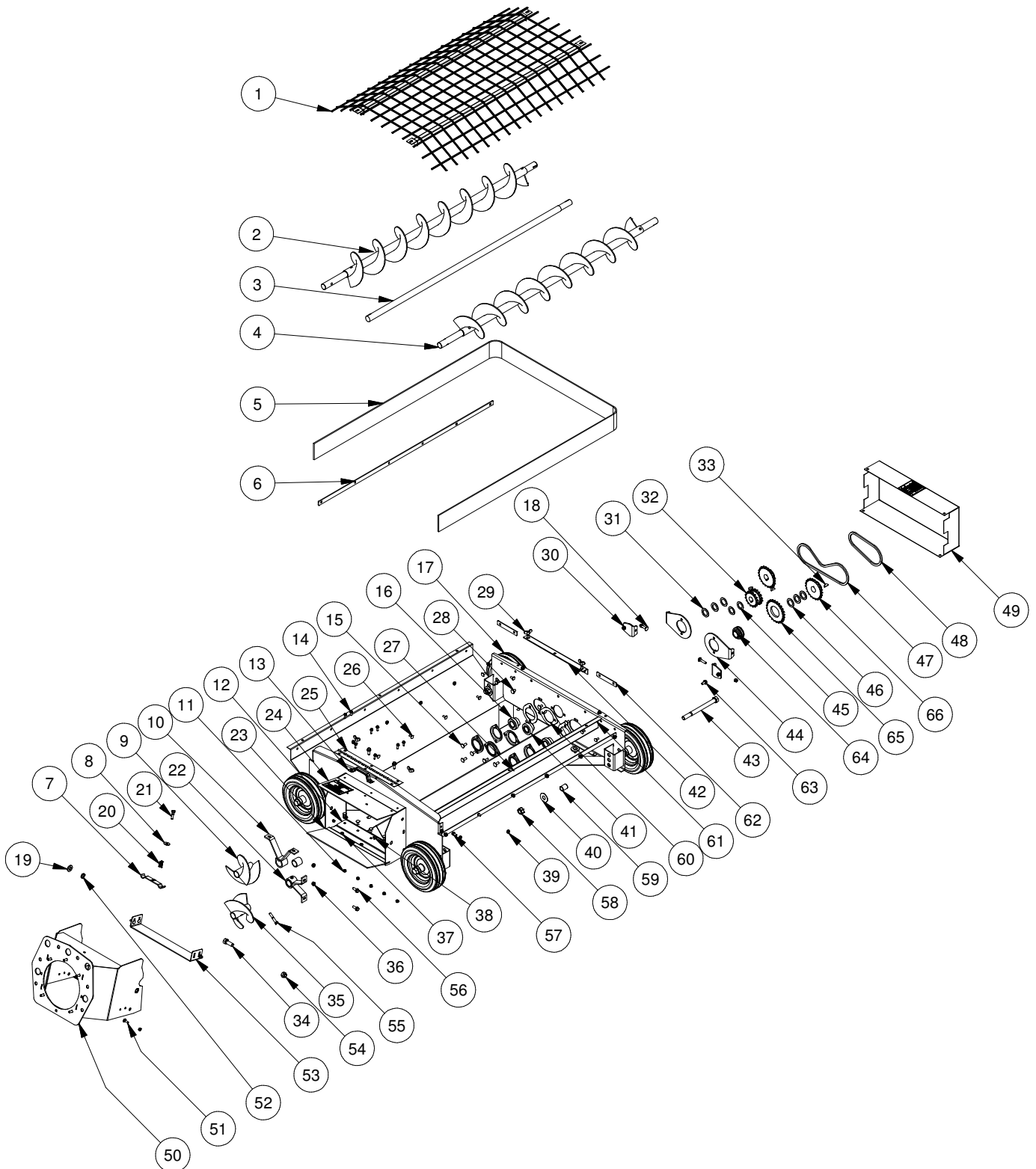


PARTS

HOPPER - LOWER PROFILE

SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000004675-00	1	Mesh
2	13000004683-00	1	Rubber
3	13071206012	4	Flange Lock Bolt 3/8 x 3/4-16 Gr 5
4	13000003724-00	1	12EBL Universal Joint - 1 1/4" RND
5	13074000808	2	Woodruff Key 1/4 x 1
6	13000004666-00	1	Flight LH SLMD10/12 Hopper Low Profile CPN
7	13073600016	2	Flat SAE Washer 1
8	13000004696-00	1	Inspection Door
9	13000004664-00	1	Flight - Throat
10	13000004685-00	1	Inner Throat Wiper
11	13000004686-00	4	Tire c/w Rim
12	13071204008	8	Flange Lock Bolt 1/4 x 1/2-20 Gr 5
13	13070206020	4	Hex Cap Screw 3/8 x 1 1/4-16 Gr 5
14	13000004670-00	1	Pan
15	13071205016	1	Flange Lock Bolt 5/16 x 1-18 Gr 5
16	13000004669-00	1	Drive Shaft Holder
17	13000004678-00	4	Bracket Rubber Short
18	13000003391-00	2	Plate Chain Tension Hopper SLMD/Auger 14
19	13070906032	2	Carriage Bolt 3/8 x 2-16 Gr 5
20	13000004680-00	1	Chain Guide Plate
21	13000004681-00	1	Drive Shaft
22	13000004665-00	1	Flight RH SLMD10/12 Hopper Low Profile CPN
23	13073902040	1	1/8" x 2 1/2" Hair Pin
24	13000004265-00	1	Pin Lock
25	13000004679-00	1	Wiper Plate
26	13000004663-00	2	Hanger
27	13000004682-00	1	Hinge Throat
28	13070906048	2	Carriage Bolt 3/8 x 3-16 Gr 5
29	13070906016	37	Carriage Bolt 3/8 x 1-16 Gr 5
30	13000004672-00	1	Tie Down
31	13000004684-00	1	Chain Guide
32	13000004709-00	1	Chain - 60-1R-40 c/w Connector Link
33	13000004705-00	1	Sprocket-60A12SD-1.25" Hardened-c/w S.S.-Spkt. Kit
34	13000004668-00	1	Guard Drive
35	13071208020	8	Flange Lock Bolt 1/2 x 1 1/4-13 Gr 5
36	13000004704-00	1	Throat
37	13070216040	2	Hex Cap Screw 1 x 2 1/2-8 Gr 5
38	13071206016	2	BOLT, HEX, FLANGED, Steel, Mild 3/8-16 UNC X 1
39	13070905016	7	Carriage Bolt 5/16 x 1-18 Gr 5
40	13000004671-00	1	Boil Cover
41	13000004677-00	10	Plate - Bracket Rubber Long
42	13000001239-00	6	Bearing Flangette
43	13071204012	2	Flange Lock Bolt 1/4 X 3/4-20 Gr 5
44	13000002316-00	3	Flight Bearing
45	13000004690-00	1	Idler
46	13000004708-00	1	Chain - 60-1R-70 c/w Connector Link
47	13000004706-00	2	Sprocket 60B31 1-1/4" Hardened c/w 2-5/16" S.S & 1/4" K.W
48	13072900016	2	Nylon Locknut 1-8 Gr 5
49	13000004667-00	1	Hanger Throat
50	13070212176	4	Hex Cap Screw 3/4 x 11-10 Gr 5
51	13073100005	8	Flange Lock Nut 5/16-18
52	13073100004	8	Flange Lock Nut 1/4-20
53	13072900014	4	Nylon Locknut 7/8-9 Gr 5
54	13073200006	8	Wing Nut
55	13000004673-00	2	Leg
56	13073100006	39	Flange Lock Nut 3/8-16
57	13000002751-00	3	Sealing Plate Hopper SLMD/Auger 14
58	13000004674-00	1	Bracket Hold Down
59	13073000006	4	NUT, HEX, STOVER 3/8-16 UNC Steel, Mild
60	13000004987-00	1	Kit - Sprocket Drive B (Fast RPM)
61	13070906012	2	Carriage Bolt 3/8 x 3/4-16 UNC Gr 5

HOPPER - 60"



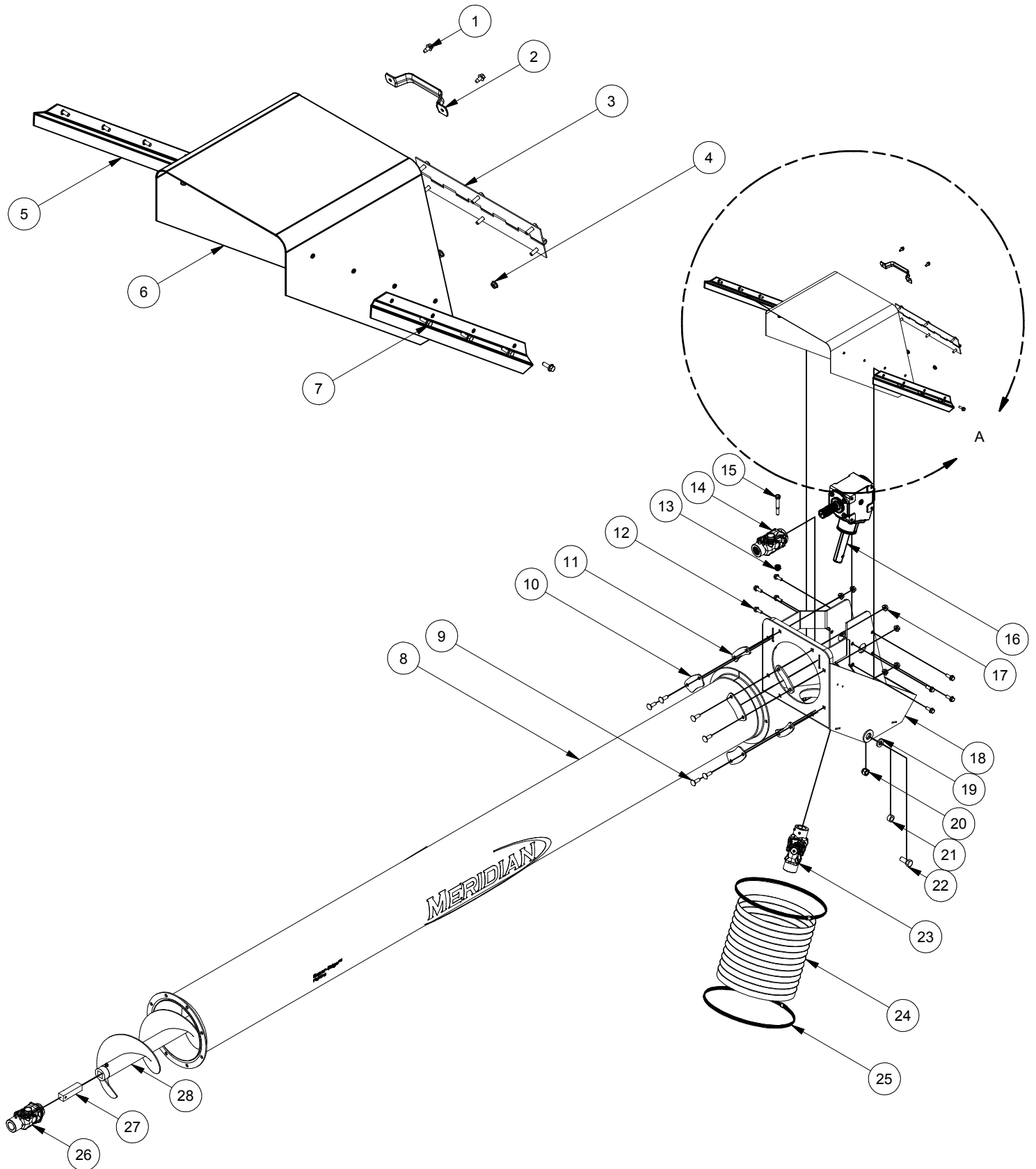
PARTS

HOPPER - 60"

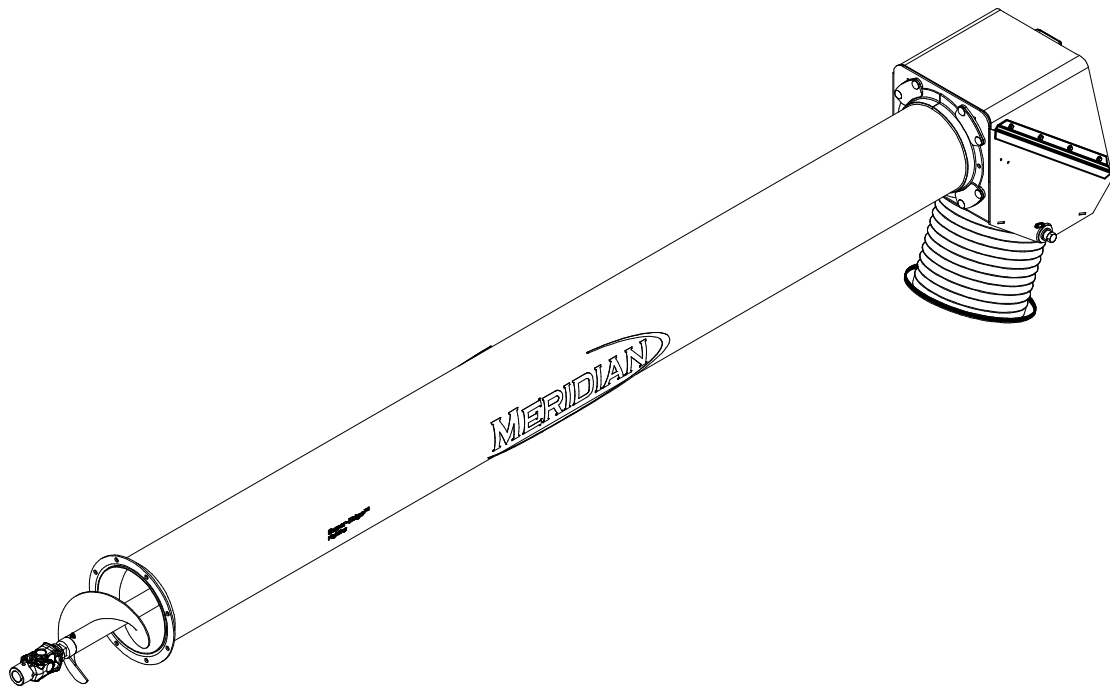
PARTS LIST OF PN# 13001000016

REF #	PART #	QUANTITY	DESCRIPTION
1	13000003047-00	1	Guard Hopper
2	13000003045-00	1	Flight RH
3	13000003515-00	1	Drive Shaft
4	13000003046-00	1	Flight LH
5	13000003043-00	1	Hopper Rubber
6	13000003048-00	2	Long Rubber Bracket
7	13000003056-00	1	Inspection Door Closure
8	13000003058-00	1	Door Closure Washer
9	13000003157-00	1	Flight Extension Assy RH Hopper SLMD10
10	13000003041-00	1	Holder Bushing Drive Hopper SLMD10
11	13073000005	9	Nylock Nut 5/16-18 UNC Steel, Mild
12	13000004738-00	1	Mount Plate Hopper SLMD10
13	13000003029-00	1	Handle
14	13071204012	8	Flange Lock Bolt 1/4-20 UNC X 0.75
15	13070906016	8	Carriage Bolt 3/8-16 UNC x 1
16	13000002316-00	2	Flight Bearing
17	13000002282-00	4	Flat-Free Tire
18	13070906028	2	Carriage Bolt 3/8 x 1 3/4-16 Gr 5
19	13073600010	2	Flat Washer 5/8
20	13000003057-00	1	Door Closure Spring
21	13070206024	1	Hex Cap Screw 3/8-16 UNC X 1.5
22	13000003044-00	2	Holder Bushing Flight Assy Hopper SLMD10
23	13000004742-00	1	Rubber Throat Hopper SLMD10
24	13000003038-00	1	Door Inspection Hopper SLMD10
25	13000003039-00	1	Hinge Door Inspection Hopper SLMD10
26	13070905012	25	Carriage Bolt 5/16-18 UNC x 0.75
27	13000001239-00	6	Bearing Flangette
28	13070906012	3	Carriage Bolt 3/8-16 UNC x 0.75
29	13073200006	4	Wing Nut
30	13000003392-00	2	Plate Chain Tension Holder Hopper SLMD
31	13074730020	4	MB 1 7/8 OD x 1 1/4 ID10ga
32	13000002744-00	1	Sprocket - 50A16 - 1.125" Hardened
33	11074000808	4	Woodruff Key
34	13070210028	2	Hex Cap Screw 5/8-11 UNC X 1.75
35	13000003158-00	1	Flight Extension Assy LH Hopper SLMD10
36	13073100006	19	Flange Bolt 3/8-16 UNC
37	13073100004	8	Flange Nut 1/4-20 UNC
38	13072900006	4	Nylon Locknut 3/8-16 Gr 5
39	13073100005	24	Flange Nut 5/16-18 UNC
40	13073500012	4	Flat Washer 3/4
41	13000002777-00	1	Drive Bearing
42	13000003050-00	1	Mounting Bracket Hopper SLMD10
43	13070212144	4	Hex Cap Screw 3/4 x 9-10 Gr 5
44	13000003391-00	2	Plate Chain Tension Hopper SLMD/Auger 14
45	13074528018	2	MB 1 3/4 OD x 1 1/8 ID 18ga
46	13074630020	2	MB 1 7/8 OD x 1 1/4 ID 14ga
47	13000003054-00	1	Chain 50-1R-56
48	13000003055-00	1	Chain 50-1R-35
49	13000003051-00	1	Guard Drive Hopper SLMD10
50	13000003037-00	1	Pivot Hopper SLMD10
51	13070905016	4	Carriage Bolt 5/16 x 1-18 Gr 5
52	13000003060-00	2	Pivot Spacer
53	13000004740-00	1	Rubber Guide Plate Hopper SLMD10
54	13073000010	2	Nylock Nut 5/8-11 UNC
55	13070206036	2	Hex Cap Screw 3/8-16 UNC X 2.25
56	13071206016	6	Flange Bolt 3/8-16 UNC X 1
57	13071205012	4	Flange Bolt 5/16-18 UNC X 0.75
58	13073000012	4	Nylock Nut 3/4-16 UNF
59	13000003061-00	4	Wheel Spacer
60	13000002751-00	3	Sealing Plate Hopper SLMD/Auger 14
61	13000003036-00	1	Hopper
62	13000003049-00	2	Bracket Short Rubber Hopper SLMD
63	13071206012	2	Flange Bolt 3/8-16 UNC X 0.75
64	13000003053-00	1	LH Flight Bearing
65	13000003052-00	1	Reverse Sprocket
66	13000002750-00	2	Sprocket - 50B22 - 1.25" hardened

FEED AUGER HEAD AND TUBE



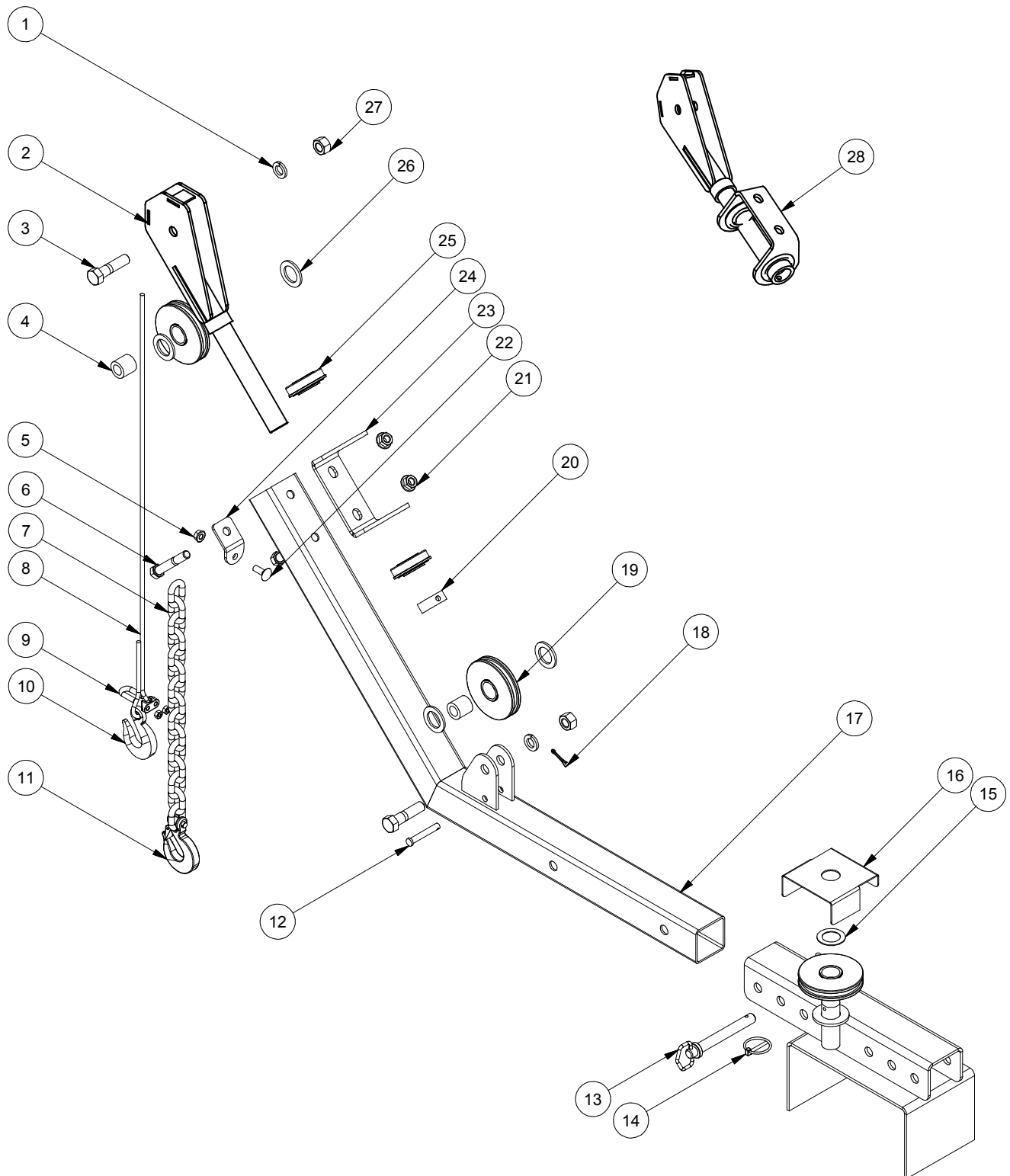
FEED AUGER HEAD AND TUBE



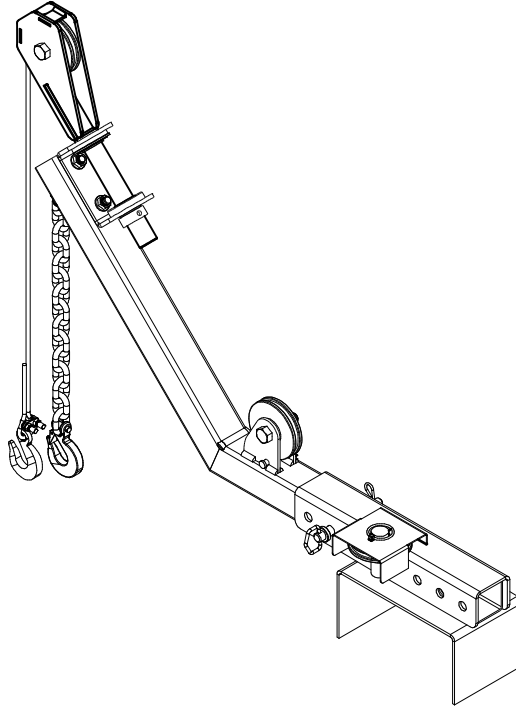
PARTS LIST OF PN# 13001000013

REF #	PART #	QUANTITY	DESCRIPTION
1	13070604008	2	Self Tapping Screw 1/4-20 UNC X 0.5
2	13000003029-00	1	Handle
3	13000003032-00	1	Cover Hinge
4	13073100004	14	Flange Lock Nut 1/4-20
5	13000003030-00	2	Rain Guard (LH & RH)
6	13000003028-00	1	Head Cover Assembly
7	13071204012	14	Flange Lock Bolt 1/4-20 UNC X 0.75
8	13000003021-00	1	Tube Feed
9	13070907020	8	Carriage Bolt 7/16-14 UNC x 1.25
10	13000003025-00	4	Swivel Top Plate
11	13000003024-00	4	Bottom Spacer
12	13071206016	8	Flange Lock Bolt 3/8-16 UNC X 1
13	13072900007	1	Flange Lock Nut 7/16-14 UNC
14	13000003033-00	1	12EBL Universal Joint
15	13070207048	1	Hex Cap Screw 7/16-14 UNC X 3
16	13000002946-00	1	Gear Box
17	13073100007	8	Flange Lock Nut 7/16-14 UNC
18	13000003023-00	1	Head
19	13073600010	2	Flat Washer 5/8
20	13073000010	2	Stover Locknut 5/8-11 UNC
21	13000003034-00	2	Pivot - Bushing
22	13070210024	2	Hex Cap Screw 5/8-11 UNC X 1.5
23	13000002710-00	1	12N - U -Joint
24	13000003026-00	1	Rubber Tubbing
25	13000003027-00	2	14" Dia Hose Clamp
26	13000003128-00	1	12P Universal
27	13000003035-00	1	Stub
28	13000003022-00	1	Flight

LIFT ARM

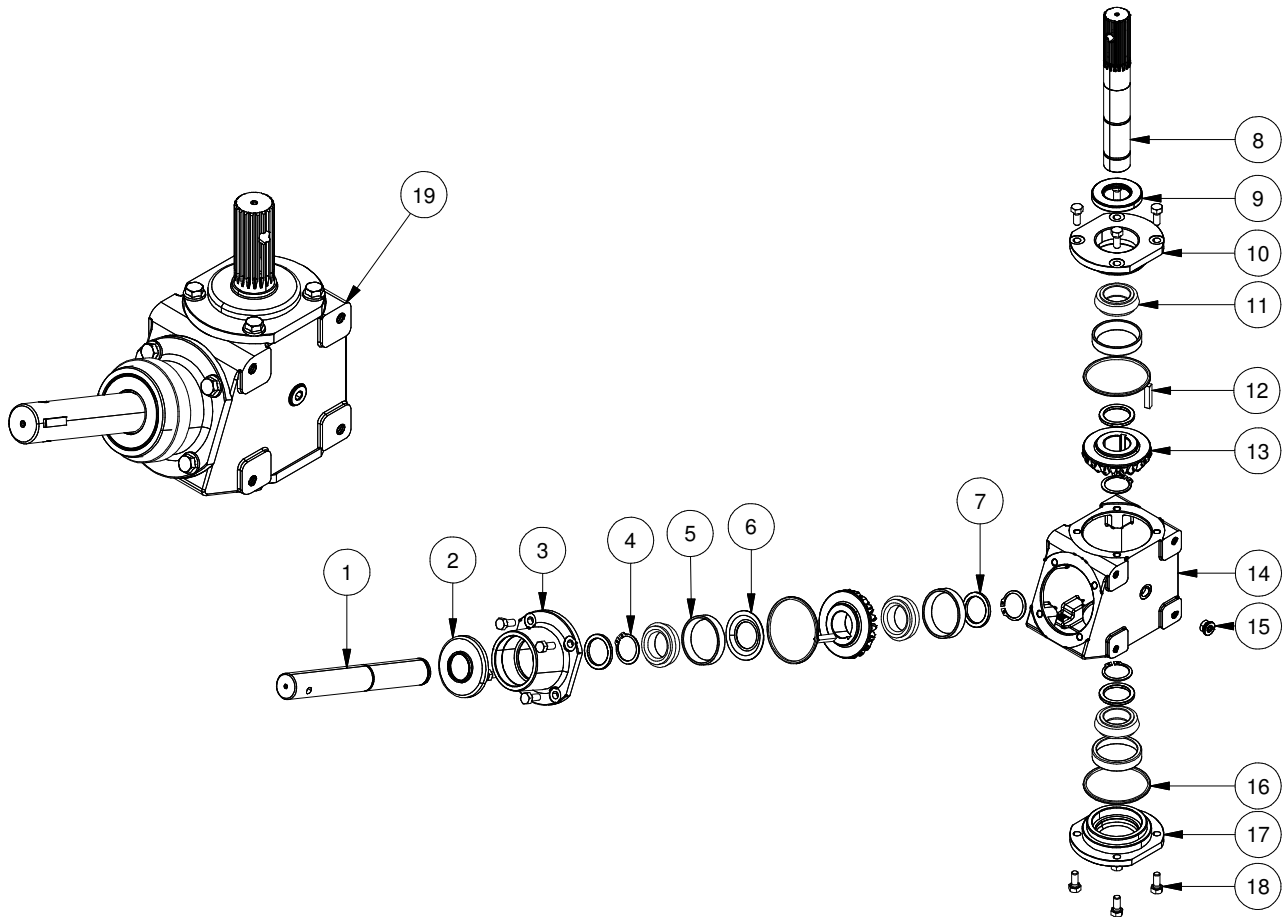


LIFT ARM



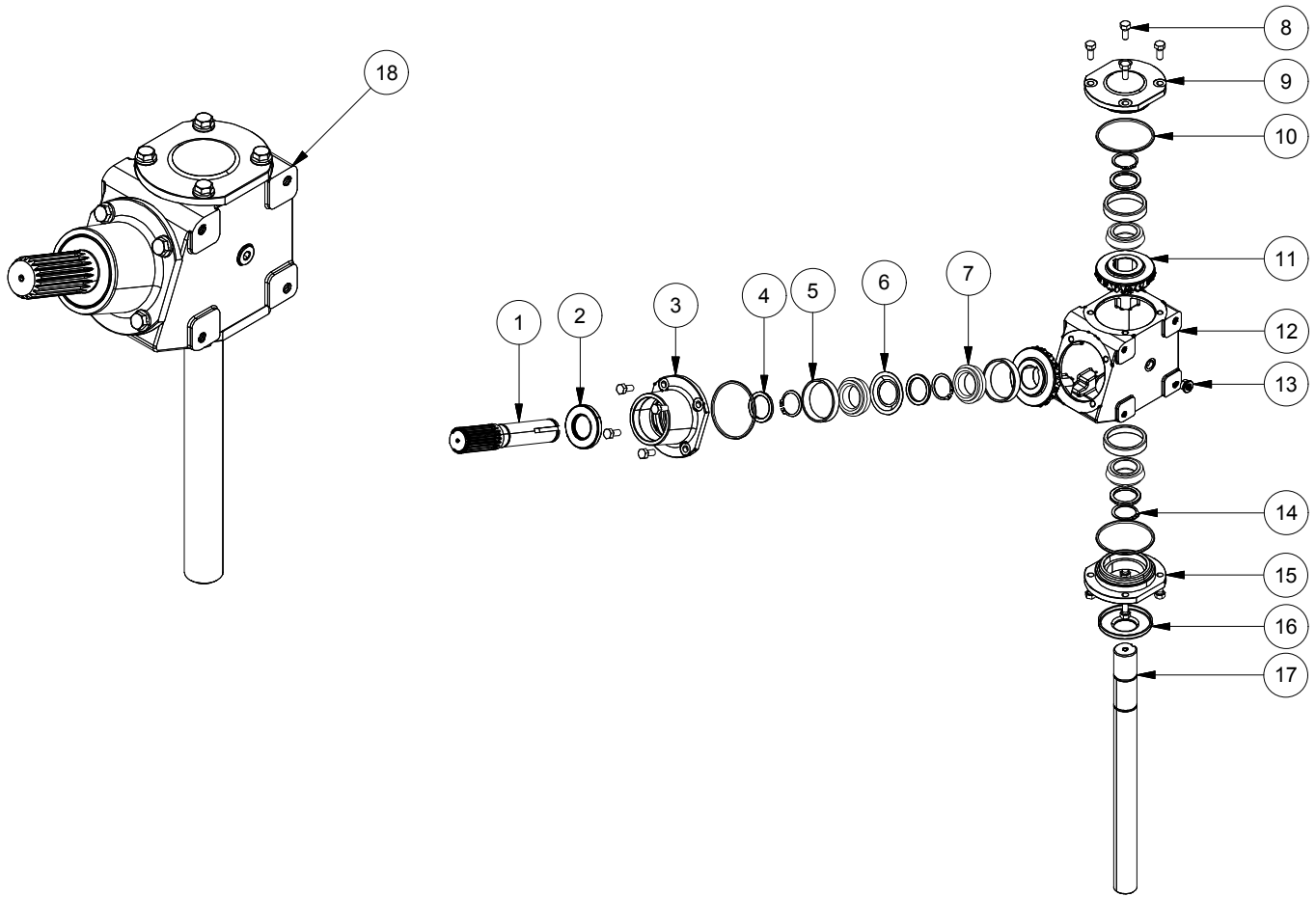
SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13073400010	2	Helical Spring Lock Washers
2	13000003148-00	1	Weldment - Pivot
3	13070210040	2	BOLT, HEX, 5/8-11 UNC X 2.5 Steel, Mild Grade 5
4	13000003149-00	2	Bushing
5	13-0731-00006	1	Flange Lock Nut 3/8-16
6	13070208056	2	BOLT, HEX, 1/2-13 UNC X 3.5 Steel, Mild
7	13000003155-00	1	Lift Arm Safety Chain
8	13000002796-00	1	Hopper Lift Cable
9	13000001060-00	1	1/4" Galv. Cable Clamp
10	13000002700-00	1	Lift Arm Hook
11	13000003154-00	1	L/A Safety Chain Hook
12	13000001387-00	1	Clevis Pin 3/8 x 2-3/8
13	13000002699-00	1	Draw Pin
14	13000003153-00	1	Lynch Pin
15	13-0745-28018	1	Machine Bushing
16	13000003152-00	1	L/A Saddle Roller Cover
17	13000003144-00	1	Lift Arm
18	13073704032	1	PIN, COTTER 1/8 x 1 Extended Prong Square Cut Type
19	13000001782-00	3	Cable Roller
20	13000003151-00	1	Lift Arm Pivot Collar
21	13-0731-00008	2	Flange Lock Nut 1/2-13
22	13070906016	1	BOLT, CARRIAGE 3/8-16 UNC x 1 Steel, Mild
23	13000003146-00	1	Lift Arm Pivot Base Plate
24	13000003145-00	1	Lift Arm Safety Chain Lug
25	13000003147-00	2	L/A Pivot Roller Bearing
26	13-0747-28018	4	Machine Bushing
27	13072500010	2	NUT, HEX 5/8-11 UNC Steel, Mild
28	13001000044	1	Pivot - Lift Arm

GEAR BOX ASSEMBLY - TOP



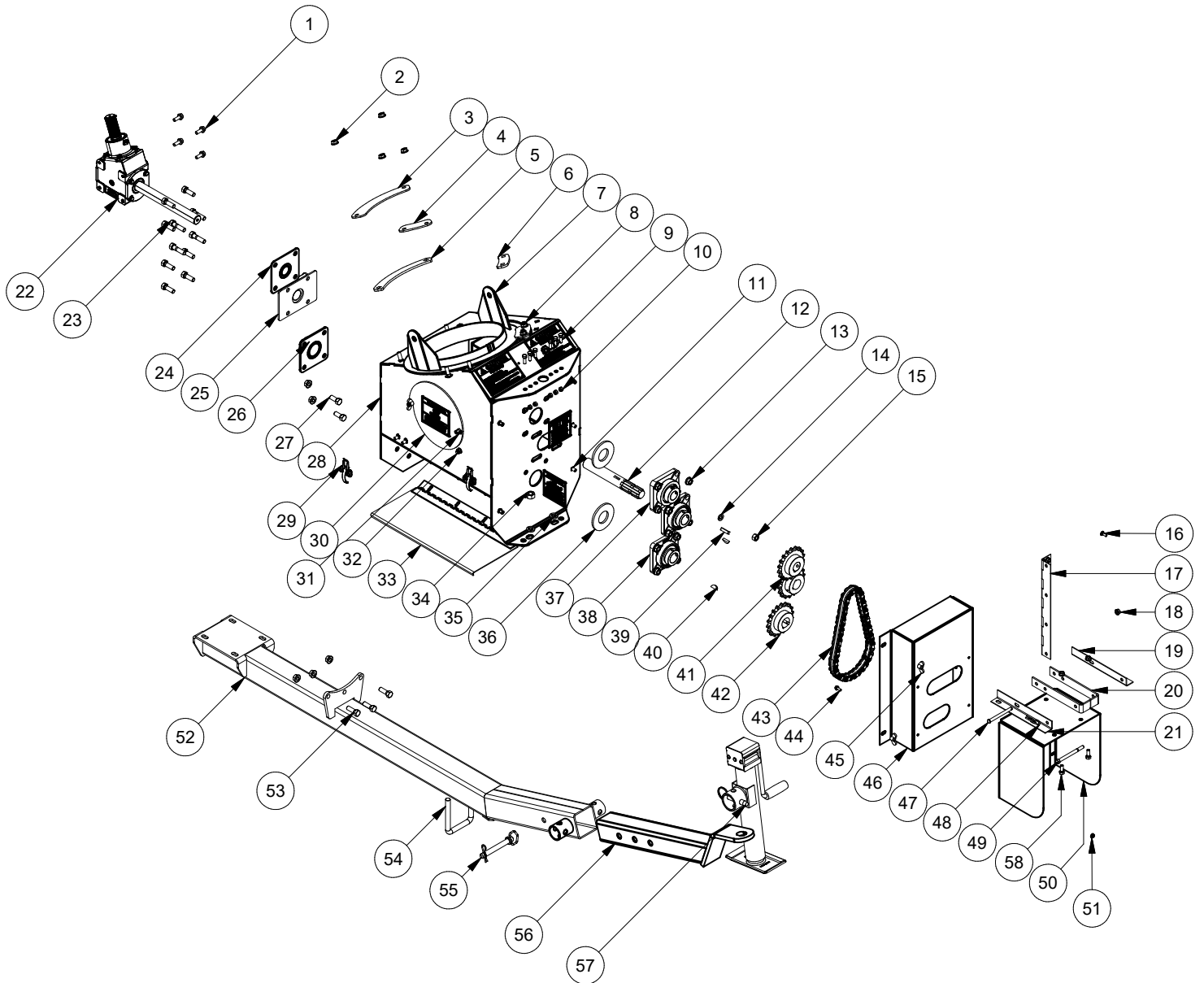
SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000002824-00	1	Shaft - Input
2	13000002822-00	1	Seal - Input
3	13000002800-00	1	Quill
4	13000002805-00	4	Snap Ring
5	13000001006-00	4	Tapered Roller Bearing Cup (Inner)
6	13000002807-00	1	Gasket
7	13000002804-00	4	Washer Gear Box
8	13000002947-00	1	Shaft - Output
9	13000002821-00	1	Shield - Output
10	13000002801-00	1	Gear Box Cover
11	13000001005-00	4	Tapered Roller Bearing Cone (Outer)
12	13000002819-00	2	Keystock 1/4 x 1/4 x 1 1/4
13	13000002808-00	2	Beveled Gear
14	13000002799-00	1	Gear Box Case
15	13000002816-00	2	NPT Pipe Plug
16	13000002832-00	3	O-Ring
17	13000003250-00	1	Capped Cover
18	13-0702-05012	12	Hex Cap Screw 5/16 x 3/4-18
19	13000002946-00	1	Complete Top Gear Box Assembly
-	13000002813-00	As Req'd	Shim 0.010"
-	13000002812-00	As Req'd	Shim 0.0075"
-	13000002811-00	As Req'd	Shim 0.005"

GEAR BOX ASSEMBLY - BOTTOM



SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000002962-00	1	Shaft - Pinion Output
2	13000002825-00	1	Shield - Output
3	13000002800-00	1	Quill
4	13000002804-00	4	Washer Gear Box
5	13000001006-00	4	Tapered Roller Bearing Cup (Inner)
6	13000002820-00	1	Washer - Gear Box
7	13000001005-00	4	Tapered Roller Bearing Cone (Outer)
8	13-0702-05012	12	Hex Cap Screw 5/16 x 3/4-18
9	13000003250-00	1	Capped Cover
10	13000002832-00	3	O-Ring
11	13000002808-00	2	Beveled Gear
12	13000002799-00	1	Gear Box Case
13	13000002816-00	2	NPT Pipe Plug
14	13000002805-00	4	Snap Ring
15	13000002801-00	1	Gear Box Cover
16	13000002822-00	1	Seal - Input
17	13000002818-00	1	Shaft - Input
18	13000002963-00	1	Complete Bottom Gear Box Assembly
-	13000002811-00	As Req'd	Shim 0.005"
-	13000002812-00	As Req'd	Shim 0.0075"
-	13000002813-00	As Req'd	Shim 0.010"

BOOT

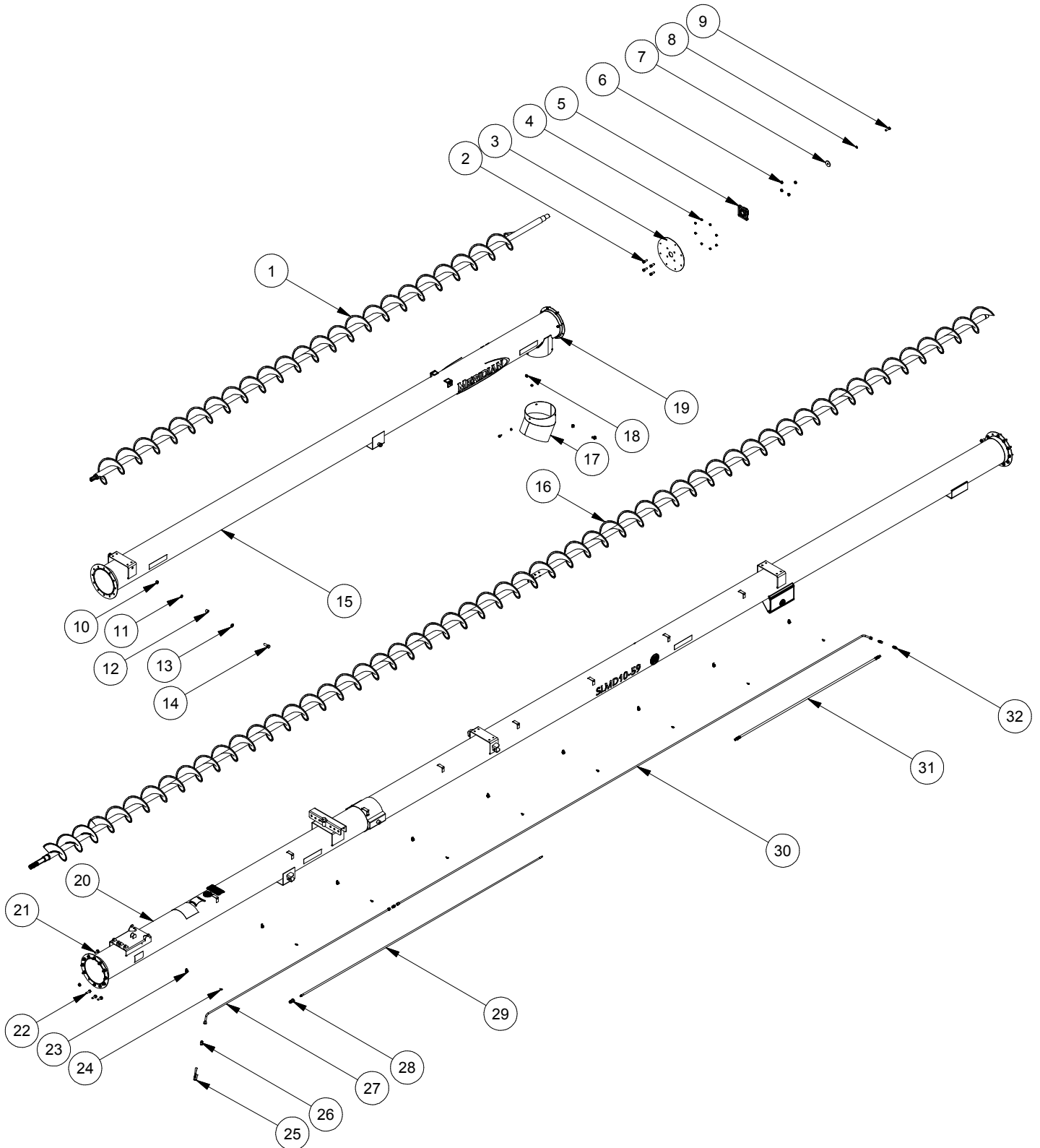


PARTS

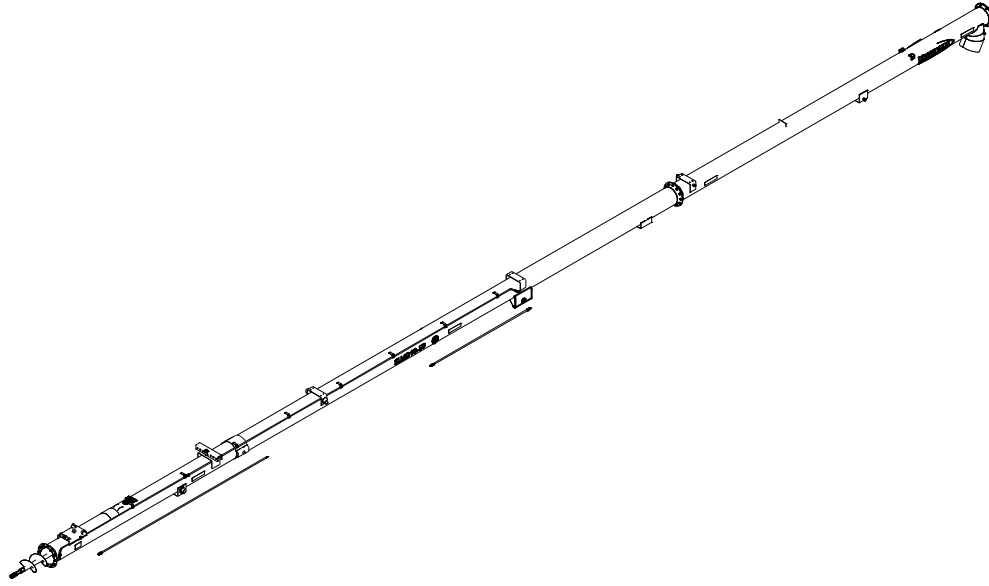
BOOT

SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13071206016	4	Flange Lock Bolt 3/8-16 UNC x 1
2	13073100007	6	Flange Lock Nut 7/16-14 UNC
3	13000003012-00	1	Swivel Large Top Plate
4	13000003011-00	2	Swivel Small Top Plate
5	13000003013-00	1	P.R. Large Spacer Plate
6	13000003010-00	2	Pivot Ring - Small Spacer Plate
7	13000003009-00	1	Pivot Assembly
8	13070907020	6	Carriage Bolt 7/16-14 UNC - 1.25
9	13070205016	6	Hex Cap Screw 5/16 x 1-18 Gr 5
10	13073000005	6	Stover Locknut 5/16-18 Type B Gr 5
11	13070906012	7	Carriage Bolt 3/8-16 UNC - 0.75
12	13000002711-00	1	Shaft Reverse
13	13073100008	20	Flange Lock Nut 1/2-13 UNC
14	13073400008	4	Spring Lock Washer 1/2
15	13072500008	4	Hex Nut 1/2-13
16	13070904012	8	Carriage Bolt 1/4-20 UNC x 3/4
17	13000003018-00	1	Guard Hinge
18	13073100006	13	Flange Lock Nut 3/8-16 UNC
19	13000002884-00	1	PTO Bracket Right
20	13000002882-00	1	PTO Holder
21	13000002883-00	1	PTO Bracket - Left
22	13000002963-00	1	Gear Box
23	13070208032	4	Hex Cap Screw 1/2-13 UNC - 2
24	13000003015-00	1	Holder - Bushing
25	13000002714-00	1	Reverse Bearing Shield
26	13000003016-00	1	Bushing Holder Assembly
27	13070208020	9	Hex Cap Screw 1/2-13 UNC - 1.25
28	13000003008-00	1	Boot Assembly
29	13000002708-00	2	Clean Out Door Latch
30	13000003014-00	1	Inspection Door
31	13072900006	1	Nylon Locknut 3/8 Std
32	13070206012	1	Hex Cap Screw 3/8-16 UNC - 0.75
33	13000002707-00	1	Clean Out Door Assembly
34	13072500010	2	Hex Nut 5/8-11 UNC
35	13073400010	2	Spring Lock Washer 5/8
36	13000002877-00	2	Washer Felt
37	13000002511-00	1	1 1/4" Ball Bearing Insert c/w Housing
38	13000002703-00	3	Bearing - SLMD Boot Assembly
39	13000003540-00	1	Keystock 5/16 x 5/16 x 1 3/8
40	13074000808	2	Woodruff Key, 1/4" x 1"
41	13000001200-00	1	Sprocket - 60B18 - 1.25" Hardened
42	13000002715-00	2	Sprocket 60B18 1-3/8" Hardened c/w 2-5/16" SS & 1/4"/5/16" KW
43	13000002719-00	1	Chain 60-1R-45 c/w Connector Link & Offset - SLMD 10
44	13071204010	4	Flange Lock Bolt 1/4-20 UNC x 0.625
45	13073200006	3	Wing Nut 3/8-16
46	13000003019-00	1	Boot Guard
47	13000002620-00	1	P.T.O. Bracket Pin & Clip
48	13073902040	1	Hair Pin 1/8" x 2 1/2"
49	13070206072	1	Hex Cap Screw 3/8-16 UNC - 4.5
50	13000002721-00	1	PTO Guard
51	13073100004	12	Flange Lock Nut 1/4-20 UNC
52	13000003826-00	1	Hitch Main Boot SLMD10
53	13070208024	11	Hex Cap Screw 1/2-13 UNC - 1.5
54	13000003020-00	1	U-Bolt
55	13000002699-00	1	Draw Pin
56	13000002723-00	1	Hitch Extension
57	13000002725-00	1	Jack - 5000lb Cap
58	13070206016	4	Hex Cap Screw 3/8-16 UNC - 1

TUBE ASSEMBLY - SLMD10-59

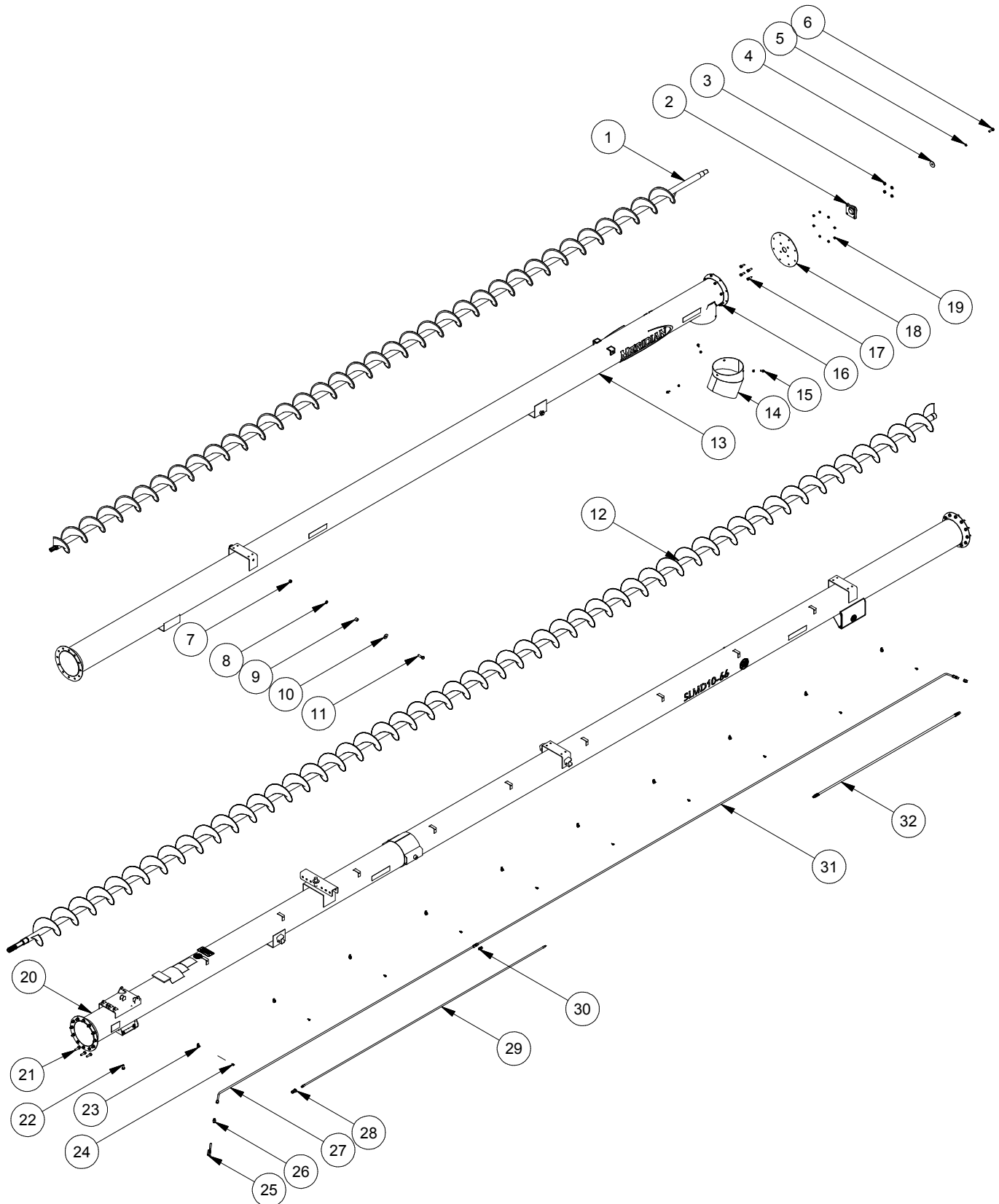


TUBE ASSEMBLY - SLMD10-59

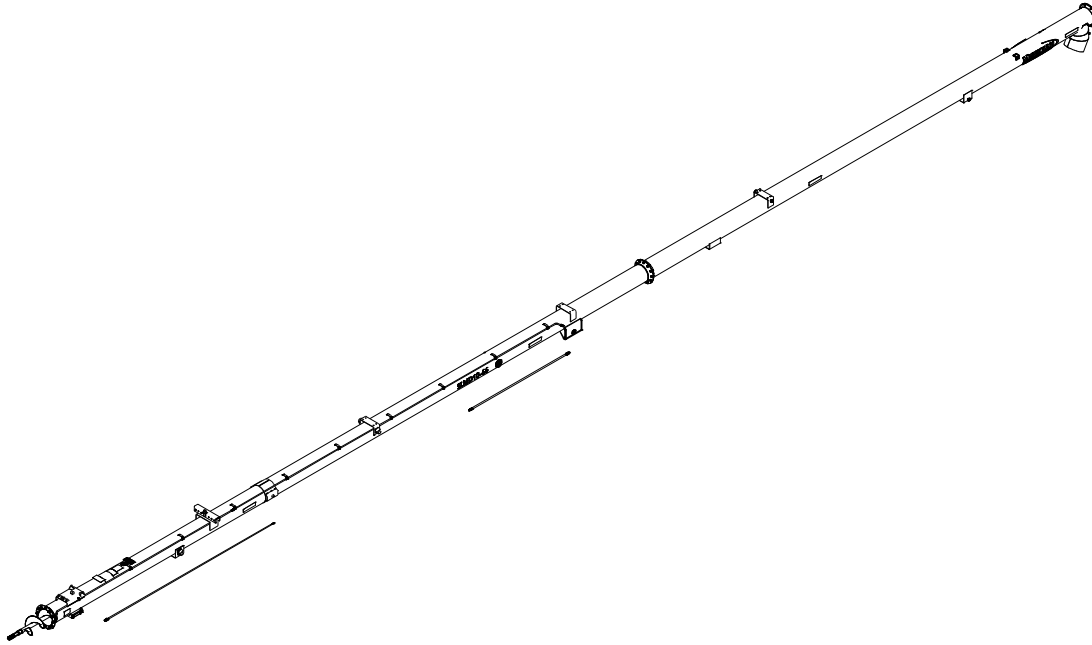


PARTS LIST OF PN# 13001001817			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000003065-00	1	Flight Top
2	13070208024	4	Hex Cap Screw 1/2-13 UNC X 1.5
3	13000002682-00	1	Head - End Plate
4	13073100006	11	Flange Nut - 3/8-16 UNC
5	13000002703-00	1	Reverse Bearing
6	13073100008	28	Flange Nut - 1/2-13 UNC
7	13000003007-00	1	Washer Plated
8	13073400008	1	Helical Spring Lock Washers
9	13070208028	1	Hex Cap Screw 1/2-13 UNC X 1.75
10	13072500010	4	Hex Nut 5/8-11 UNC
11	13073400010	4	Helical Spring Lock Washers
12	13000003070-00	4	Cable Bracket Bushing
13	13073600010	4	Flat Washer 5/8"
14	13070210032	4	Hex Cap Screw 5/8-11 UNC X 2
15	13000003062-00	1	Tube Top
16	13000003074-00	1	Main Flight
17	13000004865-00	1	Angle Spout 10"
18	13071206012	3	Flange Bolt 3/8-16 UNC X 0.75
19	13071206016	8	Flange Bolt 3/8-16 UNC X 1
20	13000003071-00	1	Tube
21	13071208020	21	Flange Bolt 1/2-13 UNC X 1.25
22	13071208024	3	Flange Bolt 1/2-13 UNC X 1.5
23	13000003095-00	9	Hyd. Line Clip c/w Rubber Insert
24	13070604010	9	Self Tapping Screw 1/4-20 UNC X 0.625
25	13000042136-00	1	Valve - Ball
26	13000003093-00	2	Connector Hose Hydraulic
27	13000003089-00	1	Hydraulic Line
28	13000003113-00	1	Male Pioneer Tip
29	13000003088-00	1	Hose Hyd. 3/8" c/w 3/8 NPT & 1/2 NPT
30	13000003086-00	1	Top Hydraulic Line
31	13000003092-00	1	Hydraulic Hose
32	13000003096-00	2	Line Splice Connector

TUBE ASSEMBLY - SLMD10-66

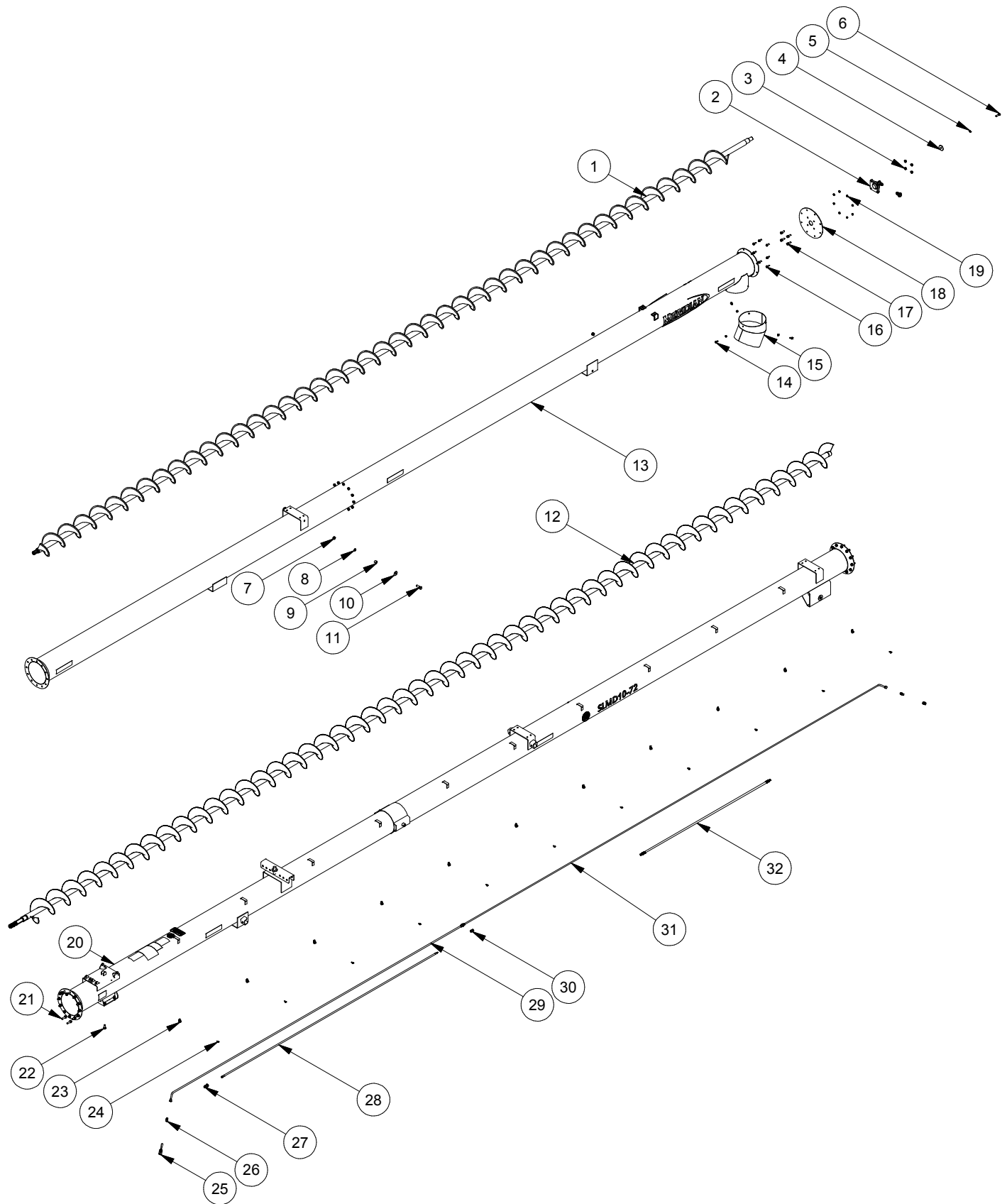


TUBE ASSEMBLY - SLMD10-66

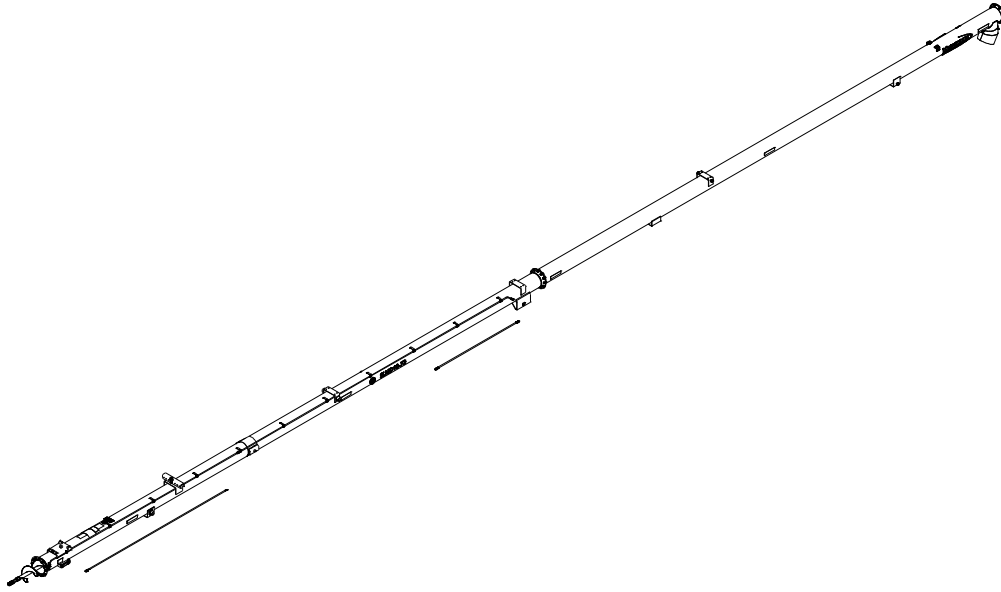


SLMD10-66			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000003512-00	1	Flight Top
2	13000002703-00	1	Reverse Bearing
3	13073100008	32	Flange Nut - 1/2-13 UNC
4	13000003007-00	1	Washer Plated
5	13073400008	1	Helical Spring Lock Washers
6	13070208028	1	Hex Cap Screw 1/2-13 UNC X 1.75
7	13072500010	4	Hex Nut 5/8-11 UNC
8	13073400010	4	Helical Spring Lock Washers
9	13000003070-00	4	Cable Bracket Bushing
10	13073500010	4	Flat Washer 5/8"
11	13070210032	4	Hex Cap Screw 5/8-11 UNC X 2
12	13000003508-00	1	Flight Bottom
13	13000003510-00	1	Tube Top
14	13000004865-00	1	Angle Spout 10"
15	13071206012	3	Flange Bolt 3/8-16 UNC X 0.75
16	13071206016	8	Flange Bolt 3/8-16 UNC X 1
17	13070208024	4	Hex Cap Screw 1/2-13 UNC X 1.5
18	13000002682-00	1	Head - End Plate
19	13073100006	11	Flange Nut - 3/8-16 UNC
20	13000003506-00	1	Tube
21	13071208028	3	Flange Bolt 1/2-13 UNC X 1.75
22	13071208020	25	Flange Bolt 1/2-13 UNC X 1.25
23	13000003095-00	10	Hyd. Line Clip c/w Rubber Insert
24	13070604010	10	Self Tapping Screw 1/4-20 UNC X 0.625
25	130000042136-00	1	Valve - Ball
26	13000003093-00	1	Connector Hose Hydraulic
27	13000003090-00	1	Hydraulic Line
28	13000003113-00	1	Male Pioneer Tip
29	13000003088-00	1	Hose Hyd. 3/8" c/w 3/8 NPT & 1/2 NPT
30	13000003096-00	2	Line Splice Connector
31	13000003086-00	1	Top Hydraulic Line
32	13000003092-00	1	Hydraulic Hose

TUBE ASSEMBLY - SLMD10-72

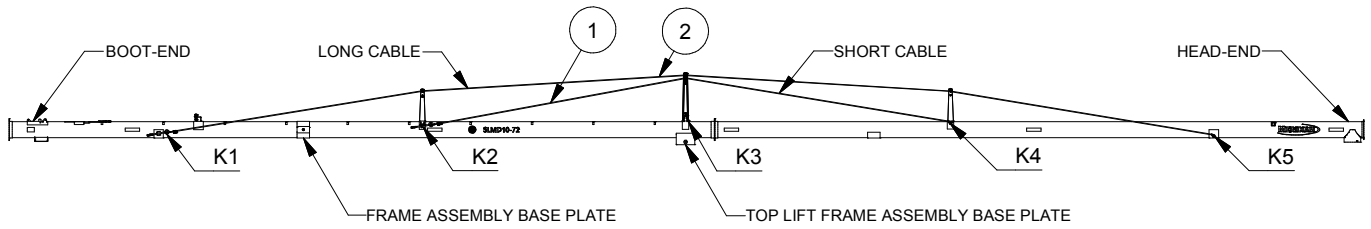


TUBE ASSEMBLY - SLMD10-72



SLMD10-72			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000003513-00	1	Flight Top
2	13000002703-00	1	Reverse Bearing
3	13073100008	32	Flange Nut - 1/2-13 UNC
4	13000003007-00	1	Washer Plated
5	13073400008	1	Helical Spring Lock Washers
6	13070208028	1	Hex Cap Screw 1/2-13 UNC X 1.75
7	13072500010	4	Hex Nut 5/8-11 UNC
8	13073400010	4	Helical Spring Lock Washers
9	13000003070-00	4	Cable Bracket Bushing
10	13073500010	4	Flat Washer 5/8"
11	13070210032	4	Hex Cap Screw 5/8-11 UNC X 2
12	13000003508-00	1	Flight Bottom
13	13000003511-00	1	Tube Top
14	13071206012	3	Flange Bolt 3/8-16 UNC X 0.75
15	13000004865-00	1	Angle Spout 10"
16	13071206016	8	Flange Bolt 3/8-16 UNC X 1
17	13070208024	4	Hex Cap Screw 1/2-13 UNC X 1.5
18	13000002682-00	1	Head - End Plate
19	13073100006	11	Flange Nut - 3/8-16 UNC
20	13000003507-00	1	Tube Bottom
21	13071208028	3	Flange Bolt 1/2-13 UNC X 1.75
22	13071208020	25	Flange bolt 1/2-13 UNC X 1.25
23	13000003095-00	11	Hyd. Line Clip c/w Rubber Insert
24	13070604010	11	Self Tapping Screw 1/4-20 UNC X 0.625
25	13000042136-00	1	Valve - Ball
26	13000003093-00	1	Connector Hose Hydraulic
27	13000003113-00	1	Male Pioneer Tip
28	13000003088-00	1	Hose Hyd. 3/8" c/w 3/8 NPT & 1/2 NPT
29	13000003091-00	1	Hydraulic Line
30	13000003096-00	2	Line Splice Connector
31	13000003086-00	1	Top Hydraulic Line
32	13000003092-00	1	Hydraulic Hose

TRUSS ASSEMBLY



SLMD10 TRUSS ASSEMBLIES KEY PLAN

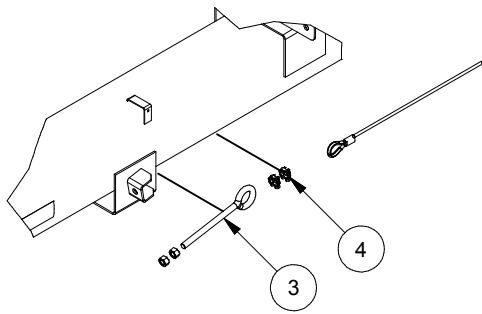


FIGURE K1

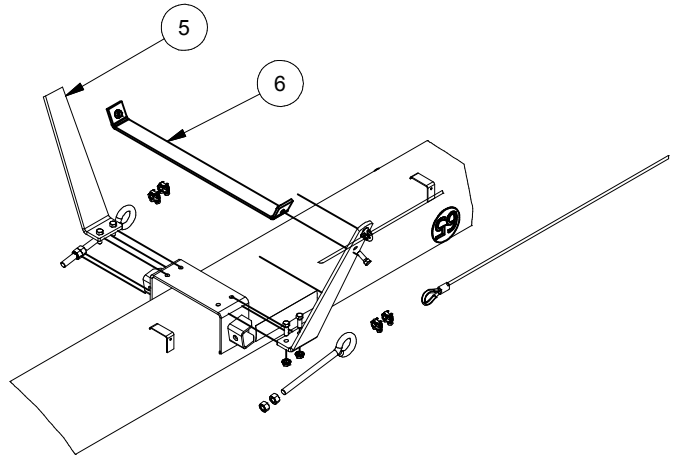


FIGURE K2

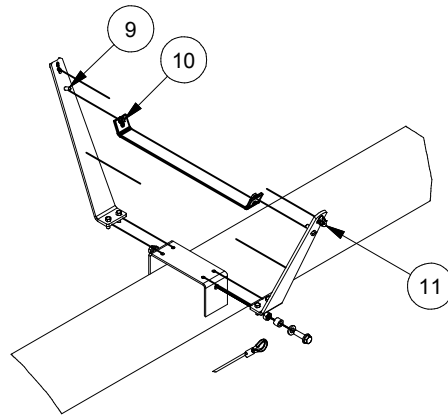


FIGURE K4

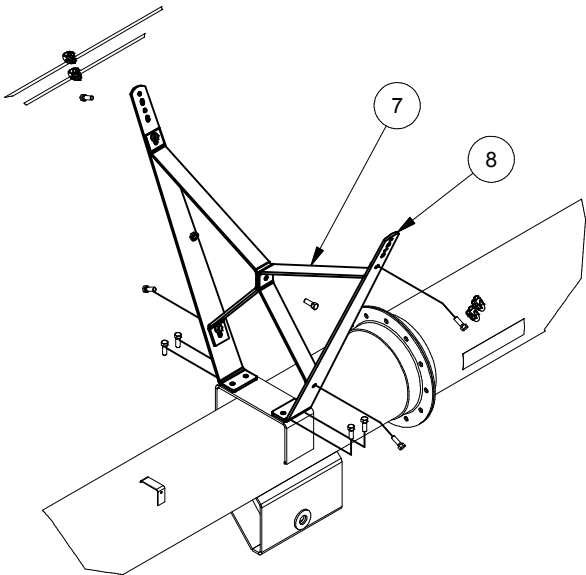


FIGURE K3

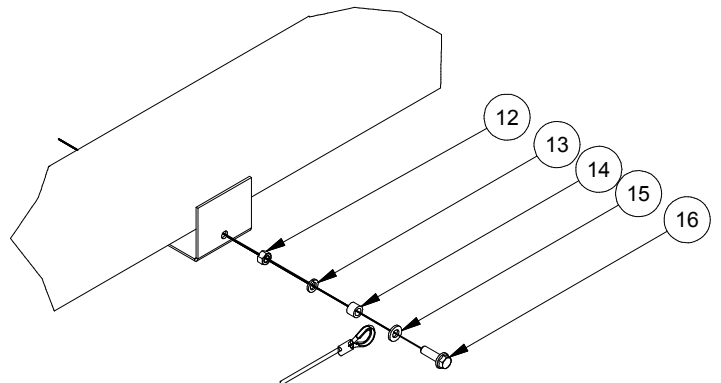
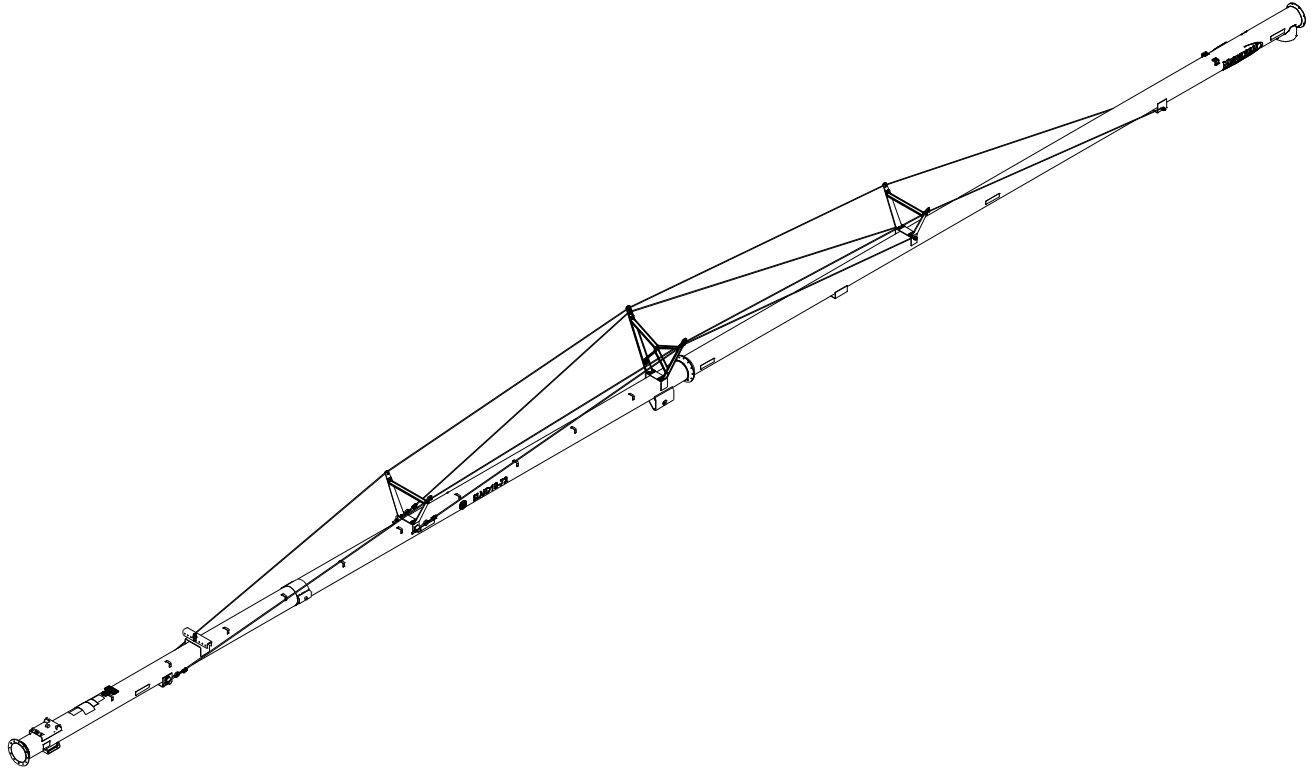


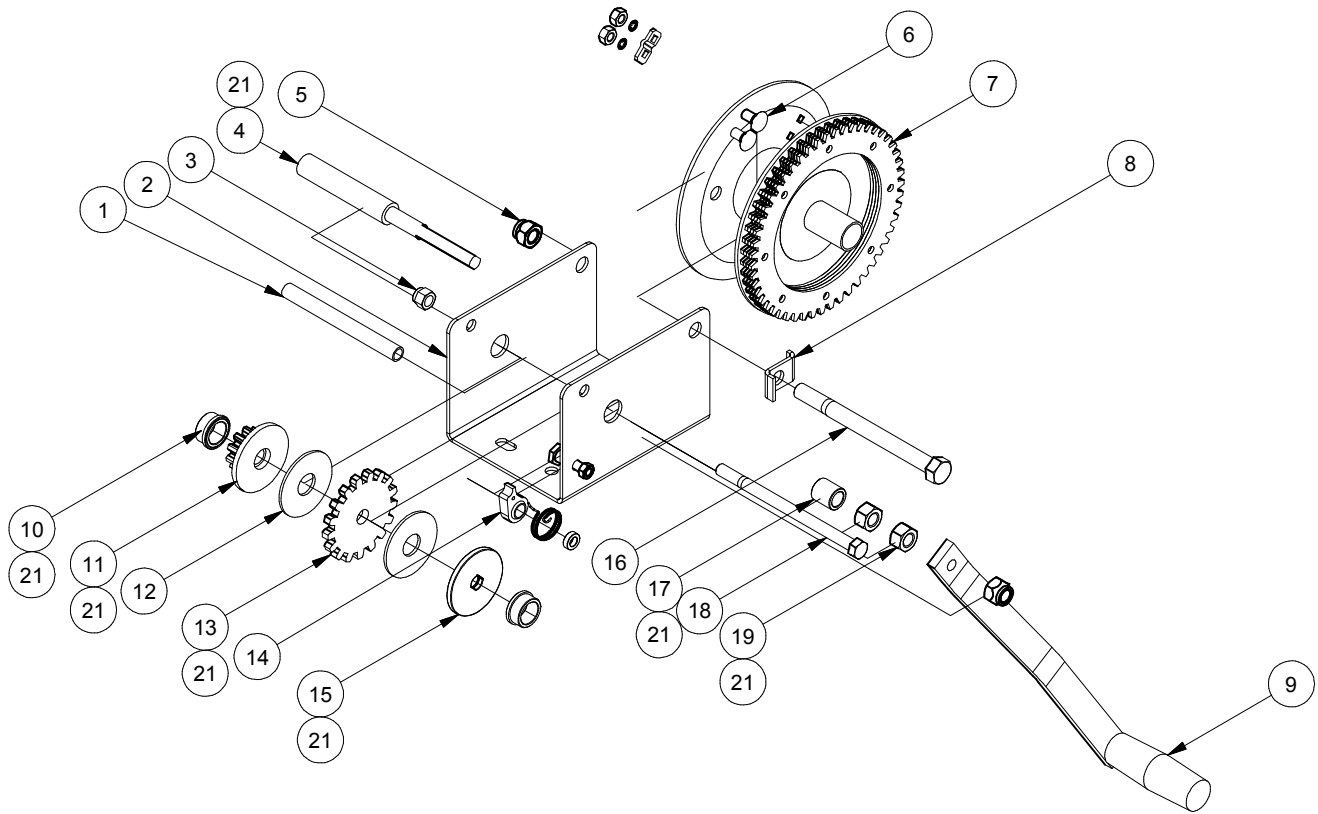
FIGURE K5

TRUSS ASSEMBLY



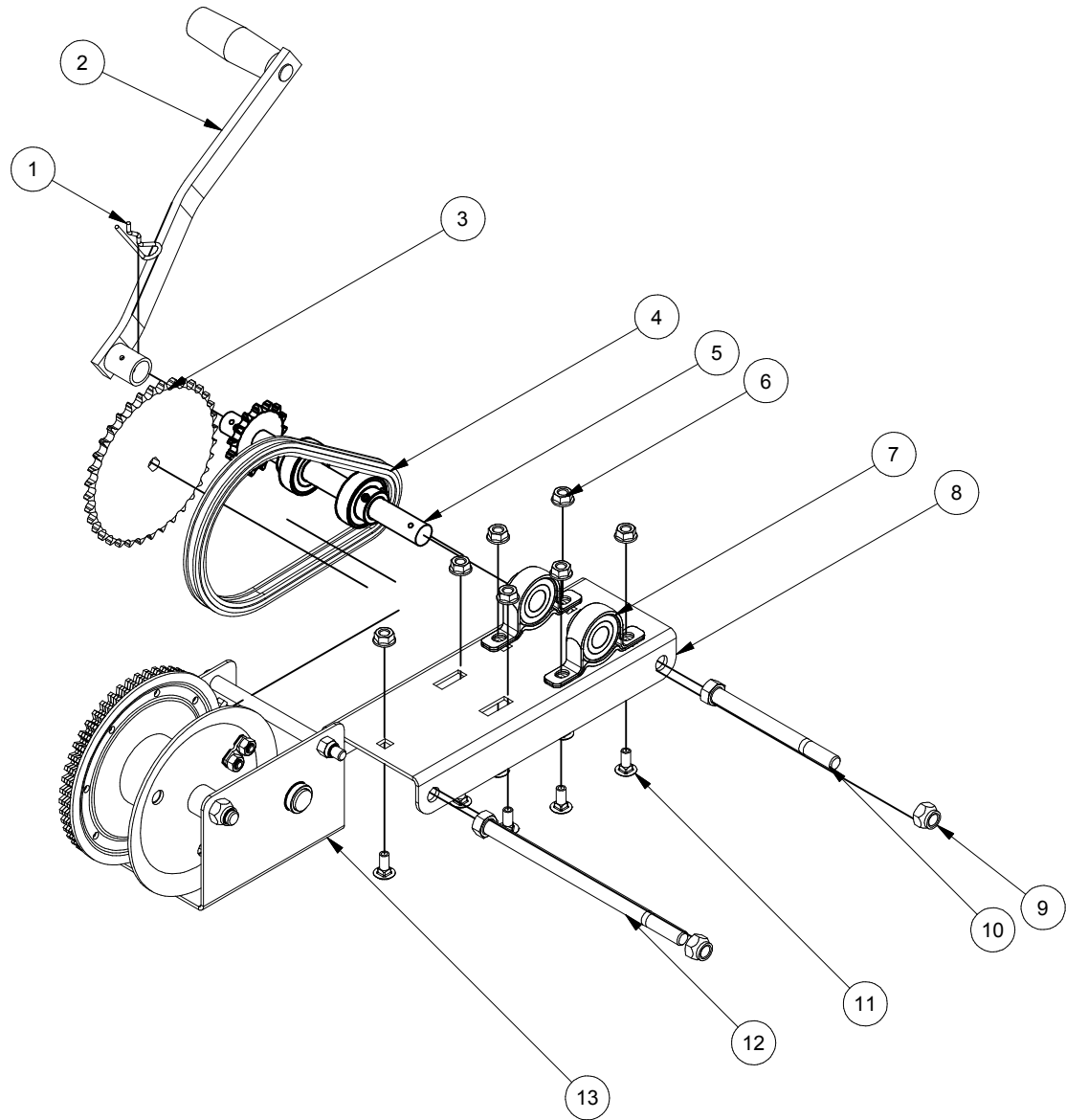
SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000003080-00	2	Short Support Cable - 1800
1	13000003081-00	2	Short Support Cable - 2000
1	13000003082-00	2	Short Support Cable - 2200
2	13000003083-00	2	Long Support Cable - 1800
2	13000003084-00	2	Long Support Cable - 2000
2	13000003085-00	2	Long Support Cable - 2200
3	13000003087-00	4	Eye Bolt
4	13000002433-00	8	Cable Clamp - 5/16"
5	13000003068-00	4	Bracket Truss Small
6	13000003069-00	2	Small Truss Brace
7	13000003078-00	2	Main Truss Brace
8	13000003079-00	2	Main Truss
9	13070207020	21	BOLT, HEX, 7/16-14 UNC X 1.25 Steel, Mild
10	13-0731-00007	21	Flange Nut - 7/16-14 UNC
11	13000030601-00	8	Cable Clamp - 3/8"
12	13072500010	12	NUT, HEX 5/8-11 UNC Steel, Mild
13	13073400010	4	Helical Spring Lock Washers
14	13000003070-00	4	Cable Bracket Bushing
15	13073600010	4	WASHER, FLAT 5/8
16	13071210032	4	BOLT, HEX, FLANGED, Steel, Mild 5/8-11 UNC X 2

FULTON K1550 BRAKE WINCH



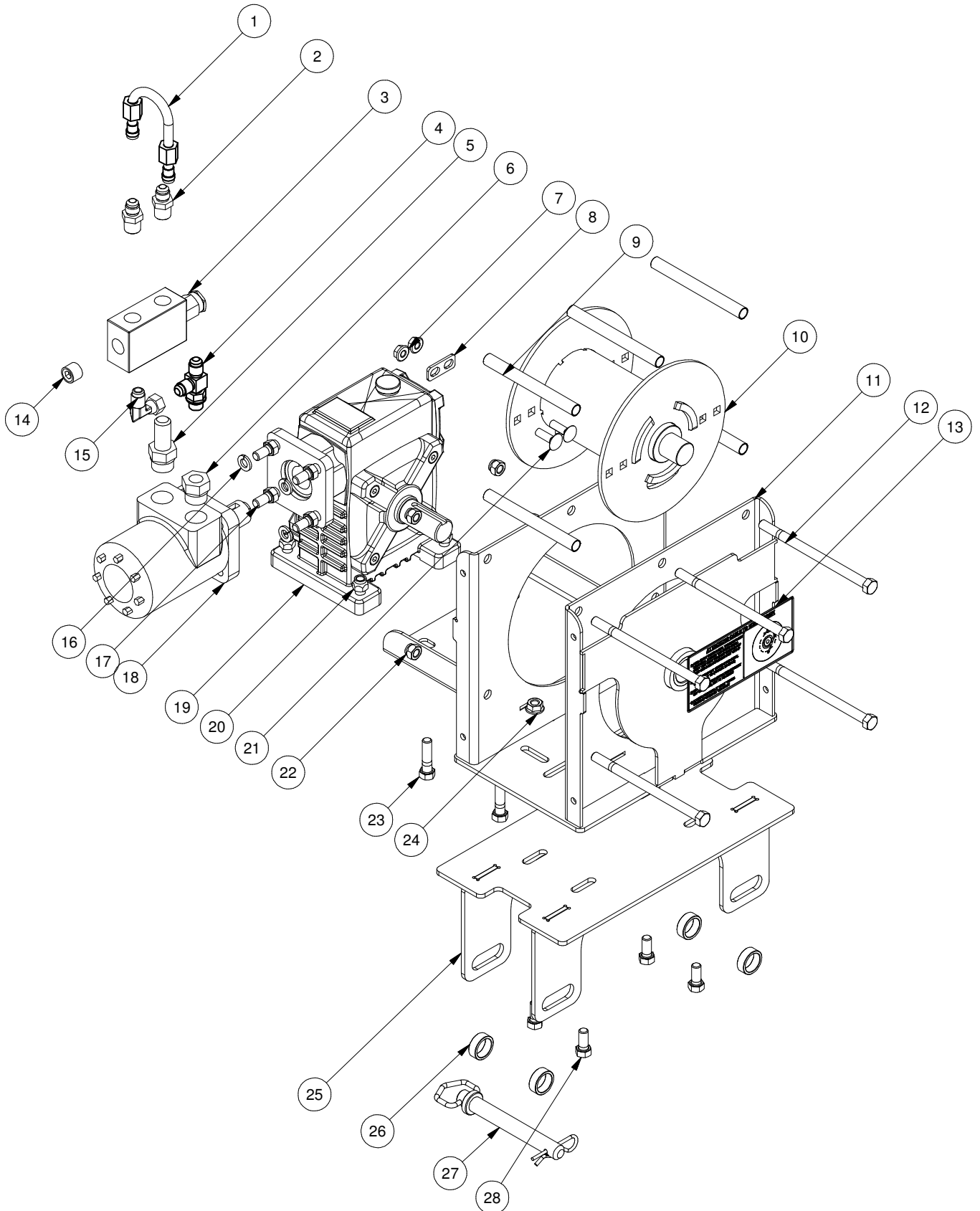
AUGER 12-95			
REF #	PART #	QUANTITY	DESCRIPTION
1	N/A	1	Frame Spacer (Not Available to Order)
2	N/A	1	Frame (Not Available to Order)
3	13072900006	1	Nylon Locknut 3/8 - 16
4	13000001936-00	1	Input Shaft
5	13-0729-00008	2	Nylon Locknut 1/2-13
6	13000001672-00	1	Cable Clamp
7	13000001935-00	1	Drum Assembly
8	N/A	1	Keeper (Not Available to Order)
9	13000001711-00	1	Handle
10	13000001937-00	2	Bushing
11	13000001947-00	1	Pinion & Disc
12	13000001677-00	2	Brake Pads
13	13000001932-00	1	Ratchet Gear
14	13000001712-00	1	Pawl and Spring Kit
15	13000001933-00	1	Shaft Brake Disc
16	13-0702-08096	1	Hex Cap Screw 1/2-13 X 6
17	13000001934-00	1	Spacer
18	13-0702-06096	1	Hex Cap Screw 3/8-16 X 6
19	13-0724-00008	2	Hex Nut 1/2-13
20	13000001671-00	1	Fulton 1550 Winch Complete
21	13000002541-00	-	K1550 Winch Repair Kit - Includes Items 4,10,11,13,15,17,19

BOLT ON WINCH PLATE

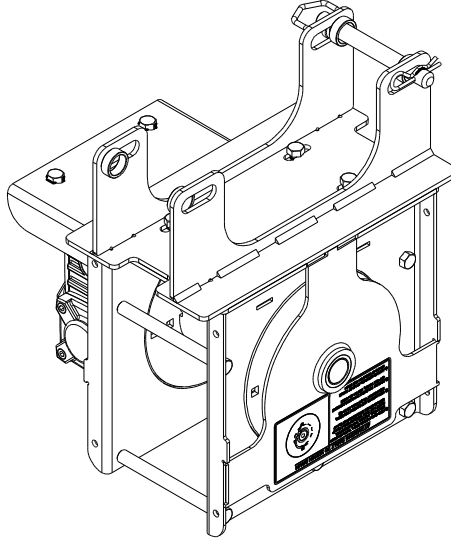


SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13-0739-02040	1	1/8" x 2 1/2" Hair Pin
2	13000002717-00	1	Handle Assembly
3	13000003103-00	1	36 Tooth Sprocket - 15 Tooth 80
4	13000001175-00	1	Winch Drive Chain
5	13000003126-00	1	Drive Winch
6	13-0731-00006	7	Flange Lock Nut 3/8-16 UNC
7	13000002713-00	2	3/4" Bearing c/w Housing
8	13000003125-00	1	Plate Winch Bolt On
9	13-0729-00008	2	Nylon Lock Nut 1/2-13
10	13-0702-08088	1	Hex Cap Screw 1/2-13 X 5.5
11	13-0709-05012	7	Carriage Bolt 5/16-18 x 0.75
12	13-0702-08144	1	Hex Cap Screw 1/2-13 X 9
13	13000001671-00	1	K-1550 Fulton Winch

OPTIONAL - WINCH HYDRAULIC

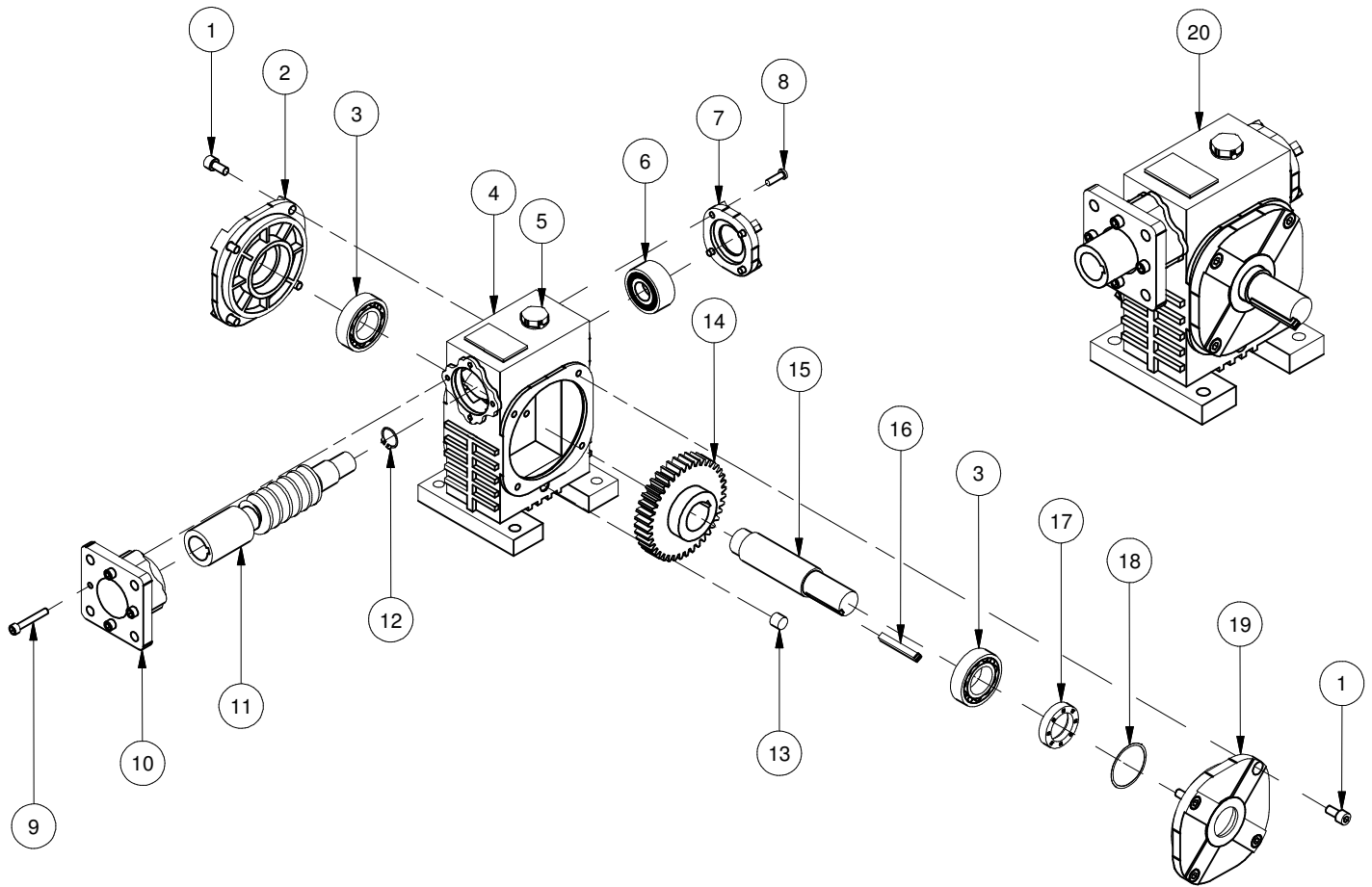


OPTIONAL - WINCH HYDRAULIC



SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000042586-00	1	Hard Line 3/8" Bypass
2	13000042582-00	2	Hyd. Fit - 6MJ-6MP w/o Inner Set Screw Restrictor
3	13000042134-00	1	Lift Bypass Valve
4	13000042584-00	1	Hyd Fitting Tee - w/ Inner Set Screw Restrictor
5	13000042580-00	1	Hydraulic Fitting - 10MB-6MP
6	13000042581-00	1	Hydraulic Fitting - 10MB-6FB
7	13073100005	2	Flange Nut - 5/16-18 UNC
8	13000004250-00	1	Cable Tee
9	13000004251-00	5	Spacer
10	13000004249-00	1	Cable Drum
11	13000004247-00	1	Mount Gearbox w/ Bushing
12	13070206096	5	Hex Cap Screw 3/8 x 6-16 Gr 5
13	13000043124-00	1	Decal - Winch
14	13000042139-00	1	6MP - Plug
15	13000042583-00	1	Hydraulic Fitting Elbow - 6MJ-6FJX90
16	13073400006	4	Spring Lock Washer 3/8
17	13070206012	4	Hex Cap Screw 3/8-16 X 0.75
18	13000042244-00	1	Motor - 4.5 C.I.
19	13000003969-00	1	Gear Reducer 1:20
20	13072900006	4	Nylock Nut - 3/8 Std NC
21	13070905016	2	Carriage Bolt 5/16-18 x 1
22	13073000006	5	Stover Nut 3/8-16
23	13070206024	4	Hex Cap Screw 3/8-16 X 1.5
24	13073100006	4	Flange Lock Nut - 3/8-16
25	13000004733-00	1	Winch Mount
26	13000004750-00	4	Spacer
27	13000002699-00	1	Draw Pin
28	13070206014	4	Hex Cap Screw 3/8-16 X 0.875
-	13000004735-00	2	Hydraulic Hose - 3/8" x 21' c/w Fittings
-	13000042205-00	2	1/2" Male Pioneer End (For Hydraulic Hose)
-	13000004725-00	1	Kit - Winch Hydraulic

OPTION - GEAR REDUCER



SLMD10			
REF #	PART #	QUANTITY	DESCRIPTION
1	13000004447-00	8	Hex Screw - Short
2	13000004440-00	1	Output Shaft Cover - Back
3	13000004443-00	2	Bearing - Front
4	13000004445-00	1	Frame
5	13000004448-00	1	Oil Cover
6	13000004442-00	1	Bearing - Side
7	13000004437-00	1	Housing
8	13000004435-00	4	Hex Screw - Medium
9	13000004436-00	4	Hex Screw - Long
10	13000004438-00	1	Input Flange
11	13000004449-00	1	Worm Shaft
12	13000004433-00	1	Snap Ring
13	13000004439-00	1	Oil Plug
14	13000004446-00	1	Worm Wheel
15	13000004444-00	1	Output Shaft
16	13000004432-00	1	Key
17	13000004434-00	1	Oil Seal
18	13000004431-00	1	Shim
19	13000004441-00	1	Output Shaft Cover - Front
20	13000003969-00	-	Complete Gear Reducer Assembly

GENERAL PARTS

PART NUMBER	DESCRIPTION
13000002949-00	Red Spray Paint
13000005060-00	65 year decal
13000004846-00	Dark Grey Spray Paint
13000001920-00	10" Cupped Repair Flight w/ Shaft and Stub - 2"
13000001569-00	10" Regular Flight / Foot - 2" OD Shaft
13000001570-00	10" Cupped Flight / 2 Feet - 2" OD Shaft
13000001648-00	10" Flight Shaft Core / Foot - 2" OD
13000001530-02	10" Flight Shaft Stub - Joiner - 1 3/4" OD Shaft
13000003866-00	10" Helix - Cup / Foot - 2" OD Shaft
13000001644-00	Drive Shaft / Foot - 1 3/8" OD
13000001571-00	10" Tubing / Foot
13000001526-13	10" Angle Flange
13000003705-00	Decal - SLMD10-59
13000003706-00	Decal - SLMD10-66
13000003707-00	Decal - SLMD10-72
13000003685-00	Decal - Meridian
13000001653-00	Decal - Caution (Large)
13000001654-00	Decal - Warning
13000001655-00	Decal - Danger - Upending Hazard
13000001656-00	Decal - Danger - Electrocution Hazard
13000001657-00	Decal - Danger - Rotating Flighting
13000001658-00	Decal - Warning - Mover Part Hazard
13000001659-00	Decal - Caution (Small)
13000001660-00	Decal - Rotating Drive Line
13000001714-00	Decal - Hydraulic Lift Valve
13000001716-00	Decal - Warning - High Pressure Fluid Hazard
13000003295-00	Decal - PTO Operation 1
13000003296-00	Decal - PTO Operation 2
13000004944-00	Decal - Grease Locations
13000004936-00	Decal - Patent Protected
13000002901-00	Reflector Yellow
13000002900-00	Reflector Red
13000004971-00	Kit - Bolt On Repair Band 10in

INDEX

Part #	Page	Ref #	Part #	Page	Ref #	Part #	Page	Ref #
11074000808	C14	33	13071206016	C26	16	13073500010	C26	10
13001000044	C18	28	13071206016	C28	16	13073500010	C28	10
13070206012	C34	17	13071208020	C24	21	13073500012	C14	40
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13070206036	C14	53	13071208028	C28	21	13073704032	C18	18
13070206096	C34	12	13071210032	C30	16	13074528018	C14	45
13070207020	C30	9	13072500010	C18	27	13074630020	C14	46
13070207048	C16	15	13072500010	C24	10	13074730020	C14	31
13070208024	C24	2	13072500010	C26	7	13000001005-00	C19	11
13070208024	C26	17	13072500010	C28	7	13000001005-00	C2	26
13070208024	C28	17	13072500010	C30	12	13000001005-00	C20	7
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13070208028	C28	6	13072900007	C16	13	13000001006-00	C19	5
13070208056	C18	6	13073000005	C14	11	13000001006-00	C20	5
13070210024	C16	22	13073000006	C22	45	13000001060-00	C18	9
13070210028	C14	34	13073000006	C34	22	13000001175-00	C32	4
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13070210032	C26	11	13073000010	C16	20	13000001239-00	C12	42
13070210032	C28	11	13073000012	C14	56	13000001239-00	C14	26
13070210040	C18	3	13073100004	C14	37	13000001387-00	C18	12
13070212144	C14	43	13073100004	C16	4	13000001671-00	C31	20
13070604008	C16	1	13073100005	C14	39	13000001671-00	C32	13
13070604010	C24	24	13073100005	C34	7	13000001672-00	C31	6
13070604010	C26	24	13073100006	C14	36	13000001677-00	C31	12
13070604010	C28	24	13073100006	C19	18	13000001711-00	C31	9
13070905012	C14	25	13073100006	C22	9	13000001712-00	C31	14
13070905016	C34	21	13073100006	C24	4	13000001782-00	C18	19
13070906012	C12	61	13073100006	C26	19	13000001932-00	C31	13
13070906012	C14	27	13073100006	C28	19	13000001933-00	C31	15
13070906016	C14	15	13073100006	C34	24	13000001934-00	C31	17
13070906016	C18	22	13073100007	C16	17	13000001935-00	C31	7
13070906028	C14	17	13073100008	C24	6	13000001936-00	C31	4
13070907020	C16	9	13073100008	C26	3	13000001937-00	C31	10
13071204012	C14	14	13073100008	C28	3	13000001947-00	C31	11
13071204012	C16	7	13073400006	C34	16	13000002316-00	C12	44
13071205012	C14	55	13073400008	C24	8	13000002316-00	C14	16
13071206012	C14	61	13073400008	C26	5	13000002410-00	C10	19
13071206012	C24	18	13073400008	C28	5	13000002411-00	C10	9
13071206012	C26	15	13073400010	C18	1	13000002414-00	C10	16
13071206012	C28	14	13073400010	C24	11	13000002415-00	C10	15
13071206016	C14	54	13073400010	C26	8	13000002416-00	C10	8
13071206016	C16	12	13073400010	C28	8	13000002417-00	C10	5
13071206016	C24	19	13073400010	C30	13	13000002418-00	C10	14

INDEX

Part #	Page	Ref #	Part #	Page	Ref #	Part #	Page	Ref #
13000002419-00	C10	1	13000002776-00	C9	17	13000002980-00	C9	1
13000002420-00	C10	10	13000002777-00	C14	41	13000002981-00	C7	19
13000002421-00	C10	7	13000002796-00	C18	8	13000002982-00	C8	19
13000002422-00	C10	13	13000002799-00	C19	14	13000002983-00	C9	19
13000002423-00	C10	6	13000002799-00	C20	12	13000002984-00	C7	7
13000002424-00	C10	2	13000002800-00	C19	3	13000002985-00	C8	7
13000002425-00	C10	3	13000002800-00	C20	3	13000002986-00	C9	7
13000002426-00	C10	17	13000002801-00	C19	10	13000002987-00	C7	6
13000002427-00	C10	18	13000002801-00	C20	15	13000002988-00	C8	6
13000002428-00	C10	4	13000002804-00	C19	7	13000002989-00	C9	6
13000002430-00	C10	12	13000002804-00	C20	4	13000002990-00	C7	23
13000002433-00	C30	4	13000002805-00	C19	4	13000002990-00	C8	23
13000002511-00	C22	36	13000002805-00	C20	14	13000002990-00	C9	23
13000002541-00	C31	21	13000002807-00	C19	6	13000002992-00	C7	9
13000002620-00	C22	46	13000002808-00	C19	13	13000002992-00	C8	9
13000002682-00	C24	3	13000002808-00	C20	11	13000002992-00	C9	9
13000002682-00	C26	18	13000002811-00	C19	-	13000002993-00	C7	5
13000002682-00	C28	18	13000002811-00	C20	-	13000002993-00	C8	5
13000002699-00	C18	13	13000002812-00	C19	-	13000002993-00	C9	5
13000002699-00	C22	54	13000002812-00	C20	-	13000002994-00	C7	11
13000002699-00	C34	27	13000002813-00	C19	-	13000002994-00	C8	11
13000002700-00	C18	10	13000002813-00	C20	-	13000002994-00	C9	11
13000002703-00	C22	37	13000002816-00	C19	15	13000002995-00	C7	12
13000002703-00	C24	5	13000002816-00	C20	13	13000002995-00	C8	12
13000002703-00	C26	2	13000002818-00	C20	17	13000002995-00	C9	12
13000002703-00	C28	2	13000002819-00	C19	12	13000002996-00	C7	18
13000002707-00	C22	32	13000002820-00	C20	6	13000002996-00	C8	18
13000002708-00	C22	29	13000002821-00	C19	9	13000002996-00	C9	18
13000002710-00	C16	23	13000002822-00	C19	2	13000002997-00	C7	16
13000002711-00	C22	12	13000002822-00	C20	16	13000002997-00	C8	16
13000002713-00	C32	7	13000002824-00	C19	1	13000002997-00	C9	16
13000002714-00	C22	25	13000002825-00	C20	2	13000002998-00	C2	13
13000002715-00	C22	41	13000002826-00	C10	11	13000002999-00	C4	13
13000002717-00	C32	2	13000002832-00	C19	16	13000003000-00	C6	13
13000002719-00	C22	42	13000002832-00	C20	10	13000003001-00	C2	15
13000002721-00	C22	49	13000002877-00	C22	35	13000003001-00	C4	15
13000002723-00	C22	56	13000002882-00	C22	20	13000003001-00	C6	15
13000002725-00	C22	55	13000002883-00	C22	21	13000003002-00	C2	20
13000002744-00	C14	32	13000002884-00	C22	19	13000003003-00	C4	20
13000002750-00	C14	64	13000002946-00	C16	16	13000003004-00	C6	20
13000002751-00	C12	57	13000002946-00	C19	19	13000003005-00	C2	14
13000002751-00	C14	58	13000002947-00	C19	8	13000003005-00	C4	14
13000002766-00	C2	23	13000002962-00	C20	1	13000003005-00	C6	14
13000002766-00	C4	23	13000002963-00	C20	18	13000003006-00	C2	19
13000002766-00	C6	23	13000002963-00	C22	22	13000003006-00	C4	19
13000002774-00	C7	17	13000002978-00	C7	1	13000003006-00	C6	19
13000002775-00	C8	17	13000002979-00	C8	1	13000003007-00	C2	9

INDEX

Part #	Page	Ref #	Part #	Page	Ref #	Part #	Page	Ref #
13000003007-00	C24	7	13000003054-00	C14	47	13000003103-00	C32	3
13000003007-00	C26	4	13000003055-00	C14	48	13000003107-00	C7	20
13000003007-00	C28	4	13000003056-00	C14	7	13000003108-00	C8	20
13000003007-00	C4	9	13000003057-00	C14	19	13000003109-00	C9	20
13000003007-00	C6	9	13000003058-00	C14	8	13000003113-00	C24	28
13000003008-00	C22	28	13000003060-00	C14	52	13000003113-00	C26	28
13000003009-00	C22	7	13000003061-00	C14	57	13000003113-00	C28	27
13000003010-00	C22	6	13000003062-00	C24	15	13000003125-00	C32	8
13000003011-00	C22	4	13000003065-00	C24	1	13000003126-00	C32	5
13000003012-00	C22	3	13000003068-00	C30	5	13000003128-00	C16	26
13000003013-00	C22	5	13000003069-00	C30	6	13000003130-00	C2	25
13000003014-00	C22	30	13000003070-00	C24	12	13000003130-00	C4	25
13000003015-00	C22	24	13000003070-00	C26	9	13000003130-00	C6	25
13000003016-00	C22	26	13000003070-00	C28	9	13000003131-00	C2	29
13000003018-00	C22	17	13000003070-00	C30	14	13000003131-00	C4	28
13000003020-00	C22	53	13000003071-00	C24	20	13000003131-00	C6	28
13000003021-00	C16	8	13000003074-00	C24	16	13000003132-00	C2	31
13000003022-00	C16	28	13000003078-00	C30	7	13000003132-00	C4	31
13000003023-00	C16	18	13000003079-00	C30	8	13000003132-00	C6	31
13000003024-00	C16	11	13000003080-00	C30	1	13000003133-00	C2	27
13000003025-00	C16	10	13000003081-00	C30	1	13000003133-00	C4	26
13000003026-00	C16	24	13000003082-00	C30	1	13000003133-00	C6	26
13000003027-00	C16	25	13000003083-00	C30	2	13000003135-00	C2	28
13000003028-00	C16	6	13000003084-00	C30	2	13000003135-00	C4	29
13000003029-00	C14	13	13000003085-00	C30	2	13000003135-00	C6	29
13000003029-00	C16	2	13000003086-00	C24	30	13000003136-00	C2	30
13000003030-00	C16	5	13000003086-00	C26	31	13000003136-00	C4	30
13000003032-00	C16	3	13000003086-00	C28	31	13000003136-00	C6	30
13000003033-00	C16	14	13000003087-00	C30	3	13000003138-00	C2	18
13000003034-00	C16	21	13000003088-00	C24	29	13000003138-00	C4	18
13000003035-00	C16	27	13000003088-00	C26	29	13000003138-00	C6	18
13000003036-00	C14	59	13000003088-00	C28	28	13000003144-00	C18	17
13000003037-00	C14	50	13000003089-00	C24	27	13000003145-00	C18	24
13000003038-00	C14	23	13000003090-00	C26	27	13000003146-00	C18	23
13000003039-00	C14	24	13000003091-00	C28	29	13000003147-00	C18	25
13000003041-00	C14	10	13000003092-00	C24	31	13000003148-00	C18	2
13000003043-00	C14	5	13000003092-00	C26	32	13000003149-00	C18	4
13000003044-00	C14	21	13000003092-00	C28	32	13000003150-00	C2	24
13000003045-00	C14	2	13000003093-00	C24	26	13000003150-00	C4	24
13000003046-00	C14	4	13000003093-00	C26	26	13000003150-00	C6	24
13000003047-00	C14	1	13000003093-00	C28	26	13000003151-00	C18	20
13000003048-00	C14	6	13000003095-00	C24	23	13000003152-00	C18	16
13000003049-00	C14	60	13000003095-00	C26	23	13000003153-00	C18	14
13000003050-00	C14	42	13000003095-00	C28	23	13000003154-00	C18	11
13000003051-00	C14	49	13000003096-00	C24	32	13000003155-00	C18	7
13000003052-00	C14	63	13000003096-00	C26	30	13000003156-00	C2	32
13000003053-00	C14	62	13000003096-00	C28	30	13000003156-00	C4	32

INDEX

Part #	Page	Ref #	Part #	Page	Ref #	Part #	Page	Ref #
13000003156-00	C6	32	13000003540-00	C22	38	13000004682-00	C12	26
13000003157-00	C14	9	13000003724-00	C12	4	13000004683-00	C12	1
13000003158-00	C14	35	13000003826-00	C22	51	13000004684-00	C12	31
13000003239-00	C14	29	13000003969-00	C34	19	13000004685-00	C12	10
13000003250-00	C19	17	13000003969-00	C35	20	13000004686-00	C12	11
13000003250-00	C20	9	13000004247-00	C34	11	13000004690-00	C12	45
13000003325-00	C7	2	13000004249-00	C34	10	13000004696-00	C12	8
13000003325-00	C8	2	13000004250-00	C34	8	13000004704-00	C12	36
13000003325-00	C9	2	13000004251-00	C34	9	13000004705-00	C12	33
13000003326-00	C7	3	13000004265-00	C12	24	13000004706-00	C12	47
13000003326-00	C8	3	13000004431-00	C35	18	13000004708-00	C12	46
13000003326-00	C9	3	13000004432-00	C35	10	13000004709-00	C12	32
13000003379-00	C2	5	13000004433-00	C35	6	13000004725-00	C34	-
13000003379-00	C4	5	13000004434-00	C35	17	13000004733-00	C34	25
13000003379-00	C6	5	13000004435-00	C35	9	13000004735-00	C34	-
13000003380-00	C2	1	13000004436-00	C35	5	13000004738-00	C14	12
13000003380-00	C4	1	13000004437-00	C35	12	13000004742-00	C14	22
13000003380-00	C6	1	13000004438-00	C35	3	13000004750-00	C34	26
13000003381-00	C2	7	13000004439-00	C35	16	13000004865-00	C24	17
13000003381-00	C4	7	13000004440-00	C35	1	13000004865-00	C26	14
13000003381-00	C6	7	13000004441-00	C35	19	13000004865-00	C28	15
13000003382-00	C2	2	13000004442-00	C35	11	13000004987-00	C12	60
13000003382-00	C4	2	13000004443-00	C35	2	13000030601-00	C30	11
13000003382-00	C6	2	13000004444-00	C35	15	13000042134-00	C34	3
13000003388-00	C2	12	13000004445-00	C35	8	13000042136-00	C24	25
13000003388-00	C4	12	13000004446-00	C35	14	13000042136-00	C26	25
13000003388-00	C6	12	13000004447-00	C35	13	13000042136-00	C28	25
13000003389-00	C2	4	13000004448-00	C35	7	13000042139-00	C34	14
13000003389-00	C4	4	13000004449-00	C35	4	13000042205-00	C34	-
13000003389-00	C6	4	13000004663-00	C12	27	13000042244-00	C34	18
13000003390-00	C2	6	13000004664-00	C12	9	13000042580-00	C34	5
13000003390-00	C4	6	13000004665-00	C12	22	13000042581-00	C34	6
13000003390-00	C6	6	13000004666-00	C12	6	13000042582-00	C34	2
13000003391-00	C12	18	13000004667-00	C12	49	13000042583-00	C34	15
13000003391-00	C14	44	13000004668-00	C12	34	13000042584-00	C34	4
13000003392-00	C14	30	13000004669-00	C12	16	13000042586-00	C34	1
13000003506-00	C26	20	13000004670-00	C12	14	13000043124-00	C34	13
13000003507-00	C28	20	13000004671-00	C12	40	13-0702-06012	C22	31
13000003507-00	C30	19	13000004672-00	C12	30	13-0702-06072	C22	48
13000003508-00	C26	12	13000004673-00	C12	55	13-0702-06096	C31	18
13000003508-00	C28	12	13000004674-00	C12	58	13-0702-08020	C2	11
13000003510-00	C26	13	13000004675-00	C12	2	13-0702-08020	C22	27
13000003511-00	C28	13	13000004677-00	C12	41	13-0702-08020	C4	11
13000003511-00	C30	20	13000004678-00	C12	17	13-0702-08020	C6	11
13000003512-00	C26	1	13000004679-00	C12	25	13-0702-08024	C22	52
13000003513-00	C28	1	13000004680-00	C12	20	13-0702-08032	C22	23
13000003515-00	C14	3	13000004681-00	C12	21	13-0702-08088	C32	10

INDEX

Part #	Page	Ref #	Part #	Page	Ref #	Part #	Page	Ref #
13-0702-08096	C31	16	13-0725-00010	C9	21	13-0739-02040	C22	47
13-0702-08144	C32	12	13-0725-00016	C2	8	13-0739-02040	C32	1
13-0702-10024	C7	8	13-0725-00016	C4	8	13-0740-00808	C12	5
13-0702-10024	C8	8	13-0725-00016	C6	8	13-0740-00808	C22	39
13-0702-10024	C9	8	13-0725-00016	C7	10	13-0745-28018	C18	15
13-0702-12064	C2	3	13-0725-00016	C8	10	13-0747-28018	C18	26
13-0702-12064	C4	3	13-0725-00016	C9	10			
13-0702-12064	C6	3	13-0729-00006	C22	10			
13-0702-12080	C2	22	13-0729-00006	C31	3			
13-0702-12080	C4	22	13-0729-00008	C31	5			
13-0702-12080	C6	22	13-0729-00008	C32	9			
13-0702-12176	C12	50	13-0729-00012	C2	21			
13-0702-16040	C12	37	13-0729-00012	C4	21			
13-0702-16040	C7	13	13-0729-00012	C6	21			
13-0702-16040	C8	13	13-0729-00014	C12	53			
13-0702-16040	C9	13	13-0729-00016	C12	48			
13-0702-18136	C7	15	13-0729-00018	C7	14			
13-0702-18136	C8	15	13-0729-00018	C8	14			
13-0702-18136	C9	14	13-0729-00018	C9	15			
13-0709-04012	C22	16	13-0730-00006	C12	59			
13-0709-05012	C32	11	13-0731-00004	C12	52			
13-0709-05016	C12	39	13-0731-00004	C22	50			
13-0709-06012	C22	11	13-0731-00005	C12	51			
13-0709-06016	C12	29	13-0731-00006	C12	56			
13-0709-06032	C12	19	13-0731-00006	C18	5			
13-0709-06048	C12	28	13-0731-00006	C22	18			
13-0709-07020	C22	8	13-0731-00006	C32	6			
13-0709-10024	C7	4	13-0731-00007	C22	2			
13-0709-10024	C8	4	13-0731-00007	C30	10			
13-0709-10024	C9	4	13-0731-00008	C18	21			
13-0712-04008	C12	12	13-0731-00008	C22	13			
13-0712-04010	C12	43	13-0732-00006	C12	54			
13-0712-04010	C22	43	13-0732-00006	C14	28			
13-0712-05016	C12	15	13-0732-00006	C22	44			
13-0712-06012	C12	3	13-0734-00008	C2	10			
13-0712-06016	C12	38	13-0734-00008	C22	14			
13-0712-06016	C22	1	13-0734-00008	C4	10			
13-0712-06020	C12	13	13-0734-00008	C6	10			
13-0712-08020	C12	35	13-0734-00010	C2	17			
13-0724-00008	C31	19	13-0734-00010	C22	34			
13-0725-00008	C22	15	13-0734-00010	C4	17			
13-0725-00010	C2	16	13-0734-00010	C6	17			
13-0725-00010	C22	33	13-0734-00010	C7	22			
13-0725-00010	C4	16	13-0734-00010	C8	22			
13-0725-00010	C6	16	13-0734-00010	C9	22			
13-0725-00010	C7	21	13-0736-00016	C12	7			
13-0725-00010	C8	21	13-0739-02040	C12	23			

Limited Warranty Statement

1. Meridian Manufacturing Inc warrants each new Meridian Manufacturing Inc product (the "Goods") to be free from defects in material and workmanship under normal use and service for a period of two (2) years or ninety (90) days in the case of commercial use, from the shipment date from the Meridian dealer (FCA).
2. Meridian warrants replacement parts and components either manufactured or sold by, will be free from defects in materials or workmanship under normal use and service for thirty (30) days from the shipment date from the Meridian dealer (FCA), or the remainder of the original warranty period on the Goods, whichever is longer.
3. This warranty does not apply to:
 - a) to any merchandise or components thereof, which in the sole and unfettered opinion of Meridian, have been subject to misuse, unauthorized modifications, alteration, accident, negligence, product abuse or lack of required maintenance.
 - b) if repairs have been made with parts or by persons other than those parts or persons approved by Meridian.
 - c) to parts and accessories not manufactured by Meridian including, but not limited to, engines, batteries, tires, belts, PTO shafts or other trade accessories. Such parts shall be covered by the warranty given by the actual manufacturer, if any.
 - d) to failure of parts; or failure of parts to perform due to wear under normal or excessive service conditions; or to failure due to use by the Purchaser for purposes other than originally intended at time of manufacture, including without limitation using the Goods for mixing fertilizer, etc.; or used in excess of the built specifications.
 - e) to Goods used in areas exposed to corrosive or aggressive conditions including, but not limited to, salt water from either inside or outside the Goods.
 - f) to failures or defects arising out of damage during shipment or during storage.
 - g) to materials replaced or repaired under this warranty, except to the extent of the remainder of the applicable warranty.
4. The obligation of Meridian under this warranty shall not arise unless Meridian is notified and this warranty is presented together with a written statement specifying the claim or defect within thirty (30) days after the failure is first detected or made known to the Purchaser and within: (i) two (2) years, or ninety (90) days in the case of commercial use; or (ii) thirty (30) days in the case of replacement parts and components manufactured by Meridian; from the shipment date from the Meridian dealer (FCA). Meridian in its sole and unfettered discretion shall determine if the claim is valid and whether correction of the defect or failure shall be made by repair or replacement of the materials.
5. Title to any replaced materials Meridian wishes to have pass to it, shall pass to Meridian.
6. The obligation of Meridian hereunder extends only to the original Purchaser or Buyer to whom the Goods were initially sold. This warranty shall not be subject to any assignment or transfer without the written consent of Meridian.
7. The purchaser acknowledges that it has made its own independent decision to approve the use of the Goods and also the specific fabrication and construction procedures utilized to complete the Goods, and has satisfied itself as to the suitability of these products for its use.

8. This warranty is subject to the following limitations, provisions and conditions:
- a) Meridian shall have no liability hereunder for any claims, including field re-work.
 - b) Meridian shall not be liable for any incidental loss or damage, however caused, including, without limitation, normal wear and tear.
 - c) Meridian makes no express or implied warranties of any nature whatsoever except for such express warranties as set out herein. The warranty provided herein is in lieu of and excludes all other warranties, guarantees or conditions pertaining to the Goods, written or oral, statutory, express or implied, (except the warranty as to title) including any warranty as to the merchantability or fitness for any particular purpose. Meridian expressly disclaims all other representations, conditions or warranties, expressed or implied, statutory or otherwise and any representations, warranties or conditions that may arise from a course of dealing or usage of trade. The warranty provided herein shall constitute Meridian's sole obligation and liability and the Purchaser's sole remedy for breach of warranty. No other warranty has been made by any employee, agent, or representative of Meridian and any statements contained in any other printed material of Meridian is expressly excluded herefrom. Meridian shall not be responsible for any warranty offered by the Purchaser to its customers with respect to the Goods and the Purchaser shall indemnify Meridian with respect to same if any of those customers makes a claim against Meridian relating to any such warranty.
 - d) Subject to Meridian's obligations contained in paragraphs 1 and 2 herein, none of Meridian, its officers, directors, servants or agents shall be liable, or responsible for any loss or damage (including strict liability and liability for loss or damage due to items which the manufacturing processes are designed to identify) whether such loss or damage is caused by negligence in any manner whatsoever (including gross negligence, error, misrepresentation, misstatement, imprudence, lack of skill or lack of judgement).
9. The sole financial obligation of Meridian under this warranty shall be limited to the repair or replacement of the Goods as originally supplied and in no event shall they exceed the original cost of the Goods supplied.
10. Meridian shall not have any obligation under any warranty herein until all accounts have been paid in full by the Purchaser.
11. The construction and interpretation of this Warranty shall be governed by the laws of the Province of Saskatchewan.

Warranty Claim Procedure

- 1. Purchaser must register the Goods with Meridian.
- 2. Purchaser must contact the dealer where the unit was purchased from upon discovery of any defects.
- 3. A completed warranty claim form must be submitted by the dealer to Meridian's warranty representative for review and any subsequent course of action.
- 4. Warranty repair work will only be performed by Meridian or an approved representative of Meridian. No warranty work completed prior to approval by Meridian will be honored. Failure to follow procedure may affect any or all of this warranty.
- 5. Claims will be adjudicated at the sole discretion of Meridian and in accordance with the terms and conditions of the limited warranty.

MERIDIAN MANUFACTURING INC.

With over 65 years of experience,
Meridian is your storage and handling expert.



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